

TEST REPORT

SCOPE: EMISSIONS AND OUTPUT

FUEL: EPA TEST FUEL (CRIBS)

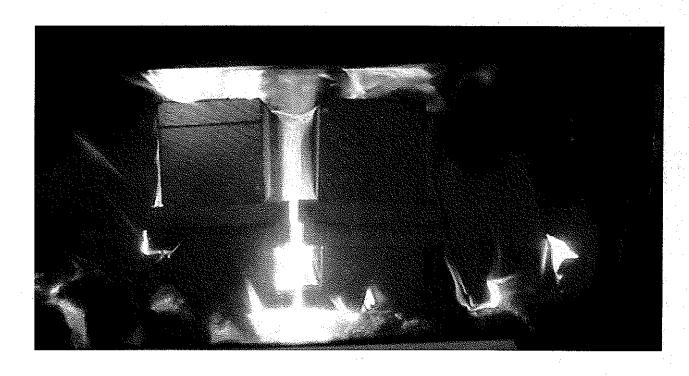
TEST STANDARD: EPA

MODEL: OSBURN 2200 WOOD STOVE

US EPA WOOD HEATER CERTIFICATION TEST REPORT

OSBURN 2200 BAY/ 2000 NONCATALYTIC WOOD HEATER

SEPTEMBER 9, 2000



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CONFIDENTIAL

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The data and information in this test report is confidential, proprietary information and is not to be released to and/or discussed with any party who is not authorized by the manufacturer or the testing laboratory to receive such data.

CONFIDENTIAL

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of the data and data sequence in the	1.26-1.90 kg/Hr	vari
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111017110101 0000 11110	y 1.50 kg/ HI	Vall
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Storage Location	Storage	1
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Photos:

This section contains two photographs of the fuel load for each test run and two color photographs (side and front view) of the wood heater tested and any other photographs pertinent to testing the unit. Photos vari

Field Observation Checklist

Unit Name: OSBURN &	2200 Bay / 2000 Date: 10/8/2000
· ·	burn Manufocturing, Inc
	6670 Butler Crescent
and the second s	aanichton, B.C.
	ANADA V8M 268
) 652-4200 Fax:(250) 652-4232
	Phil Colby, Osbarn
Myren Consulting's Field T	eam:
Supervisor:	Ben Myren PAT GARVEY Thyer Myren
Other Members:	John Palm IlsE Myren JEB Myren
Total Locations 50	Of C.W. War I also Dood Calaina WA 00114
Test Location: 50	01-C Williams Lake Road, Colville, WA 99114
Test Site Elevation:	1645 Feet
Lab:	Office:
501-C Williams Lake Road Colville, WA 99114	512 Williams Lake Road Colville, WA 99114
(509) 685-9458	(509) 684-1154 Fax: (509) 685-2262

REPORT CERTIFICATION

The sampling and analysis for the woodstove described in this report was carried out under my direction and supervision.

Date	10/8/2000	Signature_	Alber & Muse	M.TR.
			J	- V
Date		Signature_		

I have reviewed all of the testing data and results found in this test report and hereby certify that the test report is authentic and accurate.

Date 10/8/2000 Signature Albert, Myren De.

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	Ξ.
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Section Data Summary Weight Avg Galc Sheet, pp.1-4	Data Summary Data Summary Sheets, pp 5-7	Stove QC Wood Heater Description, p.1 (var	Operators Manual P.1 of Section	Installation Description P. 1	Stove/Cat Aging	Stove QC	Individual Test Runs Data Sheets #9,9A,9A-1,9A-2,13	Individual Test Runs Data Sheets #8,16		Individual Test Runs Data Sheet #8	Test Runs Data	Runs Data	Photographs Individual Test Run Data Sheet #9A,9A-1, or 9A-2	Individual Test Run Data Sheets #9,9A,9A-1,9A-2,13		Co loto	Data	Individual Test Run Data Sheet #16	の 1000 Minus 1000 Mi
1. Summary Table of Burn Rate and Emission Rate Results	2. Summary Table of Other Data	3. Wood Heater Description	4. Manufacturer's Testing Instructions	5. Test Chamber Installation Description	6. Wood Heater/Catalyst Aging Documentation	7. Wood Heater Dimensions and Useable Firebox Volume	8. Pretest Burn Procedures	9. Pretest Facility Measurements	10. Test Fuel Measurements	A. Load Wt.		C. Wood Density	<pre>11. Test Fuel Crib Description A. Photographs B. Wood Type and Line Drawing</pre>	12. Test Run Heater Operation and Air Supply Settings	13. Calibrations A. Platform Scala			3. Pre and Post Test	

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Analytical Balance			•
l. Initial	Cal Data	ъ. з	
	Cal Data	P. 4	
3. Pre Weighing Check	Individual Test Run	Data Sheet #4	
Temperature			
•	Cal Data	P.5	•
2. Thermocouple Readout			
	Cal Data	P. 6	
b. Daily Check	Individual Test Run	Data Sheet #16	
3. Dry Cas Meter	Cal Data		
Anemometer			
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. Draft Gauge	Cal Data	P. 12	
Humidity Gauge Calibration (Sling Psychrometer)	Cal Data	- ET - 4	
Dry Gas Meter			
l. Initial	Cal Data	P. 14	
2. Semi Annual		יים	
3. Post Certification Test		1 to 1	
4. Transfer Standard Calibrarion		•	
5. Wet Test Meter Calibration		•	
Combustion Gas (CO2, O2, CO) Train Response Check			
CO Analyzer			
1. Calibration	Cal Data	P. 22	
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3. Pre and Post Test Zero/Crea	·. ·	P. 25	
02 Analyzer (Optional)	Individual Test Run	Data Sheet #15-1	
1. Calibration			
2. Zero/Span Control Chert			
3. Pre and Doat Toot Zone		P. 27	
Calibration Gas Certificates of Applyore	Individual Test Run	Data Sheet #15-2	
1. The Pre and Post Test Zero/Span Audits	Individual good bush	ā	
1	のロコメールのロー・サンフィン・ナンボー	Data Sheets #15-1	#15-1,15-2,15-3,15-4

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2. Method 3 Verification of Analysis (CO2,O2, CO,N2) Quality Checks	Cal Data	P. 30-31	
_	Individual Test Runs	P. 1 of Data Sheet #2	
2. compusition Gas (CO2,O2,CO) (CEM) Train B. Proportional Checks	Individual Test Runs Individual Test Runs	Data Sheet #16 Table 1 Computer Printout	
Sample Calculations			
A. Weighed Average Emission Rate	Data Summary	Weighted Average Calc	
B. Dry Burn Rate	Individual Test Runs	Sheets, pp.1-3 Data Sheet #8 Computer Printout	
Raw Test Data	Individual Test Runs	Data Sheets 1 - 16	
Analytical Data A. Filter and Beaker Tares B. Solvent Blanks C. Particulate Catches	Individual Test Runs Individual Test Runs	Data Sheets #4-1, 4-2 Data Sheet #4-3,5-3	
1. Gross 2. Blanks 3. Net Constant Weight Weighings	Individual Test Runs Individual Test Runs Individual Test Runs Individual Test Runs	Data Sheets #5-1,5-2 Data Sheets #5-3 Data Sheet #6 Data Sheet #4-3	

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M5G-1 INDIVIDUAL TEST RUN PAGE INDEX The Data Sheets in the Individual Test Runs Are Organized in the Following Sequence

Α.	Computer	Printouts	
	Table 1	Field Data - Sampling Interval	Data
÷	Table 1	Field Data	•
	Table 1	Field Data Averages	
		Calculations	
	Table l	Proportional Rate Variation	

. Raw Data Sheets		No. of Pages
Data Sheet #2 Meter	rbox Data Sheets	variable
Data Sheet #4 Scale		
	itial Filter Weights	variable
	itial Beaker Weights	variable
	istant Weights	variable
and the control of th	ale QA Checks	variable
	iculate Catch Processing Sheet	
	ont and Back Half Catch	1
#5-3 Bla	ank Catch	1
Data Sheet #6 Net P	Particulate Catch Calc Sheet	1
Data Sheet #8 Misce		1
Data Sheet #9 Stove		1
Data Sheet #9A 1-4 S		variable
Data Sheet #10 Fuel		1
Data Sheet #11 Wood		1
	Rate and Flue Gas Data	variable
Data Sheet #13 Pre H		variable
Data Sheet #14 Tempe		variable
	and Post Test Zero/Span Audits	· · · · · · · · · · · · · · · · · · ·
#15-1 CO		1
#15-2 02	•	1
#15-3 C	.	1
Data Sheet #16 Qual		1

STATEMENT OF CONFIDENTIALITY

As a condition of being allowed to visit the woodstove testing facility and/or observe a woodstove test(s) at Myren Consulting, Inc.'s testing laboratory located at Suite 106, 12810 NE 178th St., Woodinville, WA 98072, I hereby agree not to release or divulge any information about the design engineering principals used at Myren Consulting, the testing facility, the testing personnel or the testing procedures (other than the information found in the Standard Method for Measuring the Emissions and Efficiencies of Residential Woodstoves promulgated by the Oregon Department of Environmental Quality (DEQ) and/or Methods 28, 28A, 5G and 5H promulgated by the United States Environmental Protection Agency (EPA) to any other individual or firm unless specifically authorized to do so by an authorized person from Myren Consulting.

SIGNED:	•	SIGNED:	· ·	·
	Name		Name	
				· · · · · · · · · · · · · · · · · · ·
	Title		Title	
•				
	Affiliation		Affiliation	
			•	
			<u> </u>	
	Date		Date	

Test Series Information and Discussion

If computed and reported, Oregon Overall Efficiency (%OE) for each run was calculated using the computer program supplied by the State of Oregon's Department of Environmental Quality (DEQ) as part of the "Standard Method for Measuring the Emissions and Efficiency of Residential Woodstoves". The weighted average overall efficiency was calculated using the overall efficiency data for each run and the EPA Burn Rate Probabilities for calculating weighted averages.

All events pertinent to the test data and test results are recorded on the data sheets in the individual test runs, particularly on pp. 9, 9A, 9A-1 and 12.

Any deviations made or noted from the promulgated methods other than those which were accepted and certified by the EPA and/or the DEQ during the laboratory accreditation process are listed and discussed below.

A brief note about how the particulate samples were processed is necessary to help the reviewer understand the net catch values. Experience has shown that the small portions of the filters that are left on the frits in the M5G-1 filter housing apparatus after the filters are removed are full of static electricity. When these small portions are removed to a plastic petri dish, they quickly adhere to the dish. Trying to recapture this material during weighing causes it to disintegrate into smaller and smaller pieces, making obtaining accurate catch weights difficult. Thus, it was decided to place this filter material in with the particulate captured with the acetone wash, where it shows up as catch. Some of the filter material was already following this pathway. Thus, there may be negative filter weight catches, particularly for the back half filter, that are used during the particulate emission rate calculation process. However, the filter material lost off the filters is accounted for in the acetone catch.

The following pages contain (1.) diagrams showing the height and location of the stack components and sampling ports for both the freestanding stove and the fireplace insert, (2.) a diagram of the EPA M5G-1 dilution tunnel components and (3.) copies of the letters sent to EPA requesting that the 30 day certification test scheduling requirement be waived for the Osburn 2200 Bay/ 2000 (4.) a discussion of results.

DISCUSSION:

(1.) The 2200 is a very difficult unit to test because it is prone to wood falls during both preburn and the test run. However, while these wood falls can dramatically affect dry burn rates, they do not seem to impact emissions very much because the wood falls tend to happen when the unit is in the charcoal phase. The report contains several runs where a wood fall during the test run significantly impacted the dry burn rate (DBR). The best example of this is Run 4, which was supposed to be a medium high, but due to a wood fall ended up being a medium low. Run 7 was another attempt at a high burn. The manufacturer elected for marketing reasons to do another high burn to try to increase the upper end BTU output of the stove. However, even though the test was started with a higher Delta T, a

wood fall slowed the burn down enough to cause the run to break Delta T and be slower that the first high burn. A photograph of a wood fall that occurred in Run 5 is in the following pages. As is evident the top 4x4 (piece 3 in the loading sequence) has fallen off the underlying 2x4 and now is resting against the left wall of the firebox. The other type of wood fall that happened is that a piece of the test fuel would break off and fall down directly in front of the lower primary air orifice (LPAO). The bigger/ longer the piece the greater the impact.

While the impact of preburn wood falls were not as pronounced as those from wood falls that happened during a test run, preburn wood falls also would impact both the burn rate during preburn and the surface temperatures. If the third rick broke down during preburn the back of the stove would be much cooler than if the third rick did not fall down and block the LPAO air flow. Whether or not the wood fell during preburn also affected the bottom temperature. A classic example of a preburn wood fall is in Run 1. Here a wood fall after the start of preburn slowed the DBR so much that it was necessary to turn the stove around and start a whole new preburn.

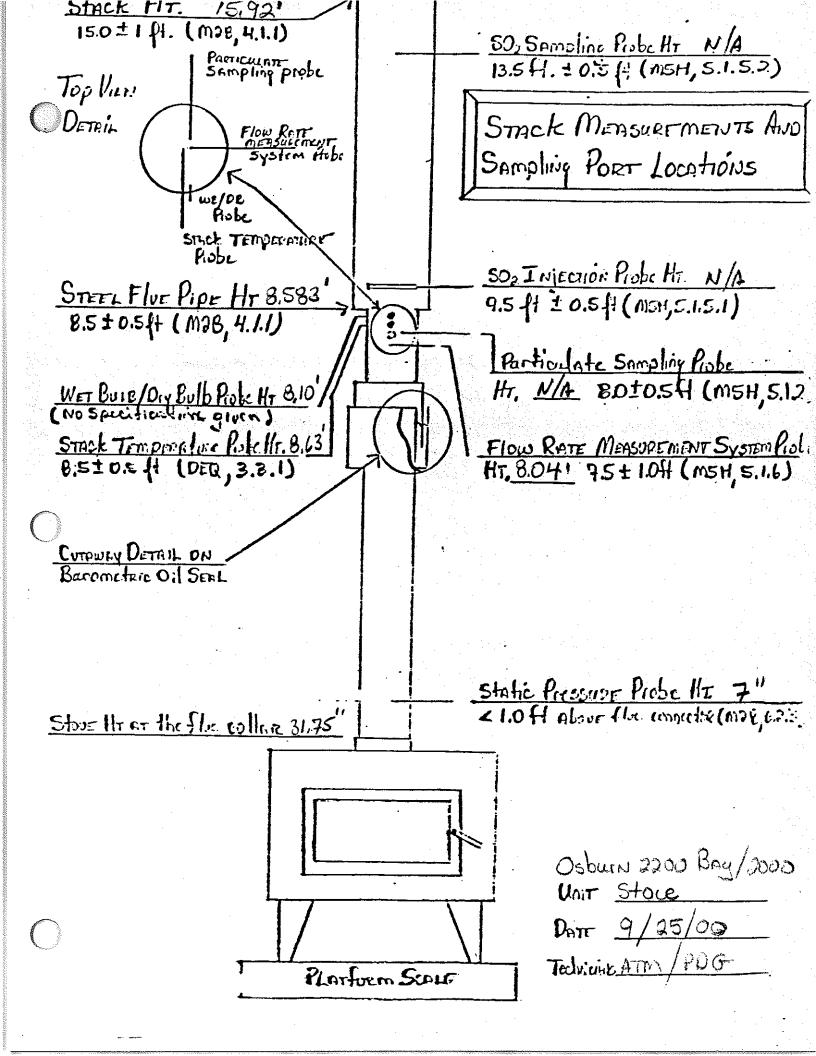
While wood falls are a usual part of the testing experience, the wood falls that occurred during the testing of the Osburn 2200 were unusual because of the frequency of their occurrence and the magnitude of their impact(s). It is the opinion of the lab personnel that these wood falls are in some way related to the steep angle of the bay view in the door of the unit.

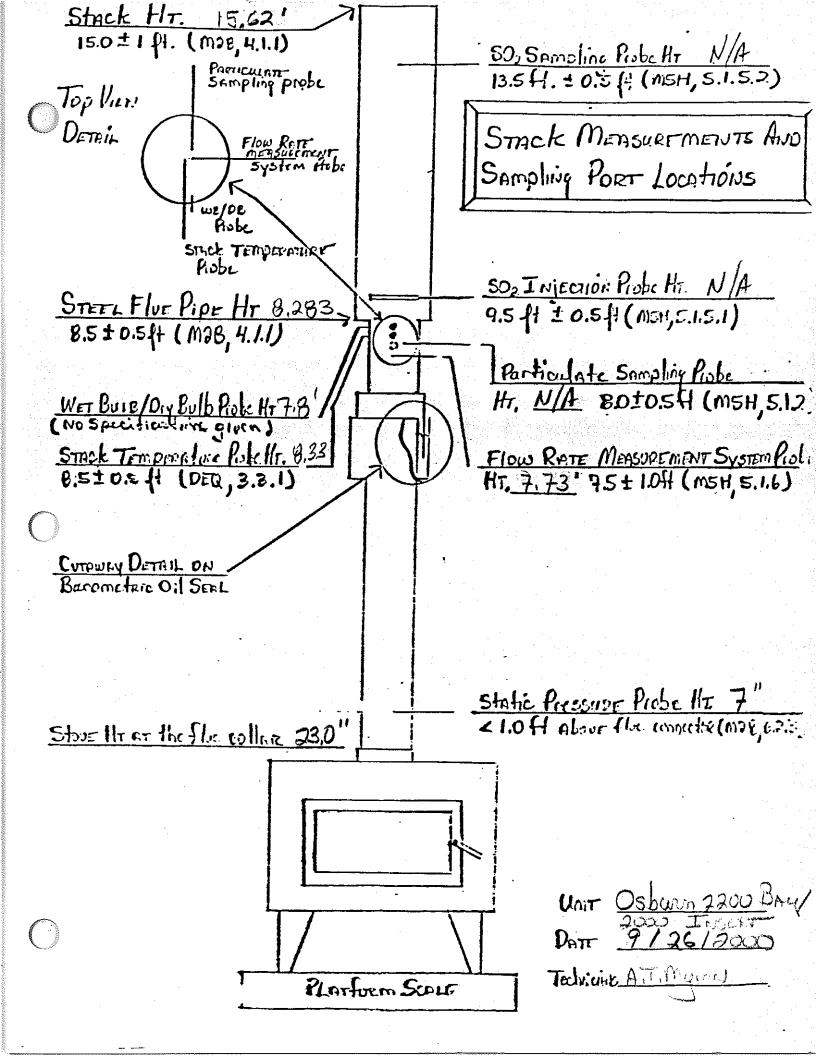
- (2.) The unit is unusual in that it has a bay view front and door that has three pieces of glass in the door. To our knowledge, this is the second wood stove to be certified with this type of door. The first was the earlier model of the same stove. While the exterior appearance of the unit is approximately the same, the interior is significantly different. The curved front tube has been replaced with a straight tube and the unit has different material in the baffle. In addition, the firebox dimensions have changed so that the unit now loads north/ south (front to back) rather than east/west.
- (3.) This report contains the data for both the freestanding and insert versions of this model line. At the end of the test series for the freestanding version,

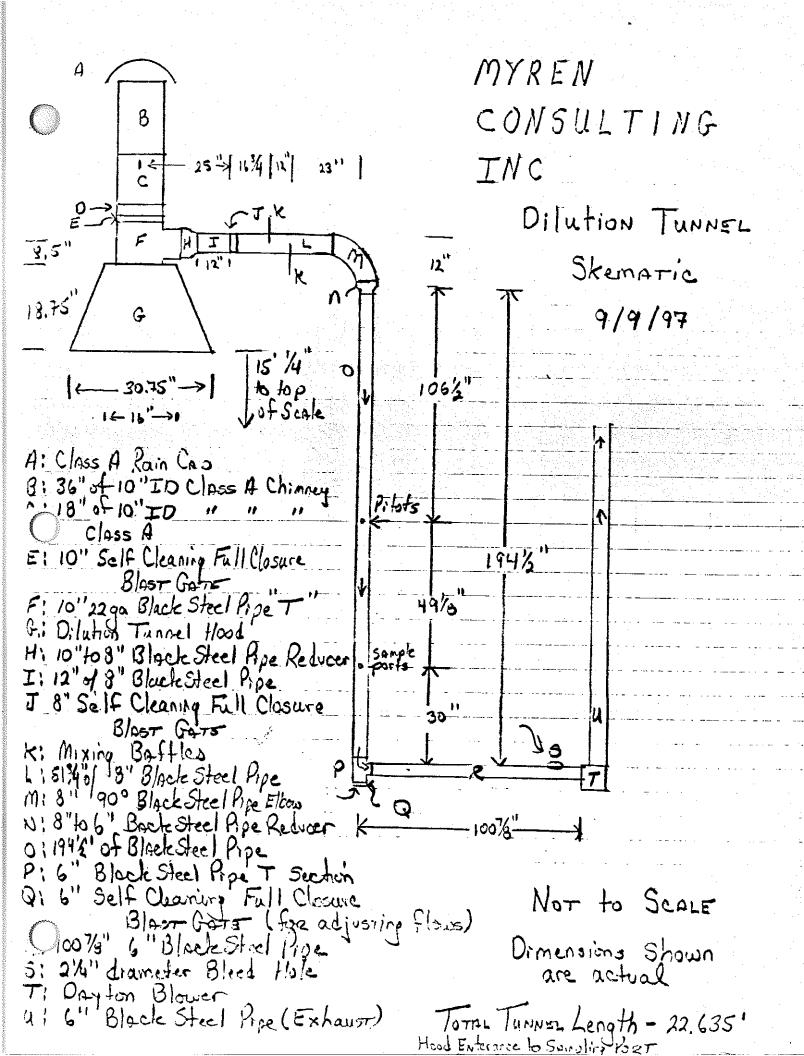


the unit was converted to a fireplace insert and the insert confirmation test was run on the unit. The only changes made were those to the exterior shielding and fan location. The firebox and firebox components remained intact. After the changes were made, the unit was set up for testing. However, because the pedestal had been removed, the installed insert had different heights for the stack components and sampling port locations. Thus, the second stack component diagram for the insert installation. EPA was advised of this procedure in the notification letter dated 26 August 2000.

- (4.) It is worth noting here that both the Fan Confirmation Test (FCT) and Insert Confirmation Test (ICT), while very close to the weighted average of the two medium low runs plus one gram limit, are both (barely) below the plus one grams limit. Thus, it is not necessary to calculate a weighted average for the two medium lows to determine if the two confirmation tests are within the plus one gram specification. The problem is not so much with the two confirmation tests, rather it is with the two medium lows. Both of these runs were better than expected. The manufacturer expected the medium low(s) to have emissions in the 3.0 gram range, which makes the two confirmation tests look reasonable.
- (5.) There is another data sheet included in the temperature data. It contains the air temperatures inside the four secondary air tubes. The data is recorded for the first 150 minutes of each test. While this data is not required by EPA, it was decided to include it in the test report since it was recorded. Myren Consulting is now starting to record this information in an effort to gain a better understanding of how the secondary burn systems work in noncatalytic stoves.







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ОК CATALYTIC COMBUSTOR AGING DATA

STOVE ACING DATA WOODSTOVE TEST \$25

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EPA WEIGHTED AVERAGES CALCULATIONS EPA WEIGHTED AVERAGE PARTICULATE EMISSION RATE

	-		rate (\overline{PM}) for t	11 1 :
USBURN 220	9.		Day Tic Wood	~ 1
Inc. of Saani		Canada	Osburn Manu is 2.74	_g/hr.
EPA	A WEIGHTED AVER	AGE OVERALL EF	FICIENCY	
The weighted	average overal	l efficiency (c	DE) for the	
Osbarn 220		2000	// (1)	63 %.
		TEST RESULTS		
Run #	Dry Burn Rate/kg/hr	Grams/Hour	Overall Efficiency	
*	0.972	2.737		
* 2	1.148	2.165		
* 4	1.227	2.157		
* 5	1.421	2.851		
* _6_	2.524	3.417		· · · · · · · · · · · · · · · · · · ·
· · ·				
3 '	1.187	3.126	<u>-</u>	
8 2	1.168	3.079		•
73	2.480	3.165		
				:
Notes: 1	Pun 8 = I		on Test (FCT)	(ICT)

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$$K_1 = P_2 - P_0 = .488$$
 $K_2 = P_3 - P_1 = .5619 - .3509 = .2110$
 $K_3 = P_4 - P_2 = .7063 - .4688 = .2175$
 $K_4 = P_5 - P_3 = .9699 - .5619 = .4040$
 $K_5 = P_6 - P_4 = .10000 - .7063 = .2937$
 $K_6 = P_7 - P_5 = ...$
 $K_7 = P_8 - P_6 = ...$
 $K_8 = P_9 - P_7 = ...$
 $K_9 = P_{10} - P_8 = ...$
 $K_{11} = P_{12} - P_{10} = ...$
 $K_{12} = P_{13} - P_{11} = ...$
 $K_{13} = P_{14} - P_{12} = ...$
 $K_{15} = P_{16} - P_{14} = ...$
 $K_{15} = P_{16} - P_{14} = ...$

IV. EPA WEIGHTED AVERAGES CALCULATIONS

The following formula is the one set out in Equation 28-1, Section 8.1, Method 28 and is to be used to calculate both the weighted average particulate emission rate (PM) and the weighted average overall efficiency (OE) as shown below. The formula uses interpolated probabilities for a given heat output demand calculated from the values listed in Table 28-1(2) in Method 28.

$$\frac{\overline{PM} = \frac{K_1 PM_1 + K_2 PM_2 + K_3 PM_3 + \dots K_n PM_n}{K_1 + K_2 + K_3 \dots + K_n}$$

III. EPA CUMULATIVE PROBABILITY CALCULATIONS

Act. Dry Low Dry $P_n = [Hi Prob. - Low Prob.][Burn Rate - Burn Rate] + Low Prob. = <math>P_n$ $P_1 = [.380 - .328 \ 1[.972 - .950] + .328 = .3509]$ $P_2 = [.490 - .460] [.148 - 1.100] + .460 = .4888$ $P_3 = [.572 - .550][.1.227 - 1.200] + .550 = .5619$ $P_4 = [.722 - .695][.1.421 - 1.400] + .695 = .7063$ P5 = 1.968 - .964 11 2.524 - 2.5001 + .964 = .9659 .05 $P_9 = [-][$ $P_{10} = [-$][-05 .05][.05][$P_{14} = [-$][.05 $P_{15} = [$

PM1, PM2, PM3, ... PMn = The particulate emission rates for the individual test runs as listed in II above. Where \overline{PM} = The \overline{EPA} weighted average particulate matter (PM) emission rate in grams per hour (g/hr). K_1 , K_2 , K_3 , ... K_n = The weighting factors for the individual test runs as determined in III above.

$$\frac{K_1OE_1 + K_2OE_2 + K_3OE_3 + \dots K_nOE_n}{OE} = \frac{K_1 + K_2 + K_3 + \dots K_n}{K_1 + K_2 + K_3 + \dots K_n}$$

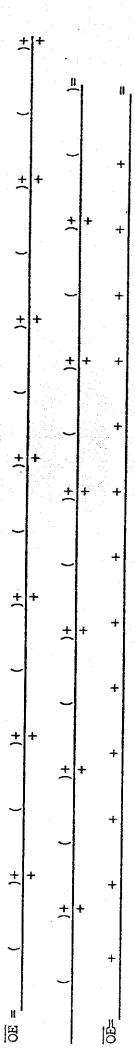
 K_1 , K_2 , K_3 , ... K_n = The weighting factors for the individual runs as determined in III above. OE₁, OE₂, OE₃, ... OE_n = The overall efficiencies for the individual test runs as listed in II above. OE = The EPA weighted average overall efficiency in percent (%). Where

IV.A. EPA WEIGHTED AVERAGE PARTICULATE EMISSIONS CALCULATIONS

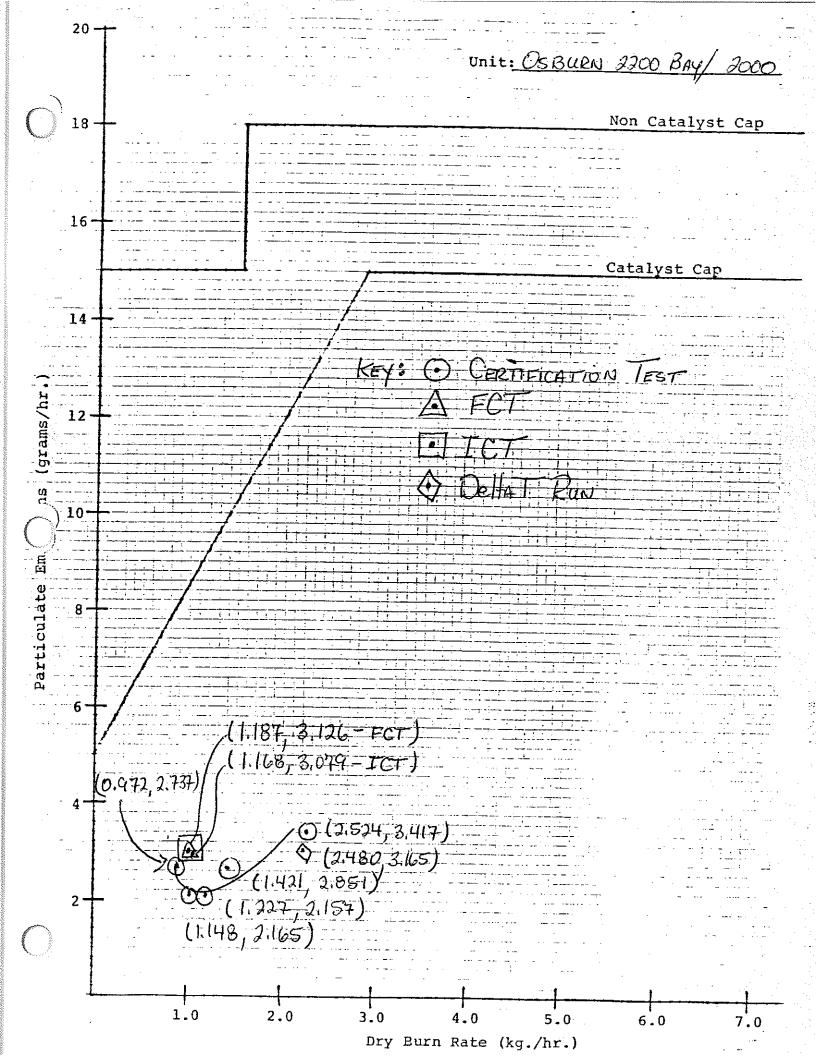
$$\overline{PM} = \frac{.4988 (3.737) + .2110(3.165) + .2175(2.157) + .4040(3.85) + ... (3.477) + ... (1.175) +$$

PM = 44191 = 2.7363 = 2.74gnr

IV.B. EPA WEIGHTED AVERAGE OVERALL EFFICIENCY CALCULATIONS



II |임



			·		٠					· /hɪ		hr	hr
Ebum 2200 Bry/2000 of 3 rm12		m 14		3.165		* / //	مین	6	*	29,903 Bru/ni		2967 Kg/hr	2.480kg/hr
Exum 22 of 3 rm12	ı	$ \infty $		3.079		39.1				14,084		1.409	1.168
Unit: Osbur Page 1 of 3 WST2-Form12	~	77		3,126		29.9				14316		1.435	1.187
		6		3.417		15,1				30437		3,054	2.524
		8		2.851		21.2				17,133		1716	1.421
	a Summary	7		2,1157		17.8				五十月		1,489	1,237
·) 	Woodstove Data	8		2,165		20,1				13,838		1.385	1,148
	Woods			2.737		30,4				五十1	· .	1.173	0.973
	•	Run #	Particulate Emissions: Concentration: grains/dscf:	Emission Rate: grams/hr:	<pre>Emission Factor: gms/kg: (dry fuel weight basis)</pre>	Front Half Catch: % of total Total Mass Captured: Frt & Bck Halves:	Efficiency Valves: Overall Appliance Efficiency	Combustion Efficiency Heat Transfer Efficiency		Heat Output: Avg. BTU/hr for test cycle(EPA)	Fuel Burn Rates:	Avg Kg/hr for test cycle (Wet basis)	Avg Kg/hr for test cycle (Dry basis)

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: Csbu(w 200 3 of 3 -form12	∞		29.50	2.69	98		177	217	227	37.0	200	0.90			TO 100	77.75	1 270	2007 2007 2007 2007	300	000		(79R97	2 m	ر ا ا ا	280
Unit: O. Page 3 WST2-fc	M		323	715	6%	D//17	がいない	2000	100	250	22	7.87	X		17 70	5 C	777	\ V		000		1	7385	0,1	19:1	075
	0		508	929	187	10/14	カヴン	196	777	55h	27.7	1.4.11			26.733	100	007	55.0	000	000		Ī	2/41	20.0	シャン・ファ	139
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	7		289	169	943	N/4	90H	360	363	388	350	910			28.623	$\overline{\alpha}$	06,	44.5	000	000		U27/L	500	3,45	14.5	385
	/		252	0 0	B34	M/M	253	327	316	340	1995 100	-113,3			28.56	83	1,925	62.0	0'00	900	· .	ממצו	7 7 6	100	14.0	335
	RUN #			tion Chamber Gas	Secondary Combustion Chamber Gas	ıstor Exit Gas		Sidewall		Sidewall		Temperature Change		onment:	Pressure		Ambient Moisture	Relative Humidity	tγ	unnel Draft	; ;	basis)	•	t (Inc Kindling)		e Burn Time
9		Average Temperatures:	Stack Gas	Primary Combustion Chamber	Secondary Combu	Catalytic Combustor Exit	Stove Top	Stove Left Side	Stove Back	Stove Right Sid	Stove Bottom	Stove Temperatu		Test Chamber Environment:	Avg. Barometric	Avg. Temperature	Avg. & Ambient	Avg. & Relative	Avg. Air Velocity	Avg. Dilution Tunnel (If Applicable)	Test Fuel Weight and	Density (Dry ba		Pre Test Fuel Wt (Inc	Test Fuel Load Weight	Total Test Cycle Burn

	scfm scfm scfm	
77 14,261 19.435 16.435	dscfm dscfm dscfm dscfm	
8,744 13,744 14,145		
33 13.3.19 17.3.51	00.00 J.000	
13,084	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
्र इस-मा इस-मा	100.2	
11.764 17.305	9ho;-	
2 12.968 14.F.FI 17.122	0.00	
13.219 13.219 17.118	0.00.00	
Fuel Moisture Content: Kindling (Wet basis) Pretest Fuel (Wet basis) Test Fuel (Wet basis)	Air/Fuel Ratio: lbs air/lbs fuel Average Stack Gas Composition: Avg. % CO2 Avg. % CO Avg. % Excess Air Avg. % Moisture Average Stack Gas Flow Rate: Stack flow rate - EPA CMB CHO balance Tracer Gas Draft (Static) Proportionality - Average Average Stack Gas Emission Factors: CO - g/Kg	g/hr