

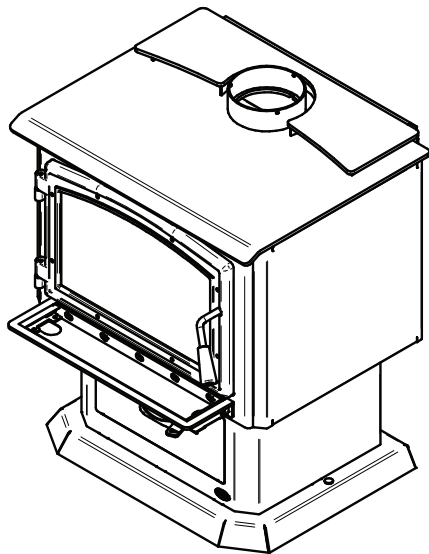
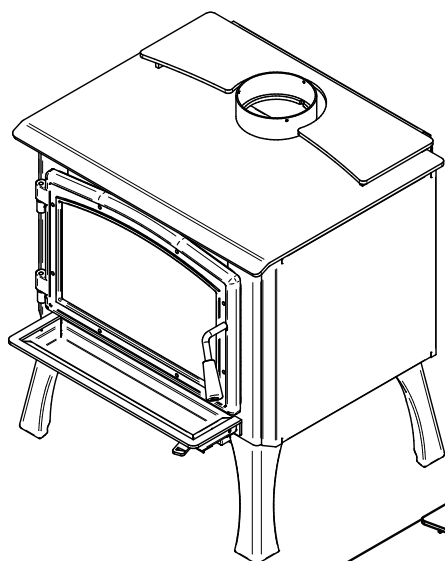


Installation and Operation Manual

OSBURN 2000

(OB02015 model)

ENGLISH



US Environmental Protection Agency
phase II certified wood stove compliant
with 2020 cord wood standard

EPA
≤2.5 g/h

Safety tested according to ULC S627,
UL 1482 and UL 737 standards by an
accredited laboratory.



ALCOVE



MOBILE
HOME

CONTACT LOCAL BUILDING OR FIRE OFFICIALS ABOUT RESTRICTIONS AND INSTALLATION INSPECTION REQUIREMENTS IN LOCAL AREA.

READ THIS ENTIRE MANUAL BEFORE INSTALLATION AND USE OF THIS WOOD STOVE. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN PROPERTY DAMAGE, BODILY INJURY OR EVEN DEATH.

READ AND KEEP THIS MANUAL FOR REFERENCE

THANK YOU FOR CHOOSING THIS WOOD STOVE.

If this stove is not installed properly, combustible materials near it may overheat and catch fire.

To reduce the risk of fire, follow the installation instructions in this manual.

As one of North America's largest and most respected wood stove and fireplace manufacturers, Stove Builder International takes pride in the quality and performance of all its products.

The following pages provide general advice on wood heating, detailed instructions for safe and effective installation, and guidance on how to get the best performance from this stove.

It is highly recommend that this wood burning hearth product be installed and serviced by professionals who are certified by a «Qualified Agency» such as NFI (National Fireplace Institute®) or CSIA (Chimney Safety Institute of America) in the United States and in Canada by WETT (Wood Energy Technology Transfer) or in Quebec by APC (Association des Professionnels du Chauffage).

Contact local building or fire officials about restrictions and installation inspection requirements in local area.

A building permit might be required for the installation of this stove and the chimney that it is connected to. It is also recommended to inform your home insurance company.

Please read this entire manual before installing and using this stove.

A primary alternative heat source should be available in the home. This heating unit may serve as a supplementary heat source. The manufacturer cannot be responsible for additional heating costs associated with the use of an alternative heat source.

ENGLISH

ONLINE WARRANTY REGISTRATION

If the unit requires repairs during the warranty period, proof of purchase must be provided. The purchase invoice must be kept. The date indicated on it establishes the warranty period. If it can not be provided, the warranty period will be determined by the date of manufacture of the product.

It is also highly recommended to register the warranty online at

<https://www.osburn-mfg.com/en/warranty/warranty-registration/>

Registering the warranty will help to quickly find the information needed on the unit.



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Dealer:	_____

Installer:	_____

Phone Number:	_____
Serial Number:	_____

CERTIFICATION PLATE

ENGLISH



Intertek
March/Mars 2018
Control number: 4002461

REFER TO INTERTEK'S DIRECTORY OF BUILDING PRODUCTS FOR DETAILED INFORMATION
SE RÉFÉRER AU RÉPERTOIRE DES PRODUITS HOMOLOGUÉS D'INTERTEK POUR PLUS D'INFORMATION

STANDARDS / NORMES D'ESSAI:
Certified to/Certifié selon ULC S627
Certified to/Certifié selon UL 1482
Certified to/Certifié selon UL 737
Certified to/Certifié selon CSA B415.1
Certified to/Certifié selon ASTM E3053
Certified to/Certifié selon ASTM E2515

**LISTED SOLID FUEL BURNING
APPLIANCE**

**POÊLE À COMBUSTIBLE SOLIDE
HOMOLOGUÉ**

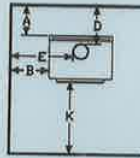
MODEL / MODÈLE :

OSBURN 2000

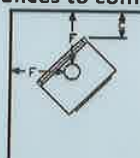
Serial Number
No. de Série

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Clearances to combustibles / Dégagements aux combustibles

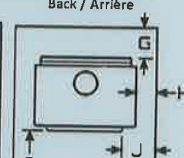


CANADA



**MOBILE HOME
MAISONS MOBILES**
Double wall connector
Tuyau à paroi double

A: 11 in./po. (279 mm) D: 14.25 in./po. (362 mm)
B: 18 in./po. (457 mm) E: 27.25 in./po. (692 mm)
C: 11 in./po. (279 mm) F: 20.5 in./po. (521 mm)



Back / Arrière

Single wall connector
Tuyau à paroi simple

A: 14.5 in./po. (368 mm) B: 17 in./po. (432 mm) C: 10 in./po. (254 mm) D: 18 in./po. (457 mm) E: 26.5 in./po. (673 mm) F: 19.75 in./po. (502 mm)

Double wall connector
Tuyau à paroi double

A: 6 in./po. (152 mm) B: 17 in./po. (432 mm) C: 7 in./po. (178 mm) D: 9.25 in./po. (235 mm) E: 26.25 in./po. (667 mm) F: 16.5 in./po. (419 mm)

Floor-ceiling/plancher-plafond: 84 in./po. (213cm)

U.S.A.

Single wall connector
Tuyau à paroi simple

A: 11 in./po. (279 mm) B: 16 in./po. (406 mm) C: 10 in./po. (254 mm) D: 14.5 in./po. (368 mm) E: 25.5 in./po. (648 mm) F: 19.75 in./po. (502 mm)

Double wall connector
Tuyau à paroi double

A: 6 in./po. (152 mm) B: 16 in./po. (406 mm) C: 7 in./po. (178 mm) D: 9.25 in./po. (235 mm) E: 25.25 in./po. (641 mm) F: 16.5 in./po. (419 mm)

Protection de plancher/Floor protection

CANADA

G: 8 in./po. (203 mm) H: 8 in./po. (203 mm) I: 18 in./po. (457 mm) K: 48 in./po. (1219 mm)

U.S.A.

I: 16 in./po. (406 mm) J: 8 in./po. (203 mm) K: 36 in./po. (914 mm)

* See owner's manual for other clearances with lowered ceiling/
voir manuel d'installation pour autres dégagements avec plafond abaissé

PREVENT HOUSE FIRES

- Install and use only in accordance with the manufacturer's installation and operating instructions.
- Contact local building or fire officials about restrictions and installation inspection in your area.
- Use listed 152 mm / 6 in. diameter single or double wall connectors with prefabricated chimneys approved UL 103 HT (US) and ULC S629 (CAN) suitable for solid fuels or lined masonry chimneys.
- See local building code and manufacturer's instructions for precautions required for passing a chimney through a combustible wall or ceiling.
- This stove must be installed as a freestanding heater with the clearances listed in the manufacturer's installation instructions. It is strictly forbidden to install this stove in a factory-built fireplace.
- Do not pass connector through combustible wall or ceiling.
- Do not connect this unit to a chimney serving another appliance.
- Use with wood only. Do not use other fuels.
- Operate only with door closed or door open with firescreen installed. Open door or remove firescreen to feed the stove only.
- Do not obstruct the space underneath the stove.
- Do not use grate or elevate fire. Build fire directly on hearth.
- Do not overfire. If heater or chimney connector glows, you are overfiring.
- Inspect and clean chimney frequently. Under certain condition of use, creosote buildup may occur rapidly.
- Replace glass with ceramic type only.
- Install unit on a non-combustible material extending as shown above on this label.
- Suitable for mobile-home installation. Floor protection may vary from pedestal to legs version refer to owner's manual.
- Combustion air openings shall not be obstructed.
- This wood heater needs periodic inspection and repair for proper operation. Consult the owner's manual for further information. It is against US federal regulations to operate this wood heater in a manner inconsistent with the operating instructions in the owner's manual.

PRÉVENEZ LES INCENDIES

- Installer et utiliser conformément au manuel d'utilisation du fabricant.
- Contactez les autorités de votre localité ayant juridiction concernant les restrictions et inspections d'installation.
- Utiliser des tuyaux d'évacuation à parois simple ou double homologués d'un diamètre de 6 po. (152 mm) avec une cheminée préfabriquée approuvée UL 103 HT (US) et ULC S629 (CAN) pour utilisation au bois ou une cheminée de maçonnerie gainée.
- Voir les codes locaux et le manuel d'installation du fabricant pour le passage de la cheminée à travers un mur ou un plafond combustible.
- Ce poêle doit être installé comme appareil de chauffage autonome avec les dégagements indiqués dans les instructions d'installation du fabricant. Il est strictement défendu d'installer ce poêle dans un foyer préfabriqué.
- Ne pas traverser un plafond ou un mur combustible avec un tuyau d'évacuation.
- Ne pas raccorder cet appareil à une cheminée desservant un autre appareil.
- Brûler du bois seulement. Ne pas utiliser d'autres combustibles.
- Garder la porte fermée ou le pare-étincelle en place en tout temps. Ouvrir la porte ou retirer le pare-étincelle que lors du chargement.
- Ne rien entreposer sous l'appareil.
- Ne pas utiliser de grilles ou de chenets pour surélever le feu. Préparer le feu directement sur l'âtre.
- Ne pas surchauffer. Si l'appareil ou le tuyau rougit, il y a surchauffe.
- Inspecter et nettoyer la cheminée fréquemment. Sous certaines conditions, l'accumulation de crasse peut être rapide.
- Remplacer la vitre seulement avec un verre de céramique.
- Installer l'appareil sur une plaque non combustible tel qu'indiqué sur l'étiquette.
- Poêle approuvé pour maison mobile. La protection de plancher peut varier entre la version piédestal et sur pattes. Voir le manuel d'installations.
- Les entrées d'air servant à la combustion ne doivent pas être obstruées.
- Cet appareil de chauffage requiert des inspections et réparations périodiques. Consulter le manuel de l'utilisateur pour plus d'information. Opérer cet appareil de chauffage de façon inconsistante par rapport au manuel de l'utilisateur consiste une violation de la loi fédérale (USA).

Blower: (115V, 0.8A, 60Hz)

Ventilateur: (115V, 0.8A, 60Hz)

U.S. ENVIRONMENTAL PROTECTION AGENCY Certified to comply with 2020 particulate emission standards using cordwood.
AGENCE DE PROTECTION DE L'ENVIRONNEMENT DES É.-U. Conforme aux normes d'émission de particules de 2020 avec bûche de bois.

Weighted average emission rate / Moyenne pondérée des émissions : 2.3 g/h

Tested and certified in compliance with CFR 40 part 60, subpart AAA, section 60.534(a)(1)(ii)

WARNING: This product can expose you to carbon monoxide, which is known to the State of California to cause cancer, birth defects or other reproductive harm.
(For more information go to www.p65warnings.ca.gov)



CAUTION

- HOT WHILE IN OPERATION.
- DO NOT TOUCH. KEEP CHILDREN, CLOTHING AND FURNITURE AWAY.
- CONTACT MAY CAUSE SKIN BURNS. SEE NAME-PLATE AND INSTRUCTIONS.



ATTENTION

- CHAUD EN FONCTIONNEMENT.
- NE PAS TOUCHER. GARDER LES ENFANTS, LES VÊTEMENTS ET LES MEUBLES ÉLOIGNÉS.
- UN CONTACT AVEC LA PEAU PEUT OCCASIONNER DES BRÛLURES. VOIR LES INSTRUCTIONS.

R27719

Made in St-Augustin-de-Desmaures (Qc), Canada
13/10/2022 (# test)

Fabricant de poêles international
Stove Builder International

Fabriqué à St-Augustin-de-Desmaures (Qc), Canada
13/10/2022 (# test)

PART A - OPERATION AND MAINTENANCE

1. Safety Information

- Operate only with the door fully closed or fully open with the fire screen in place. If the door is left partly open, gas and flame may be drawn out of the opening, creating risks from both fire and smoke.
- **WARNING: ALWAYS OPERATE THE STOVE WITH THE ASH DRAWER CLOSED.**
- **HOT WHILE IN OPERATION, KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS. GLOVES MAY BE NEEDED FOR STOVE OPERATION.**
- Using a stove with cracked or broken components, such as glass, firebricks or baffle may produce an unsafe condition and may damage the stove.
- Open the air control fully before opening the loading door.
- This stove has been tested for use with an open door in conjunction with a fire screen, sold separately. The door may be open, or fire screen removed only during lighting procedures or reloading. Always close the door or put back the fire screen after ignition. Do not leave the stove unattended when the door is opened with or without the fire screen.
- **NEVER USE GASOLINE, LANTERN FUEL (NAPHTHA), FUEL OIL, MOTOR OIL, KEROSENE, CHARCOAL LIGHTER FLUID, OR SIMILAR LIQUIDS OR AEROSOLS TO START A FIRE IN THIS STOVE. KEEP ALL SUCH LIQUIDS OR AEROSOLS WELL AWAY FROM THE STOVE WHILE IT IS IN USE.**
- Do not store fuel within heater minimum installation clearances.
- Burn only seasoned natural firewood.
- This wood heater needs periodic inspection and repair for proper operation. It is against federal regulations to operate this wood heater in a manner inconsistent with operating instructions in this manual.
- This appliance should always be maintained and operated in accordance with these instructions.
- Do not elevate the fire by using a grate.
- A smoke detector, a carbon monoxide detector and a fire extinguisher should be installed in the house. The location of the fire extinguisher should be known by all family members.



This product can expose you to chemicals including carbon monoxide, which is known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov/

2. General Information

2.1 Performances

Values are as measured per test method, except for the recommended heating area, firebox volume, maximum burn time and maximum heat output.

Model	Osburn 2000 (OB02015)	
Combustion Technology	Non catalytic	
Fuel Type	Dry Cordwood	
Recommended heating area (sq. ft.) ¹	500 to 2,100 ft ² (47 to 195 m ²)	
Overall Firebox volume ²	2.4 ft ³ (0.068 m ³)	
EPA loading volume	1.95 ft ³ (0.055 m ³)	
Maximum burn time ¹	8 hours	
Maximum heat output (dry cordwood) ³	75,000 BTU/h (22 kW)	
Overall heat output rate (min. to max.) ^{2 4}	14,200 BTU/h to 44,500 BTU/h (4.16 kW to 13.04 kW)	
Average overall efficiency ³ Dry cordwood	72 % (HHV) ⁵	77 % (LHV) ⁶
Optimum overall efficiency ⁷	79 %	
Optimum heat transfer efficiency ⁸	76 %	
Average particulate emissions rate ⁹	2.3 g/h (EPA / CSA B415.1-10) ¹⁰	
Average CO ¹¹	69 g/h	

¹ Recommended heating area and maximum burn time may vary subject to location in home, chimney draft, heat loss factors, climate, fuel type and other variables. The recommended heated area for a given appliance is defined by the manufacturer as its capacity to maintain a minimum acceptable temperature in the designated area in case of a power failure.

² The overall firebox calculation is an approximation and is not intended to be used for loading. This volume includes a buffer zone to allow an easier fuel insertion, prevent ash spillage and allow the air wash to work properly.

³ The maximum heat output (dry cordwood) is based on a loading density varying between 15 lb/ft³ and 20 lb/ft³. Other performances are based on a fuel load prescribed by the standard. The specified loading density varies between 7 lb/ft³ and 12 lb/ft³. The moisture content is between 19% and 25%.

⁴ As measured per CSA B415.1-10 stack loss method.

⁵ Higher Heating Value of the fuel.

⁶ Lower Heating Value of the fuel.

⁷ Optimum overall efficiency at a specific burn rate (LHV).

⁸ The optimum heat transfer efficiency is for the low burn rate and represents the appliance's ability to convert the energy contained in the wood logs into energy transferred to the room in the form of heat and does not take into account the chemical losses during combustion.

⁹ This appliance is officially tested and certified by an independent agency.

¹⁰ Tested and certified in compliance with CFR 40 part 60, subpart AAA, section 60.534(a)(1)(ii) and ASTM E3053-17. Based on ALT-125 sent by EPA on February 28th, 2018.

¹¹ Carbon monoxide.

2.2 Specifications

Recommended log length	16 in (406 mm) east-west
Maximum log length ¹	20 in (508 mm) east-west
Flue outlet diameter	6 in (150 mm)
Recommended connector pipe diameter	6 in (150 mm)
Type of chimney	ULC S629, UL 103HT (2100 °F)
Minimum chimney height	12 feet
Baffle material	C-Cast or equivalent
Approved for alcove installation	Yes
Approved for mobile home installation ²	Yes
Shipping weight (without option)	390 lb (177 kg)
Appliance weight (model with legs)	368 lb (167 kg)
Appliance weight (model with pedestal)	377 lb (171 kg)
Type of door	Simple, glass with cast iron frame
Type of glass	Ceramic glass
Blower	Included (up to 130 CFM)
Particulate emission standard	EPA / CSA B415.1-10 ³
USA standard (Safety)	UL 1482, UL 737
Canada standard (Safety)	ULC S627

¹East-west: through the door you see the longitudinal sides of the logs; north-south: through the door you see the tips of the logs.

² Mobile home (Canada) or manufactured home (USA): The US department of Housing and Urban Development describes “manufactured homes” better known as “mobile homes” as followed; buildings built on fixed wheels and those transported on temporary wheels/axles and set on a permanent foundation. In Canada, a mobile home is a dwelling for which the manufacture and assembly of each component is completed or substantially completed prior to being moved to a site for installation and connection to service facilities and which conforms to the CAN/CSA-Z240 MH standard.

³ Tested and certified in compliance with CFR 40 part 60, subpart AAA, section 60.534(a)(1)(ii) and Draft ASTM WK47329-14.

2.3 Dimensions

2.3.1 Stove Dimensions With Leg Kit OA10226 or OA10228

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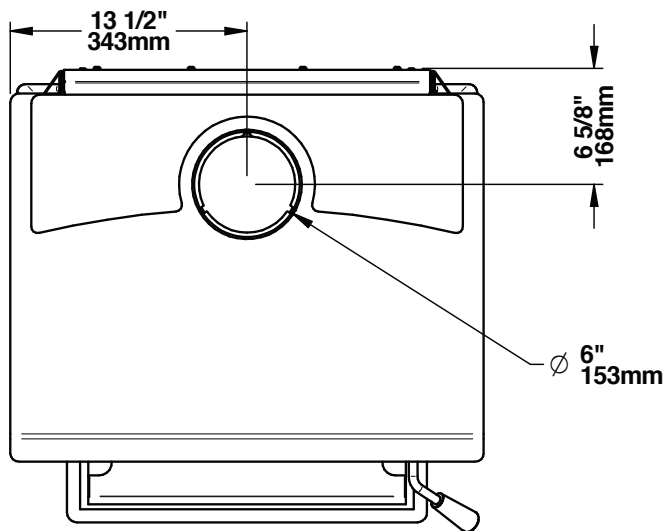


Figure 1: Top view

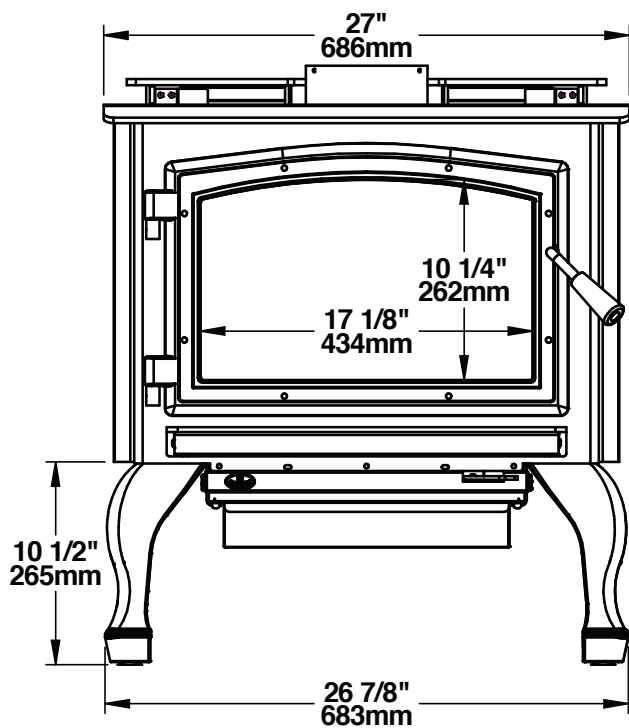


Figure 2: Front view

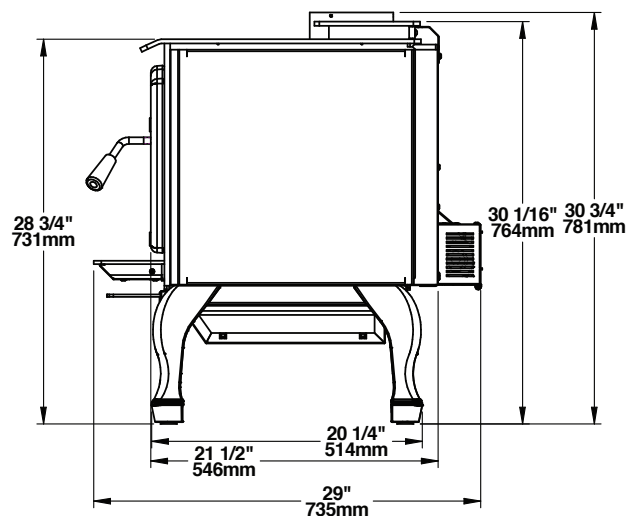


Figure 3: Side view

2.3.2 SStove Dimensions With Leg Kit OA10235 or OA10236

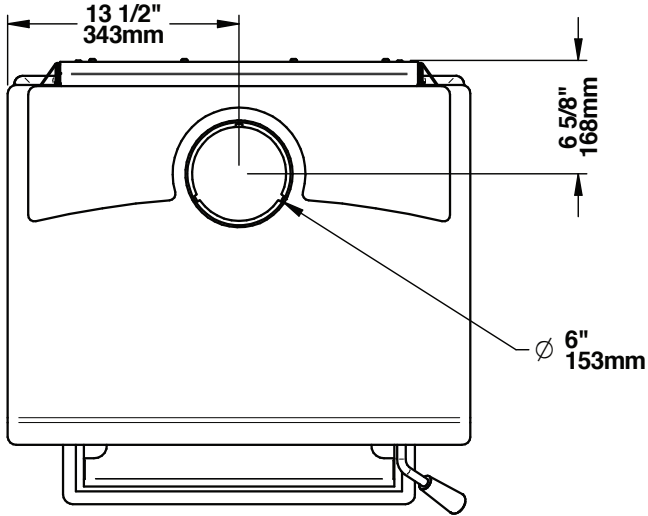


Figure 4: Top view

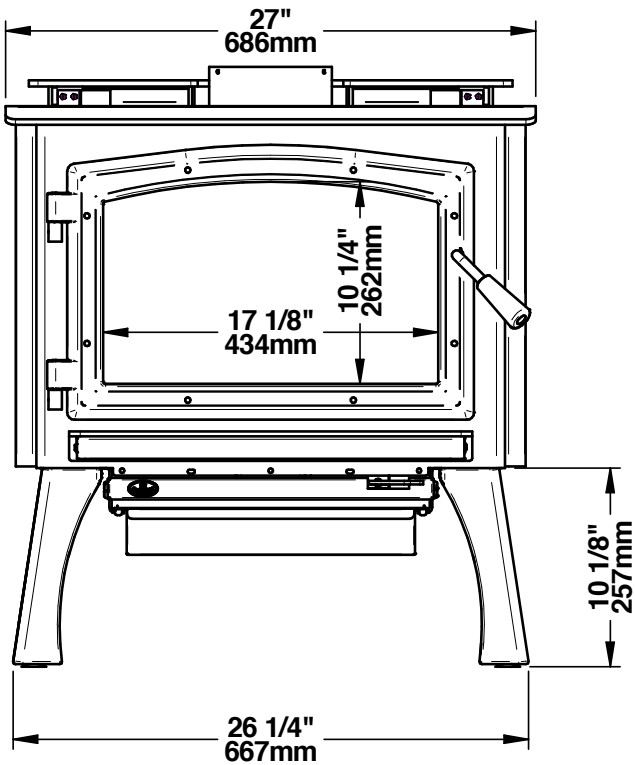


Figure 5: Front view

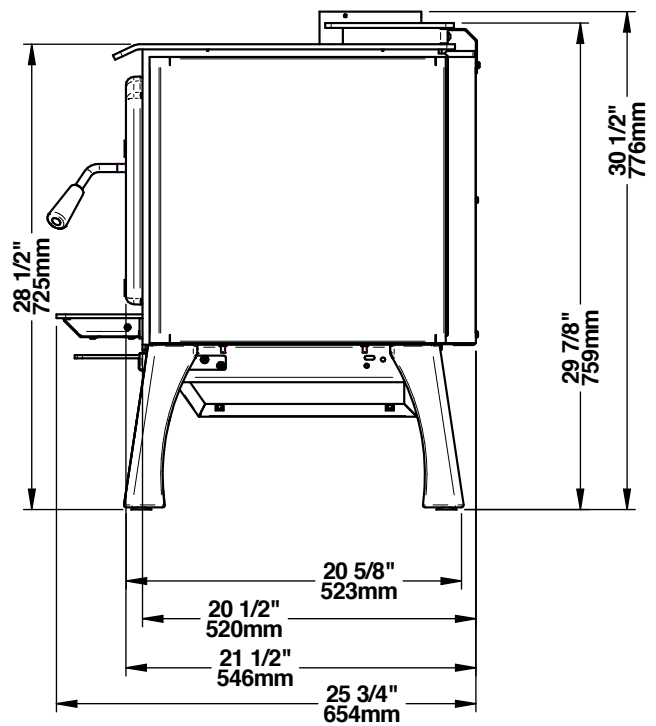


Figure 6: Side view

2.3.3 Stove Dimensions With Pedestal

ENGLISH

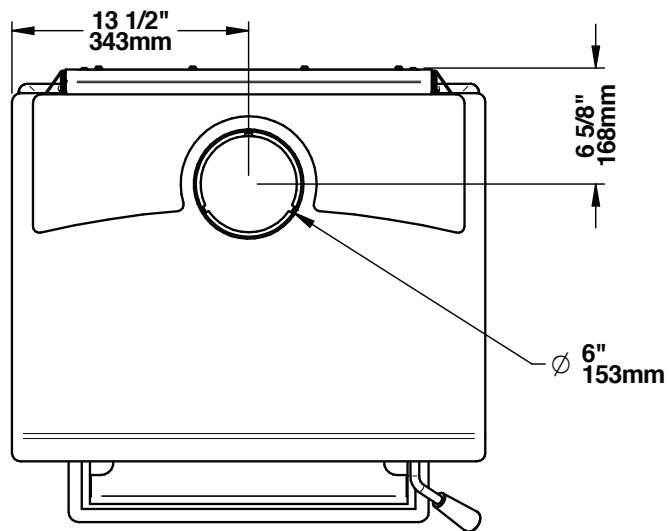


Figure 7: Top view

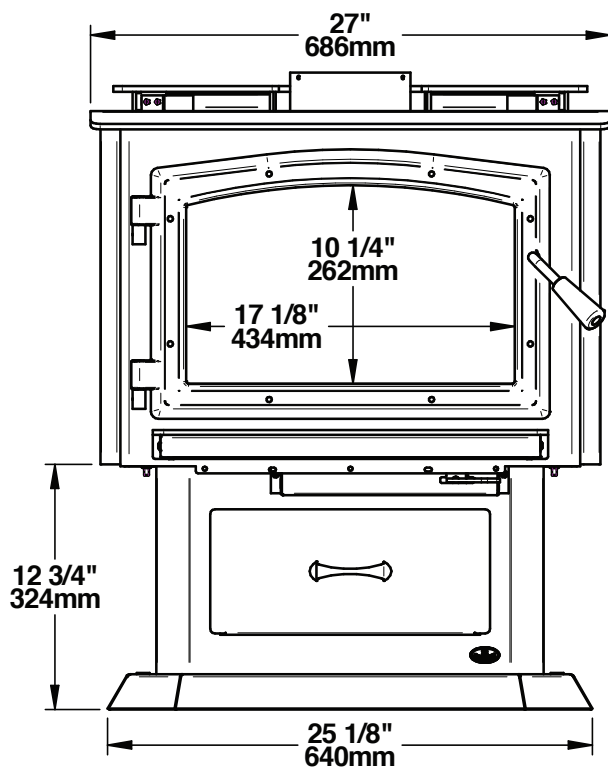


Figure 8: Front view

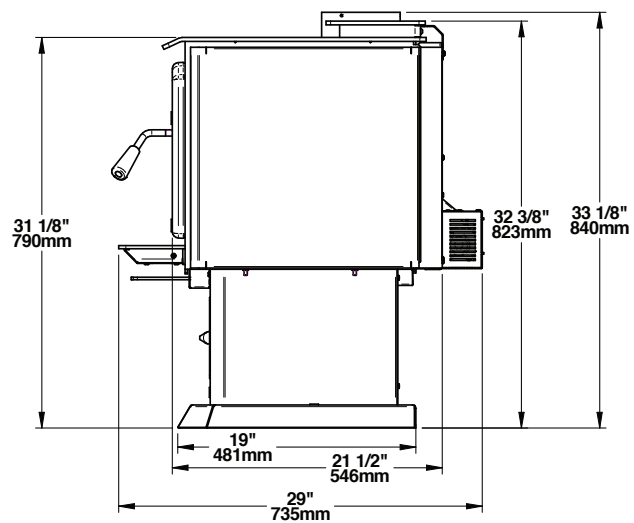


Figure 9: Side view

2.3.4 Combustion Chamber Dimensions

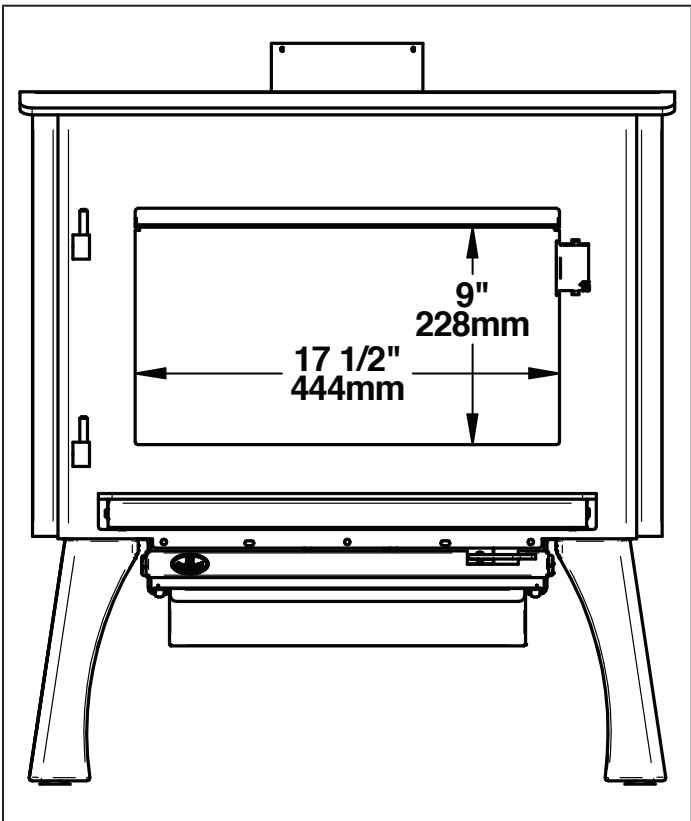


Figure 10: Door opening

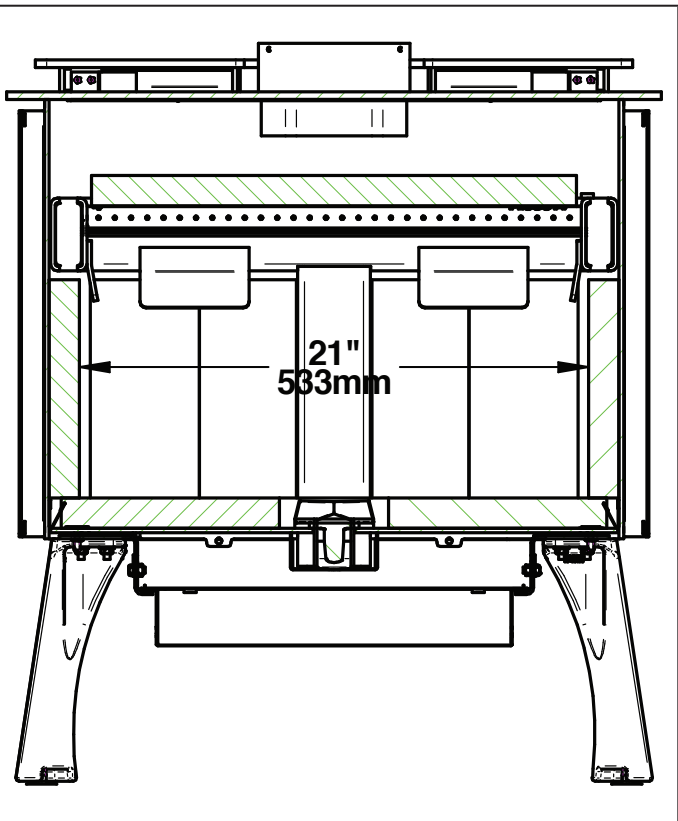


Figure 11: Front view - Combustion chamber

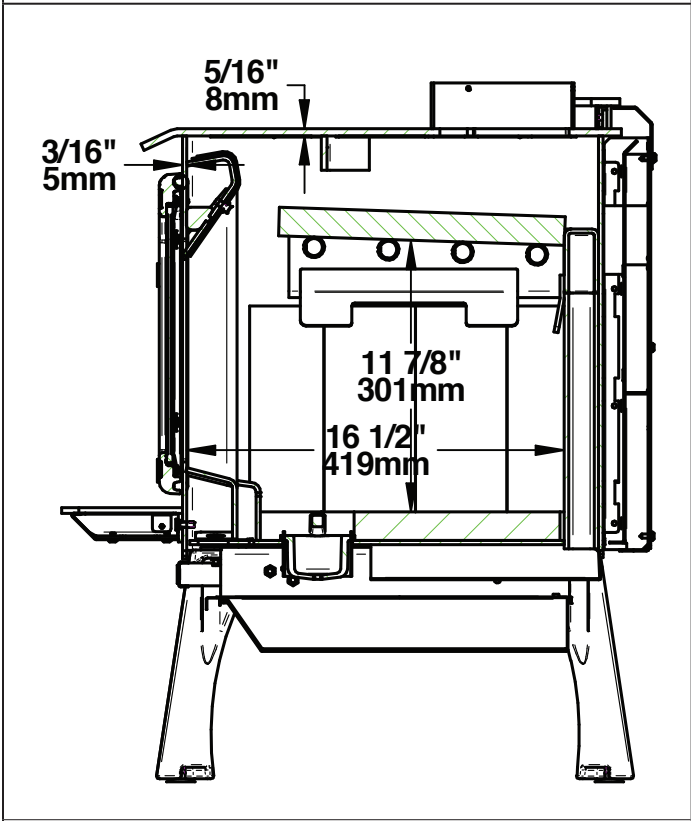
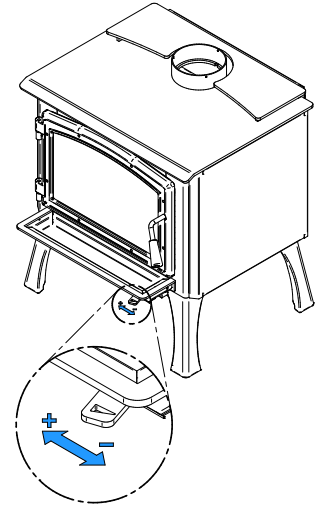


Figure 12: Side view - Combustion chamber

ENGLISH

2.4 EPA Certification Loading

The best loading method for efficient and clean combustion with this fireplace is the EPA loading method. The images below show the space in the firebox where the logs are to be placed. It is important to always respect this space and not to put logs in the grid area marked with an X. The marked area is defined by the space between the glass and primary air channel. Leave enough space between the logs for good air circulation. Using more than the usable firebox volume for loading wood will result in poor combustion. The Usable firebox volume of 1.95 ft³ shown below is the one used during EPA emissions certification. The log length recommended for this stove is 16 inches and the EPA testing were done with log length of 16 in. The fuel specie used for the EPA certification was beech.



2.4.1 Air control

The air control is located underneath the ash shelf. To open the air control, push the air control handle completely to the left (High). This will increase the burn rate. To close the air control, push the air control handle completely to the right. This will permit to achieve the lowest possible burn rate.

2.4.2 High burn rate (primary air control open)

For Kindling and Start-up fuel configuration refer to the pictures below. Split the start-up fuel log into 8 pieces. Crisscross at 45 degrees the 8 pieces on the brick on 2 rows and leaving some space between each wood pieces. Crisscross at 45 degrees the kindling on the top of the start-up fuel on 3 rows, from biggest to smallest. The kindling is made of between 10-16 small pieces that are about 10% of moisture content. Place 5 newspaper sheets on top of the kindling. Light up the paper and let the door at 90 degrees between one minute and one minute and 30 seconds, then close the door. Air control is fully open.

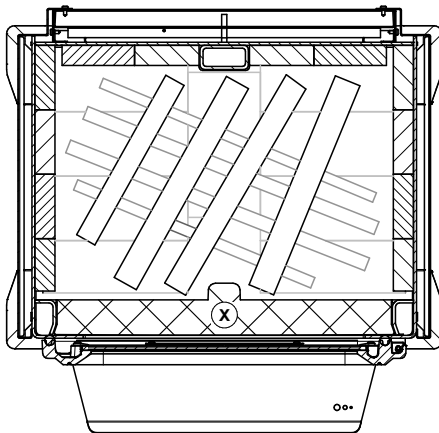


Figure 13: Start-up fuel

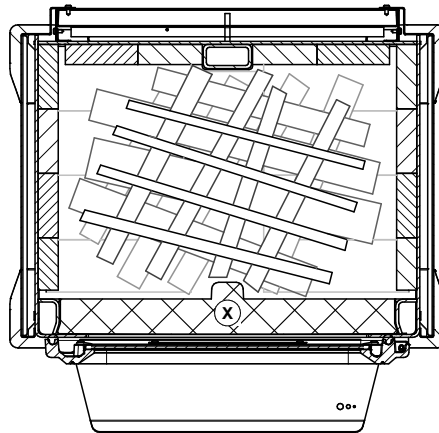


Figure 14: Kindling

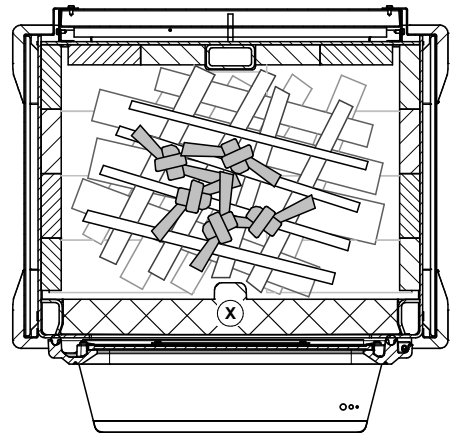


Figure 15: Newspaper

When there are only faint flames remaining and most of the wood is turned into coal, break ashes and level coal bed. Close the door.

Add High Fire load in an East-West configuration. Put 3 first pieces on the coal bed without air space between them. Leave about 1 inch of air space between the rear firebrick and the first piece. See Figure 16 and 17 for an example of high burn load inside the firebox. The front (3rd) piece should stand off on the steel andirons by approximately 1-2 inches. The 2 other pieces

should be added on top of the first 3, stacked in the middle, in an East-West orientation. Let the door open at 90 degrees between one minute and one minute and 30 seconds. Close the door, start the blower at maximum speed, and let burn until the weight is down to target.

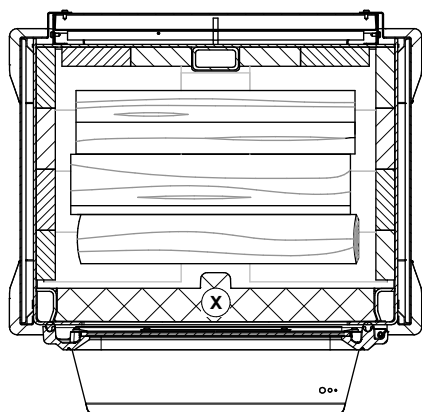


Figure 16: Position of the bottom pieces (High burn)

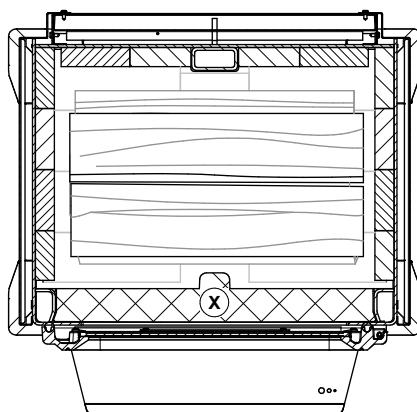


Figure 17: Position of the two top pieces (High burn)

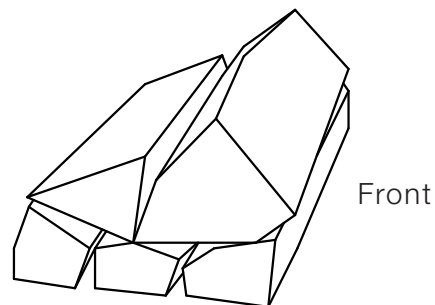


Figure 18: Example high burn load (side view)

For optimal loading of a high fire, take small to medium size fuel pieces (between 2- and 3-inches cross section dimensions approximately) on the bottom and use medium to large size fuel pieces (3.5 to 4.5 inches of cross section dimensions approximately) on top. To make sure combustion is equal, put the biggest piece on top of the first three, at the front of the firebox. See an example of high burn load in the Figure 18 above.

2.4.3 Low burn rate

After the high fire, if there is visible yellow flame, close the air control. When the charcoal bed weight is between 14 and 17% of the low fire load weight, turn off the blower, open the door, stir the coals slightly, just enough to have a level plane coal bed, and let the door remain slightly open for 1 minute before loading the low burn test fuel.

For the loading, put 3 first pieces on the coal bed in an East-West orientation. Leave approximately 1 inch to 2 inches of air space between the rear firebrick and the first piece. There should be air space between all pieces. The front (3rd) piece may contact the steel andirons. The 2 top pieces (fourth and fifth) should be added on top of the first 3, slightly angled (20° from the 3 wood pieces at the bottom). The distance between the logs should be approximately 1 inch. See Figure 19 and 20 for an example of low burn load inside the firebox.

For optimal low fire load, use medium to large size fuel pieces (between 4- and 5.5-inches cross section dimensions approximately) on the bottom and use small to medium size fuel pieces (2.5 to 4 inches cross section dimensions approximately) on top. To make sure combustion is equal, put the smallest piece on top of the first three, at the back of the firebox (see Figure 21 for an example of low burn load).

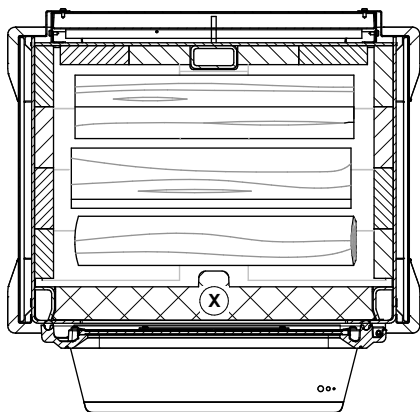


Figure 19: Position of the bottom pieces (Low burn)

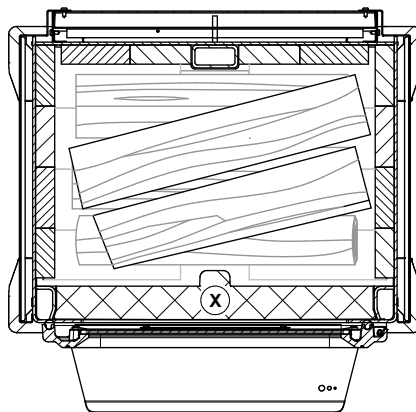


Figure 20: Position of the two top pieces (Low burn)

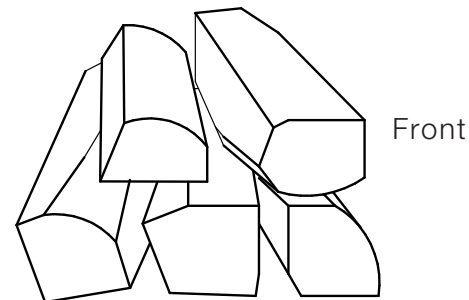


Figure 21: Example low burn load (side view)

Let the door ajar at 90° until the flames roll on top of the fuel (between 2:00 and 4:00 minutes) and then close the door with the primary air control open. See picture below for rolling flame:



Close the primary air control by small increments (ex: 1/16 of an inch), from ½" to fully closed, between 4 and 15 minutes after the loading period. Before closing further, make sure the flame intensity is increasing or stable. Close the air control completely. Turn ON the blower at maximum speed.

2.4.4 *Medium burn rate*

After the high fire, if there is visible yellow flame, close the air control. When the charcoal bed weight is between 14 and 17% of the medium fire load weight, turn off the blower, open the door, stir the coals slightly, just enough to have a level plane coal bed, and let the door remain slightly open for 1 minute before loading the medium burn test fuel.

For the loading, put 3 first pieces on the coal bed in an East-West orientation. Leave about 1 to 2 inches of air space between the rear firebrick and the first piece. The front (3rd) piece may contact the steel andirons. The 2 top pieces (fourth and fifth) should be added on top of the first 3, slightly angled (20° from horizontal, top view). The distance between the logs should be approximately 1 inch. See Figure 22 and 23 for an example of medium burn load inside the firebox.

For optimal medium fire load, use medium to large size fuel pieces (between 4- and 5.5-inches cross section dimensions approximately) on the bottom and use small to medium size fuel pieces (2.5 to 4 inches cross section dimensions approximately) on top. To make sure combustion is

equal, put the smallest piece on top of the first three, at the back of the firebox (see Figure 24 for an example of medium burn load).

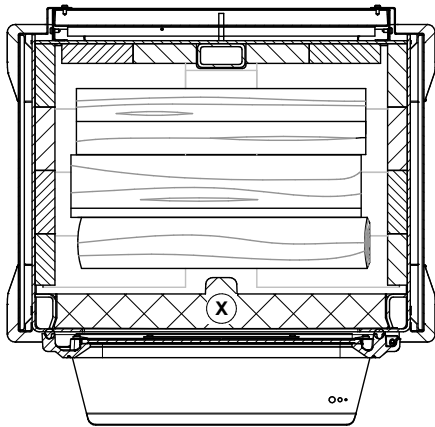


Figure 22: Position of the bottom pieces (Medium burn)

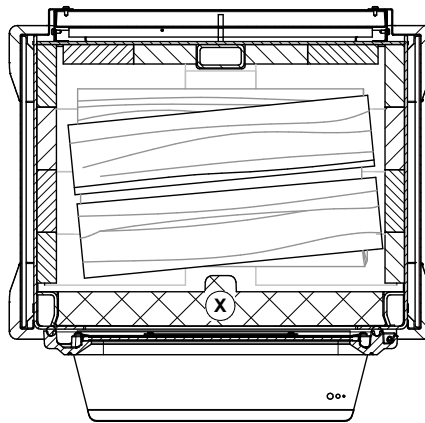


Figure 23: Position of the two top pieces (Medium burn)

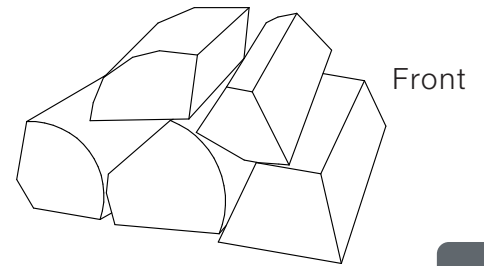


Figure 24: Example medium burn load (side view)

Let the door ajar at 90° until the flames roll on top of the fuel (between 2:30 and 5:00) and then close the door with the primary air control open. See picture below for rolling flame:



Close the primary air control by small increments (ex: 1/16 of an inch) until reaching the mid-point of air control position, between 4 and 15 minutes after the loading period. Before closing further, make sure the flame intensity is increasing or stable. Turn ON the blower at maximum speed.

2.5 Zone Heating and How to Make it Work for You

Your new wood stove is a space heater, which means it is intended to heat the area it is installed in, as well as spaces that connect to that area, although to a lower temperature. This is called zone heating and it is an increasingly popular way to heat homes or spaces within homes.

Zone heating can be used to supplement another heating system by heating a particular space within a home, such as a basement, a family room or an addition that lacks another heat source.

Houses of moderate size and relatively new construction can be heated with a properly sized and located wood stove. Whole house zone heating works best when the stove is in the part of the house where the family spends most of its time. This is normally the main living area where the kitchen, dining and living rooms are located. By locating the stove in this area, you will get the maximum benefit of the heat it produces and will achieve the highest possible heating efficiency and comfort. The space where you spend most of your time will be warmest, while bedrooms and basement (if there is one) will stay cooler. In this way, you will burn less wood than with other forms of heating.

Although the stove may be able to heat the main living areas of your house to an adequate temperature, we strongly recommend that you also have a conventional oil, gas or electric heating system to provide backup heating.

Your success with zone heating will depend on several factors, including the correct sizing and location of the stove, the size, layout and age of your home and your climate zone. Three-season vacation homes can usually be heated with smaller stoves than houses that are heated all winter.

2.6 The Benefits of Low Emissions and High Efficiency

The low smoke emissions produced by the special features inside this stove firebox mean that your household will release up to 90% less smoke into the outside environment than if you used an older conventional stove. But there is more to the emission control technologies than protecting the environment.

The smoke released from wood when it is heated contains about half of the energy content of the fuel. By burning the wood completely, your stove releases all the heat energy from the wood instead of wasting it as smoke up the chimney. Also, the features inside the firebox allow you to reduce the air supply to control heat output, while maintaining clean and efficient flaming combustion, which boosts the efficient delivery of heat to your home.

The emission control and advanced combustion features of your stove can only work properly if your fuel is in the correct moisture content range of 15% to 20%. See section [«3. Fuel»](#) of this manual for suggestions on preparing fuelwood and judging its moisture.

2.7 The SBI Commitment to You and the Environment

The SBI team is committed to protecting the environment, so we do everything we can to use only materials in our products that will have no lasting negative impact on the environment.

2.7.1 What is Your New Stove Made Of?

The **body** of your stove, which is most of its weight, is carbon steel. Should it ever become necessary many years in the future, almost the entire stove can be recycled into new products, thus eliminating the need to mine new materials.

The **paint** coating on your stove is very thin. Its VOC content (Volatile Organic Compounds) is very low. VOCs can be responsible for smog, so all the paint used during the manufacturing process meets the latest air quality requirements regarding VOC reduction or elimination.

The **air tubes** are stainless steel, which can also be recycled.

The C-Cast **baffle** is made of an aluminosilicate fibre material that is compressed with a binder to form a rigid board. C-Cast can withstand temperatures above 2,000 °F. It is not considered hazardous waste. Disposal at a landfill is recommended.

Firebrick is mainly composed of silicon dioxide, also known as silica, a product processed from a mined mineral. It is most commonly found in nature in the form of sand and clay. Disposal at a landfill is recommended.

The door and glass **gaskets** are fibreglass which is spun from melted sand. Black gaskets have been dipped into a solvent-free solution. Disposal at a landfill is recommended.

The door **glass** is a 4 mm thick ceramic material that contains no toxic chemicals. It is made of natural raw materials such as sand and quartz that are combined in such a way to form a high temperature glass. Ceramic glass cannot be recycled in the same way as normal glass, so it should not be disposed of with your regular household products. Disposal at a landfill is recommended.

3. Fuel

MATERIALS THAT SHOULD NOT BE BURNED

- **COAL;**
- **GARBAGE;**
- **LAWN CLIPPINGS OR YARD WASTE;**
- **MATERIALS CONTAINING RUBBER, INCLUDING TIRES;**
- **MATERIALS CONTAINING PLASTIC;**
- **WASTE PETROLEUM PRODUCTS, PAINTS OR PAINT THINNERS, OR ASPHALT PRODUCTS;**
- **MATERIALS CONTAINING ASBESTOS;**
- **CONSTRUCTION OR DEMOLITION DEBRIS;**
- **RAILROAD TIES OR PRESSURE-TREATED WOOD;**
- **MANURE OR ANIMAL REMAINS;**
- **SALT WATER DRIFTWOOD OR OTHER PREVIOUSLY SALT WATER SATURATED MATERIALS;**
- **UNSEASONED WOOD; OR**
- **PAPER PRODUCTS, CARDBOARD, PLYWOOD, OR PARTICLEBOARD. THE PROHIBITION AGAINST BURNING THESE MATERIALS DOES NOT PROHIBIT THE USE OF FIRE STARTERS MADE FROM PAPER, CARDBOARD, SAW DUST, WAX AND SIMILAR SUBSTANCES FOR THE PURPOSE OF STARTING A FIRE IN AN AFFECTED WOOD HEATER.**

BURNING THESE MATERIALS MAY RESULT IN RELEASE OF TOXIC FUMES OR RENDER THE HEATER INEFFECTIVE AND CAUSE SMOKE.

3.1 How to Prepare or Buy Good Firewood

3.1.1 What is Good Firewood?

Good firewood has been cut to the correct length for the stove, split to a range of sizes and stacked in the open until its moisture content is reduced to 15 to 20 per cent.

3.1.2 Tree Species

The tree species the firewood is produced from is less important than its moisture content. The main difference in firewood from various tree species is the density of the wood. Hardwoods are denser than softwoods. People who live in the coldest regions of North America usually have only spruce, birch and poplar, other low-density species to burn and yet they can heat their homes successfully.

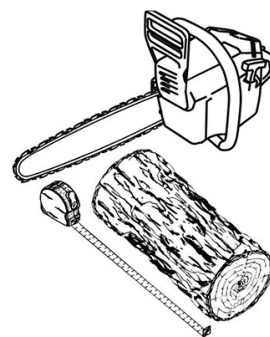
Homeowners with access to both hardwood and softwood fuel sometimes use both types for different purposes. For example, softer woods make good fuel for relatively mild weather in spring and fall because they light quickly and produce less heat. Softwoods are not as dense as hardwoods so a given volume of wood contains less energy. Using softwoods avoids overheating the house, which can be a common problem with wood heating in moderate weather. Harder woods are best for colder winter weather when more heat and longer burn cycles are desirable.

Note that hardwood trees like oak, maple, ash and beech are slower growing and longer lived than softer woods like poplar and birch. That makes hardwood trees more valuable. The advice that only hardwoods are good to burn is outdated. Old, leaky cast iron stoves wouldn't hold a fire overnight unless they were fed large pieces of hardwood. That is no longer true. You can successfully heat your home by using the less desirable tree species and give the forest a break at the same time.

3.1.3 Log Length

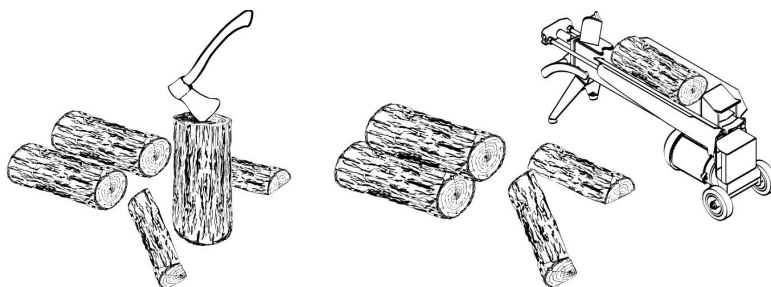
Logs should be cut at least 1" (25 mm) shorter than the firebox so they fit in easily. Pieces that are even slightly too long make loading the stove very difficult. The most common standard length of firewood is 16" (400 mm).

The pieces should be a consistent length, with a maximum of 1" (25 mm) variation from piece to piece.



3.1.4 Piece Size

Firewood dries more quickly when it is split. Large unsplit rounds can take years to dry enough to burn. Even when dried, unsplit logs are difficult to ignite because they don't have the sharp edges where the flames first catch. Logs as small as 3" (75 mm) should be split to encourage drying.



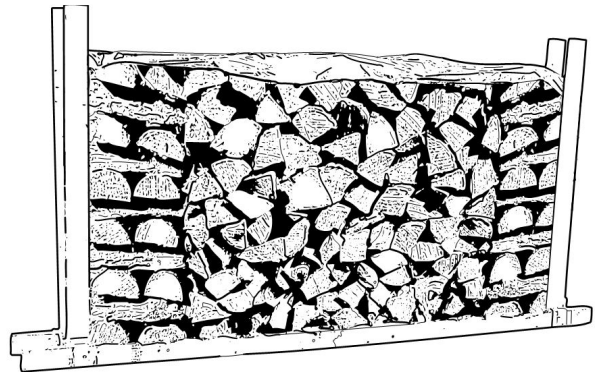
Wood should be split to a range of sizes, from about 3" to 6" (75 mm to 150 mm) in cross section. Having a range of sizes makes starting and rekindling fires much easier. Often, the firewood purchased from commercial suppliers is not split finely enough for convenient stoking. It is sometimes advisable to resplit the wood before stacking to dry.

3.1.5 How to Dry Firewood

Firewood that is not dry enough to burn is the cause of most complaints about wood stoves. Continually burning green or unseasoned wood produces more creosote and involves lack of heat and dirty glass door.

Here are some things to consider in estimating drying time:

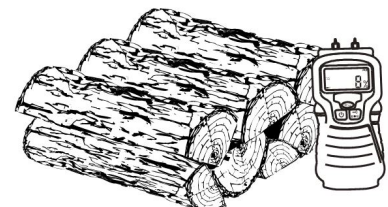
- Firewood takes a long time to dry;
- Firewood bought from a dealer is rarely dry enough to burn, so it is advisable to buy the wood in spring and dry it yourself;
- Drying happens faster in dry weather than in damp, maritime climates;
- Drying happens faster in warm summer weather than in winter weather;
- Small pieces dry more quickly than large pieces;
- Split pieces dry more quickly than unsplit rounds;
- Softwoods take less time to dry than hardwoods;
- Softwoods like pine, spruce, and poplar/aspen can be dry enough to burn after being stacked in the open for only the summer months;
- Hardwoods like oak, maple and ash can take one, or even two years to dry fully, especially if the pieces are big;
- Firewood dries more quickly when stacked in the open where it is exposed to sun and wind; it takes much longer to dry when stacked in a wood shed;
- Firewood that is ready to burn has a moisture content between 15% and 20% by weight and will allow your stove to produce its highest possible efficiency.



3.1.6 Judging Firewood Moisture Content

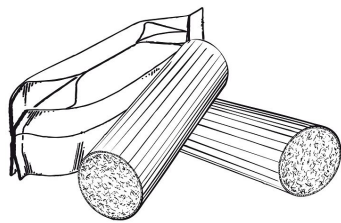
You can find out if some firewood is dry enough to burn by using these guidelines:

- Cracks form at the ends of logs as they dry,
- As it dries in the sun, the wood turns from white or cream colored to grey or yellow,
- Bang two pieces of wood together; seasoned wood sounds hollow and wet wood sounds dull,
- Dry wood is much lighter in weight than wet wood,
- Split a piece, and if the fresh face feels warm and dry it is dry enough to burn; if it feels damp, it is too wet,
- Burn a piece; wet wood hisses and sizzles in the fire and dry wood does not.



You could buy a wood moisture meter to test your firewood.

3.1.7 Manufactured Logs



Do not burn manufactured logs made of wax impregnated sawdust or logs with any chemical additives. Manufactured logs made of 100% compressed sawdust can be burned, but use caution in the number of these logs burned at one time. Start with one manufactured log and see how the stove reacts. Never use more than two manufactured logs.

4. Operating Your Stove

This wood heater has a manufacturer-set minimum low burn rate that must not be altered. It is against federal regulations to alter this setting or otherwise operate this wood heater in a manner inconsistent with operating instructions in this manual.

4.1 Before Operating Your Stove

Before using the stove, the following items should be installed :

- The pedestal or the leg kit (see [«Appendix 1. Legs Installation», page 53](#), or [«Appendix 2. Pedestal Installation», page 56](#))
- The decorative panels (see [«Appendix 4. Decorative Panels Installation», page 59](#)),
- The blower (see [«Appendix 8. Blower and optional thermodisc installation», page 63](#))
- The door overlay (see [«Appendix 3. Door Overlay Installation», page 58](#)),
- The ash lip pan and optional ash lip glass panel.

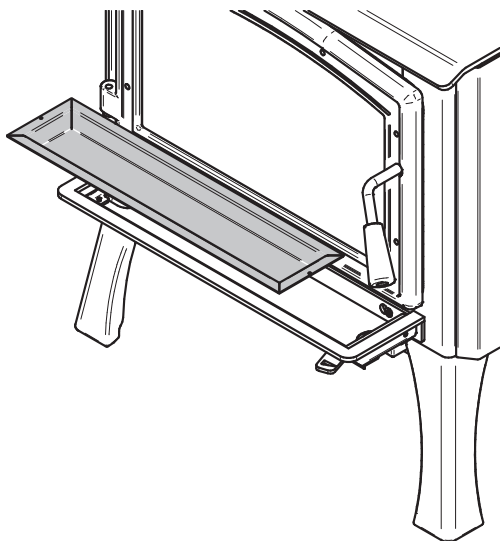


Figure 25: Installing the ash lip pan

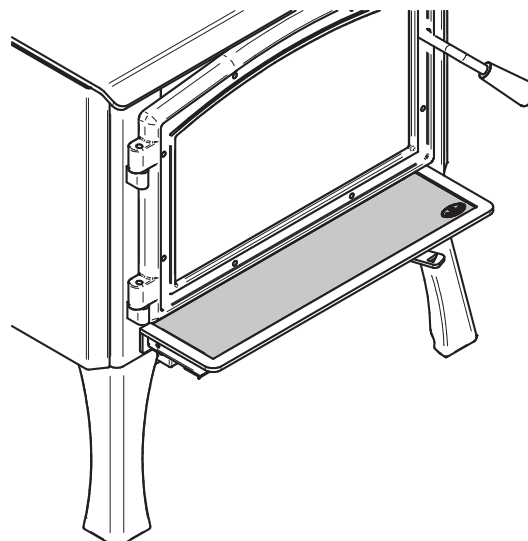


Figure 26: Optional ash lip glass panel

4.2 The Use of a Fire Screen

In the United States or in provinces with a particulate emission limit (eg US EPA), the use of wood stoves with open door with and fire screen is prohibited.

This stove has been tested for use with an open door in conjunction with a fire screen, sold separately. Make sure the fire screen is properly secured on the stove to avoid any risk of fire.

When the fire screen is in use, it is important not to leave the stove unattended to respond promptly in the event of smoke spillage into the room. Potential causes of smoke spillage are described in Section «[8. The Venting System](#)» of this manual. See «[Appendix 7. Optional Fire Screen Installation](#)» for installation instructions.

Blower Operation

Ensure the blower cord is not in contact with any surface of the stove to prevent electrical shock or fire damage. Do not run cord beneath the stove.

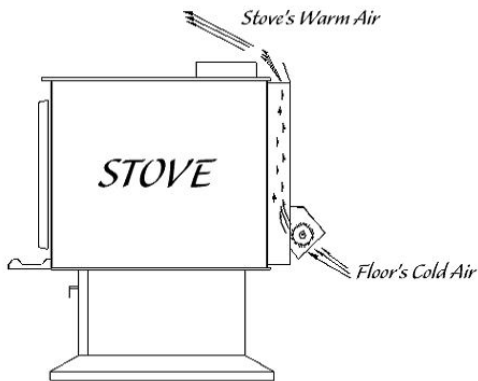


Figure 27: Air flow with a blower

The blower is installed on the back of the stove to increase the flow of air past heat exchange surfaces and to help circulate warm air in the room. When used regularly, the blower can provide a small increase in efficiency, up to 2%. However, the use of a blower should not be used as a way to gain more output from a stove that is undersized for the space it is intended to heat.

The blower has a rheostat that can be adjusted in three different positions; either from high (HI) to low (LO) or closed (OFF).

Allow the stove to reach operating temperature (approximately one hour) before turning on the blower, since increased airflow from the blower will remove heat and affect the start up combustion efficiency.

It is possible to equip your stove with a heat sensor, sold separately. When the blower is ON, the blower will start automatically when the stove is hot enough and it will stop when the stove has cooled down. Therefore, you can leave the blower speed control at the desired setting.

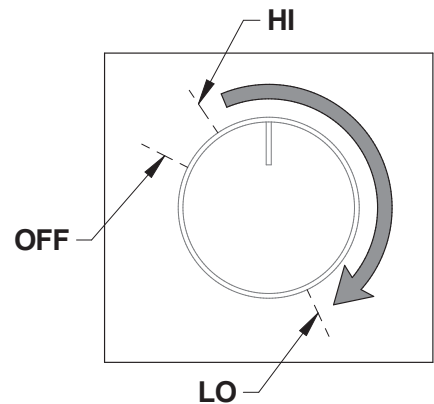


Figure 28: Blower operation

4.3 Your First Fires

Two things will happen as you burn your first few fires; the paint cures and the internal components of the stove are conditioned.

As the paint cures, some of the chemicals vaporize. The vapors are not poisonous, but they do smell bad. Fresh paint fumes can also cause false alarms in smoke detectors.

So, when you first light your stove, be prepared by opening doors or windows to ventilate the house. As you burn hotter and hotter fires, more of the painted surfaces reach the curing temperature of the paint. The smell of curing paint does not disappear until you have burned one or two very hot fires.

Burn one or two small fires to begin the curing and conditioning process. Then build bigger and hotter fires until there is no longer paint smell from the stove.

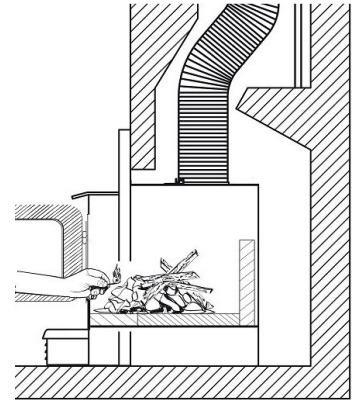
Never built the fire too close to the glass. It may cause higher temperature and produce a faster aging of the glass.

4.4 Lighting Fires

Each person who heats with wood develops their own favorite way to light fires. Whatever method you choose, your goal should be to get a hot fire burning quickly. A fire that starts fast produces less smoke and deposits less creosote in the chimney. Here is one effective way to start wood fires.

4.4.1 Traditional Fire Starting

The traditional method for starting a wood fire is the top-down fire. To light it properly, you'll need about ten small pieces of wood (approximately 1 inch in diameter) and 5 medium-sized pieces (2-3 inches in diameter). Start by placing two small pieces on each side of the combustion chamber. Crumple 5 to 10 sheets of newspaper and place them between the two small pieces of wood. Cross the remaining small pieces over the newspaper. For better ignition, leave space for the newspaper and avoid crushing it with the wood pieces. Also, leave space between each piece of wood. Next, place the 5 larger pieces on top of the smaller pieces of wood in two layers, crossing them (Refer to the attached images for examples of wood stacking).



Open the air intake control completely and light the newspaper. The free flow of flames around each piece of wood and the absence of smoke indicate a quality ignition. Leave the door slightly ajar for about 5 minutes. When the fire is well lit, close the door while keeping the air intake control open. When the small kindling wood is almost completely burned and the medium-sized pieces are still burning, it's time to add larger pieces of wood until the fire is well established.

DO NOT LEAVE THE STOVE UNATTENDED WHEN THE DOOR IS SLIGHTLY OPENED. ALWAYS CLOSE AND LATCH THE DOOR AFTER THE FIRE IGNITES.

4.4.2 Using Fire Starters

Commercial fire starters can be used instead of a newspaper. Always follow the instructions on the packaging before use.

DO NOT USE CHEMICALS OR FLUID TO START THE FIRE.

NEVER USE GEL STARTER IF THERE ARE HOT EMBERS INSIDE THE FIREBOX. THE BOTTLE OF GEL WILL CATCH ON FIRE.

DO NOT USE FLAMMABLE LIQUIDS SUCH AS GASOLINE, NAPHTHA, FUEL OIL, MOTOR OIL, OR AEROSOLS TO START OR REKINDLE THE FIRE.

4.5 Maintaining Wood Fires

4.5.1 General Advice

Wood heating with a space heater is very different than other forms of heating. There will be variations in the temperature in different parts of the house and there will be variations in

temperature throughout the day and night. This is normal, and for experienced wood burners these are advantages of zone heating with wood.

Do not expect steady heat output from your stove. It is normal for its surface temperature to rise after a new load of wood is ignited and for its temperature to gradually decline as the fire progresses. This rising and falling of temperature can be matched to your household routines. For example, the area temperature can be cooler when you are active, such as when doing housework or cooking, and it can be warmer when you are inactive, such as when reading or watching television.

Wood burns best in cycles. A cycle starts when a new load of wood is ignited by hot coals and ends when that load has been consumed down to a bed of charcoal about the same size as it was when the wood was loaded. Do not attempt to produce a steady heat output by placing a single log on the fire at regular intervals. Always place at least three, and preferably more, pieces on the fire at a time so that the heat radiated from one piece helps to ignite the pieces next to it. Each load of wood should provide several hours of heating. The size of each load can be matched to the amount of heat needed.

When you burn in cycles, you rarely need to open the stove's loading door while the wood is flaming. This is an advantage because there is more chance that smoke will leak from the stove when the door is opened as a full fire is burning.

If you must open the door while the fuel is flaming, open the air control fully for a few minutes, then unlatch and open the door slowly. (See section «4.5.5 Controlling the Air Supply»)

4.5.2 *Ash Removal*

Ash should be removed from the firebox every two or three days of full time heating. Do not let the ash build up in the firebox because it will interfere with proper fire management.

The best time to remove ash is after an overnight fire when the stove is relatively cool, but there is still some chimney draft to draw the ash dust into the stove and prevent it from coming into the room.

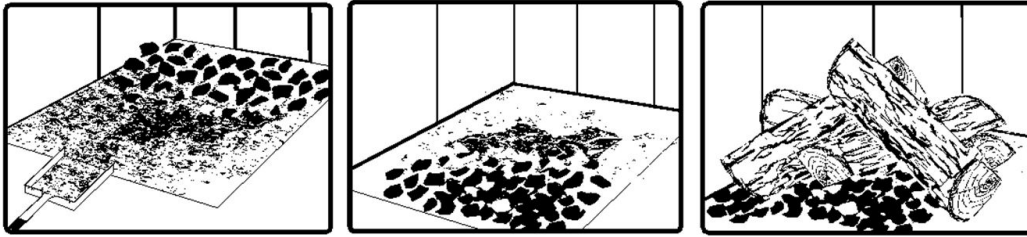
After ashes have been removed from the stove and placed in a tightly covered metal container, they should be taken outside immediately. The closed container of ashes should be placed on a non-combustible floor or on the ground well away from all combustible materials pending final disposal. Ashes normally contain some live charcoal that can stay hot for several days. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled. Other waste should not be placed in this container.

NEVER STORE ASHES INDOORS OR IN A NON-METALIC CONTAINER OR ON A WOODEN DECK.

4.5.3 *Raking Charcoal*

Rekindle the fire when you notice that the room temperature has fallen. You will find most of the remaining charcoal at the back of the firebox, furthest from the door. Rake these coals towards the door before loading. There are two reasons for this raking of the coals. First, it concentrates them near where most of the combustion air enters the firebox and where they can ignite the

new load quickly, and second, the charcoal will not be smothered by the new load of wood. If you were to simply spread the charcoal out, the new load will smoulder for a long time before igniting.



Remove ash first, and then rake charcoal towards the front of the firebox before loading so that it will ignite the new load.

The heater should not be left unattended during ignition and the fire should not burn at full intensity for more than a few minutes.

When lighting a new load, the appliance produces a heat surge. This heat surge is pleasant when the room temperature is cool but can be unpleasant when the room is already warm. Therefore, it is best to let each load of wood burn completely so that the room cools down before putting a load of wood back on.

Do not overfire the unit. The signs of an overfired unit are a roaring fire, the chimney connector is glowing red and an extreme heat coming from the cookstove. If this occurs, **DO NOT OPEN THE DOOR**. Shut-off the air inlet opening completely and wait until the glow has completely subsided.

4.5.4 Firing Each New Load Hot

Place the new load of wood on and behind the charcoal, and not too close to the glass. Close the door and open the air control fully. Leave the air control fully open until the firebox is full of flames, the wood has charred to black and its edges are glowing red. Firing each load of wood hot accomplishes a few things:

- Drives the surface moisture from the wood,
- Creates a layer of char on the wood, which slows down its release of smoke,
- Heats the firebox components so they reflect heat back to the fire, and
- Heats the chimney so it can produce strong, steady draft for the rest of the cycle.

Although it is important to fire each new load hot to prepare for a clean burn, *do not allow the fire to burn at full intensity for more than a few minutes.*

DO NOT LEAVE THE STOVE UNATTENDED WHILE A NEW LOAD IS BEING FIRED HOT. DO NOT OVERFIRE.

When you burn a new load of wood hot to heat up the wood, the stove and the chimney; the result will be a surge of heat from the stove. This heat surge is welcome when the room temperature is a little lower than desirable, but not welcome if the space is already warm.

Therefore, allow each load of wood to burn down so that the space begins to cool off a little before loading. Letting the space cool before loading is one of the secrets to clean burning and effective zone heating.

4.5.5 Controlling the Air Supply

Once the firewood, firebox and chimney are hot, you can begin to reduce the air supply for a steady burn.

As you reduce the air supply to the fire, two important things happen. First, the firing rate slows down to spread the heat energy in the fuel over a longer period of time. Second, the flow rate of exhaust through the stove and flue pipe slows down, which gives more time for the transfer of heat from the exhaust. You will notice that, as you reduce the air setting, the flames slow down. This is your indication that the stove is burning at its peak efficiency.

If the flames get small and almost disappear when you turn down the air, you have turned down the air too early, or your firewood is wetter than it should be. With good fuel and correct air control use, the flames should slow down, but should stay large and steady, even as the air supply is reduced.

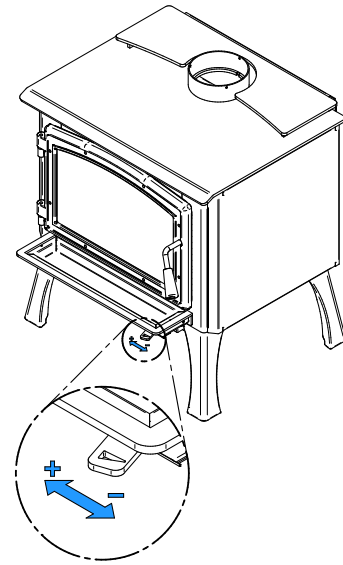


Figure 29: Air Supply Control

4.6 Building Different Fires for Different Needs

Using the air control is not the only way to match the stove's heat output to the heat demand. Your house will need far less heat in October than in January to be kept at a comfortable temperature. If you fill the firebox full in fall weather, you will either overheat the space or turn the stove down so much that the fire will be smoky and inefficient. Here are some suggestions for building fires to match different heat demand.

4.6.1 *Small Fires to Take the Chill Off the House*

To build a small fire that will produce a low heat output, use small pieces of firewood and load them crisscross in the firebox. The pieces should be only 3" to 4" in diameter. After raking the coals, you can lay two pieces parallel to each other corner to corner in the firebox and lay two more across them in the other direction. Open the air control fully and only reduce the air after the wood is fully flaming. This kind of fire is good for mild weather when you are around to tend the stove and should provide enough heat for four hours or more. Small fires like this are a good time to use softer wood species so there will be less chance of overheating the house.

4.6.2 *Long Lasting Low Output Fires*

Sometimes you will want to build a fire to last up to eight hours, but don't need intense heat. In this case use soft wood species and place the logs compactly in the firebox so the pieces are packed tightly together. You will need to fire the load hot for long enough to fully char the log surfaces before you can turn the air down. Make sure the fire is flaming brightly before leaving the fire to burn.

4.6.3 *High Output Fires for Cold Weather*

When the heat demand is high during cold weather, you'll need a fire that burns steadily and brightly. This is the time to use larger pieces of hardwood fuel if you have it. Put the biggest pieces at the back of the firebox and place the rest of the pieces compactly. A densely built fire like this will produce the longest burn your stove is capable of.

You will need to be cautious when building fires like this because if the air is turned down too much, the fire could smoulder. Make sure the wood is flaming brightly before leaving the fire to burn.

4.6.4 *Maximum Burn Cycle Times*

The burn cycle time is the period between loading wood on a coal bed and the consumption of that wood back to a coal bed of the same size. The flaming phase of the fire lasts for roughly the first half of the burn cycle and the second half is the coal bed phase during which there is little or no flame. The length of burn you can expect from your stove, including both the flaming and coal bed phases, will be affected by a number of things, such as:

- firebox size,
- the amount of wood loaded,
- the species of wood you burn,
- the wood moisture content,
- the size of the space to be heated,
- the climate zone you live in, and
- the time of year.

The table below provides a very general indication of the maximum burn cycle times you are likely to experience, based on firebox volume.

Table 1 : Maximum Burn Time

FIREBOX VOLUME	MAXIMUM BURN TIME
<1.5 cubic feet	3 to 5 hours
1.5 c.f. to 2.0 c.f.	5 to 6 hours
2.0 c.f. to 2.5 c.f.	6 to 8 hours
2.5 c.f. to 3.0 c.f.	8 to 9 hours
>3.0 c.f.	9 to 10 hours

Long burn times are not necessarily an indication of efficient stove operation. When you are home during the day and able to tend the fire, it is preferable to build a smaller fire that might provide three or four hours of heating than to fully load the firebox for a much longer burn. Shorter burn cycles make it easier to match the heat output of the stove to the heat demand of the space.

4.6.5 Logs Orientation

In fireboxes that are roughly square, wood can be loaded so that looking through the glass door you see the ends of the logs (north-south) or the sides of the logs (east-west).

East-west loads that are built compactly break down slowly when heated, but the amount of wood you can load is limited because if you put in too many pieces, one may fall against the glass. East-west loads are excellent for long, low output fires for relatively mild weather.

North-south loads break down more quickly, but much more wood can be loaded at a time. This makes north-south loading good for high output, long lasting fires for cold weather.

4.6.6 Carbon Monoxide

Carbon monoxide is an odourless gas that is highly toxic which can cause death at high concentration in air. Installation of a carbon monoxide detector is highly recommended.

When unburned logs remain in the firebox and the flame disappears, go outside and look at the chimney exit. If there is visible smoke, it means that there is still combustible to burn but that the fire lacks air to burn properly. In this situation, the CO rate will increase so it is important to react. Open the door slightly and move the log with a poker. Turn it over and create a passage for the air below, making a trench with the coal bed. Add small pieces of wood to restart the combustion.

5. Maintaining Your Wood Heating System

5.1 Stove Maintenance

Your new stove will give many years of reliable service if you use and maintain it correctly. Some of the internal components of the firebox, such as firebricks, baffles and air tubes, will wear over time under intense heat. You should always replace defective parts with original parts. See [«Appendix 10. Exploded Diagram and Parts List»](#). Firing each load hot to begin a cycle as described above will not cause premature deterioration of the stove. However, letting

the stove runs with the air control fully open for the entire burn cycles can cause damage over time. The hotter you run the stove throughout burn cycles, the more quickly its components will deteriorate. For that reason, **never leave the stove unattended while a new load is being fired hot.**

5.1.1 Cleaning Door Glass

Under normal conditions, your door glass should stay relatively clear. If your firewood is dry enough and you follow the operating instructions in this manual, a whitish, dusty deposit will form on the inside of the glass after a week or so of use. This is normal and can be easily removed when the stove is cool by wiping with a damp cloth or paper towel and then drying. **Never try to clean the glass when the stove is hot.**

In spring and fall when the stove runs at lower temperatures, you may see some light brown stains forming, especially at the lower corners of the glass. This indicates that the fire has been smoky and some of the smoke has condensed on the glass. When the weather is mild, you may find that letting the fire go out is better than trying to maintain a continuous fire. Use the technique described above for building a fire to take the chill off the house.

If you do get brown stains on the glass you can remove them with special cleaners for wood heater glass doors. **Do not use abrasives to clean your stove's door glass.**

The deposits that form on the glass are the best indication of the quality of your fuel and how well you are doing in operating the stove. Your goal should be clear glass with no brown stains. If you continue to see brown stains on the glass, something about your fuel and operating procedure needs to be changed. Stains on the glass indicate incomplete combustion of the wood, which also means more smoke emissions and faster formation of creosote in the chimney.

If you see brown streaks coming from the edge of the glass, it is time to replace the gasket around the glass. Visit your stove retailer to get the self-adhesive glass gasket and follow the instructions below for installation.

Do not abuse the glass door by striking or slamming shut. Do not use the stove if the glass is broken.

5.1.2 Door Adjustment

In order for your stove to burn at its best efficiency, the door must provide a perfect seal with the firebox. Therefore, the gasket should be inspected periodically to check for a good seal. The gasket seal may be improved with a simple latch mechanism adjustment. To adjust:

1. Remove the split pin by pulling and turning it using pliers.
2. Turn the handle counter clock wise one turn to increase pressure.
3. Re-install the split pin with a small hammer.

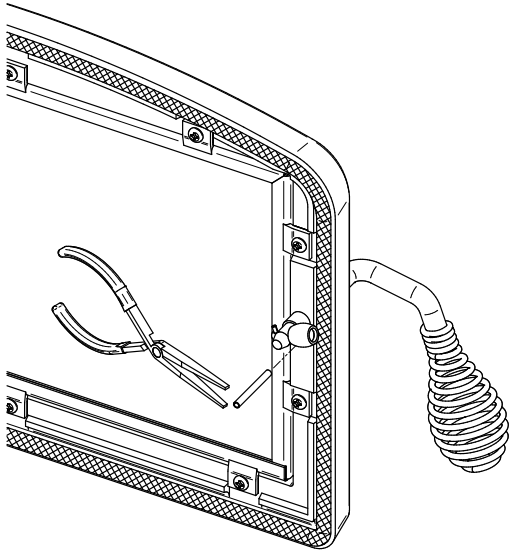


Figure 30: Removing the split pin

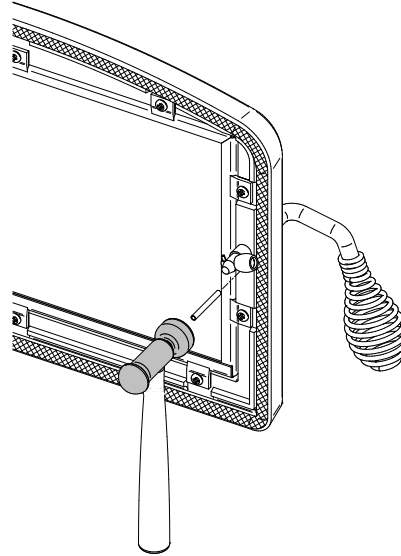


Figure 31: Installing the split pin

5.1.3 Replacing the Door Gasket

It is important to maintain the gasket in good condition. After a year or more of use, the door gasket will compress and become hard, which may allow air to leak past it. You can test the condition of the door gasket by closing and latching the door on a strip of paper. Test all around the door. If the paper slips out easily anywhere, it is time to replace the gasket.

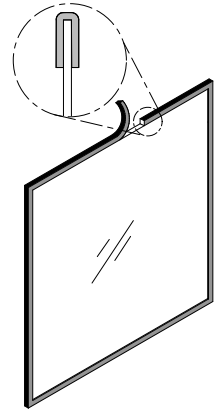
Use the correct replacement gasket that you can purchase from your retailer. The diameter and density of the gasket is important to getting a good seal.

Place the door face-down on something soft like a cushion of rags or piece of carpet. Remove the old gasket from the door by pulling and prying it out with an old screw driver. Then use the screwdriver to scrape the old gasket adhesive from the door. Now run a 1/4" (6 mm) bead of high temperature silicone in the door gasket groove. Starting from the middle of the hinge side, press the gasket into the groove. Do not stretch the gasket as you place it. Leave the gasket about 1/2" long when you cut it and press the end into the groove. Tuck any loose fibres under the gasket and into the silicone. Close the door and do not use the stove for 24 hours.

By following these instructions, the edge clearances are maintain.

5.1.4 Replacing the Glass or the Glass Gasket

It is a good idea to replace the glass gasket when the door gasket is replaced. The gasket is flat, adhesive-backed, woven fibreglass. Remove the glass retaining screws and clips. Lift out the glass and pull off the old gasket. This is a good time to clean the glass thoroughly.



The gasket must be centred on the edge of the glass. To do this easily, peel back a section of the paper covering the adhesive and place the gasket on a table with the adhesive side up. Stick the end of the gasket to the middle of one edge, then press the edge of the glass down onto the gasket, taking care that it is perfectly centred on the gasket.

Peel off more of the backing and rotate the glass and press the next section onto the gasket. Do not stretch the gasket as you place it. Continue until you get to the start and trim the gasket to length. Now pinch the gasket to the glass in a U shape, all around the glass. Reinstall the glass, being careful to centre the glass carefully in the door.

Do not over-tighten the screws. Note that the two main causes of broken door glass are uneven placement in the door and over-tightening of retaining screws.

Do not abuse the glass door by striking or slamming shut. Do not use the stove if the glass is broken.

The glass used is a ceramic glass, 5/32" (4 mm) thick, tested to reach temperatures up to 1400°F. The dimensions of the glass are 17 13/16" x 11 1/16". If the glass breaks, it must be replaced by a ceramic glass from SCHOTT with the same specification. Contact your dealer to obtain a genuine replacement part.

To replace the glass **(D)**, remove the eight screws **(A)**, the eight glass retainers **(B)**, and the metal frames **(C)**. Remove the damaged glass and install the new one in place. Make sure you have a gasket around the replacement glass (see procedure above). Put back the metal frames and the glass retainers and secure to the door frame **(E)** with the screws removed earlier.

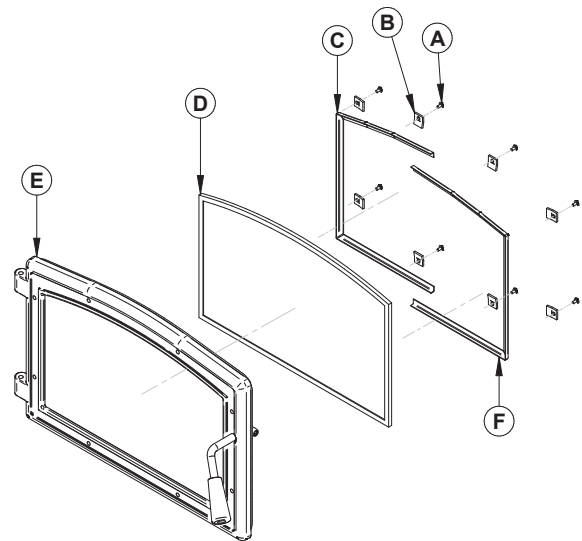
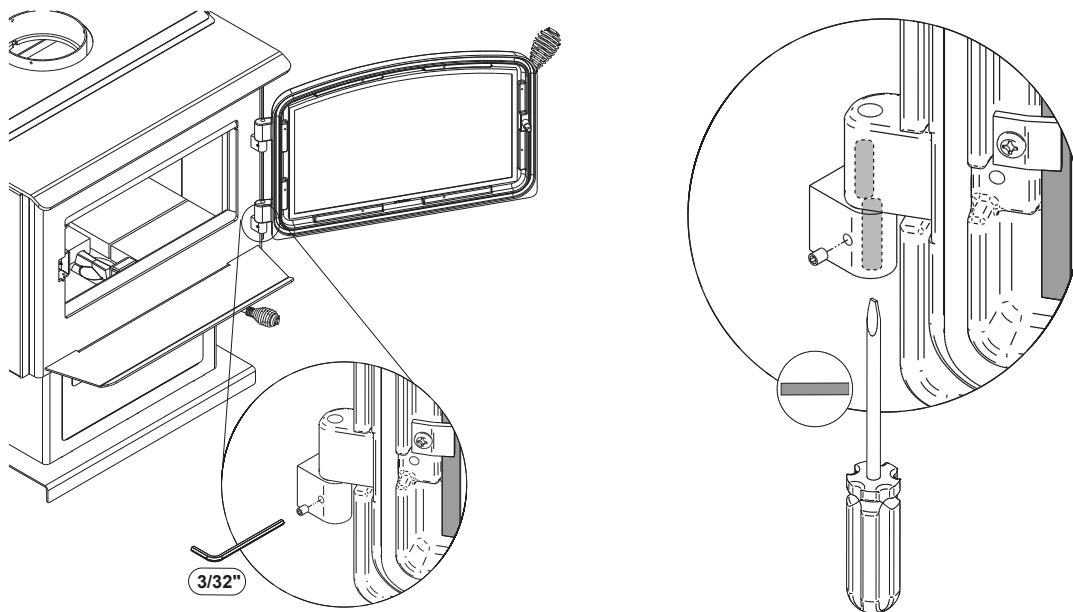


Figure 32: Replacing the glass

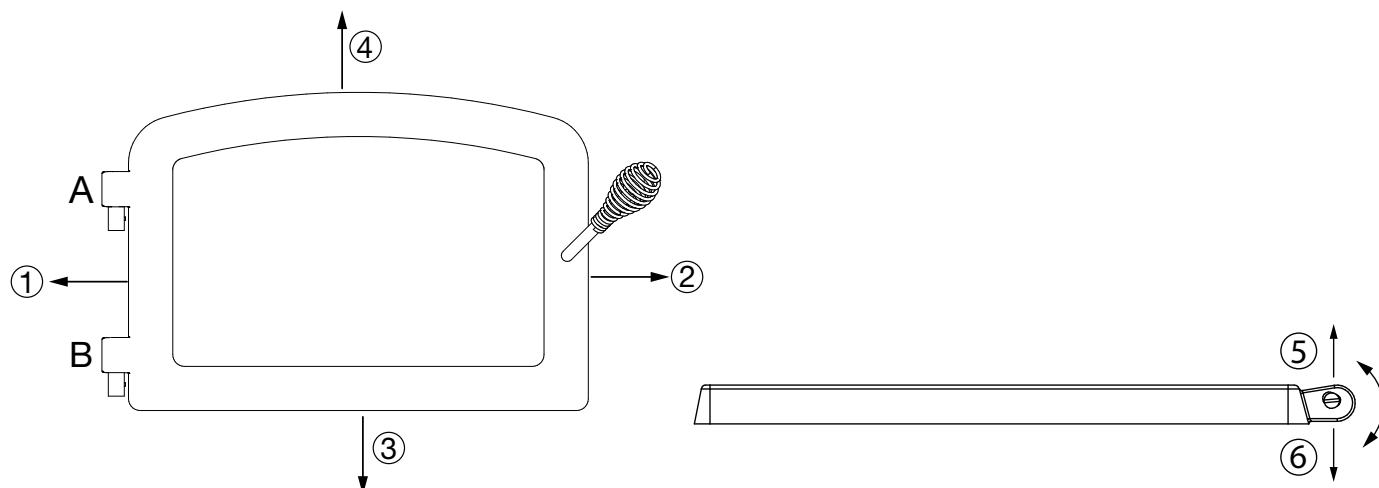
5.1.5 Door Alignment

To align, open the door and loosen the pressures screws located on the lower and upper hinges of the door using a 3/32" Allen key to free the adjustable hinge rods.



Using a flat screwdriver, turn the adjustable hinge rods in the direction shown to adjust the doors. Tighten all door hinge pressure screws when they are at the desired positions. Configurations 1-2-3-4-5-6, show in which direction these act on the adjustment of the door

①	②	③	④
	A		A
	B		B



5.1.6 Cleaning and Painting the Stove

Do not attempt to clean or paint the stove when the unit is hot. Painted surfaces can be wiped down with a damp cloth. Plated surfaces may be scratched by abrasive cleaners. To maintain the finish at its original brilliance, use only a damp soft cloth to clean plated surfaces.

If the paint becomes scratched or damaged, you can give your wood stove a brand new look by repainting it with heat-resistant paint. Before painting, roughen the surface with fine sand paper, wipe it down to remove dust, and apply two thin coats of paint. For best results, use the same paint that was originally used on the stove, which is available in spray cans. See your dealer for details.

5.2 Chimney and Chimney Liner Maintenance

5.2.1 Why Chimney Cleaning Is Necessary

Wood smoke can condense inside the chimney liner and chimney, forming a combustible deposit called creosote. If creosote is allowed to build up in the venting system it can ignite when a hot fire is burned in the stove and a very hot fire can progress to the top of the chimney. Severe chimney fires can damage even the best chimneys. Smouldering, smoky fires can quickly cause a thick layer of creosote to form. When you avoid smouldering so the exhaust from the chimney is mostly clear, creosote builds up more slowly. Your new stove has the right characteristics to help you to burn clean fires with little or no smoke, resulting in less creosote in the chimney.

«Creosote - Formation and Need to Removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cooler chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire.

The chimney connector and chimney should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred.

The presence in a chimney of soot or creosote in excess of 1/8» (3 mm) thick will indicate the need for immediate cleaning, possible modification of burning procedures, and more frequent inspections.»

5.2.2 How Often Should You Clean the Chimney?

It is not possible to predict how much or how quickly creosote will form in your chimney. It is important, therefore, to check the build-up in your chimney monthly when getting used to the new stove until you determine the rate of creosote formation. Even if creosote forms slowly in your system, the chimney should be cleaned and inspected at least once each year.

Contact your local municipal or provincial fire authority for information on how to handle a chimney fire. Have a clearly understood plan to handle a chimney fire.

5.2.3 Cleaning The Chimney

Chimney cleaning can be a difficult and dangerous job. If you don't have experience cleaning chimneys, you might want to hire a professional chimney sweep to clean and inspect the system for the first time. After having seen the cleaning process, you can decide if it is a job you would like to take on.

The most common equipment used are fiberglass rods with threaded fittings and stiff plastic brushes. The brush is forced up and down inside the chimney flue to scrub off the creosote.

The chimney should be checked regularly for creosote build-up. Inspection and cleaning of the chimney can be facilitated by removing the baffle.

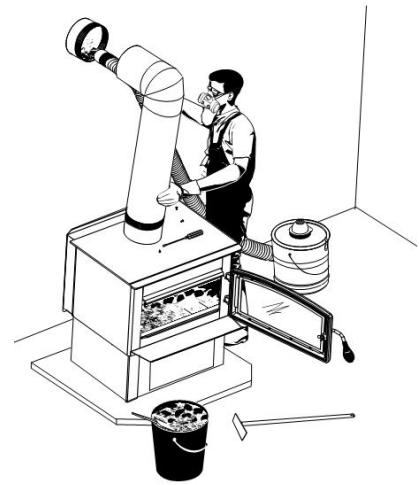
Before installing the firebrick, check to ensure that none are broken or damaged in any way, and replace the damaged ones. Check the firebrick for damage at least annually and replace any broken or damaged ones with new ones. Inspection and cleaning of the chimney is facilitated by the removable baffle.

OPERATION OF YOUR STOVE WITHOUT THE BAFFLE MAY CAUSE UNSAFE AND HAZARDOUS TEMPERATURE CONDITIONS AND WILL VOID THE WARRANTY.

PART B - INSTALLATION

6. Safety Information

- The information given on the certification label affixed to the appliance always overrides the information published, in any other media (owner's manual, catalogues, flyers, magazines and web sites).
- Mixing of appliance components from different sources or modifying components may result in hazardous conditions. Where any such changes are planned, Stove Builder International Inc. Should be contacted in advance.
- Any modification of the appliance that has not been approved in writing by the testing authority violates CSA B365 (Canada), and ANSI NFPA 211 (USA).
- Connect this stove only to a listed factory-built chimney for use with solid fuel or to a lined masonry chimney conforming to national and local building codes.
- If required, a supply of combustion air shall be provided to the room.
- **CAUTION: DO NOT CONNECT TO OR USE IN CONJUNCTION WITH ANY AIR DISTRIBUTION DUCTWORK UNLESS SPECIFICALLY APPROVED FOR SUCH INSTALLATION.**
- **CAUTION: DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE.**
- To be installed as a freestanding room heater with the clearances in the manufacturer's installation instructions. It is strictly forbidden to install this room heater in any factory-built fireplace.



- **NOTE: DO NOT INSTALL THE CHIMNEY DIRECTLY AT THE OUTLET OF THE APPLIANCE. A CHIMNEY CONNECTOR (FLUE PIPE) IS REQUIRED UNLESS THE APPLIANCE IS SPECIFICALLY APPROVED FOR THAT TYPE OF INSTALLATION.**

6.1 Mobile Home

- May be installed in a mobile home. The installation requires a fresh air kit, sold separately.
- **DO NOT INSTALL IN SLEEPING ROOM.**
- **THE STOVE MUST BE ATTACHED TO THE STRUCTURE OF THE MOBILE HOME.**
- **THE STRUCTURAL INTEGRITY OF THE MOBILE HOME FLOOR, WALL, CEILING AND ROOF MUST BE MAINTAINED.**

6.2 Regulations Covering Stove Installation

When installed and operated as described in these instructions, this wood stove is suitable for use as a freestanding heater in residential installations.

In Canada, the CSA B365 Installation Code for Solid Fuel Burning Appliances and Equipment and the CSA C22.1 Canadian National Electrical Code are to be followed in the absence of local code requirements. In the USA, the ANSI NFPA 211 Standard for Chimneys, Fireplaces, Vents and Solid Fuel-Burning Appliances and the ANSI NFPA 70 National Electrical Code are to be followed in the absence of local code requirements.

This stove must be connected to a chimney complying with the requirements for Type HT chimneys in the Standard for Factory-Built Chimneys for Residential Type and Building Heating Appliances, UL 103 and ULC S629 or to a code-approved masonry chimney with a flue liner.

7. Clearances to Combustible Material

The clearances shown in this section have been determined by test according to procedures set out in safety standards ULC S627 (Canada), UL 1482 (U.S.A.) and UL 737 (U.S.A.). When the stove is installed so that its surfaces are at or beyond the minimum clearances specified, combustible surfaces will not overheat under normal and even abnormal operating conditions.

No part of the stove or flue pipe may be located closer to combustibles than the minimum clearance figures given.

Clearances may only be reduced by means approved by the regulatory authority.

7.1 Location of the Certification Label

Since the information given on the certification label affixed to the appliance always overrides the information published, in any other media (owner's manual, catalogues, flyers, magazines and web sites) it is important to refer to it in order to have a safe and compliant installation. In addition, you will find information about your stove (model, serial number, etc.). You can find the certification label on the back of the stove.

We recommend that you note the stove serial number on page 5 of this manual since it will be needed to precisely identify the version of the appliance in the event you require replacement parts or technical assistance. It is also recommended to [register your warranty online](#).

7.2 Clearances to Combustible Materials

The clearances to combustible walls may be slightly different in Canada and the U.S.A. and may also differ depending on whether you use single or double wall flue pipe. Please be sure to choose the correct clearance for your location and type of flue pipe.

The clearances of the appliance and the flue pipes must be met individually, meaning the appliance can not be installed closer to the combustible materials than the single or double wall pipe allows. For a safe way to reduce clearances refer to section [«7.4 Reducing Wall and Ceiling Clearances Safely»](#)

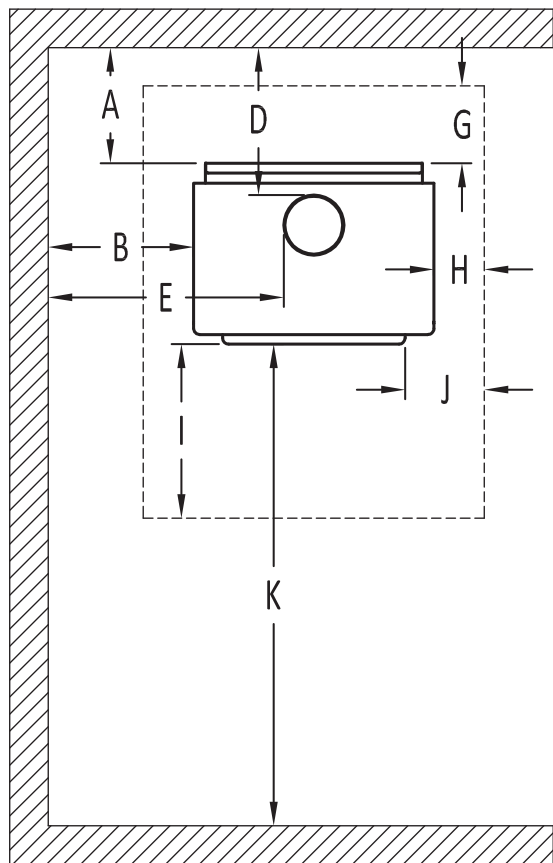


Figure 33: Clearances - Top

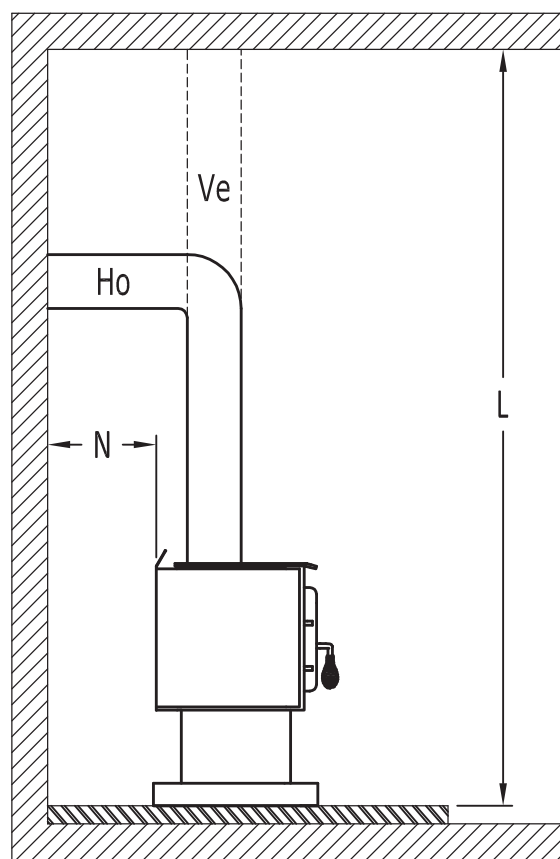


Figure 34: Clearances - Side

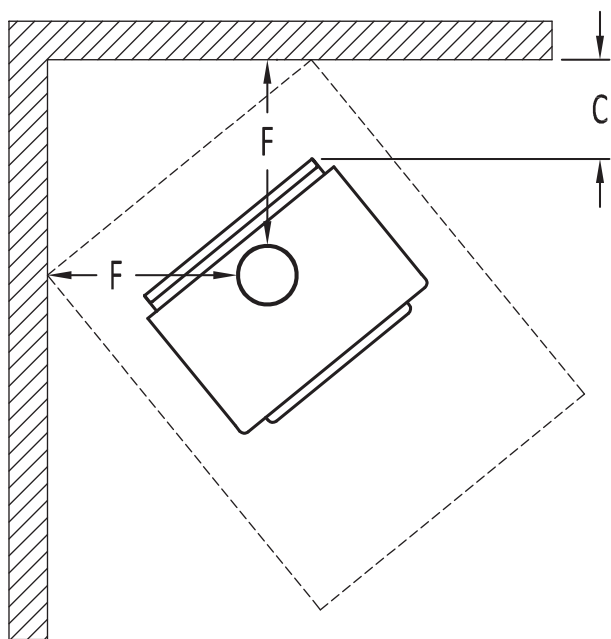


Figure 35: Clearances - Corner

	APPLIANCE CLEARANCES (INSTALLATION WITH SINGLE WALL PIPE CONNECTOR)	
	Canada	USA
A	14 ½" (368 mm)	11" (279 mm)
B	17" (432 mm)	16" (406 mm)
C	10" (254 mm)	10" (254 mm)
K	48" (122 cm)	48" (122 cm)
L	84" (213 cm)	84" (213 cm)

	APPLIANCE CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	6" (152 mm)	6" (152 mm)
B	17" (432 mm)	16" (406 mm)
C	7" (178 mm)	7" (178 mm)
K	48" (122 cm)	48" (122 cm)
L	84" (213 cm)	84" (213 cm)

If the above clearances are met, then the distances measured from the flue outlet will be:

	DISTANCES ¹ FROM PIPE CONNECTOR WITH SINGLE WALL PIPE CONNECTOR	
	Canada	USA
D	18" (457 mm)	14 ½" (368 mm)
E	26 ½" (673 mm)	25 ½" (648 mm)
F	19 ¾" (502 mm)	19 ¾" (502 mm)

	DISTANCES ¹ FROM PIPE CONNECTOR WITH DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	9 ¼" (235 mm)	9 ¼" (235 mm)
E	26 ¼" (667 mm)	25 ¼" (641 mm)
F	16 ½" (419 mm)	16 ½" (419 mm)

7.2.1 Clearances with heat shield AC02710

Note that to reduce the clearances of an appliance using a single wall pipe connector, the use of a heat shield certified with the single wall pipe connector to be used as close as 6" from combustible materials must be used. Only in this case, the same clearances as a certified double wall pipe connector can be used.

	APPLIANCE CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	3" (76 mm)	3" (76 mm)
B	4" (102 mm)	4" (102 mm)
C	3" (76 mm)	3" (76 mm)
K	48" (122 cm)	48" (122 cm)
L	84" (213 cm)	84" (213 cm)

	DISTANCES ¹ FROM DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	6 ¼" (159 mm)	6 ¼" (159 mm)
E	13 ¼" (337 mm)	13 ¼" (337 mm)
F	12 ½" (318 mm)	12 ½" (318 mm)

¹ The pipe distances listed in this table refer to the distances obtained when the stove is installed in accordance with the appliance clearances above mentioned.

7.2.2 Clearances With Lowered Ceiling

	APPLIANCE CLEARANCES (INSTALLATION WITH SINGLE WALL PIPE CONNECTOR)	
	Canada	USA
A	14 ½" (368 mm)	11" (279 mm)
B	19" (483 mm)	18" (457 mm)
C	10" (254 mm)	10" (254 mm)
K	48" (122 cm)	48" (122 cm)
L	77" (196 cm)	77" (196 cm)

	APPLIANCE CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	9" (229 mm)	9" (229 mm)
B	19" (483 mm)	19" (483 mm)
C	7" (178 mm)	7" (178 mm)
K	48" (122 cm)	48" (122 cm)
L	77" (196 cm)	77" (196 cm)

If the above clearances are met, then the distances measured from the flue outlet will be:

	DISTANCES FROM PIPE CONNECTOR WITH SINGLE WALL PIPE CONNECTOR	
	Canada	USA
D	18" (457 mm)	14 ½" (368 mm)
E	28 ½" (724 mm)	27 ½" (699 mm)
F	19 ¾" (502 mm)	19 ¾" (502 mm)

	DISTANCES ² FROM PIPE CONNECTOR WITH DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	12 ¼" (311 mm)	12 ¼" (311 mm)
E	28 ¼" (718 mm)	28 ¼" (718 mm)
F	16 ½" (419 mm)	16 ½" (419 mm)

7.2.3 Clearances with heat shield (AC02710) and Lowered Ceiling

Note that to reduce the clearances of an appliance using a single wall pipe connector, the use of a heat shield certified with the single wall pipe connector to be used as close as 6" from combustible materials must be used. Only in this case, the same clearances as a certified double wall pipe connector can be used.

	APPLIANCE CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	5" (127 mm)	5" (127 mm)
B	6" (152 mm)	6" (152 mm)
C	5" (127 mm)	5" (127 mm)
K	48" (122 cm)	48" (122 cm)
L	80" (203 cm)	80" (203 cm)

	DISTANCES ² FROM DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	8 ¼" (210 mm)	8 ¼" (210 mm)
E	15 ¼" (387 mm)	15 ¼" (387 mm)
F	14 ½" (368 mm)	14 ½" (368 mm)

² The pipe distances listed in this table refer to the distances obtained when the stove is installed in accordance with the appliance clearances above mentioned.

7.2.4 Clearances in an alcove

	APPLIANCE CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	9" (229 mm)	9" (229 mm)
B	19" (483 mm)	19" (483 mm)
K	48" (122 cm)	48" (122 cm)
L	77" (196 cm)	77" (196 cm)

	DISTANCES ³ FROM PIPE CONNECTOR WITH DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	12 ¼" (311 mm)	12 ¼" (311 mm)
E	28 ¼" (718 mm)	28 ¼" (718 mm)

7.2.5 Clearances For Mobile Homes

It is strictly forbidden to install a unit with single wall pipe in a mobile home.

	MOBILE HOME CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	11" (279 mm)	11" (279 mm)
B	18" (457 mm)	18" (457 mm)
C	11" (279 mm)	11" (279 mm)
K	48" (122 cm)	48" (122 cm)
L	84" (213 cm)	84" (213 cm)

	DISTANCES ³ FROM PIPE CONNECTOR WITH DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	14 ¼" (362 mm)	14 ¼" (362 mm)
E	27 ¼" (692 mm)	27 ¼" (692 mm)
F	20 ½" (521 mm)	20 ½" (521 mm)

7.2.6 Clearances with heat shield AC02710 in a mobile home

	MOBILE HOME CLEARANCES (INSTALLATION WITH DOUBLE WALL PIPE CONNECTOR)	
	Canada	USA
A	3" (76 mm)	3" (76 mm)
B	6" (152 mm)	6" (152 mm)
C	3" (76 mm)	3" (76 mm)
K	48" (122 cm)	48" (122 cm)
L	84" (213 cm)	84" (213 cm)

	DISTANCES ³ FROM PIPE CONNECTOR WITH DOUBLE WALL PIPE CONNECTOR	
	Canada	USA
D	6 ¼" (159 mm)	6 ¼" (159 mm)
E	15 ¼" (387 mm)	15 ¼" (387 mm)
F	12 ½" (318 mm)	12 ½" (318 mm)

³ The pipe distances listed in this table refer to the distances obtained when the stove is installed in accordance with the appliance clearances above mentioned.

7.3 Floor Protector

If the stove is to be installed on top of a combustible floor, it must be guarded by a non combustible material as shown on figure Clearances to combustible materials and floor protection (see the dotted line area).

Table 2 : Floor Protection*

	FLOOR PROTECTION	
	Canada ¹²	USA
G¹³	8" (203 mm)	N/A
H	8" (203 mm)	N/A
I	18" (457 mm) From door opening	16" (406 mm) From door opening
J	N/A	8" (203 mm)
N¹⁴	N/A	Note 14

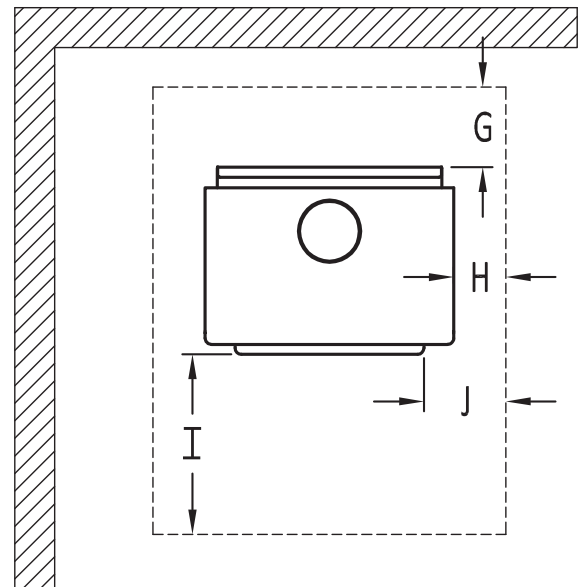


Figure 36: Floor Protection

Important Note: Addition required to the floor protection when the stove is installed in a mobile home and assembled on legs version only:

In addition to meeting the minimum size of the floor protection, the stove must be placed on a podium having a **maximum** dimension of 30" (762 mm) x 24" (610 mm) and a minimum height of 2" (51 mm). This podium can be constructed of combustible materials as long as it is covered of non-combustible materials. See figure beside.

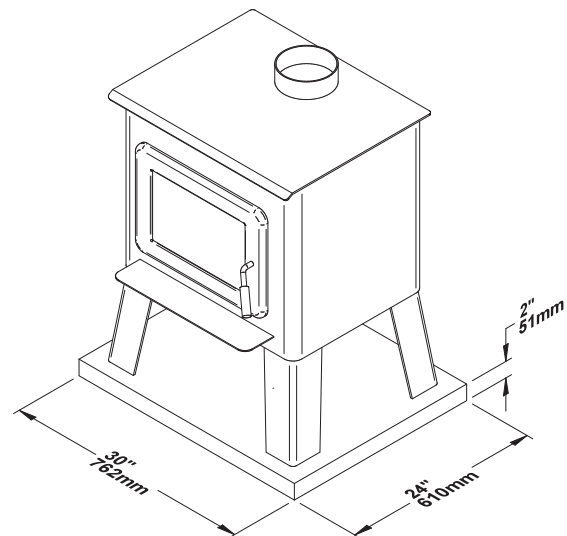


Figure 37: Floor protection for a mobile home

*Steel with a minimum thickness of 0.015» (0.38 mm) or ceramic tiles sealed together with grout. No protection is required if the unit is installed on a non-combustible floor (ex: concrete).

¹²In Canada, to comply with CSA B365, Installation Code for Solid-Fuel-Burning Appliances and Equipment, any combustible covering beneath the appliance and/or within the area extending horizontally at least 450 mm (18 in) beyond the appliance on any side equipped with a door, and at least 200 mm (8 in) beyond the appliance on other sides, shall be protected by a continuous, durable, non-combustible pad that will ember protection. The 450 mm (18 in) ember protection required on any side with a door shall extend for the full width of the appliance plus the 200 mm (8 in) required on each side of the appliance without a door. Where the appliance is installed less than 200 mm (8 in) from a wall, the ember pad need only extend to the base of the wall. An ember pad shall not be placed on top of a carpet unless the pad is structurally supported to prevent displacement and distortion.

¹³ The floor protection at the back of the stove is limited to the stove's required clearance if such clearance is smaller than 8 inches (203 mm).

¹⁴ Only required under the horizontal section of the connector. Must exceed each side of the connector by at least 2 inches (51 mm). See «[Figure 22: Clearances - Side](#)»

7.4 Reducing Wall and Ceiling Clearances Safely

It is often desirable to reduce the minimum installation clearances by placing the stove closer to walls so the installation takes up less floor space. You can safely reduce the minimum clearances by permanently installing a shield between the stove and combustible material. The rules for safe shields can be complicated, so read them carefully and follow them exactly. Note that there may be minor regional differences in clearance reduction rules so be sure to check with your building or fire inspector before proceeding.

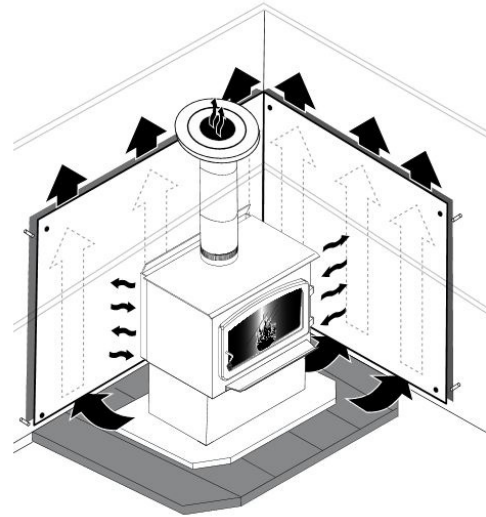


Figure 38: Heat shield

7.4.1 Shield Construction Rules

See figures 26, 27 and 28 for shield construction to match each letter to a clearance.

- Adhesives used in shield construction must not ignite or lose adhesive qualities at temperatures likely to be encountered.
 - Mounting hardware which extends from the shield surface into combustibles may be used only at the edges of the shield.
 - Mounting hardware must allow full vertical ventilation.
- A) Minimum clearance between the appliance top and an unshielded combustible ceiling: 1181 mm (46 ½").
 - B) Shield extension above appliance: 500 mm (20").
 - C) Minimum space behind shield: 25 mm (1"). In Canada 21 mm (7/8").
 - D) Clearance along the bottom of shield: minimum: 25 mm (1") and maximum: 75 mm (3").
 - E) Minimum clearance along the top of shield at ceiling: 75 mm (3").
 - F) Mounting hardware must not be located closer than 200 mm (8") from the vertical centre line of the appliance.
 - G) Edge clearance for ceiling shields to side and back walls: 75 mm (3").
 - H) Shield extension beyond each side of appliance: 450 mm (18").

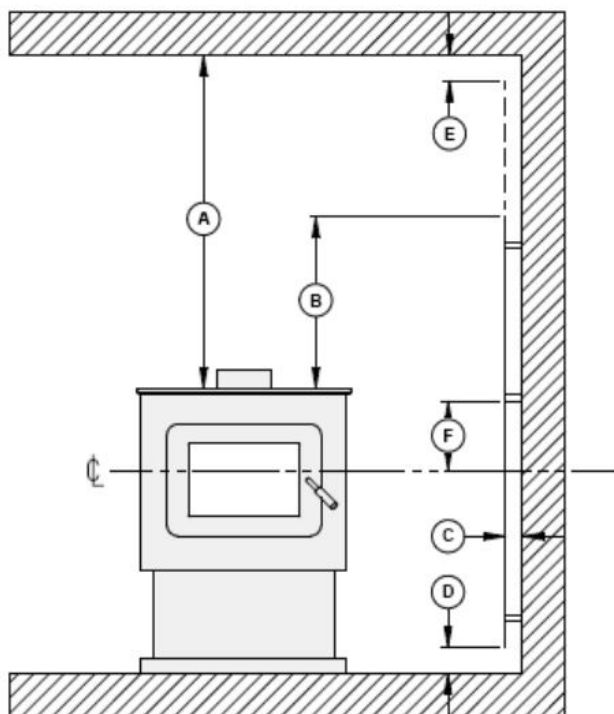


Figure 39: Heat shield clearances

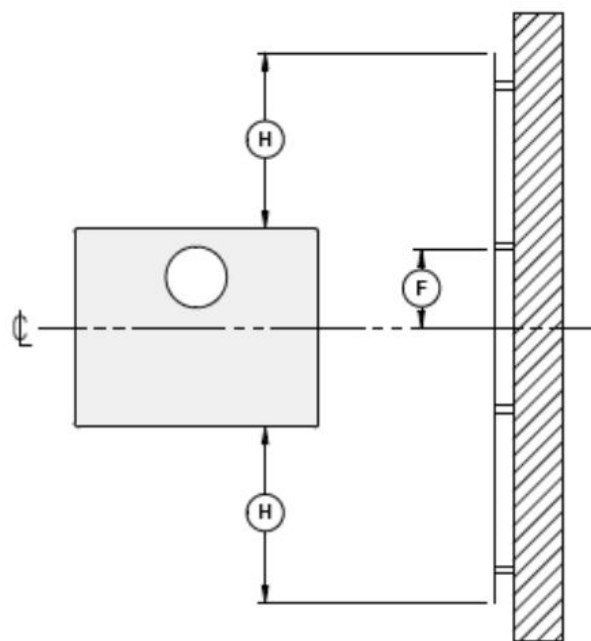


Figure 40: Heat shield clearances

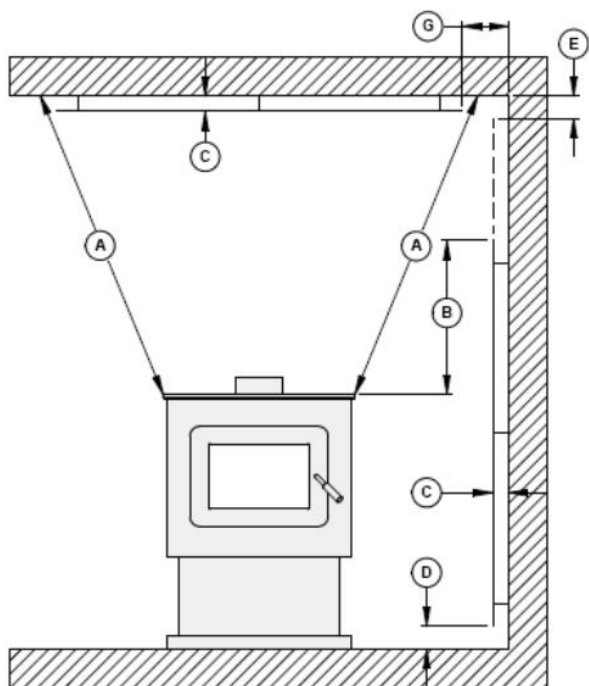
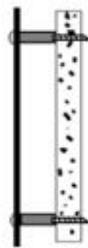
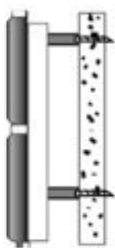
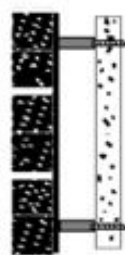


Figure 41: Heat shield clearances

TYPE OF SHIELD	CLEARANCES MAY BE REDUCED BY THESE PERCENTAGES				
	SIDES, REAR AND CORNER		TOP (CEILING)		
	CAN /USA (%)	USA MIN.	CAN /USA (%)	USA MIN.	
Sheet metal, a minimum of 24 gauge (0.61 mm) in thickness , spaced out at least 25 mm (1 in)* by non-combustible spacers	67	12 in	50	18 in	
Ceramic tiles, or equivalent non-combustible material, on non-combustible board spaced out at least 25 mm (1 in)* by non-combustible spacers	50	18 in	33	24 in	
Ceramic tiles, or equivalent non-combustible material, on non-combustible board, with a minimum of 24 gauge (0.61 mm) sheet metal backing spaced out at least 25 mm (1 in)* by non-combustible spacers	67	12 in	50	24 in	
Brick, spaced out at least 25 mm (1 in)* by non-combustible spacers	50	18 in	N/A	N/A	
Brick, with a minimum of 24 gauge (0.61 mm) sheet metal backing, spaced out at least 25 mm (1 in)* by non-combustible spacers	67	12 in	N/A	N/A	

* In Canada this space can be 7/8" (21 mm).

8. The Venting System

8.1 General

The venting system, made up of the chimney and the connecting pipe between the stove and the chimney, acts as the engine that drives your wood heating system. Even the best stove will not function safely and efficiently as intended if it is not connected to a suitable chimney.

The heat in the flue gases that pass from the stove and chimney connector into the chimney is not waste heat. This heat is what the chimney uses to make the draft that draws in combustion air, keeps smoke inside the stove and safely vents exhaust to outside. You can think of heat in the flue gas as the fuel the chimney uses to make draft.

8.2 Suitable Chimneys

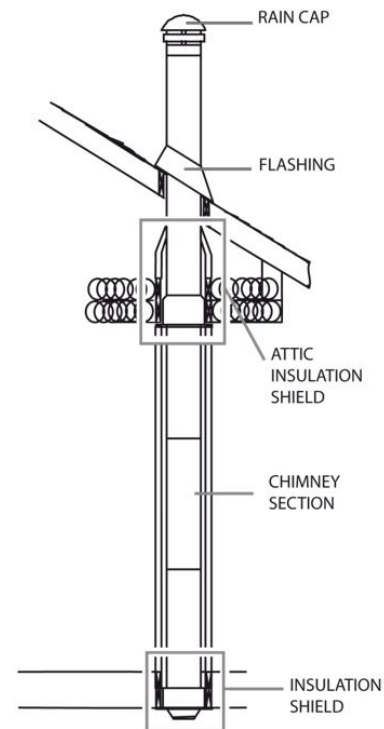
Your wood stove will provide optimum efficiency and performance when connected to a 6-inch diameter chimney flue system. The connection to a chimney having a diameter of at least 5 inches (Canada only) or no more than 7 inches is permitted, if it allows the proper venting of combustion gases and that such application is verified and authorized by a qualified installer. Otherwise, the diameter of the flue should be 6 inches.

To be suitable, a factory-built metal chimney must comply with UL 103HT (U.S.A.) or ULC S629 (Canada).

8.2.1 Factory-Built Metal Chimneys

These are sometimes referred to as 'high temp' chimneys because they have the special characteristics to withstand the temperatures that can be created by wood burning stoves. Factory-built chimneys are tested as a system with all the necessary components for installation. The instructions provided with the chimney by its manufacturer are the only reliable source of installation guidelines. To be safe and effective, the chimney must be installed exactly in accordance with the manufacturer's instructions. Use only components intended for the brand and model of chimney you are using. Never substitute parts from other chimney brands or fabricate your own components. The chimney must be a type suitable for solid fuel.

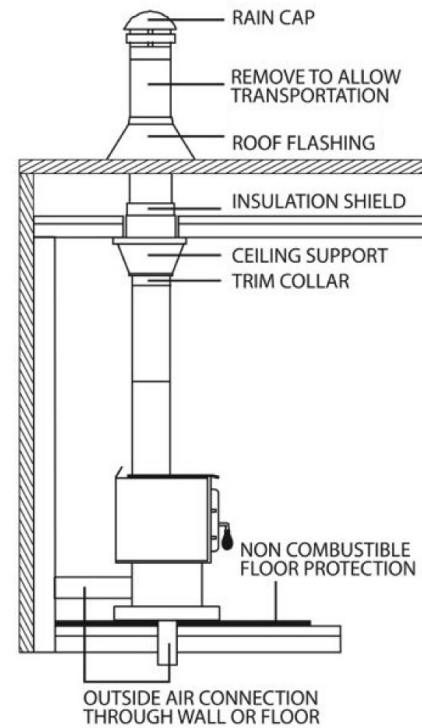
To maintain an effective vapour barrier, insulation and waterproof at the chimney and outside flue pipe, a roof flashing must be installed and sealed with silicone adhesive.



8.2.2 Factory-Built Metal Chimneys in Mobile Homes

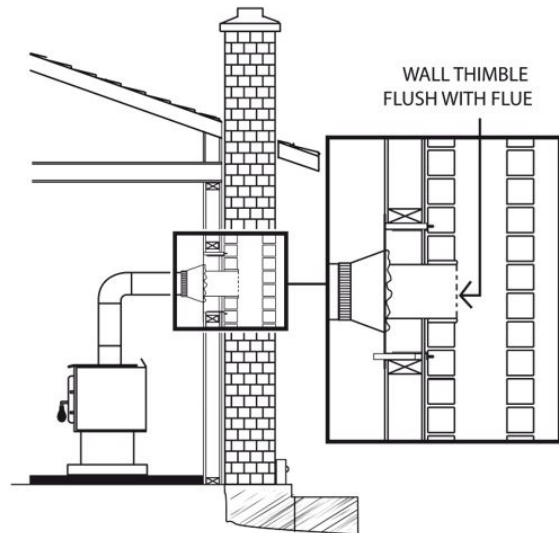
For use in a mobile home, this stove is to be connected to a 6" in diameter double wall factory built chimney conforming to CAN/UCL-S629, Standards for 650°C Factory-built chimney. The total length of the flue system should be at least 12 feet including elbows, from the top of the stove.

To maintain an effective vapour barrier, insulation and waterproof at the chimney and outside flue pipe, install a mobile home roof flashing and seal it with silicone.



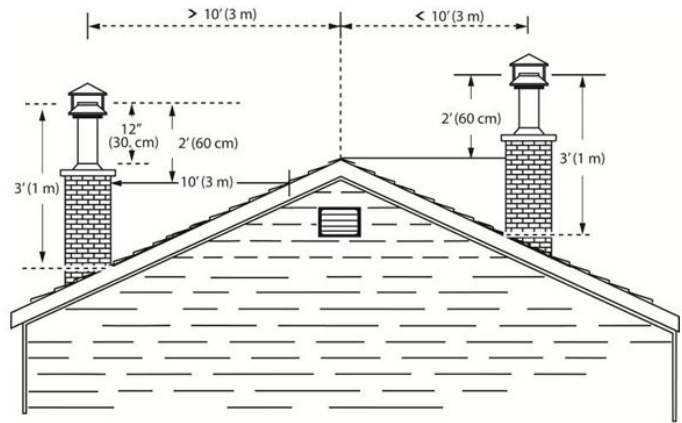
8.2.3 Masonry Chimneys

The stove may also be connected to a masonry chimney, provided the chimney complies with the construction rules found in the building code enforced locally. The chimney must have either a clay liner or a suitably listed stainless steel liner. If the masonry chimney has a square or rectangular liner that is larger in cross sectional area than a round 6" flue, it should be relined with a suitably listed 6" stainless steel liner. Do not downsize the flue to less than 6" unless the venting system is straight and exceeds 25 feet in height. When passing through a combustible wall, the use of an insulated listed thimble is required.



8.3 Minimum Chimney Height

The top of the chimney should be tall enough to be above the air turbulence caused when wind blows against the house and its roof. The chimney must extend at least 1 m (3 ft.) above the highest point of contact with the roof, and at least 60 cm (2 ft.) higher than any roof line or obstacle within a horizontal distance of 3 m (10 ft.).



8.4 The Relationship Between the Chimney and the House

Because the venting system is the engine that drives the wood heating system, it must have the right characteristics. The signs of bad system design are cold backdrafting when there is no fire in the stove, slow kindling of new fires, and smoke roll-out when the door is opened for loading. There are two guidelines to follow. First, the chimney should be installed up through the heated space of the house, not out and up an outside wall. Second, the chimney should penetrate the top of the building at or near the highest heated space.

8.4.1 Why Inside Chimneys Are Preferred

Venting systems that rise straight up from the stove flue collar provide the best performance. Chimneys that rise inside the warm space of the house tend to provide a small amount of draft even when there is no fire burning. This means that when you light a fire, the initial smoke goes up the chimney and strong draft builds quickly as the chimney flue warms up. Although they are common in North America, chimneys that exit a house wall and run up outside can cause problems.

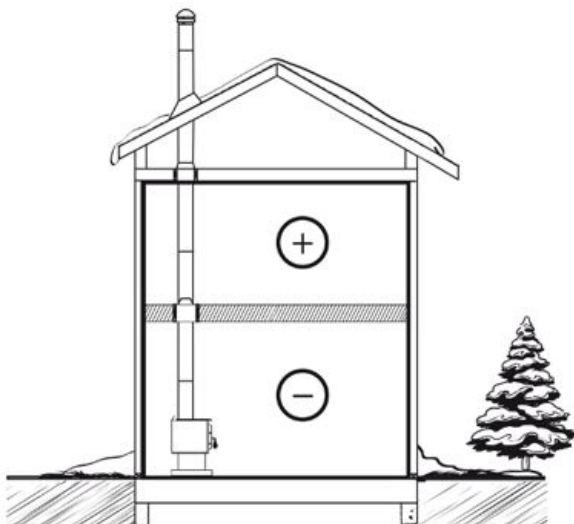


Figure 42: Good System Design

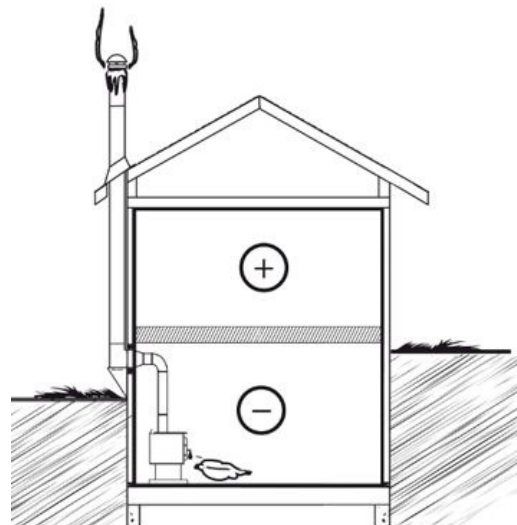


Figure 43: Inferior System Design

8.4.2 Why the Chimney Should Penetrate the Highest Heated Space

When it is cold outside, the warm air in the house is buoyant so it tends to rise. This tendency of warm air to rise creates a slight pressure difference in the house. Called 'stack effect', it produces a slightly negative pressure low in the house (relative to outside) and a slightly positive pressure zone high in the house. If there is no fire burning in a heater connected to a chimney that is shorter than the warm space inside the house, the slight negative pressure low in the house will compete against the desired upward flow in the chimney.

There are two reasons why the chimney in the house at right will cold backdraft when it is cold outside and there is no fire burning in the stove. First, the chimney runs up the outside of the house, so the air in it is colder and denser than the warm air in the house. And second, the chimney is shorter than the heated space of the house, meaning the negative pressure low in the house will pull outside air down the chimney, through the stove and into the room. Even the finest stove will not work well when connected to this chimney.

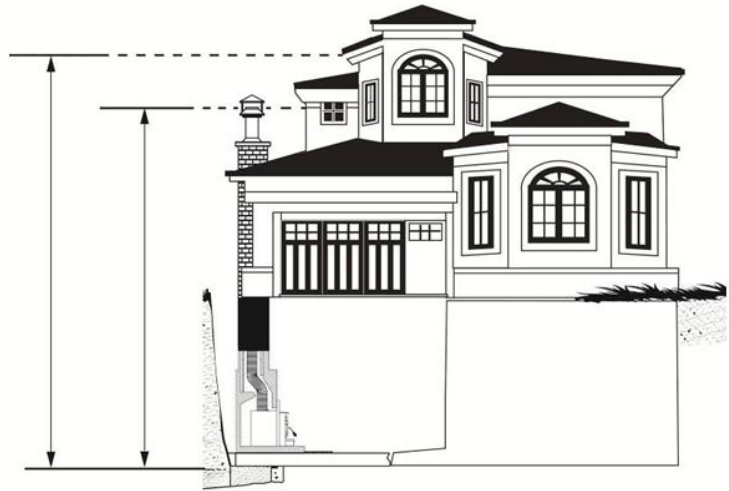


Figure 44: Chimney location in the house

8.5 Supply of Combustion Air

In Canada, wood stoves are not required to have a supply of combustion air from outdoors because research has shown that these supplies do not give protection against house depressurization and may fail to supply combustion air during windy weather. However, to protect against the risk of smoke spillage due to house depressurization, a carbon monoxide (CO) detector/alarm is required in the room in which the stove is installed. The CO detector will provide warning if for any reason the wood stove fails to function correctly.

8.5.1 Combustion Air Supply in Mobile Homes

Only a wood stove certified and labelled as 'mobile home approved' may be installed in a mobile home. This Osburn 2000 stove is 'mobile home approved'. Wood stoves installed in mobile homes must have a ducted supply of combustion air from outdoors. This air supply should be routed down through the house floor into the vented crawl space under the mobile home. The air supply duct should be non-combustible aluminum flex duct with a screened weatherhood on the outside end.

Note: Fabric duct may also be used, provided it is suitable for HVAC use and meets the requirements of ULC-S110 or UL-181 Class 1 standards. It must have a non-combustible insulation and be corrosion resistant.

Where a mobile home has been converted to a standard house by mounting it on a permanent basement foundation, the supply of outdoor air is not required.

8.5.2 Air Supply in Conventional Houses

The safest and most reliable supply of combustion air for your wood stove is from the room in which it is installed. Room air is already preheated so it will not chill the fire, and its availability is not affected by wind pressures on the house. Contrary to commonly expressed concerns, almost all tightly-sealed new houses have enough natural leakage to provide the small amount of air needed by the stove. The only case in which the wood stove may not have adequate access to combustion air is if the operation of a powerful exhaust device (such as a kitchen range exhaust) causes the pressure in the house to become negative relative to outdoors.

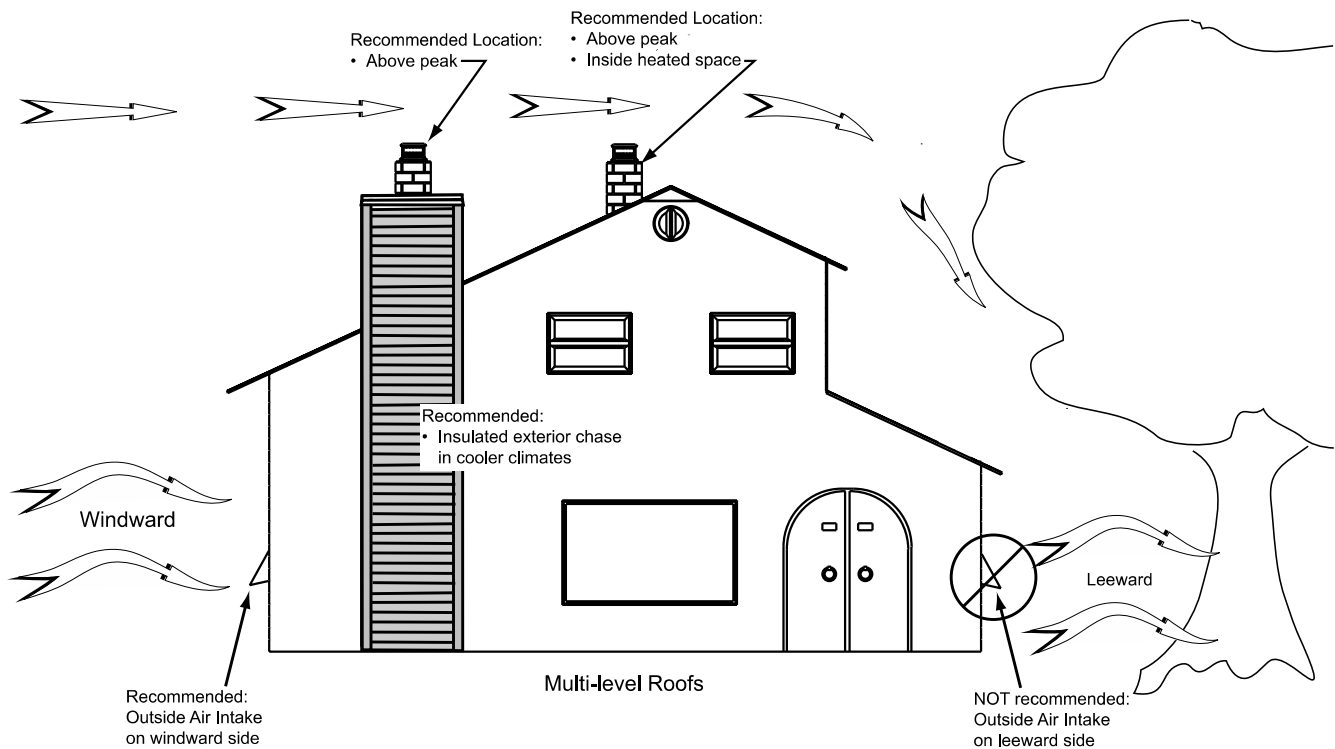


Figure 45: Air supply in conventional houses

If you do install an air supply through the wall of the house, be aware that its pressure can be affected during windy weather. If you notice changes in wood stove performance in windy weather, and in particular if smoke puffs from the stove, you should disconnect the outdoor air duct from the stove and remove the duct. In some windy conditions, negative pressure at the duct weatherhood outside the house wall may draw hot exhaust gases from the stove backwards through the duct to outdoors. Check the outdoor air duct for soot deposits when the full system is cleaned and inspected at least once each year.

To reduce the risks against smoke spillage due to house depressurization, a carbon monoxide (CO) and a smoke detector is required in the room where the stove is installed. The CO detector will provide warning if for any reason the wood stove fails to function correctly.

8.6 Installing the Chimney Connector

The chimney connector is the single or double wall pipe installed between the stove flue collar and the chimney breech. Single wall pipe components are available from most hardware and building supply stores. These components are not usually tested to a particular standard and

certified as compliant. Therefore, a list of rules found in solid fuel installation codes apply to the installation of single wall pipe.

Double wall chimney connectors are tested and certified. The rules for double wall pipe are found in the manufacturer's installation instructions. These rules will be very different than those for single wall.

8.6.1 Installation of Single Wall Chimney Connector

The chimney connector assembly has been called 'the weak link' in the safety of wood heating systems because failure to install the connector properly (which has been common in the past) can result in house fires.

The best flue pipe assembly is one that rises straight up from the stove to the base of the chimney with no elbows. Straight assemblies are less likely to cause problems like smoke roll-out when the door is opened for loading. They are also more stable and easier to maintain than assemblies with elbows. Horizontal runs of flue pipe should be avoided where possible because they reduce chimney draft.

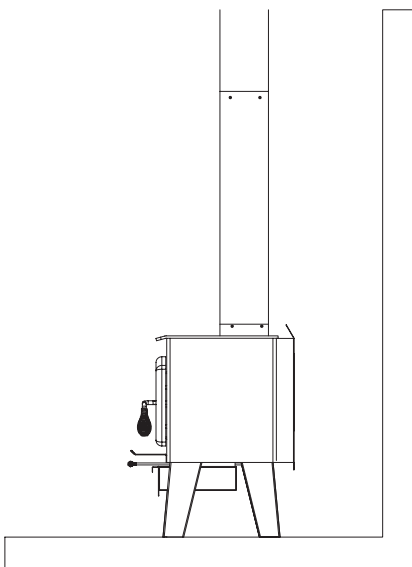


Figure 46: Best

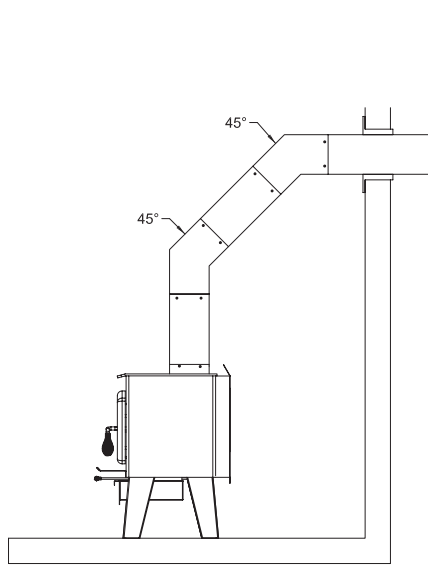


Figure 47: Acceptable

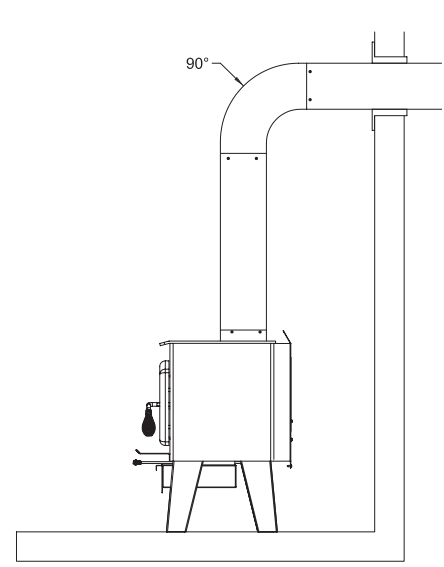


Figure 48: Avoid

The rules below are based on those found in the CSA B365 installation code. Please carefully follow these installation instruction rules, or those enforced where you live.

- Maximum overall length of horizontal pipe: 3 m (10 ft.) including elbows.
- Minimum clearance from combustible material: 450 mm (18 in.). The minimum clearance may be reduced by 50 percent to 225 mm (9 in.) if suitable shielding is installed either on the pipe or on the combustible surface.
- The assembly should be as short and direct as possible between the stove and chimney. The use of two 45 degree elbows is often preferable to a single 90 degree elbow because less turbulence is created in the exhaust flow and they result in less horizontal run.
- Maximum number of 90-degree elbows: 2.

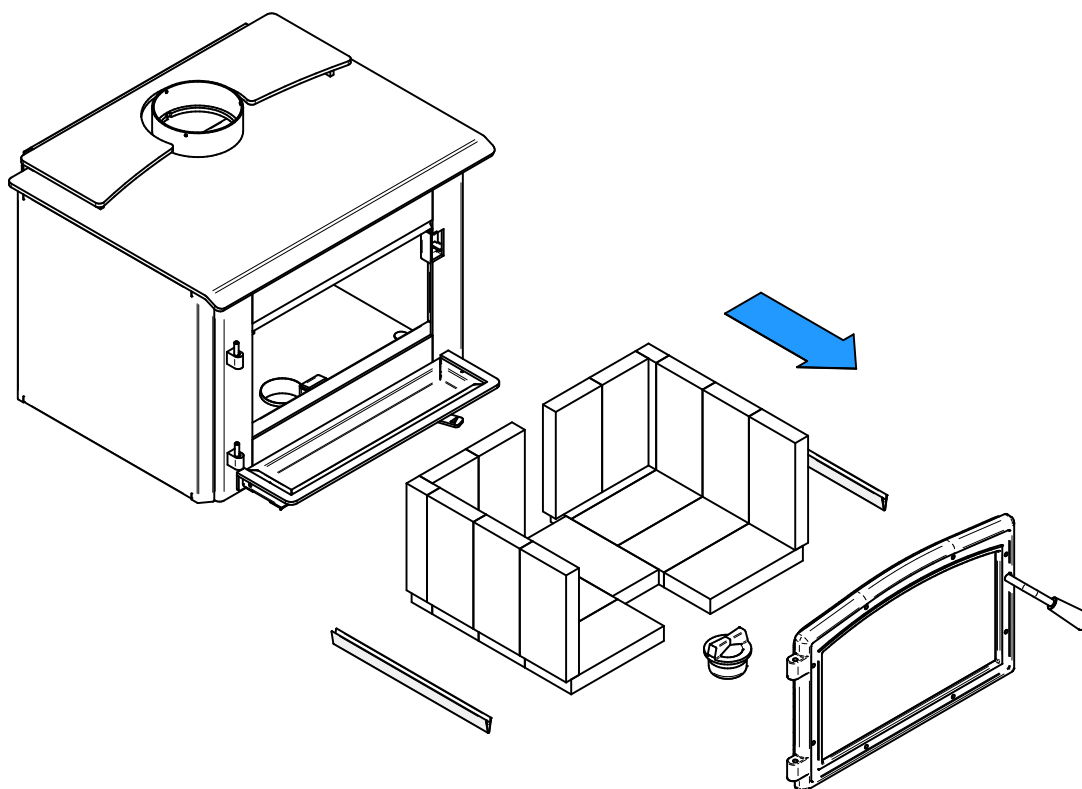
- Maximum unsupported horizontal length: 1 m (3 feet).
- Galvanized flue pipes must not be used because the coatings vaporize at high temperatures and release dangerous gases. Use black painted flue pipes.
- Flue pipes must be at least 24 gauge in thickness.
- Flue pipe joints should overlap 30 mm (1 1/4 in.)
- Each joint in the assembly must be fastened with at least three screws.
- The assembly must have allowance for expansion: elbows in assemblies allow for expansion; straight assemblies should include an inspection wrap with one end unfastened, or a telescopic section.
- Minimum upward slope towards the chimney: 20 mm/m (1/4 in/ft.).
- One end of the assembly must be securely fastened to the flue collar with 3 sheet metal screws and the other end securely fastened to the chimney.
- There must be provision for cleaning of the pipes, either through a clean out or by removal of the pipe assembly. Removal of the assembly should not require that the stove be moved.
- The male ends of the sections must be oriented towards the appliance so that falling dust and condensation stay inside the pipe.
- A flue pipe must never pass through a combustible floor or ceiling or through an attic, roof space, closet or concealed space.
- Where passage through a wall or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365, Installation Code for Solid-Fuel-Burning Appliances and Equipment.

A straight up connector assembly needs either a telescopic length or an inspection wrap (pipe coupler) to allow it to be assembled and disassembled without moving the stove.

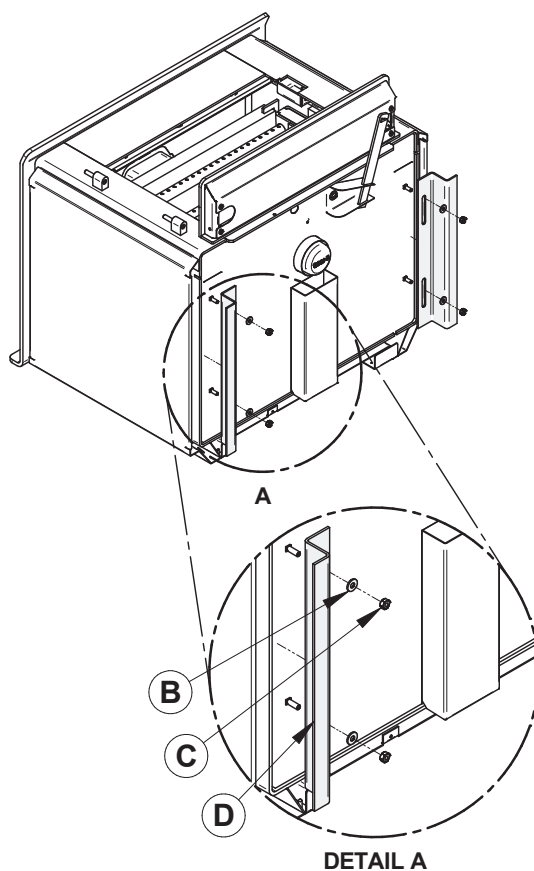
A straight flue pipe assembly offers the least restriction to gas flow and results in stronger draft. Straight assemblies also need less maintenance because there are no corners to collect creosote.

The chimney and chimney connector must be in good condition.

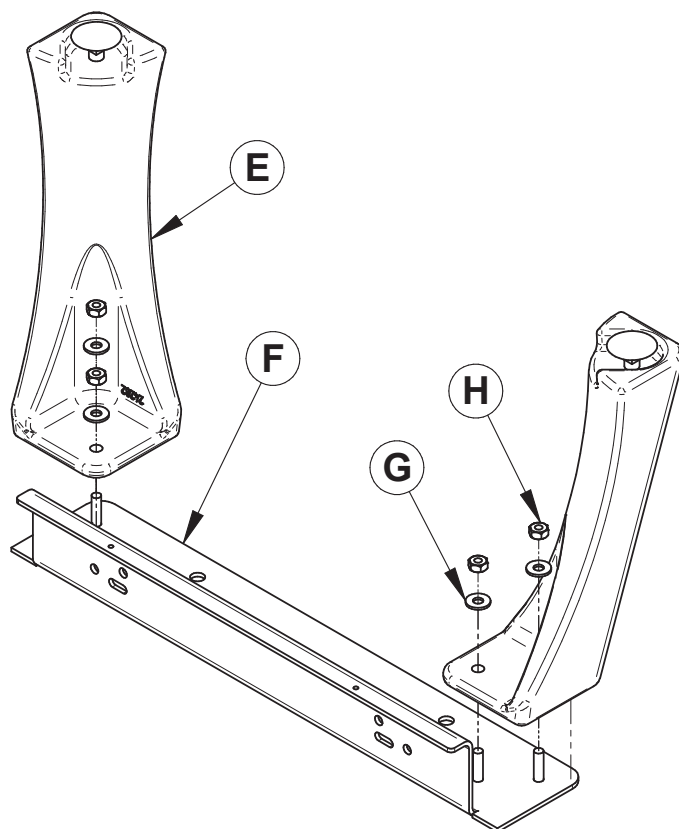
APPENDIX 1. LEGS INSTALLATION



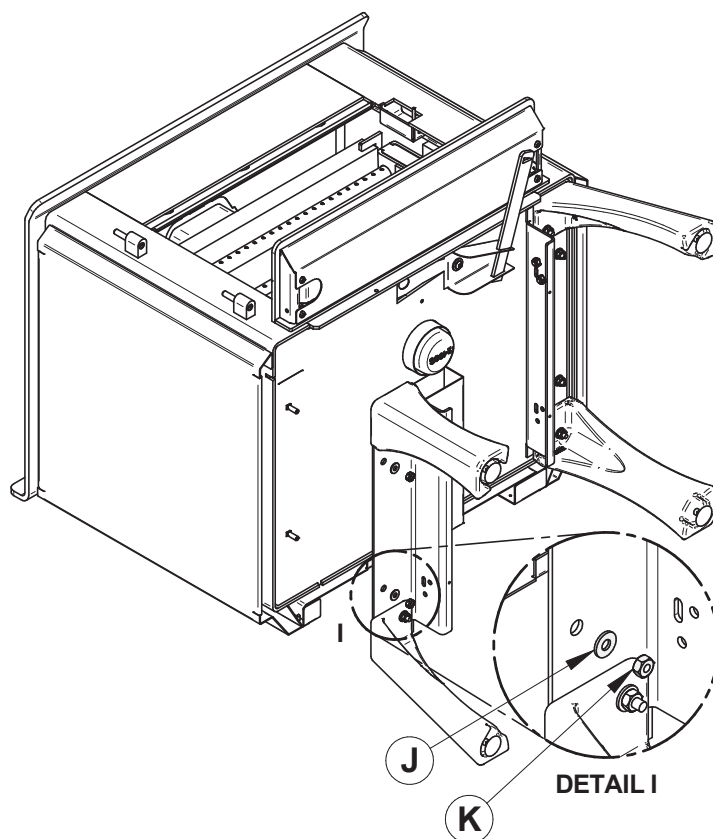
1. Remove the door, the firebricks, the spacers and the ash plug from the stove.



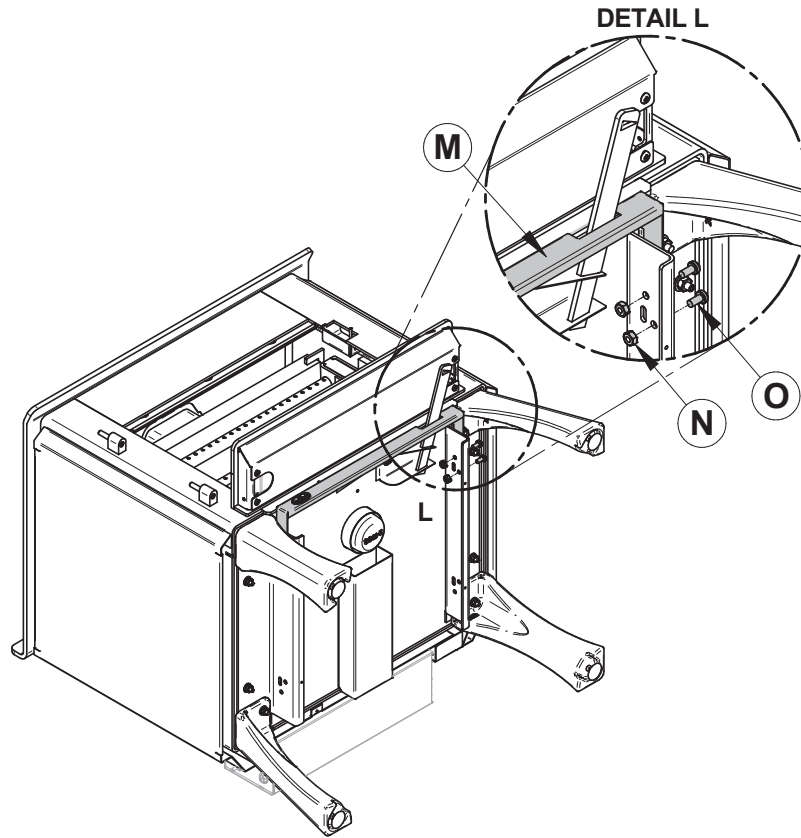
2. Put the stove on its back. Remove and dispose of the two freight supports **(D)**. Keep the nuts **(C)** and washers **(B)** for step 4.



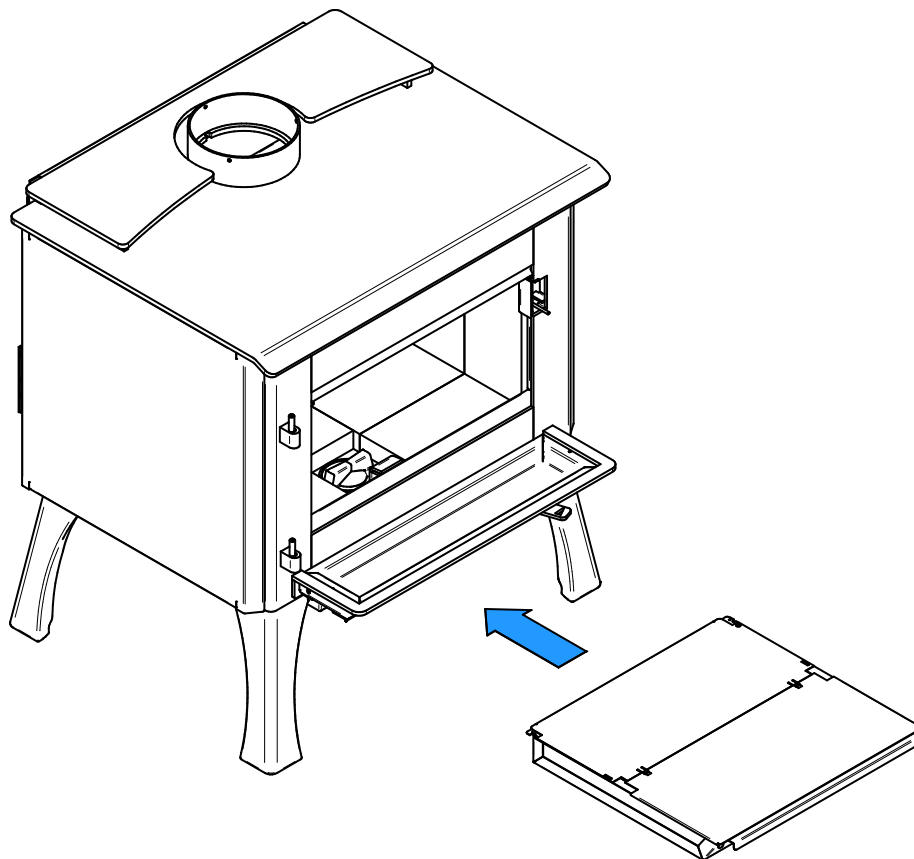
3. Install the legs **(E)** on the legs supports **(F)**. Secure with the washers **(G)** and nuts **(H)** supplied with the leg assembly.



4. With the nuts **(K)** and washers **(J)** removed in step 1; secure both leg assemblies to the stove.



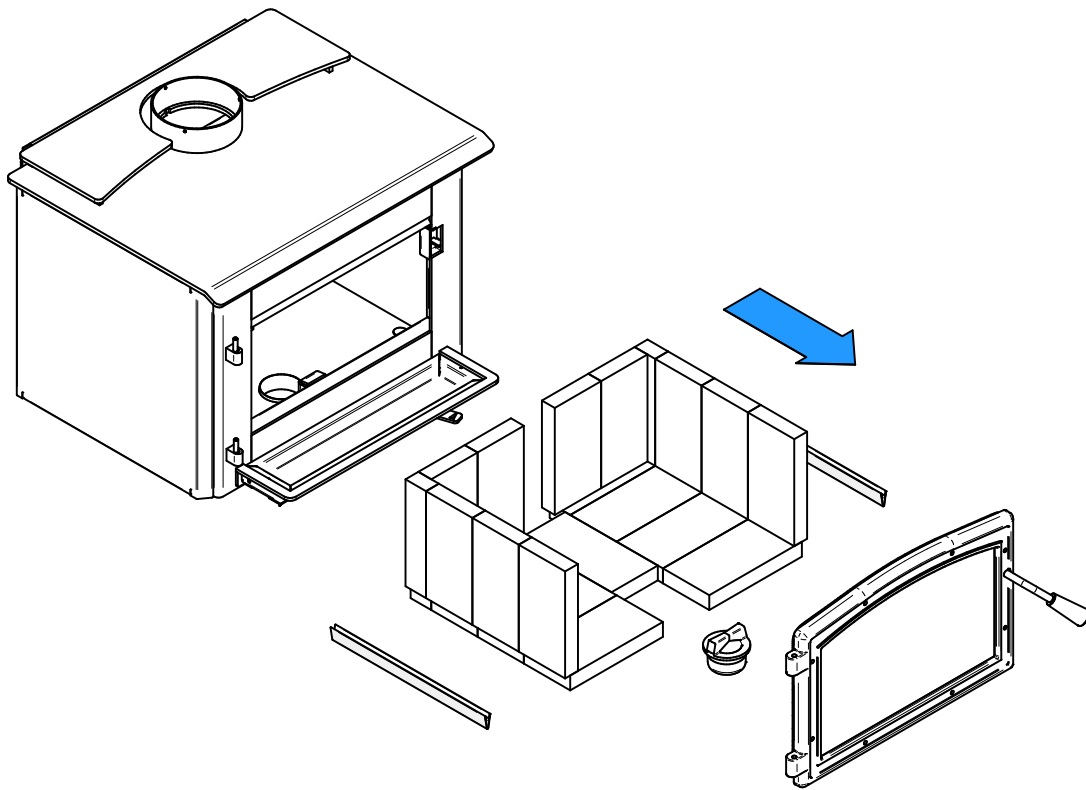
5. Install the molding **(M)** with the bolts **(O)** and nuts **(N)**.



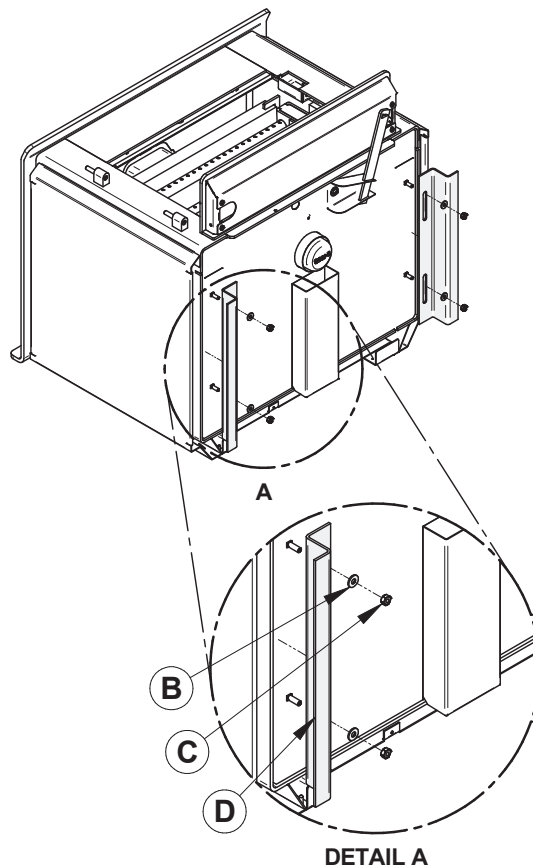
6. Put the stove on its legs and install the ash drawer included with the kit. Put back the firebricks, the spacers, the cast iron ash plug and the door on the stove. See step 1.

APPENDIX 2. PEDESTAL INSTALLATION

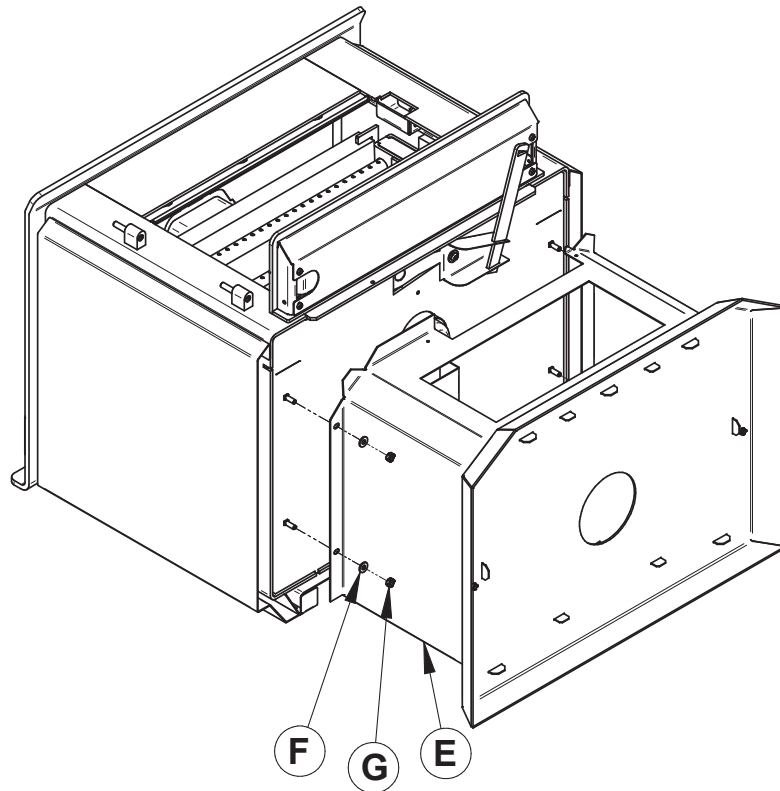
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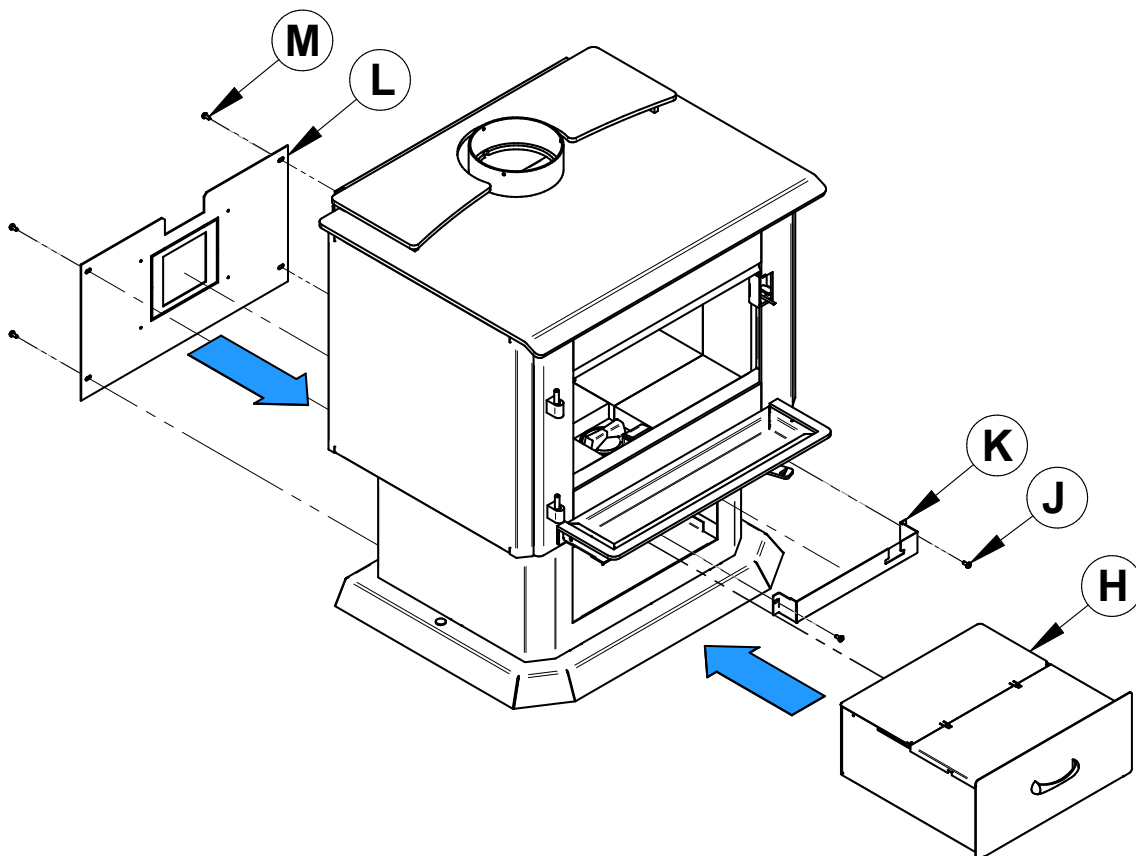
1. Remove the door, the firebricks, the spacers and the ash plug from the stove.



2. Put the stove on its back. Remove and dispose of the two freight supports **(D)**. Keep the nuts **(C)** and washers **(B)** for step 3.



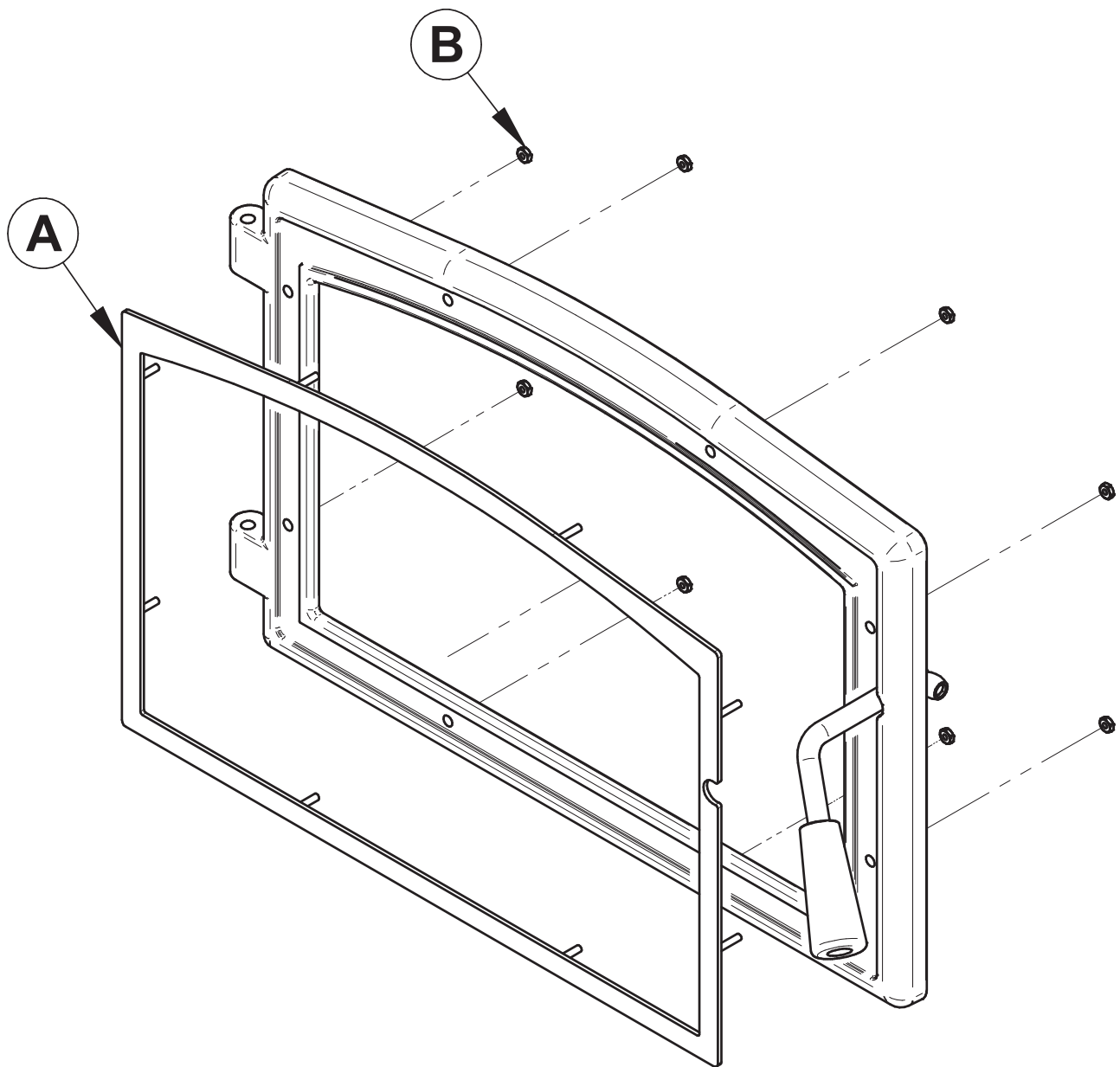
3. Install the pedestal **(E)** on the stove and screw it in place using the 4 the nuts **(G)** and washers **(F)** kept from step 2.



4. Put the stove on its pedestal and install the fresh air panel **(L)** with the screws **(M)**, the molding **(K)** with the screws **(J)** and install the ash drawer **(H)**. Put back the bricks, the spacers, the ash plug and the door on the stove. See step 1.

APPENDIX 3. DOOR OVERLAY INSTALLATION

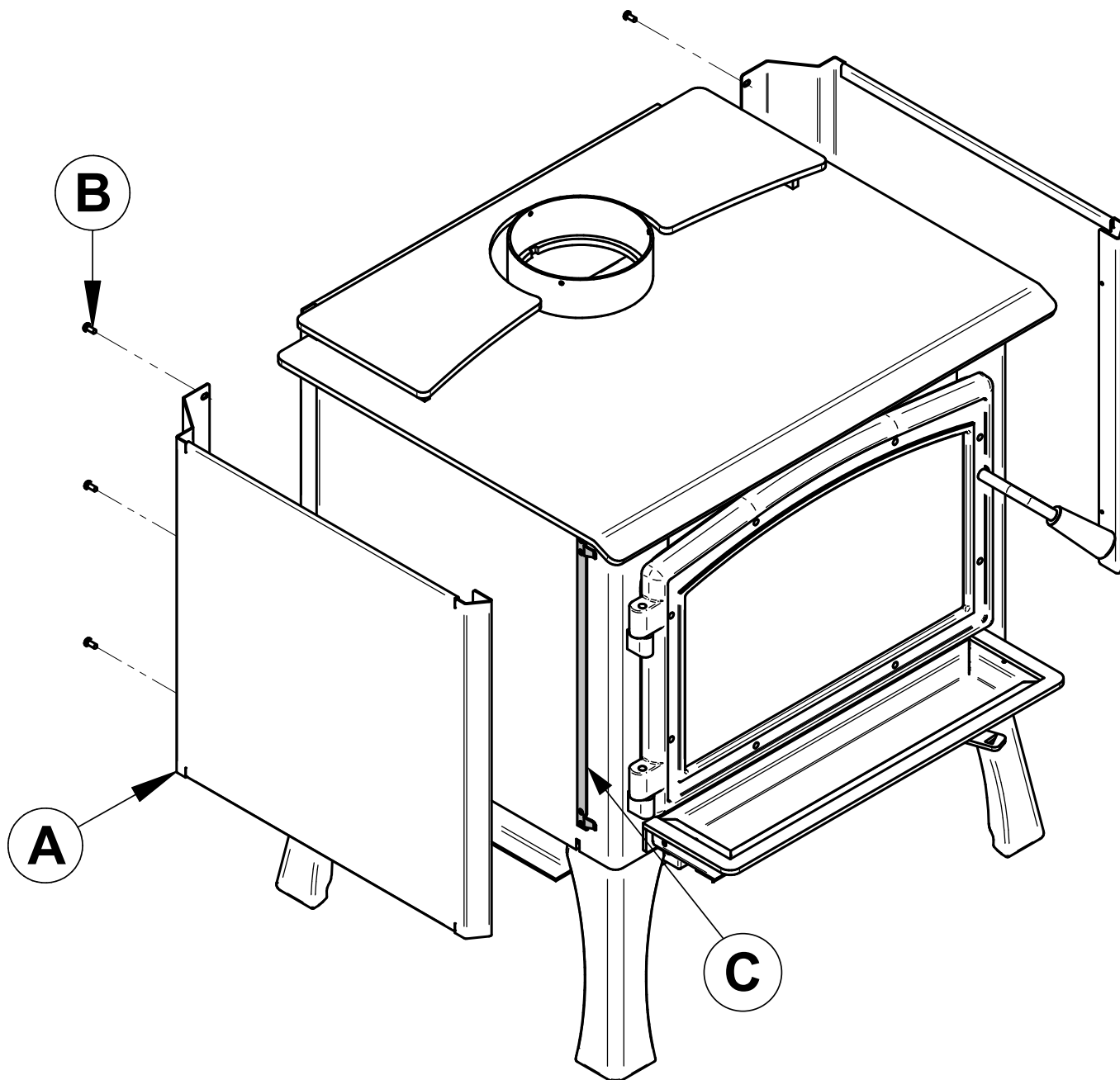
Position the overlay **(A)** on the door frame and secure it in place from behind using the nuts **(B)**.



Note: It is not necessary to remove the glass to install the overlay.

APPENDIX 4. DECORATIVE PANELS INSTALLATION

1. Start by fixing the front part of the decorative panel **(A)** in the two clips **(C)** welded on the sides of the fire box.
2. Then, fix the back of the decorative side with three screws **(B)** supplied. Line up the decorative sides parallel to the side of the appliance.

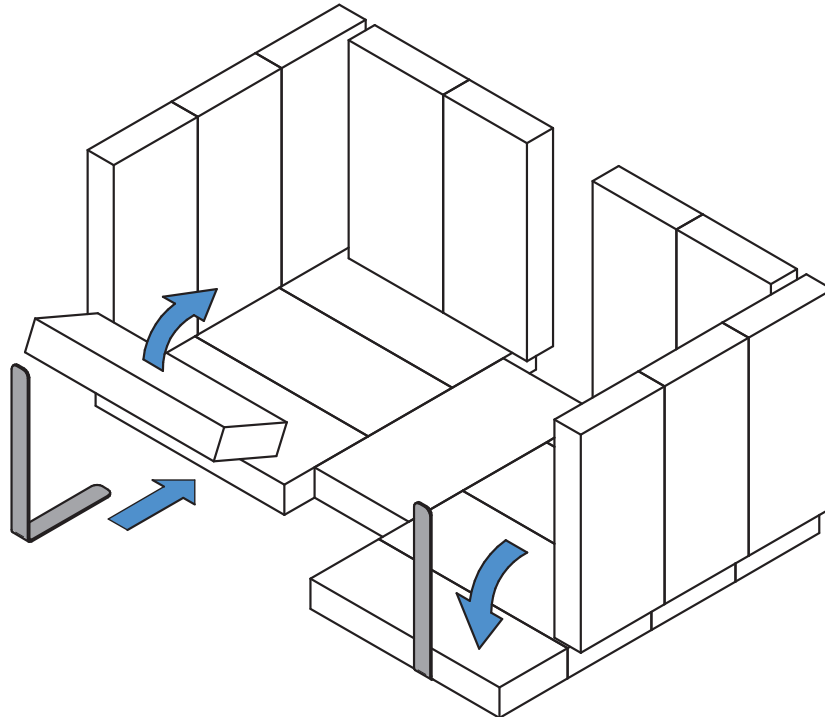


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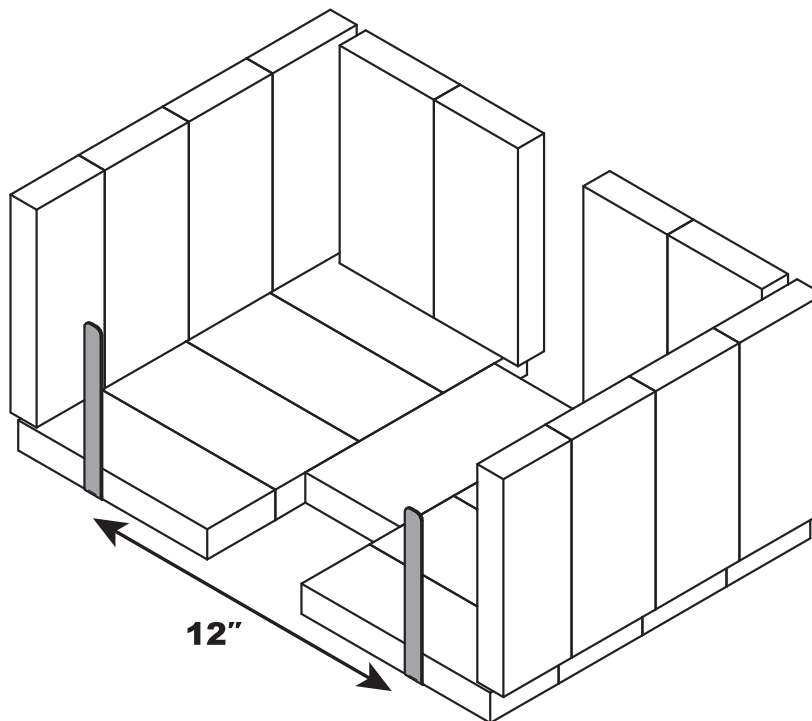
APPENDIX 5. LOG RETAINERS INSTALLATION

Make sure to remove all ashes with a vacuum before proceeding to the installation.

ENGLISH



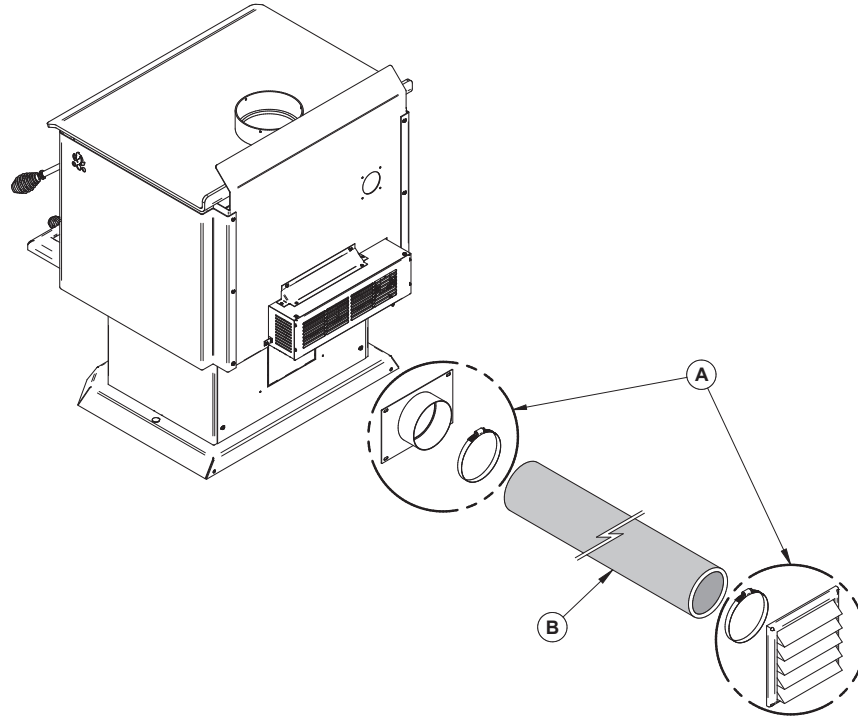
When installed, the log retainers can be adjusted side to side to support the first 2 inches of the end of a log when loaded in an East-West orientation (about 12» between the retainers).



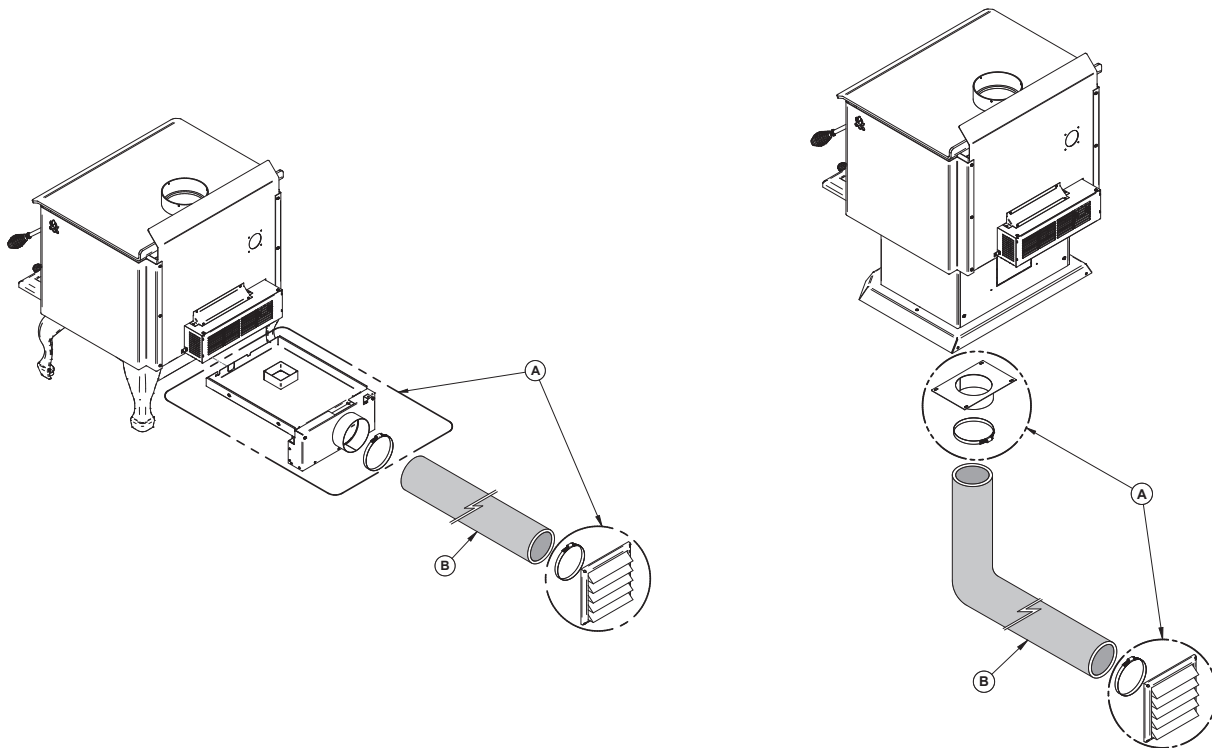
APPENDIX 6. OPTIONAL FRESH AIR INTAKE KIT INSTALLATION

This mobile home approved stove requires installation of a fresh air intake kit **(A)** and an insulated fresh air intake pipe (HVAC type, must meet ULC S110 or UL 181 class 0 or class 1) **(B)**, sold separately. Refer to air intake kit installation instructions for more details.

Installation with legs (AC01316)



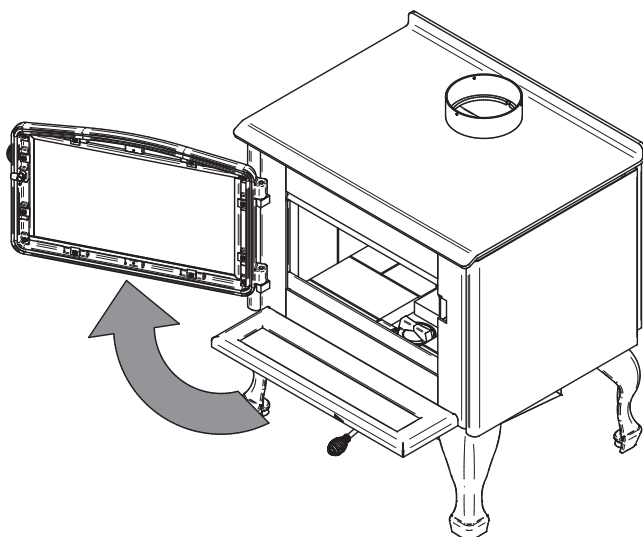
Installation with pedestal (AC01336)



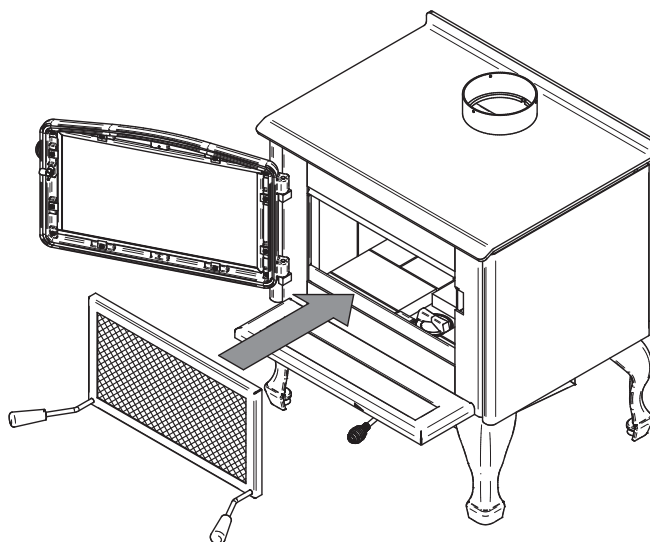
APPENDIX 7. OPTIONAL FIRE SCREEN INSTALLATION

In the United States or in provinces with a particulate emission limit (eg. US EPA), the use of wood stoves with the door open with a rigid firescreen is prohibited.

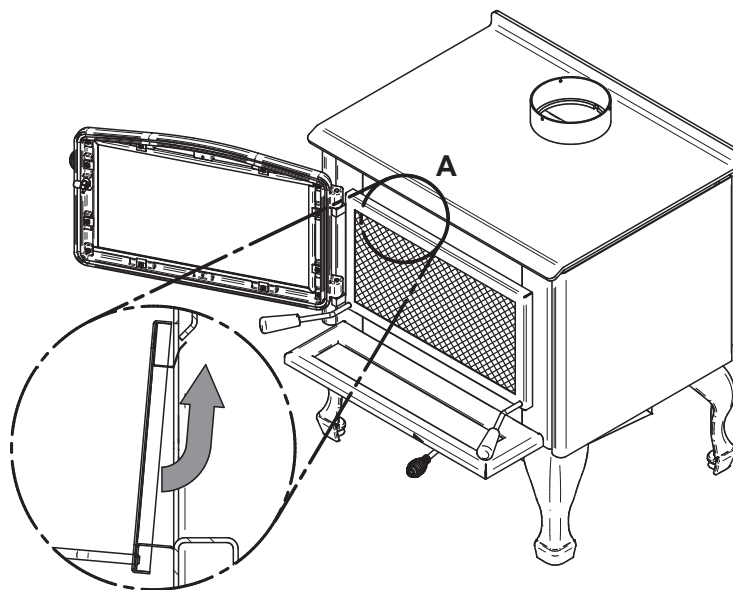
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1. Open the door.



2. Hold the fire screen by the two handles and bring it close to the door opening.



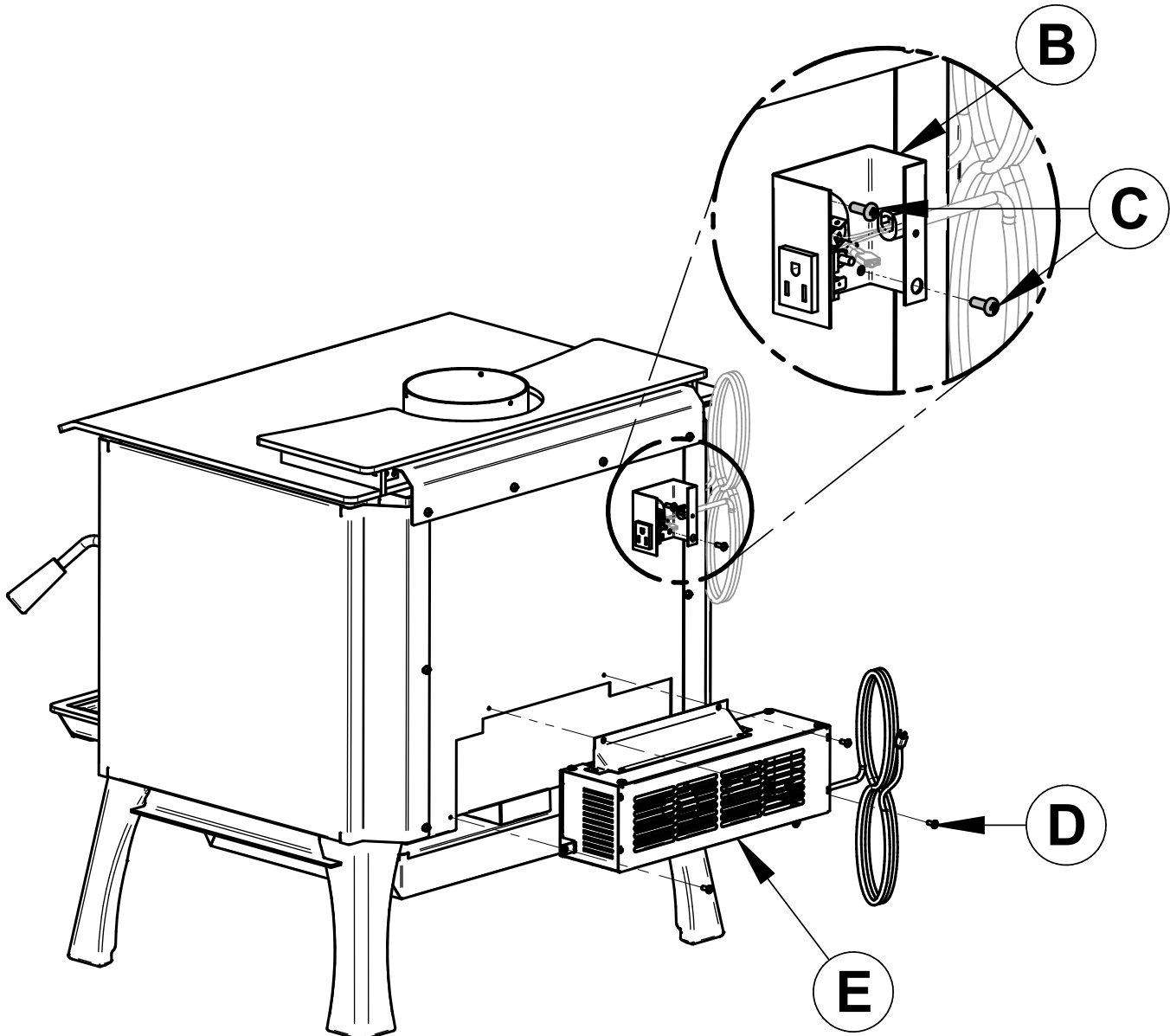
DETAIL A

3. Lean the upper part of the fire screen against the top door opening making sure to stove the top fire screen brackets behind the primary air deflector.
4. Lift the fire screen upwards and push the bottom part towards the stove then let the fire screen rest on the bottom of the door opening.

Warning: Never leave the stove unattended while in use with the fire screen.

APPENDIX 8. BLOWER AND OPTIONAL THERMODISC INSTALLATION

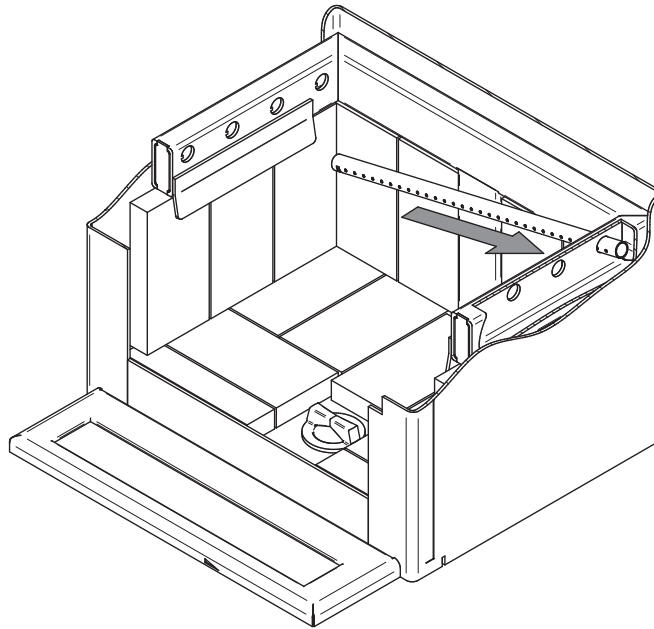
A blower **(E)** is included with this wood stove. The installation of the blower is identical for a stove on legs or pedestal. A thermodisc, sold separately, can also be installed **(B)**. It allows the blower to operate only when the stove is hot enough. See the instructions provided with the thermodisc for more details.



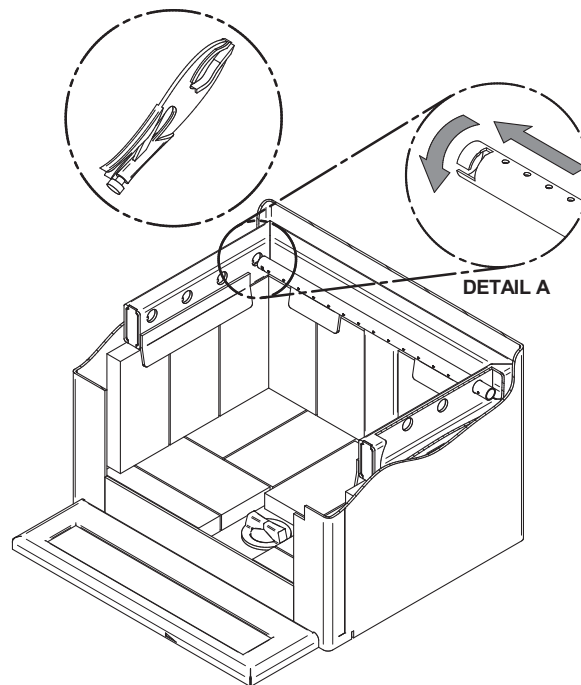
Screw the blower **(E)** into place using the screws **(D)** included in the installation manual. Screw the thermodisc **(B)** with the screws **(C)** supplied with the thermodisc on the back of the stove.

Ensure that the blower's power cord is not in contact with any surface of the stove to prevent electrical shock or fire damage. Do not run the power cord beneath the stove.

APPENDIX 9. AIR TUBES AND BAFFLE INSTALLATION

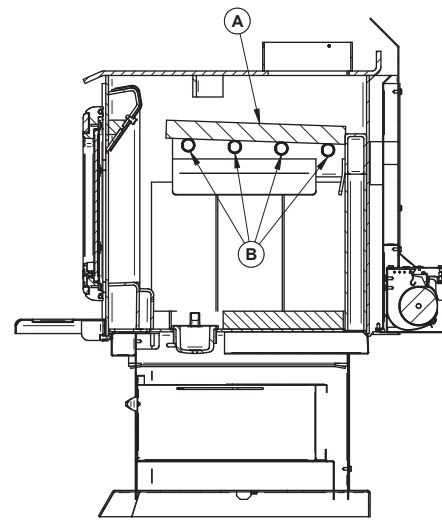
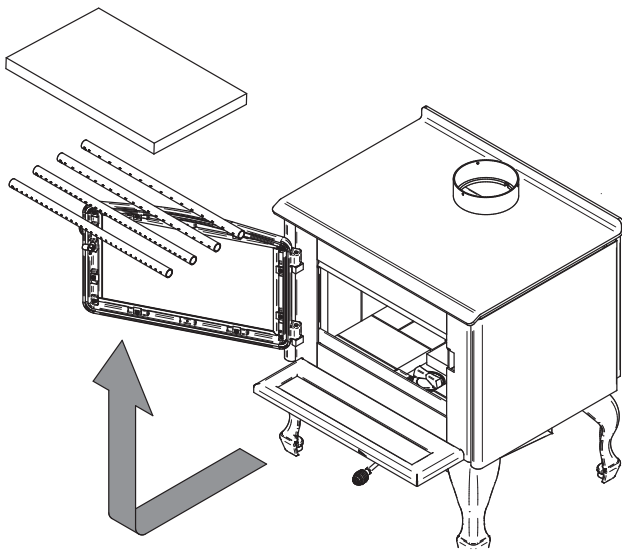


1. Starting with the rear tube, lean and stove the right end of the secondary air tube into the rear right channel hole. Then lift and stove the left end of the tube into the rear left channel.



2. Align the notch in the left end of the tube with the key of the left air channel hole. Using a « Wise grip » hold the tube and lock it in place by turning the tube as shown in detail A . Make sure the notch reaches the end of the key way.
3. Repeat steps 1 and 2 for the two tubes in the back then install the baffle before installing the two front tubes.
4. To remove the tubes use the above steps in reverse order.

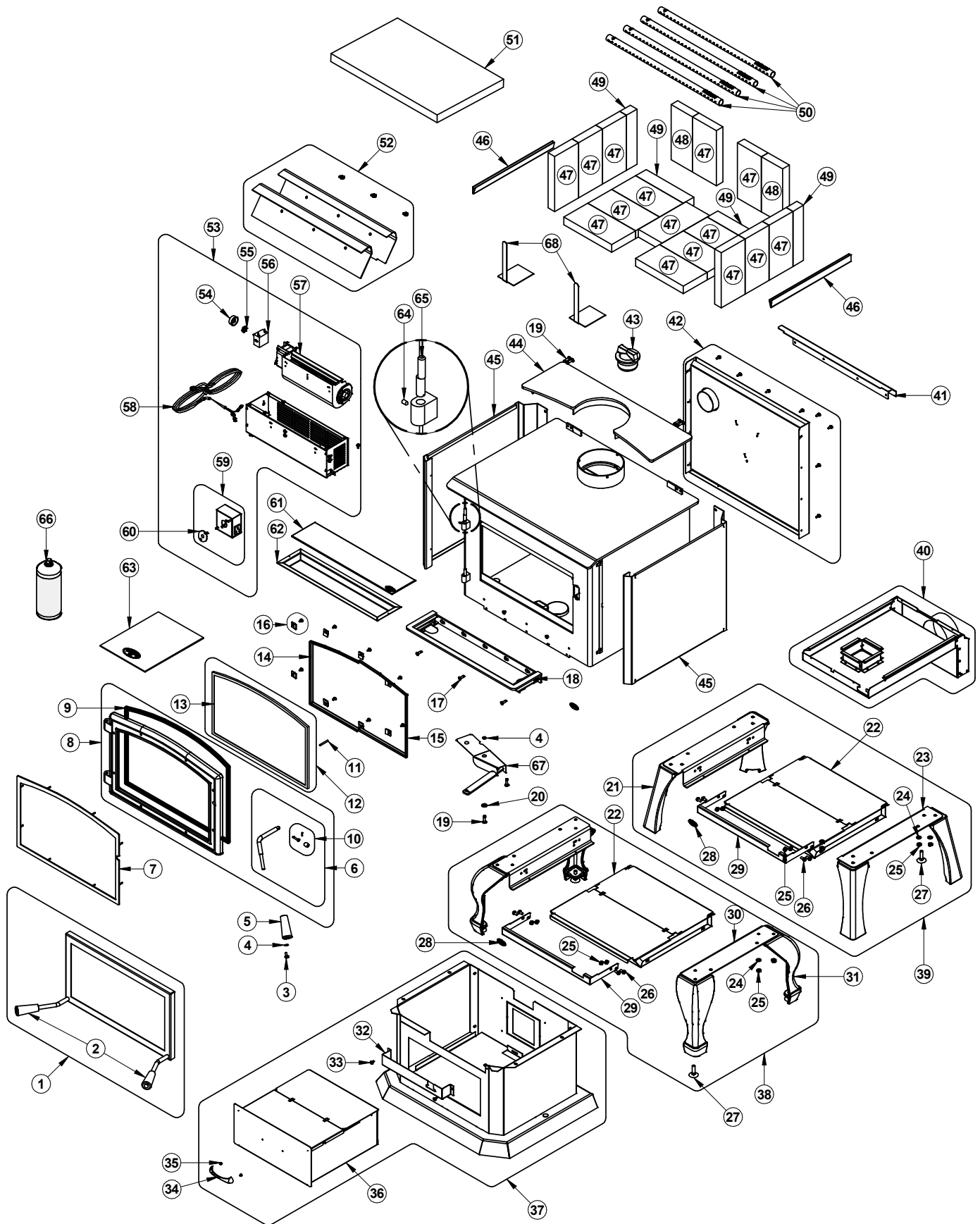
Note that secondary air tubes (B) can be replaced without removing the baffle board (A) and that all tubes are identical.



SECTION A-A

APPENDIX 10. EXPLODED DIAGRAM AND PARTS LIST

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IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your unit, please provide the model number and the serial number. We reserve the right to change parts due to technology upgrade or availability. Contact an authorized dealer to obtain any of these parts. Never use substitute materials. Use of non-approved parts can result in poor performance and safety hazards.

#	Item	Description	Qty
1	AC01315	RIGID FIRESCREEN	1
2	30569	ROUND WOODEN HANDLE BLACK	2
3	30025	1/4-20 X 1/2" PAN-HEAD QUADREX BLACK SCREW	5
4	30187	STAINLESS WASHER IØ 17/64" X OØ 1/2"	2
5	30898	ROUND WOODEN BLACK HANDLE	1
6	SE65024	HANDLE KIT WITH LATCH	1
7	OA10237	BLACK DOOR OVERLAY	1
7	OA10238	BRUSHED NICKEL DOOR OVERLAY	1
8	SE24285	CAST IRON DOOR WITH HANDLE AND GASKET	1
9	AC06500	SILICONE AND 5/8" X 8' BLACK DOOR GASKET KIT (AC-DGKNC)	1
10	AC09185	DOOR LATCH KIT	1
11	30101	SPRING TENSION PIN 5/32"Ø X 1 1/2"L	1
12	SE65025	18" x 11 3/16" ARCHED GLASS WITH GASKET	1
13	AC06400	3/4" x 6' x 1/8" FLAT BLACK SELF-ADHESIVE GLASS GASKET (AC-GGK)	1
14	PL65010	LEFT GLASS MOULDING	1
15	PL65009	RIGHT GLASS FRAME	1
16	SE53585	12 GLASS RETAINERS WITH SCREWS	1
17	30507	BLACK TORX SCREW WITH FLAT HEAD TYPE F 1/4-20 X 3/4"	3
18	SE65011	ASH LIP ASSEMBLY	1
19	30506	BLACK SCREW PAN TORX TYPE F 1/4-20 X 1"	4
20	30206	ZINC WASHER 5/16"ID X 3/4"OD	1
21	24282-01	BRUSHED NICKEL CAST IRON LEG (BLACK PAINT IN THE BACK)	4
21	PL24282	OSBURN STUCTURAL REPLACEMENT LEG - BLACK	4
22	SE65867	ASH DRAWER ASSEMBLY	2
23	PL65866	LEFT OR RIGHT LEG SUPPORT	2
24	30185	17/64" AA TYPE WASHER BLACK	16
25	30100	BLACK HEX NUT 1/4 - 20	20
26	30025	1/4-20 X 1/2" PAN-HEAD QUADREX BLACK SCREW	8
27	30050	LEVELING BOLT 3/8-16 X 1 1/2"	8
28	30977	OSBURN STICKER	2
29	PL65872	AIR CONTROL COVER	2
30	PL65873	LEFT OR RIGHT LEG SUPPORT	2
31	PL24218-02	NICKEL PLATED CAST IRON LEG WITH LEVELING BOLT	4
31	PL24218	BLACK PAINTED CAST IRON LEG WITH LEVELING BLOT	4
32	PL65961	AIR CONTROL COVER	1

#	Item	Description	Qty
33	30131	BLACK METAL SCREW #10 X 1/2" TYPE "A" PAN QUADREX	2
34	28062	3 3/4" BLACK DRAWER HANDLE	1
35	30108	MECHANICAL SCREW M4 X 4MM PAN PHILLIPS ZINC	2
36	SE65956	ASH DRAWER ASSEMBLY	1
37	OA10239	PEDESTAL WITH ASH DRAWER	1
38	OA10228	BRUSHED NICKEL CAST IRON TRADITIONAL LEGS WITH ASH DRAWER	1
38	OA10226	BLACK CAST IRON TRADITIONAL LEGS WITH ASH DRAWER	1
39	OA10236	BRUSHED NICKEL CAST IRON STRAIGHT LEGS WITH ASH DRAWER	1
39	OA10235	BLACK CAST IRON STRAIGHT LEGS WITH ASH DRAWER	1
40	AC01211	5"Ø FRESH AIR INTAKE KIT FOR WOOD STOVE ON LEGS	1
41	PL65090	AIR DEFLECTOR	1
42	SE65353	BACK HEAT SHIELD ASSEMBLY	1
43	24096	ROUND CAST IRON ASH PLUG	1
44	SE65088	AIRMATE ASSEMBLY	1
45	PL65008	RIGHT OR LEFT DECORATIVE PANEL	2
46	PL65127	FLOORED BRICK RETAINER	2
47	29020	4 1/2" X 9" X 1 1/4" REFRACTORY BRICK HD	15
48	29011	4" X 9" X 1 1/4" REFRACTORY BRICK HD (AC-SB)	2
49	PL36056	2" X 9" X 1 1/4" REFRACTORY BRICK HD	4
50	PL65514	SECONDARY AIR TUBE	4
51	21389	C-CAST (V2) BAFFLE 20" X 12 1/2" X 1 1/4"	1
52	SE65505	TOP AIR DEFLECTOR PROTECTOR KIT	1
53	SE53560	130 CFM BLOWER WITH VARIABLE SPEED CONTROL	1
54	44085	RHEOSTAT KNOB	1
55	44087	RHEOSTAT NUT	1
56	44080	RHEOSTAT WITHOUT NUT (MODEL KBMS-13BV)	1
57	44070	CROSSFLOW BLOWER SINGLE CAGE 130 CFM 115V-60Hz-56W	1
58	60013	POWER CORD 96" X 18-3 type SJT (50 pcs per carton)	1
59	AC02055	QUICK CONNECT THERMODISC	1
60	44028	CERAMIC THERMODISC F110-20F	1
61	OA10132	GLASS ASH LIP	1
62	PL65016	ASH LIP PAN	1
63	SE45926	OSBURN 2000 INSTRUCTIONS MANUEL KIT	1
64	30117	BLACK SET SCREW #10-32 X 3/16"	2
65	30579	ADJUSTABLE HINGE PIN 3/8"Ø - 5/16" X 1 63/64"L	2
66	AC05959	METALLIC BLACK STOVE PAINT - 342 g (12oz) AEROSOL	1
67	SE65003	AIR CONTROL DAMPER ASSEMBLY	1
68	PL74170	LOG RETAINERS	2

OSBURN LIMITED LIFETIME WARRANTY

The warranty of the manufacturer extends only to the original retail purchaser and is not transferable. This warranty covers brand new products only, which have not been altered, modified nor repaired since shipment from factory. Proof of purchase (dated bill of sale), model name and serial number must be supplied when making any warranty claim to your OSBURN dealer.

This warranty applies to normal residential use only. This warranty is void if the unit is used to burn material other than cordwood (for which the unit is not certified by EPA) and void if not operated according to the owner's manual. Damages caused by misuse, abuse, improper installation, lack of maintenance, over firing, negligence or accident during transportation, power failures, downdrafts, venting problems or under-estimated heating area are not covered by this warranty. The recommended heated area for a given appliance is defined by the manufacturer as its capacity to maintain a minimum acceptable temperature in the designated area in case of a power failure.

This warranty does not cover any scratch, corrosion, distortion, or discoloration. Any defect or damage caused by the use of unauthorized or other than original parts voids this warranty. An authorized qualified technician must perform the installation in accordance with the instructions supplied with this product and all local and national building codes. Any service call related to an improper installation is not covered by this warranty.

The manufacturer may require that defective products be returned or that digital pictures be provided to support the claim. Returned products are to be shipped prepaid to the manufacturer for investigation. Transportation fees to ship the product back to the purchaser will be paid by the manufacturer. Repair work covered by the warranty, executed at the purchaser's domicile by an authorized qualified technician requires the prior approval of the manufacturer. All parts and labour costs covered by this warranty are limited according to the table below.

The manufacturer, at its discretion, may decide to repair or replace any part or unit after inspection and investigation of the defect. The manufacturer may, at its discretion, fully discharge all obligations with respect to this warranty by refunding the wholesale price of any warranted but defective parts. The manufacturer shall, in no event, be responsible for any uncommon, indirect, consequential damages of any nature, which are in excess of the original purchase price of the product. A one-time replacement limit applies to all parts benefiting from lifetime coverage. This warranty applies to products purchased after June 1st, 2015.

DESCRIPTION	WARRANTY APPLICATION*	
	PARTS	LABOUR
Combustion chamber (welds only) and cast iron door frame.	Lifetime	5 years
Ceramic glass**, plating (manufacturing defect**), and convector air-mate.	Lifetime	N/A
Surrounds, heat shields, ash drawer, steel legs, pedestal, trims (aluminum extrusions), C-Cast baffle**, vermiculite baffle**, secondary air tubes**, removable stainless steel combustion chamber, deflectors, and supports.	7 years	N/A
Handle assembly, glass retainers and air control mechanism.	5 years	3 years
Removable carbon steel combustion chamber components.	5 years	N/A
Standard and optional blower, heat sensors, switches, rheostat, wiring, and electronics.	2 years	1 year
Paint (peeling**), gaskets, insulation, ceramic fiber blankets, refractory bricks (fireplace only***), and other options.	1 year	N/A
All parts replaced under the warranty.	90 days	N/A

Subject to limitations above **Picture required *limited to one replacement*

Labour cost and repair work to the account of the manufacturer are based on a predetermined rate schedule and must not exceed the wholesale price of the replacement part.

Shall your unit or a components be defective, contact immediately your **OSBURN** dealer. To accelerate processing of your warranty claim, make sure to have on hand the following information when calling:

- Your name, address and telephone number
- Bill of sale and dealer's name
- Installation configuration
- Serial number and model name as indicated on the nameplate fixed to the back of your unit
- Nature of the defect and any relevant information

Before shipping your unit or defective component to our plant, you must obtain an Authorization Number from your OSBURN dealer. Any merchandise shipped to our plant without authorization will be refused automatically and returned to sender.

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