



## **TEST REPORT**

**SCOPE:** EMISSIONS, EFFICIENCY AND OUTPUT

**FUEL:** EPA TEST FUEL (CRIBS)

**TEST STANDARD:** EPA

**MODEL:** DESTINATION 1.5-I WOOD INSERT

**Notice to reader:** Our Destination 1.5-I wood insert was tested as part of our CW2500 firebox. Therefore, the CW2500 is referenced throughout the attached test report.

# TEST REPORT

The Intertek logo consists of the word "Intertek" in white, sans-serif font, centered within a blue rounded rectangle.

**REPORT NUMBER: 100968863MTL-003**

**REPORT DATE: August 27, 2013**

**EVALUATION CENTER**

Intertek Testing Services NA Inc.

1829, 32nd Avenue

Lachine, Québec

H8T 3J1

**RENDERED TO**

Stove Builder International Inc

250 Rue de Copenhagen

St-Augustin-de-Desmaures, QC

G3A 2H3

**PRODUCT EVALUATED:**

MODEL CW2500 SOLID FUEL ROOM HEATER

**Report of Testing Model CW2500 Wood Fuel Room Heater Insert for compliance as an "Affected Facility" with the applicable requirements of the following criteria: EPA Method 28 "Certification and Auditing of Wood Heaters" and EPA Method 5G "Determination of Particulate Matter Emissions from Wood Heaters".**

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**Appendix A:** List drawings

**Appendix B:** Operation Manual

**Appendix C:** Pre-Burn Documentation

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## **I. INTRODUCTION**

Intertek Testing Services NA (Intertek) has conducted testing for (Stove Builder International Inc, on model CW2500 Solid Fuel Room Heater, to evaluate all applicable performance requirements included in EPA Method 28 "Certification and auditing of wood heaters" and Method 5G "Determination of particulate matter emissions from wood heaters."

### **I.A PURPOSE OF TEST**

The test was conducted to determine if the unit is in accordance with U.S EPA requirements under 40 CFR 60 SUBPART AAA, NSPS for Residential Wood Heaters. This evaluation was conducted from June 25 to June 28, 2013.

### **I.B LABORATORY**

The test on the CW2500 Solid Fuel Room Heater was conducted at the SBI Laboratory located at 250 Rue de Copenhagen, St-Augustin-de-Desmaures QC. G3A 2H3. The laboratory elevation is 213 feet above sea level. The test was conducted by Claude Pelland, P.Eng.

### **I.C DESCRIPTION OF UNIT**

The model CW2500 Solid Fuel insert Room Heater is constructed of carbon HR and CR steel. The outer dimensions are 16 3/4-inches deep, 21 43/64-inches high, and 26 5/16-inches wide. The unit has a front loading door with a viewing glass.

(See product drawings.)

Proprietary drawings and manufacturing methods are on file at Intertek in Lachine, Quebec

### **I.D REPORT ORGANIZATION**

This report includes summaries of all data necessary to determine compliance with the regulations. Raw data, calibration records, intermediate calculations, drawings, specifications and other supporting information are contained in appendices to this report.

## **II. SUMMARY**

### **II.A PRETEST INFORMATION**

A sample was submitted to Intertek directly from the client. The sample was not independently selected for testing. The test unit was handed to the Intertek representative at SBI laboratory located in St-Augustin-de-Desmaures, Quebec on June 25<sup>th</sup>, 2013. The unit was inspected upon Arrival on testing site and found to be in good condition. The unit was set up following the manufacturer's instructions without difficulty.

Following assembly, the unit was placed on the test stand and instrumented with thermocouples in the specified locations. Prior to beginning the emissions tests the unit was operated for a minimum of 10 hours at high-to-medium burn rates to break in the stove. The unit was found to be operating satisfactory during this break-in. The 10 plus hours of pre-burning were conducted during 95 consecutive R & D runs performed by the manufacturer immediately preceding the dates of the testing reflected in this report. The fuel used for the break-in process was dimensional Douglas Fir lumber.

Following the pre-burn break-in process the unit was allowed to cool. The unit's chimney system and laboratory dilution tunnels were cleaned using standard wire brush chimney cleaning equipment. On June 21<sup>st</sup>, 2013 the unit was set-up for testing.

### **II.B INFORMATION LOG**

#### **TEST STANDARD**

From June 25<sup>th</sup>, 2013 through to June 28<sup>th</sup>, the unit was tested for EPA emissions.

#### **Deviation from Standard Method**

No deviations from the standards were performed, however, only the applicable sections from each standard were used during all testing.

### **II.C SUMMARY OF TEST RESULTS**

**RUN #1 (June 25, 2013)** Air control was fully opened and was set at full closed position at 5 minutes. Burn time was 190 minutes for a burn-rate of 1,05 kg/h. The fuel was loaded by 40 seconds and the door was left partially opened and closed by 125 seconds. The blower was off for the full duration of the test. This run was invalidated as the proportionality was not maintained within acceptable limits.

**RUN #2 (June 26, 2003)** Air control was fully opened and closed at 5 minutes. Burn time was 200 minutes for a burn-rate of 0,977 kg/h. The fuel was loaded by 40 seconds and the door was left partially opened and closed by 125 seconds. The blower was off for the first 30 minutes of the test and at minimum speed for the remainder of the test.

**RUN #3 (June 26 , 2013)** Air control was fully opened. Burn time was 100 minutes for a burn-rate of 2,20 kg/h. The fuel was loaded by 45 seconds and the door was closed by 55 seconds. The blower was off for the first 30 minutes of the test and at minimum speed for the remainder of the test.

**RUN #4 (June 27, 2013)** Air control was fully opened and closed at 5 minutes. Burn time was 200 minutes for a burn-rate of 0,997 kg/h. The fuel was loaded by 80 seconds and the door was left partially opened and closed by 125 seconds. The blower was off for the first 30 minutes of the test and at minimum speed for the remainder of the test.

**RUN #5 (June 27, 2013)** Air control was fully opened and set to 1/3 (flat bar 1/2") at 4 minutes. Burn time was 150 minutes for a burn-rate of 1,348 kg/h. The fuel was loaded by 45 seconds and the door was closed by 50 seconds. The blower was off for the first 30 minutes of the test and at minimum speed for the remainder of the test.

**RUN #6 (June 28, 2013)** Air control was fully opened and closed at 5 minutes. Burn time was 190 minutes for a burn-rate of 1,029 kg/h. The fuel was loaded by 60 seconds and the door was left partially opened and closed by 145 seconds. The blower was off for the full duration of the test.

## II.D SUMMARY OF OTHER DATA

### EMISSIONS

Run Number	Test Date (mm/dd/yyyy)	Burn Rate (kg/hr)	Emission Rate (g/hr)	Adjusted Emission Rate (g/hr)	Heating Efficiency (% HHV)	Heating Efficiency (% LHV)
1 <sup>*1</sup>	06/25/2013	1.050	3.09	4.64	65.2	70.4
2	06/26/2013	0.977	1.49	2.54	65.0	70.2
3	06/26/2013	2.200	1.79	2.94	61.9	66.9
4	06/27/2013	0.997	1.51	2.56	63.4	68.5
5	06/27/2013	1.348	1.34	2.32	64.6	69.9
6 <sup>*2</sup>	06/28/2013	1.029	1.86	3.06	61.6	66.6

\*1: Run 1 not retained for Emission calculation purposes based on the proportionality not maintained within acceptable limits.

\*2: Run 6 was conducted as a fan confirmation test and is therefore not included in the weighted average.

### WEIGHTED AVERAGE CALCULATION

Test No.	Burn Rate	(E) Average Emission Rate g/hr	Heat Output (Btu/hr)	Probability	(K) Weighting Factor	(KxE)
2	0.977	2.540	11780.86	0.3561	0.3769	0.9592
4	0.997	2.560	12022.03	0.3769	0.2966	0.7607
5	1.348	2.320	16254.45	0.6526	0.5591	1.2966
3	2.200	2.940	26528.07	0.9360	0.3474	1.0237
Totals:					1.57992	4.0401
Weighted average emission rate:						2.5572

### TEST FACILITY CONDITIONS

Run	Room Temp. °F before	Room Temp °F after	Baro. Pres. In. Hg before	Baro. Pres. In. Hg after	R.H. % before	R.H. % after	Air Vel. Ft/min before	Air Vel. Ft/min after
1	Data not retained for Emission calculation							
2	83.34	80.43	29.91	29.85	78	81	<50	<50
3	81.4	83.62	29.91	29.91	81	91	<50	<50
4	78.39	79.37	29.85	29.88	93	82	<50	<50
5	78.66	89.3	29.91	29.9.1	84	86	<50	<50
6	73.50	81.17	29.76	29.68	93	93	<50	<50

### DILUTION TUNNEL FLOW RATE MEASUREMENTS AND SAMPLING DATA (5G-3)

Run No.	Burn Time (min)	Velocity (ft/sec)	Volumetric Flow Rate (dscf/min)	Total Temp. (°R)	Volume Sample		Particulate Catch (mg)	
					1	2	1	2
1	190	7.54	141.188	562.9	28.825	27.923	10.7	10.0
2	200	7.45	141.451	558.5	30.685	31.087	5.5	5.4
3	100	7.89	133.545	625.3	15.117	14.930	3.2	3.5
4	200	7.35	139.098	559.4	30.635	30.031	5.7	5.3
5	150	7.58	139.145	577.4	22.776	23.376	3.9	3.5
6	190	7.34	139.152	556.4	29.066	29.125	6.4	6.6

### DILUTION TUNNEL DUAL TRAIN PRECISION

Run No.	Sample Ratios		Total Emissions (g)		% Deviation	% Deviation or 7.5% of 7.5 grams*
	Train 1	Train 2	Train 1	Train 2		
1	930.650	960.710	9.958	9.607	1.49	1.87
2	921.957	910.040	5.071	4.914	1.30	0.88
3	883.409	894.488	2.827	3.131	4.23	3.33
4	908.095	926.379	5.176	4.910	2.19	1.50
5	916.406	892.890	3.574	3.125	5.56	3.44
6	909.614	907.788	5.822	5.991	1.19	0.97

\*= As described in Method 5G-3 section 16.2.5

### GENERAL SUMMARY OF RESULTS

Run No.	Burn Rate (kg/hr)	Change In Surface Temp (°F)	Initial Draft (in/H <sub>2</sub> O)	Run Time (min)	Average Draft (in/H <sub>2</sub> O)
1	1.050	-29.00	0.035	190	0.047
2	0.977	22.44	0.035	200	0.045
3	2.200	85.96	0.060	100	0.072
4	0.997	63.54	0.040	200	0.047
5	1.348	98.06	0.050	150	0.059
6	1.029	-2.32	0.035	190	0.049

## III. PROCESS DESCRIPTION

### III.A TEST SET-UP DESCRIPTON

A standard 6" diameter single wall pipe and insulated chimney system was installed to 15' above floor level. The unit controls were set to the lowest setting during the test.

### III.B AIR SUPPLY SYSTEM

Combustion air enters at front of the firebox through an opening at the top of the firebox. This air is controlled by a sliding damper, which covers the inlet hole. The lever is located just above the door. All gases exit through the 68" flue

## IV. SAMPLING SYSTEMS

### IV.A. SAMPLING LOCATIONS

Particulate samples are collected from the dilution tunnel at a point 23 feet from the tunnel entrance. The tunnel has two elbows and two mixing baffles in the system ahead of the sampling section. The first 10 feet of the sampling

section is a 10 inches diameter pipe and the remaining is made of an 8 inches diameter pipe. Tunnel velocity pressure is determined by a standard Pitot tube located 48 inches from the beginning of the sampling section. The dry bulb thermocouple is located six inches downstream from the Pitot tube. Tunnel samplers are located 48 inches downstream of the Pitot tube and 36 inches upstream from the end of this section.

Stack gas samples are collected from the steel chimney section 8 feet  $\pm$  6 inches above the scale platform. (See Figure 1)

#### IV.A.(1) DILUTION TUNNEL

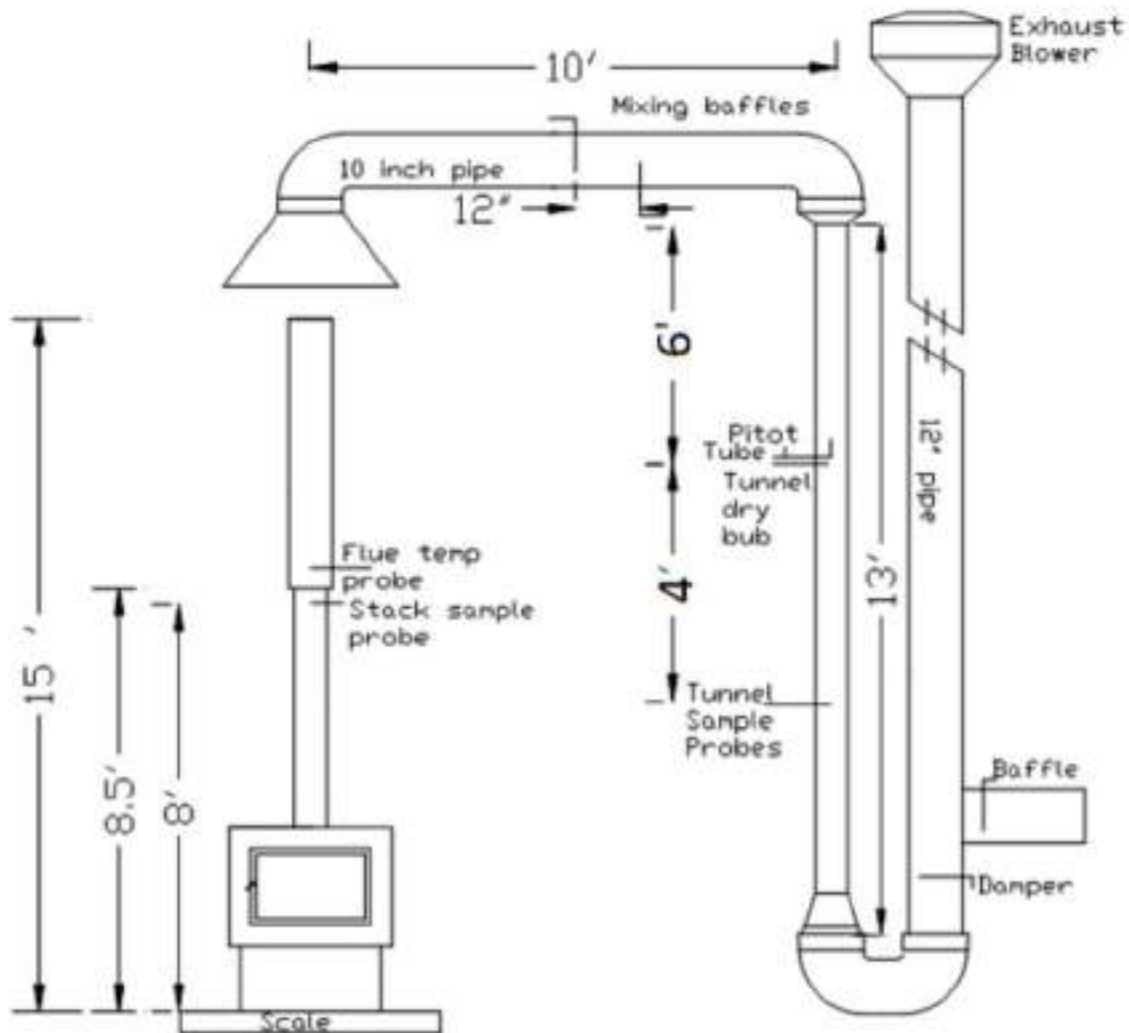
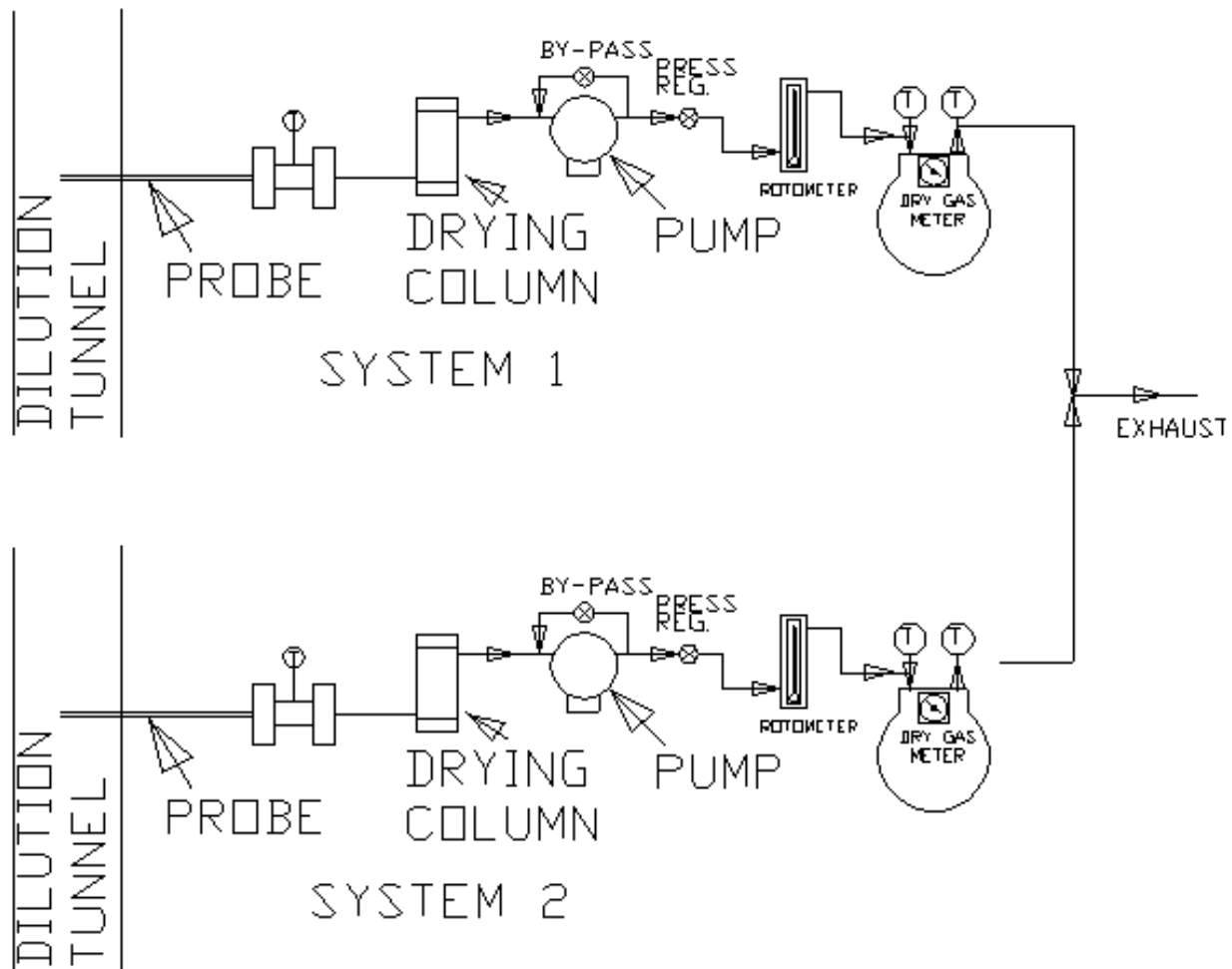


FIGURE 1

#### IV.B.(2). DILUTION TUNNEL SAMPLE SYSTEMS



**Figure 2**

## **V. SAMPLING METHODS**

### **V.A. PARTICULATE SAMPLING**

Particulates were sampled in strict accordance with EPA Method 5G-3. This method uses two identical sampling systems with Gelman A/E 61631 binder free, 47-mm diameter filters. The dryers used in the sample systems are filled with "Drierite" before each test run.

## **VI. QUALITY ASSURANCE**

### **VI.A. INSTRUMENT CALIBRATION**

#### **VI.A. (1). DRY GAS METERS**

At the beginning and conclusion of the test program, the dry gas meters were checked against Intertek's standard reference dry gas meter. Three runs were made on each dry gas meter used during the test program. The average calibration factors obtained are then compared with the six-month calibration factor and, if within 5%, the six-month factor is used to calculate standard volumes. Results of this calibration are contained in Appendix D.

An integral part of the post test calibration procedure is a leak check of the pressure side by plugging the system exhaust and pressurizing the system to 10" W.C. The system is judged to be leak free if it retains the pressure for at least 10 minutes.

The standard dry gas meter is calibrated annually by an external recognized calibration agency

#### **VI.A.(2). STACK SAMPLE ROTAMETER**

The stack sample rotometer is checked by running three tests at each flow rate used during the test program. The flow rate is checked by running the rotometer in series with one of the dry gas meters for 10 minutes with the rotometer at a constant setting. The dry gas meter volume measured is then corrected to standard temperature and pressure conditions. The flow rate determined is then used to calculate actual sampled volumes.



### **VI.A.(3). GAS ANALYZERS**

The continuous analyzers are zeroed and spanned before each test with appropriate gases. A mid-scale multi-component calibration gas is then analyzed (values are recorded). At the conclusion of a test, the instruments are checked again with zero, span and calibration gases (values are recorded only). The drift in each meter is then calculated and must not exceed 5% of the scale used for the test.

At the conclusion of each unit test program, a five-point calibration check is made. This calibration check must meet accuracy requirements of the applicable standards. Consistent deviations between analyzer readings and calibration gas concentrations are used to correct data before computer processing. Data is also corrected for interferences as prescribed by the instrument manufacturer's instructions.

### **VI.B. TEST METHOD PROCEDURES**

#### **VI.B.(1). LEAK CHECK PROCEDURES**

Before and after each test, each sample train is tested for leaks. Leakage rates are measured and must not exceed 0.02 CFM or 4% of the sampling rate. Leak checks are performed checking the entire sampling train, not just the dry gas meters. Pre-test and post-test leak checks are conducted with a vacuum of 5 inches of mercury. Vacuum is monitored during each test and the highest vacuum reached is then used for the post test vacuum value. If leakage limits are not met, the test run is rejected. During these tests, there was typically no vacuum

#### **VI.B.(2). TUNNEL VELOCITY/FLOW MEASUREMENT**

The tunnel velocity is calculated from a center point Pitot tube signal multiplied by an adjustment factor. This factor is determined by a traverse of the tunnel as prescribed in EPA Method 1. Final tunnel velocities and flow rates are calculated from EPA Method 2, Equation 6.9 and 6.10. (Tunnel cross sectional area is the average from both lines of traverse.)

Pitot tubes are cleaned before each test and leak checks are conducted after each test.

### **VI.B.(3). PM SAMPLING PROPORTIONALITY (5G-3)**

Proportionality was calculated in accordance with EPA Method 5G-3. The data and results are included in Appendix C.

## **VII. CONCLUSION**

These tests demonstrate that this unit is an affected facility under the definition given in the regulation. The weighted average emission rate of 2.55 g/hr has been achieved.

### **VII.A RESULTS AND OBSERVATIONS**

The Model CW2500 Solid Fuel insert has been found to be in compliance with the applicable performance and construction requirements of the following criteria: EPA Method 28 "Certification and auditing of wood heaters" and Method 5G Determination of particulate matter emissions from wood heaters."

## **INTERTEK TESTING SERVICES NA**

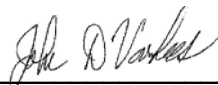
Reported by:



Claude Pelland, P.Eng.  
**Test Engineer**

Reviewed by:

**John D. Voorhees**



John Voorhees,  
Operations Manager.

**Appendix C:** Pre-Burn Documentation

Date: June 4th, 2013  
Primary control setting: Categorie 2

Temps	FLUE :	FIREBOX BI	FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TY	FIREBOX LE	FIREBOX BI	DMG	INLET	DMG	OUTI	PROBE TEA	DMG	OUTI	PROBE TEA	DMG	INLET	DRAFT :	Poids(Lb)
13:01	250,9	261,1	340,7	75,73	102,1	282	275,9	250,8	76,07	75,98	75,86	75,81	75,92	75,83	75,83	75,92	75,83	75,83	0,033	9,04
13:11	283	290,9	315,5	81,31	100,2	314	263,9	323,6	76,42	76,13	82,93	75,94	83,01	75,96	83,01	75,96	83,01	75,96	0,043	8,19
13:21	318,3	288,9	292,4	84,51	98,95	314	251,2	340,5	76,73	76,33	81,47	76,17	82,86	76,15	82,86	76,15	82,86	76,15	0,051	7,52
13:31	421,6	298,7	292,7	86,53	106,8	348,6	243,9	339,7	76,96	76,46	81,57	76,34	83,97	76,32	83,97	76,32	83,97	76,32	0,062	6,51
13:41	484,1	259,9	325,2	84,4	113,7	434,7	260,5	244	77,08	76,59	85,21	76,49	86,31	76,45	86,31	76,45	86,31	76,45	0,067	5,1
13:51	502,1	262,2	361,5	83,42	115,9	505,4	281,5	222,5	77,17	76,67	87,5	76,59	87,76	76,55	87,76	76,55	87,76	76,55	0,067	3,64
14:01	454,9	276,4	396,1	86,11	112,2	525,3	303,4	216,2	77,35	76,79	87,63	76,67	87,77	76,62	87,77	76,62	87,77	76,62	0,063	2,59
14:11	376,2	290,1	418,7	82,78	104,5	488,7	319	214,5	77,34	76,82	86,55	76,69	86,24	76,66	86,24	76,66	86,24	76,66	0,056	1,69
14:21	323,9	301,6	424,1	83,19	99,46	436,2	324,1	210,7	77,41	76,91	85,38	76,76	84,7	76,75	84,7	76,75	84,7	76,75	0,049	1,5
14:31	300,6	310,2	421	86,8	98,47	391,1	322,9	223,8	77,47	76,96	84,58	76,84	83,88	76,79	83,88	76,79	83,88	76,79	0,045	1,33
14:41	285,1	311,2	413,2	82,78	95,07	360,6	315,4	224,9	77,49	77,03	81,74	76,92	83,14	76,87	83,14	76,87	83,14	76,87	0,043	1,13
14:51	276,9	310	405,5	86,6	95,86	343	310,9	228	77,32	77,03	81,06	76,85	82,6	76,82	82,6	76,82	82,6	76,82	0,042	1,13
15:01	271,9	305	397,4	82,8	93,49	331,2	305,1	227,9	77,41	77,08	81,8	76,92	82,35	76,91	82,35	76,91	82,35	76,91	0,041	1,01
15:11	266,3	300,1	389,1	85,62	94,45	322,9	301,2	229,1	77,47	77,12	81,61	76,97	82,32	76,99	82,32	76,99	82,32	76,99	0,041	0,81
15:21	263,8	294,5	382	82,49	92,67	316,6	297,3	227,9	77,5	77,16	81,53	77,04	82,2	77,01	82,2	77,01	82,2	77,01	0,04	0,68
15:31	256,5	287,6	372,9	84,24	92,91	310,1	293,5	226,5	77,54	77,19	81,46	77,09	82,11	77,06	82,11	77,06	82,11	77,06	0,039	0,49
15:41	245,3	279,1	362,6	83,67	91,9	301,3	289,2	225,4	77,58	77,22	81,38	77,14	82,05	77,11	82,05	77,11	82,05	77,11	0,039	0,39
15:51	235,9	264,8	346,7	83,52	91,48	289,3	281,2	219,5	77,65	77,28	81,2	77,19	81,82	77,15	81,82	77,15	81,82	77,15	0,035	0,25
16:01	231,8	254,1	333,3	83,19	90,88	279,6	275,1	215,9	77,68	77,33	81,18	77,26	81,68	77,22	81,68	77,22	81,68	77,22	0,035	0,13
16:11	223,6	243,7	319,8	82,83	90,18	269,6	268,2	210,4	77,71	77,37	81,95	77,29	81,39	77,26	81,39	77,26	81,39	77,26	0,034	0,02
16:21	217,2	237,5	307,6	84,81	90,35	261,8	263,8	207,6	77,66	77,39	81,91	77,31	81,46	77,27	81,46	77,27	81,46	77,27	0,033	-0,09
16:21	217,2	237,4	307,6	84,91	90,36	261,7	263,8	207,6	77,67	77,41	81,9	77,3	81,45	77,27	81,45	77,27	81,45	77,27	0,033	-0,1

Date: June 5th, 2013  
Primary control setting: Categorie 2

Time	FLUE :	FIREBOX BI	FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TY	FIREBOX LE	FIREBOX BI	DMG	INLET	DMG	OUTI	PROBE TEA	DMG	OUTI	PROBE TEA	DMG	INLET	DRAFT :	Poids(Lb)
15:57	248,2	272,9	363,8	73,39	94,46	271,6	254,6	255,3	77,81	77,72	78,81	77,57	4172,5	77,57	4172,5	77,57	4172,5	77,57	0,038	8,58
16:07	254,3	297,5	337,7	78,3	95,19	291,6	245,1	311,9	77,85	77,81	83,21	77,66	4173	77,64	4173	77,64	4173	77,64	0,04	7,78
16:17	273,5	292,2	306,9	81,98	95,35	288,4	232,9	324,3	78,05	78,13	84,51	78,03	4177,6	78,01	4177,6	78,01	4177,6	78,01	0,049	7,19
16:27	311	292,7	305,6	82,25	98,03	322,9	232,3	324	78,17	78,13	84,51	78,13	4180	78,1	4180	78,1	4180	78,1	0,055	6,31
16:37	446,3	249,6	320,8	82,81	108,5	354,7	242,4	226,1	78,26	78,2	85,71	78,13	4182,1	78,19	4182,1	78,19	4182,1	78,19	0,069	5,14
16:47	495,6	252,8	350	83,09	115,3	461,3	265	206,8	78,3	78,25	87,58	78,19	4183,7	78,21	4183,7	78,21	4183,7	78,21	0,064	3,76
16:57	453,5	266,2	381	82,16	111,8	507,8	288,8	202,9	78,35	78,3	88,52	78,27	4184,8	78,25	4184,8	78,25	4184,8	78,25	0,057	2,64
17:07	382,1	285,1	405,6	81,82	105,3	484,9	309	206,7	78,36	78,32	87,83	78,27	4185,7	78,2	4185,7	78,2	4185,7	78,2	0,051	1,99
17:17	339,6	308,6	410,1	80,4	100,3	433,1	315,1	212,7	78,36	78,26	86,72	78,24	4186,3	78,21	4186,3	78,21	4186,3	78,21	0,046	1,46
17:27	307,6	322,4	407,1	82,41	98,04	392,4	312,7	219,3	78,26	78,27	85,6	78,25	4186,6	78,24	4186,6	78,24	4186,6	78,24	0,044	1,29
17:37	289,5	325	403,5	80,6	95,91	362,6	310,2	224,5	78,31	78,28	84,93	78,25	4186,7	78,22	4186,7	78,22	4186,7	78,22	0,043	1,13
17:47	275	320,3	395,8	81,58	94,89	340	306,5	227,2	78,25	78,28	84,4	78,23	4187	78,21	4187	78,21	4187	78,21	0,04	0,98
17:57	265,2	311,7	384,5	82,35	93,61	322,9	300,6	226,3	78,29	78,27	83,95	78,26	4187,1	78,25	4187,1	78,25	4187,1	78,25	0,04	0,84
18:07	260,1	305,6	374	79,77	92,2	311,5	295,1	225	78,28	78,26	83,52	78,26	4187,1	78,25	4187,1	78,25	4187,1	78,25	0,04	0,84

Break-in period in 18/30/2013

18:17 256,2	298,8	365,3	80,02	92 304,1	231,3	225 78,28	78,26	83,4	78,24	4187,3	78,22	0,04	0,67
18:27 252,6	290,4	358,3	79,65	91,6	298,9	224,2	78,24	83,28	78,15	4187,5	78,23	0,039	0,51
18:37 245,4	281,5	351,4	79,07	90,82	293,7	222,1	78,23	83,11	78,21	4187,5	78,2	0,039	0,37
18:47 235,8	270,8	342,7	80,47	90,37	294,8	218,6	78,27	82,91	78,21	4187,5	78,18	0,035	0,25
18:57	226 259,8	330,7	80,83	89,65	274,1	213,5	78,18	82,73	78,19	4187,7	78,14	0,035	0,14
19:07 219,1	249,1	316,9	81,6	89,5	253,5	207,6	78,22	82,57	78,15	4187,7	78,16	0,034	0,04
19:17 212,2	236,6	302,7	81,09	89,01	253,2	201,8	78,18	82,4	78,16	4187,8	78,12	0,033	-0,08
19:18 212,2	238,5	302,7	81,71	89,06	253,1	201,8	78,17	82,4	78,14	4187,8	78,1	0,033	-0,07

Date: June 10th, 2013

Primary control setting: Catégorie 3

Temps	FLUE :	FIREBOX B: FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TI :	FIREBOX LI :	FIREBOX BI :	DMG INLET	DMG OUTL	PROBE TEN	DGM OUTL	DRAFT :	Poids(Lbl)
14:39	380,9	383,5	447,9	76,34	122,7	417,9	371 305,5	76,82	76,7	77,54	76,55	0,054	9,21
14:49	592,6	421,4	432,7	75,59	135,1	456,8	359,2	400,3	76,93	92,46	76,67	0,076	7,5
14:59	643,4		416 435,9	77,79	142,4	556,6	354,1	414,9	77,31	77,22	96,85	0,082	5,59
15:09	669,6		422 462,4	79,98	145,4	613,8	365,6	411,7	77,45	77,39	99,25	0,083	3,7
15:19	580,3	369,5	497,5	83,41	136 602,8	384,8		296 77,6	77,57	98,41	77,44	0,075	2,36
15:29	464,7	361,1	522,3	83,91	120,9	536 397,7	269,9	77,75	77,71	94,73	77,6	0,063	1,82
15:39	406,2	353,2	514,1	82,25	112,6	459,9	392,3	257,6	77,83	91,56	77,69	0,058	1,59
15:49	377,1		355 491,7	80,4	107,7	408,3	376,9	251,7	78,06	89,39	77,9	0,055	1,39
15:59	356,6	355,3	468,8	78,82	104,3	376,5	361,7	248 78,33	78,27	88,39	78,16	0,053	1,19
16:09	342,2	350,2	446,5	77,51	102,5	344,5	348,5	244,1	78,47	87,67	78,31	0,032	0,96
16:19	328,7	342,4	426,1	76,58	100,7	338,7		338 239,8	78,54	86,88	78,38	0,05	0,78
16:29	315,7	328,4	406,5	75,87	99,2	324		327 235,4	78,62	86,31	78,49	0,049	0,57
16:39	307,7	317,6	389,3	75,31	94,13	311,5		316 230,4	78,65	85,98	78,55	0,047	0,35
16:49	295,6	306,4	371,9	74,86	97,15	299,5	305,9	225,3	78,75	85,75	78,65	0,046	0,19
16:59	288,6	297,2	355,4	74,41	96,24	288,4	296,6	219,8	78,76	85,49	78,69	0,045	0
17:09	275,9	287,8	339,6	73,98	95,05	277,3		288 215,5	78,81	85,17	78,75	0,042	-0,18
17:09	275,8	287,7	339,6	73,97	95,06	277,2		288 215,5	78,82	85,13	78,75	0,043	-0,17

Date: June 11th, 2013

Primary control setting: Catégorie 3

Temps	FLUE :	FIREBOX B: FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TI	FIREBOX LI	FIREBOX BI	DMG INLET	DMG OUTL	PROBE TEN	DGM OUTL	DRAFT :	Poids(Lbl)	
10:56	365,7	390,7	471,9	75,45	118,9	387,7	340,7	316 76,49	76,41	77,47	76,31	77,01	0,052	9,61
11:06		509 419,4	440,8	72,48	123,4	389,2	324,3	420,4	76,87	76,4	86,79	76,44	0,071	8,32
11:16		563 401,7	426,7	73,96	129,3	486,2	320,9	421,6	77,19	76,63	89,34	91,42	0,075	6,67
11:26	605,2	396,8	445,9	76,1	133,8	556,8	332,3	407,8	77,42	76,8	91,29	96,84	0,077	5,07
11:36	572,6	341 471,8	79,11	79,11	131,2		567 350,9	289 77,58	76,94	91,77	76,94	98,52	0,076	3,72
11:46	534,6	331,1	488,7	78,34	126,6	552,2	367,8	263,3	77,7	77,04	77,03	92,7	0,071	2,67
11:56	463,7	337,3	497,6	78,53	118	511 379,2	253,7	77,74	77,13	90,12	77,09	90,97	0,064	2
12:06	415	342 494,5	78,13	78,13	111,6	461,2	381,5	249,2	77,79	77,21	88,48	77,13	0,059	1,62
12:16	371 340,9		478 76,62	105,9	105,9	409,6	372,4	245,2	77,81	77,26	77,17	87,25	0,055	1,41

Break-in period in R8/30/2013



12:26 346,6	333,3	435,1	74,97	102,3	371	357	239,6	77,79	77,28	85,57	77,18	85,66	77,16	0,052	1,22
12:36 331,5	324,8	431,7	74,67	100,1	345,7	341,4	235,6	77,73	77,29	84,65	77,22	84,49	77,17	0,05	1,02
12:46 321,8	318,4	411,9	74,25	98,48	329,6	328,2	232,7	77,66	77,31	81,93	77,17	84	77,16	0,049	0,83
12:55 304,8	307	394,3	73,61	96,79	316,3	317,6	230,1	77,62	77,26	83,27	77,12	83,66	77,12	0,047	0,64
13:05 293,3	294	376,2	74,86	95,36	301,2	306,7	225,7	77,61	77,28	82,91	77,15	83,02	77,13	0,045	0,5
13:15 282,7	283,5	358,7	74,86	94,49	287,5	295	219,7	77,62	77,27	82,6	77,18	82,78	77,12	0,043	0,35
13:25 275,1	275,2	342,8	74,47	93,47	275,6	284,5	213,7	77,64	77,26	82,22	77,16	82,64	77,14	0,044	0,2
13:35 268,1	266,9	327,8	74,18	92,79	265,4	276,2	207,7	77,69	77,31	82,09	77,21	82,51	77,15	0,042	0,06
13:45	265	259,1	73,95	92,33	257,3	270,7	201,9	77,76	77,34	82,19	77,22	82,19	77,23	0,042	-0,08
13:46 264,9	259	313,6	73,99	92,38	257,2	270,6	201,9	77,78	77,36	82,24	77,26	82,2	77,22	0,042	-0,08

Date: June 12th, 2013  
Primary control setting: Catégorie 2

Temps	FIREBOX BI FIREBOX RI AMBIANT : DILUTION 1 FIREBOX TC FIREBOX LE FIREBOX BI DMG INLET DMG OUTI PROBE TEN DGM OUTI PROBE TEN DGM INLET DRAFT :		PILOT :		Poids(Lbf)										
15:37 263,9	263,3	342,9	75,1	103,8	174,3	273,8	254	78,9	78,82	75,77	78,65	78,94	78,64	0,001	8,73
15:47 269,2	300	318,3	78,25	98,31	107,2	262,2	318	79,18	78,83	83,61	78,76	85,18	78,74	0,001	7,76
15:57 298,7	304,5	290,5	77,97	97,09	100,3	246,6	327,5	79,47	79,04	85,06	79,16	86,34	79,14	0	0,052
16:07 431,2	309,1	295,9	82,3	107,8	365,1	252,2	323,8	79,71	79,18	86,34	79,23	88,44	79,23	0,001	5,76
16:17 497,5	274,7	328,4	81,65	116,3	460,4	273,1	226,2	79,8	79,29	88,16	79,35	89,87	79,3	0,002	4,33
16:27 486,1	277,3	360,1	84,96	115,5	518,3	296,3	208,9	79,55	79,39	89,53	79,45	89,24	79,44	0,002	3,03
16:37 407,9	288,1	391,6	84,78	109,6	511,1	317,2	203,7	80,07	79,51	89,39	79,45	89,24	79,44	0,002	2,16
16:47	346	298,5	408,1	82,32	102,9	452,9	202,4	80,09	79,57	88,09	79,49	87,69	79,48	0,001	1,71
16:57 309,4	301,2	410,1	80,85	98,64	401,9	324,5	203,1	80,15	79,61	87,03	79,52	86,18	79,51	0,003	1,47
17:07 290,5	305,6	406	82,39	96,74	365,8	317,3	206,5	80,14	79,65	86,07	79,56	85,29	79,55	0,001	1,3
17:17 282,5	311,7	401,3	79,43	94,75	345,2	311,4	211	80,18	79,68	85,43	79,59	84,65	79,57	0,003	1,11
17:27 277,2	312,5	396,3	78,12	93,63	333,4	306,7	214,9	80,14	79,68	85,06	79,62	84,06	79,57	0,003	0,9
17:37 273,2	311,4	391,6	80,18	93,33	326,6	303,1	217,8	80,07	79,65	84,86	79,59	83,76	79,56	0,002	0,75
17:47 269,2	308,4	386,4	79,84	92,79	320,8	299,9	218,9	80,01	79,63	84,59	79,59	83,62	79,57	0,002	0,57
17:57 258,8	301,7	390,2	76,34	91,18	313,5	295,2	217,6	80,05	79,68	84,29	79,61	83,36	79,61	0,001	0,4
18:07 250,2	288	372,4	76,71	90,66	303,3	288,7	214,6	80,03	79,67	84,11	79,64	83,11	79,62	0,001	0,24
18:17 242,4	275,1	363	75,87	90,1	294	281,7	210,8	79,98	79,63	83,88	79,59	82,81	79,5	0,004	0,12
18:27 236,7	261,8	351,2	75,68	89,45	283,9	274,3	205	79,97	79,63	83,72	79,59	82,55	79,59	0,001	-0,01
18:27 236,8	261,8	351,2	75,85	89,49	283,8	274,3	205	79,97	79,63	83,71	79,6	82,57	79,6	0	-0,01

Date: June 17th, 2013  
Primary control setting: Catégorie 2

Temps	FLUE :	FIREBOX B/ FIREBOX RI AMBIANT :	DILUTION 1 FIREBOX TC FIREBOX LE FIREBOX BI DMG INLET DMG OUTI PROBE TEN DGM OUTI PROBE TEN DGM INLET DRAFT :	Poids(Lbf)											
15:32 248,1	246,3	344,8	70,53	99,1	268,9	277	239,8	75,2	76,07	77,16	75,9	76,43	75,87	0,031	8,99
15:42 232,1	271,2	318,9	75,34	92,13	269,5	257,7	299,2	76,52	76,16	81,6	76,05	81,39	76,01	0,036	8,48
15:52 213,9	265,5	287,3	77,85	88,76	263,2	237,3	310,4	76,83	76,36	81,61	76,29	80,99	76,26	0,035	8,14
16:02 294,5	255,2	263,6	80,58	93,45	258,8	221,9	308,4	77,11	76,55	81,97	76,51	81,52	76,47	0,049	7,59

16:12 378,2	215,3	204,9	79,07	100,7	296,4	220,3	215	77,29	76,7	83,06	76,67	83,11	76,6	0,058	6,54
16:22 431,3	219	297	81,41	107,1	378,9	240,7	195,5	77,45	76,82	84,53	76,78	85,25	76,75	0,062	5,26
16:32 476,8	236,9	334,5	81,24		112 457,9	268,6	187,3	77,61	76,95	85,93	76,93	86,9	76,86	0,066	3,98
16:42 438,9	257,3	369,1	80,74	109,1	494,5	295,5	186,9	77,72	77,07	86,57	77,02	87,54	76,95	0,061	2,9
16:52 376,4	277,5	393,9	80,31	103,7	473,6	315,9	188,8	77,84	77,2	85,88	77,15	86,65	77,09	0,055	2,29
17:02 336,1	288,3	401,9	79,56	99,83	426,2	321,8	188,8	77,88	77,28	84,85	77,22	85,51	77,16	0,05	1,94
17:12 302,5	288,3	400,6	80,32	96,8	386,3	320,3	190,3	77,97	77,39	84,12	77,31	84,32	77,24	0,045	1,73
17:22 286,4	286,1	393,3	78,71	94,62	354,8	317,6	191,9	77,99	77,45	83,52	77,32	83,35	77,3	0,043	1,54
17:32 275,5	286,1	384,5	75,69	92,49	334,4	312,7	193,2	77,95	77,49	82,88	77,38	82,8	77,34	0,042	1,37
17:42 268,7	284,8	376,4	75,62	91,45	320,9	307,4	195		78 77,55	82,51	77,44	82,11	77,41	0,04	1,16
17:52 263,5	280,8	370,3	75,26	90,71	312,5	302,1	196,1		78 77,59	82,3	77,49	81,77	77,45	0,04	0,99
18:02 260,9	276,9	364,5	74,58	90,25	305,8	290,4	196,5	78,03	77,64	82,18	77,56	81,55	77,52	0,039	0,8
18:12 253,1	272,2	357,2	74,29	89,46		299 290,8	196,3	77,98	77,63	82,05	77,55	81,37	77,5	0,039	0,63
18:22 246,4	265,5	348,4	73,95	88,61	290,7	285,2	195,4	78,02	77,67	81,96	77,58	81,22	77,56	0,037	0,48
18:32 240,8	259,8	339,9	73,18	88,04	283,2	280,5	193,5	78,05	77,69	81,71	77,62			0,037	0,31
18:42 230,7	253,1	330,4	75,04	88,08	274,6	274,8	192,8	78,1	77,71	81,74	77,62	81,02	77,6	0,035	0,18
18:52 222,1	242,7	317,6	74,08	87,04	263,5	265,7	189	78,14	77,78	81,41	77,71	80,9	77,7	0,034	0,04
19:02 220	236	306,3	73,93	86,72	255,2	258,7	185,7	78,14	77,82	81,27	77,71	80,81	77,7	0,034	-0,07
19:02 219,8	235,9	306,2	73,98	86,74	255,2	258,6	185,7	78,12	77,79	81,25	77,69	80,83	77,69	0,034	-0,08

Date: June 18th, 2013

Primary control setting: Catégorie 2

Temps	FLUE :	FIREBOX B:	FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TC	FIREBOX LE	FIREBOX BI	DMG INLET	DMG OUT:	PROBE TEN	DGM OUT:	PROBE TEN	DGM INLET	DRAFT:	Poids(Lbl)
15:23	250 206,7	362,9	75,15	96,39	295,2	300,3	275,4	78,49	78,44	79,95	78,27	78,5	78,29	0,036	9,73	
15:33	257,4	320	336 78,52	96,13	302,6	284,3	347,4	78,8	78,54	83,94	78,42	83,43	78,41	0,042	9,16	
15:43	316,2	309,7	310,9	98,03		321 285,3	353,4	79,08	78,71	84,94	78,61	84,25	78,6	0,051	8,37	
15:53	442,5	307,5	312,8	79,66		390,7	282,4	79,31	78,88	86,58	78,82	86,09	78,78	0,065	6,92	
16:03	489,1	269,4	339,2	81,1	114,5	460,3	281,7	79,51	79,01	88,39	78,95	87,97	78,92	0,066	5,49	
16:13	494,4	266,9	365,3	86,41	116,1	512,6	302 214,6	79,59	79,07	89,57	79,02	89,07	78,95	0,068	4,17	
16:23	454,7	276,2	392,7	87,37	112,8	522,2	206,3	79,67	79,12	89,54	79,03	89,01	78,99	0,064	3,15	
16:33	389,4	280,6	414,8	85,19	106,7	494,2	202,7	79,74	79,19	88,98	79,11	87,85	79,08	0,056	2,45	
16:43	349 303,8	421,5	82,72	102,1	443,6	337,6	202,6	79,84	79,26	87,84	79,18	86,78	79,14	0,052	2	
16:53	314,2	316,4	419,4	81,47	98,09	399,1	332,6	79,88	79,32	86,75	79,24	85,77	79,2	0,046	1,75	
17:03	294,6	319,4	412,3	78,6	95,45	362,4	323,7	79,86	79,39	85,91	79,29	84,85	79,24	0,044	1,55	
17:13	282 314,4	403,3	77,75	93,78	338,2	314,7	207,2	79,82	79,39	85,03	79,31	84,11	79,25	0,042	1,38	
17:23	271,5	306,7	393,8	77,67	92,42	322,2	305,9	79,7	79,39	84,51	79,28	83,56	79,26	0,042	1,22	
17:33	265,9	298,6	384,7	76,55	91,16	310,9	298	79,7	79,3	84,01	79,15	82,98	79,17	0,041	1,04	
17:43	260 291,6	376,1	75,65	90,34	301,9	291,3	208,5	79,52	79,29	83,67	79,15	82,72	79,16	0,039	0,85	
17:53	253,9	284,1	368,6	75,83	294,8	285,2	208 79,54	79,51	79,31	83,42	79,18	82,58	79,19	0,039	0,68	
18:03	245,8	271,3	359,5	75,83	286,3	278,2	204,3	79,48	79,27	83,14	79,14	82,23	79,14	0,037	0,54	
18:13	239,5	260,7	350 73,46	87,99	277,3		271 200,7	79,47	79,25	83,05	79,14	81,95	79,14	0,036	0,4	
18:23	229,7	250,3	340,6	73,37	268,5		264 196,7	79,41	79,19	82,74	79,08	81,74	79,08	0,035	0,28	
18:33	216,5	234,7	329,6	72,52	257,5	255,2	191,9	79,35	79,15	82,51	79,03	81,44	79,07	0,034	0,19	
18:43	206 225,5	316,6	71,76	84,3	245,2	243,7	184,9	79,37	79,14	82,15	79,02	81,07	79,02	0,032	0,1	

Break-in period in R3/30/2013



18:53	193.2	212.8	301	70.16	83.21	232.5	231.5	177.2	79.34	79.12	81.85	79	80.77	79.01	0.03	0
19:03	182.1	199.3	281.2	69.41	82.46	218.1	218.9	168.1	79.34	79.09	81.5	78.98	80.46	78.98	0.027	-0.05
19:03	182.2	199.2	281.1	69.57	82.49	218	218.8	168.1	79.34	79.11	81.51	78.96	80.51	78.99	0.028	-0.05

Date: June 19th, 2013

Primary control setting: Catégorie 2

Temps	FLUE :	FIREBOX BI	FIREBOX RI	AMBIANT :	DILUTION :	FIREBOX TC	FIREBOX LE	FIREBOX BI	DMG INLET	DMG OUTL	PROBE TEN	DGM OUTL	PROBE TEN	DGM INLET	DRAFT :	Poids(Lbl)
15:32	257,6	252	328,3	70,59	101,6	258,2	278,7	245,7	80,22	80,13	81,57	80,03	80,16	79,98	0,032	9,27
15:42	215,8	268,1	296	75,4	93,75	253,9	257,8	309,1	80,57	80,26	85,04	80,2	84,21	80,15	0,033	8,95
15:52	252,3	257	264,6	76,35	94,01	256	237,2	314,7	80,94	80,55	85,44	80,48	84,77	80,45	0,042	8,46
16:02	312,2	252,2	248,7	77,29	98,65	282,8	226,7	300,3	81,18	80,74	86,09	80,69	85,08	80,67	0,05	7,77
16:12	444,6	219,8	264,4	80,13	110,2	330,9	233,4	269,9	81,45	80,97	87,93	80,94	87,46	80,9	0,064	6,5
16:22	486	224,2	301,6	79,67	115,8	433,2	256,9	288,8	81,59	81,07	90,1	81,04	89,56	80,99	0,065	5,06
16:32	487,8	240,2	340,2	82,54	116,4	487,6	284	284,5	81,72	81,21	91,32	81,16	90,41	81,12	0,066	3,77
16:42	442,4	259	376,9	84,34	112,4	496,5	305,9	184,1	81,78	81,31	91,46	81,34	90,12	81,19	0,063	2,82
16:52	379,5	276,8	401,9	84,16	106,2	498,5	320,7	185,3	81,79	81,4	90,48	81,29	88,97	81,27	0,055	2,19
17:02	342,2	287,9	409,9	81,86	102,1	498,8	325,1	187,9	81,8	81,44	89,12	81,35	87,76	81,31	0,05	1,81
17:12	316,3	298,2	407,8	80,84	99,02	384,6	323,2	192,4	81,74	81,49	88,1	81,36	86,72	81,33	0,048	1,57
17:22	298,4	301,3	399,3	79,4	96,61	355,9	317,1	196,1	81,49	81,4	86,84	81,13	85,66	81,17	0,045	1,36
17:32	287,3	300,1	391,2	77,85	94,84	335,9	311,1	199,1	81,34	81,28	85,11	81,02	85,04	81,08	0,043	1,19
17:42	278,1	295,5	384,6	76,89	93,93	322,1	305,7	201,3	81,29	81,27	85,35	80,96	84,61	81,04	0,042	1,01
17:52	272	289,8	378,6	75,83	92,55	312,7	300,3	202,6	81,16	81,18	84,93	80,91	84,19	80,94	0,041	0,82
18:02	266,8	283,2	370,8	74,58	91,65	304,5	295,4	202,5	81,1	81,12	84,52	80,8	84,03	80,89	0,041	0,64
18:12	260,6	276	362,9	74,59	90,93	297,2	290,6	202	80,96	81,03	84,1	80,74	83,76	80,82	0,04	0,49
18:22	255,6	269	355,3	75,38	90,61	290,8	286,7	200,9	81,02	81	84,11	80,81	83,69	80,84	0,04	0,36
18:32	251,4	262,1	347,3	74,51	89,88	284,1	281,7	199,4	81,01	80,94	84,14	80,71	83,55	80,78	0,039	0,2
18:42	245	255,2	339,3	73,99	89	277,6	276,2	197,5	80,9	80,89	84,12	80,68	83,47	80,71	0,037	0,07
18:52	244,8	249,6	330	73,47	89,19	272,7	271,8	194,7	80,91	80,87	84,19	80,67	83,42	80,69	0,037	-0,09
18:52	245,2	249,5	329,9	73,49	89,16	272,6	271,8	194,7	80,93	80,89	84,1	80,68	83,39	80,71	0,038	-0,09



## **Appendix D: Calibrations**



# DIGITAL MEASUREMENT METROLOGY LABORATORY

A division of  
DIGITAL MEASUREMENT METROLOGY INC.  
26 Automatic Road, Unit 4  
Brampton, ON, Canada L6S 5N7  
TEL: (905) 790-9400 FAX: (905) 790-9266  
Internet: [www.dmm.ca](http://www.dmm.ca) E-mail: [service@dmm.ca](mailto:service@dmm.ca)  
L-A-B Accredited Cert# L1048-1 Calibration, Testing & Dim Insp

## CALIBRATION CERTIFICATE

Description:	WEIGHT SET	Calibration Date:	9/9/2011	Certificate:	51454
Asset Number:	SBI-190/191	Property of:	SBI ST-AUGUSTIN		
Serial/Model Number:	N / A	Address:	250, De Copenhague, Doors 10-12		
Manufacturer:	TROEMNER	City/Prov/PC:	St-Augustin-de-Desmaures QC G3A 2H3		
Instrument Capacity:	5 kg to 10 kg	Country:	Canada		
Procedure:	CP34G	Method Used:	COMPARISON		
Room Humidity:	36 %	Room Temp:	19.8 °C	Conformance Stds:	ISO/IEC 17025 2005

### CALIBRATION DATA

Units: kg

Asset #	Std/Nominal	As Found	As Left	Min	Max	Tolerance In Out	Tolerance
SBI-190	5	5.0004	5.0004	4.9995	5.0005	✓	± 0.13 g
SBI-191	10	10.0006	10.0006	9.999	10.001	✓	± 0.14 g

#### Remarks:

Inspected, cleaned and tested using the mfg's specs and procedures, customer's, national & international standards, or new procedure design. Measurement uncertainty is not considered when deciding compliance to the tolerance or specs. It is up to the user to make a judgment of conformity to the limits shown.

### CALIBRATION STANDARD(S) USED

Traceable No.	Asset Number	Calibration Date	Date Due
41454	DMML-2356075	05-Oct-10	05-Oct-11
1430567	DMML-21669	11-Jul-08	11-Jul-13
1430567	DMML-21701	11-Jul-08	11-Jul-13

Received Condition:  
In tolerance.

Weights are accurate to class F tolerance.

Estimated measurement uncertainty is, at minimum, an accuracy ratio of 1:1, unless otherwise stated.

Reported uncertainties represent a 95 % confidence level assuming a normal distribution, with a coverage factor of k=2.

This calibration was performed in the lab and is traceable to the International System of Units (SI Units) through NIST or NRC. This report is covered by our accreditation.

**Calibration of the instrument expires on September 09, 2012**

The results shown above relate to the above calibrated instrument/equipment only. Copyright of this Certificate is owned by the issuing laboratory and may not be reproduced other than in full except with the prior written approval of the issuing laboratory.

TECHNICIAN

Christopher Riddle

QUALITY APPROVAL

Nana Mantey

END OF REPORT

Certificate No: MT0031229

**METTLER-TOLEDO, LLC**

1900 Polaris Pkwy  
Columbus, OH 43240  
1-800-METTLER

**METTLER TOLEDO**



## Mass Calibration Certificate

### Customer Information

Customer Name:	Sbi	City:	Saint-Augustin-De-Dema
Address:	250 Rue Copenhagen	State / Province:	QC
Purchase Order:	34985	Zip / Postal Code:	G3A 2H3

### Measurement and Test Equipment Identification

Serial Number:	B316239338	Date Received:	4/17/2013
Manufacturer:	Mettler-Toledo	Condition:	Excellent
Asset number:		Tolerance Class:	OIML E2

### Environmental Conditions

Temperature:	20.430 °C	Relative Humidity:	47.680 %RH
Barometric Pressure:	988.9080 hPa	Air Density:	1.1688 kg/m <sup>3</sup>

The standards used to perform this calibration are traceable to NIST through METTLER TOLEDO traceability number: MT5061

This certificate is issued in accordance with the conditions granted by A2LA under Certificate number 1788.01, which is based on ISO/IEC17025. A2LA has assessed the measurement capability of the laboratory and its traceability to recognized national standards. All uncertainties in this certificate are reported at a 95% (k=2) confidence factor.

This certificate may not be partially reproduced, except with prior written permission of the issuing laboratory and A2LA.

Calibration Date: 04/17/2013

Next Calibration Due: 04/16/2014

Calibration Technician: Kathy Weatherbie

Signature:

04/18/2013

Metrology Specialist

Date

---

Certificate No: MT0031229

---

**As Found Data**

---

Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Tolerance (mg)	Density (g/cm <sup>3</sup> )
100 mg	(B316239338)	0.1000032436	0.1000031492	0.0017	0.016	7.95

---

Certificate No: MT0031229

---

**As Left Data**

---

Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Tolerance (mg)	Density (g/cm <sup>3</sup> )
100 mg	(B316239338)	0.1000032436	0.1000031492	0.0017	0.016	7.95

---

Certificate No: MT0031229

---

#### Comparators Used

---

#	Equipment Used	Serial Number	Equipment Type	Calibration Due
#6 :	a5XL	B010016731	Automated Mass Comparator	08/31/2013

#### Comments

---

No Remarks



## Definitions

---

**Nominal Value** - The value as labeled on the weight or defined by shape in accordance with OIML R111 for milligram weights. The number within the parentheses after the nominal value is the serial number of the set to which the weight belongs.

**True Mass** - The mass value of the weight if measured in a vacuum.

**Conventional Mass** - For a mass at 20 °C, "Conventional Mass" is the mass of a reference standard of density 8000 kg/m<sup>3</sup> which it balances in air with a density of 1.2 kg/m<sup>3</sup>. This value should be referenced when testing the accuracy of a weighing device using any of the nominal values contained in this certificate. The As Found results will equal the As Left in cases where no adjustment or replacement was required.

**Uncertainty** - All Uncertainty values are reported at 95% confidence level (k=2) . The uncertainty value does not include a component for the affects due to magnetism.

**Tolerance** - The acceptable range of deviation (positive and negative) from the nominal value, including the uncertainty, as defined by ASTM and OIML for the respective classes.

**Density** - The assumed density of the material used by the manufacturer.

**Calibration Process** - The METTLER TOLEDO procedure used to obtain the measurement results. All procedures are based on SOPs as defined in NIST Handbook 145. The same process is used to obtain the As Found and As Left results.

**OOT** - The As Found measurement result combined with the uncertainty exceeded the tolerance for the specified weight class.

**A** - Weight was adjusted after As Found testing to within the appropriate tolerance class.

**R** - The received weight was replaced due to an out of tolerance condition and the weight was not adjustable or the weight for this nominal value was missing.

Certificate No: MT0031137

**METTLER-TOLEDO, LLC**

1900 Polaris Pkwy  
Columbus, OH 43240  
1-800-METTLER

**METTLER TOLEDO**



## Mass Calibration Certificate

### Customer Information

Customer Name:	Sbi	City:	Saint-Augustin-De-Dema
Address:	250 Rue Copenhagen	State / Province:	QC
Purchase Order:	34985	Zip / Postal Code:	G3A 2H3

### Measurement and Test Equipment Identification

Serial Number:	B316238717	Date Received:	4/16/2013
Manufacturer:	Mettler-Toledo	Condition:	Excellent
Asset number:		Tolerance Class:	OIML F1, F2

### Environmental Conditions

Temperature:	20.365 °C	Relative Humidity:	47.865 %RH
Barometric Pressure:	981.2060 hPa	Air Density:	1.1599 kg/m <sup>3</sup>

The standards used to perform this calibration are traceable to NIST through METTLER TOLEDO traceability number: MT5061

This certificate is issued in accordance with the conditions granted by A2LA under Certificate number 1788.01, which is based on ISO/IEC 17025. A2LA has assessed the measurement capability of the laboratory and its traceability to recognized national standards. All uncertainties in this certificate are reported at a 95% ( $k=2$ ) confidence factor.

This certificate may not be partially reproduced, except with prior written permission of the issuing laboratory and A2LA.

Calibration Date: 04/09/2013

Next Calibration Due: 04/15/2014

Calibration Technician: Kathy Weatherbie

Signature:

04/16/2013

Metrology Specialist

Date



---

Certificate No: MT0031137

---

**As Found Data**

---

Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Tolerance (mg)	Density (g/cm <sup>3</sup> )
200 g	(B316238717)	200.001163	200.000974	0.035	3.0	7.95
10 g	(B316238717)	10.0000725	10.0000630	0.0078	0.20	7.95

---

Certificate No: MT0031137

---

As Left Data

---

Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Tolerance (mg)	Density (g/cm <sup>3</sup> )
200 g	(B316238717)	200.001163	200.000974	0.035	3.0	7.95
10 g	(B316238717)	10.0000725	10.0000630	0.0078	0.20	7.95

---

Certificate No: MT0031137

---

**Comparators Used**

---

#	Equipment Used	Serial Number	Equipment Type	Calibration Due
#11	: a200XL	B010016733	Automated Mass Comparator	08/31/2013

**Comments**

---

No Remarks

## Definitions

---

**Nominal Value** - The value as labeled on the weight or defined by shape in accordance with OIML R111 for milligram weights. The number within the parentheses after the nominal value is the serial number of the set to which the weight belongs.

**True Mass** - The mass value of the weight if measured in a vacuum.

**Conventional Mass** - For a mass at 20 °C, "Conventional Mass" is the mass of a reference standard of density 8000 kg/m<sup>3</sup> which it balances in air with a density of 1.2 kg/m<sup>3</sup>. This value should be referenced when testing the accuracy of a weighing device using any of the nominal values contained in this certificate. The As Found results will equal the As Left in cases where no adjustment or replacement was required.

**Uncertainty** - All Uncertainty values are reported at 95% confidence level (k=2) . The uncertainty value does not include a component for the affects due to magnetism.

**Tolerance** - The acceptable range of deviation (positive and negative) from the nominal value, including the uncertainty, as defined by ASTM and OIML for the respective classes.

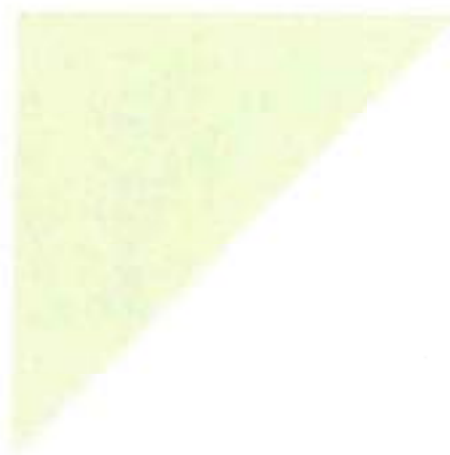
**Density** - The assumed density of the material used by the manufacturer.

**Calibration Process** - The METTLER TOLEDO procedure used to obtain the measurement results. All procedures are based on SOPs as defined in NIST Handbook 145. The same process is used to obtain the As Found and As Left results.

**OOT** - The As Found measurement result combined with the uncertainty exceeded the tolerance for the specified weight class.

**A** - Weight was adjusted after As Found testing to within the appropriate tolerance class.

**R** - The received weight was replaced due to an out of tolerance condition and the weight was not adjustable or the weight for this nominal value was missing.



## CERTIFICAT D'ANALYSE

MONTREAL SPECIALTY GAS PLANT  
11201 RAY LAWSON  
MONTREAL QC  
H1J 1M8

Client: QUEBEC  
2230 BOUL. CHAREST O. STE-FOY  
QUEBEC QUEBEC  
G1N 2G3 CANADA

Date d'analyse: 25/11/2010  
Code de produit: SPG-2MX0000729  
Qualité: CERTIFIE  
Taille: 7  
Raccord de sortie du robinet: CGA 350

No de série: C0010195A  
No d'ordre de fabrication: 10-SGM-3862  
Pression: 10125 kPa (15°C)  
1500 psi (21°C)  
Volume: 0,739 m3  
Date d'expiration: 25/11/2013

COMPOSANTS	CONCENTRATION NOMINALE	RÉSULTAT D'ANALYSE
MONOXYDE DE CARBONE	1 % molaire	0,996 % molaire
AZOTE	BALANCE	BALANCE

Analyse réalisée par:



SAMIA AMRANI B.Sc.

### MÉTHODE D'ANALYSE:

La méthode d'analyse est basée sur le principe de la chromatographie en phase gazeuse comme décrit dans les instructions d'opérations de Air Liquide Canada. Selon les besoins, on choisit préférentiellement un détecteur RID ou TCD avec une colonne capillaire ou une colonne remplie.

### PRÉCISION ANALYTIQUE:

Les spécifications pour les concentrations rapportées sont:  $\pm 1-2\%$  pour les constituants en concentration supérieure à 0,5% et  $\pm 1-5\%$  pour les constituants en concentration inférieure 0,5%. Sans indication contraire, la précision d'analyse est indiquée en pourcentage du constituant. Dans certains cas, les valeurs peuvent changer en fonction de la nature, du nombre et de la concentration des constituants du mélange.

## CERTIFICAT D'ANALYSE

MONTREAL SPECIALTY GAS PLANT  
11201 RAY LAWSON  
MONTREAL QC  
H1J 1M6

Client: QUEBEC  
2230 BOUL. CHAREST O. STE-FOY  
QUEBEC QUEBEC  
G1N 2G3 CANADA

Date d'analyse: 03/07/2009  
Code de produit: SPG-2MX0008101  
Qualité: CERTIFIE  
Taille: 7AL  
Raccord de sortie du robinet: CGA 580

No de série: S-990055-E  
No d'ordre de fabrication: 09-SGM-2059  
Pression: 13500 kPa (15°C)  
2000 psi (21°C)  
Volume: 1,0 m3  
Date d'expiration: 03/07/2012

COMPOSANTS	CONCENTRATION NOMINALE	RÉSULTAT D'ANALYSE
DIOXYDE DE CARBONE	20 % molaire	19,8 % molaire
AZOTE	BALANCE	BALANCE

Analysé réalisé par:

  
FREDERIC GAGNON B.Sc.

### MÉTHODE D'ANALYSE:

La méthode d'analyse est basée sur le principe de la chromatographie en phase gazeuse comme décrit dans les Instructions d'Opérations de Air Liquide Canada. Selon les besoins, on choisit préférentiellement un détecteur FID ou TCD avec une colonne capillaire ou une colonne remplie.

### PRÉCISION ANALYTIQUE:

Les spécifications pour les concentrations rapportées sont:  $\pm 1-2\%$  pour les constituants en concentration supérieure à 0,5% et  $\pm 1-5\%$  pour les constituants en concentration inférieure 0,5%. Sauf indication contraire, la précision d'analyse est indiquée en pourcentage du constituant. Dans certains cas, les valeurs peuvent changer en fonction de la nature, du nombre et de la concentration des constituants du mélange.



## Claude Paré

---

De: Douglas, Rob [Robert.Douglas@nrc-cnrc.gc.ca]  
Envoyé: 26 avril 2011 17:45  
À: "john.voorhees@interlek.com"  
Cc: Claude Paré  
Objet: NMI standards and ISO 17025 MRA recognition

Dear John Voorhees,

M. Claude Paré, a Lab Technician with Stove Builder International Inc. (250, rue de Copenhague Saint-Augustin-de-Desmaures Québec, Canada, G3A 2H3) has asked me to contact you with documentation for their use, by telephone, of our National Research Council (NRC) talking clock as a reference standard in the calibration of stopwatches for the measurement of (SI) time intervals.

Our NRC talking clock announces the official time for Canada, either as NRC Eastern Daylight Time  $\equiv$  UTC(NRC) - 4h, or as NRC Eastern Standard Time  $\equiv$  UTC(NRC) - 5h, depending on the season. These are defined identities, and this style of a verbal announcement from a National Institute of Metrology (NMI) has, in my long experience, never before required further documentation in the context of stopwatch calibration for time intervals. The start of the "beep" following each announcement is triggered by the UTC(NRC) signal. The UTC(NRC) signal is internationally compared in the highest level comparison amongst NMIs, primarily by continuous GPS measurements, sampled and verified every 5 days and published each month in the CIPM Key comparison CCTF-K001.UTC:

[http://kcdb.bipm.org/AppendixB/KCDB\\_ApB\\_result.asp?cmp\\_idy=617&cmp\\_cod=CCTF-K001.UTC&search=1&cmp\\_cod\\_search=&page=1&met\\_idy=8&bra\\_idy=0&epo\\_idy=0&cmt\\_idy=0&ett\\_idy=0&cou\\_cod=0](http://kcdb.bipm.org/AppendixB/KCDB_ApB_result.asp?cmp_idy=617&cmp_cod=CCTF-K001.UTC&search=1&cmp_cod_search=&page=1&met_idy=8&bra_idy=0&epo_idy=0&cmt_idy=0&ett_idy=0&cou_cod=0).

UTC(NRC), and time intervals derived from this time scale, are recognized

[http://kcdb.bipm.org/AppendixC/TF/CA/TF\\_CA.pdf](http://kcdb.bipm.org/AppendixC/TF/CA/TF_CA.pdf) internationally by the signatories of the CIPM MRA:

<http://www.bipm.org/en/cipm-mra/participation/signatories.html> - in my opinion, this is the very highest and widest level of ISO 17025 recognition, and I must confess to being surprised by M. Paré's request.

I recommend this national standard widely for stopwatch calibration in Canada, for use within the uncertainties revealed by variations in repeated measurements that can quantify the overall variation from all the important sources of uncertainty (delay variations on the telephone network, reaction time variation, and the variation of the chronometer's rate). Thus I would be grateful if you would clarify for me what documentation about this standard you or your assessor believe is appropriate to meet the requirements of an ISO 17025 assessment.

Dr. Rob Douglas

Principal Research Officer	: Agent de recherches principal
Frequency and Time	: Fréquence et temps
Institute for National Measurement Standards	: Institut des étalons nationaux de mesure
National Research Council Canada	: Conseil national de recherches Canada
M-36, 1108	: M-36, 1108
1200 Montreal Road	: 1200 chemin Montréal
Ottawa, Canada K1A 0R6	: Ottawa, Canada K1A 0R6

Tel: (613) 993-5186	: Tél: (613) 993-5186
Fax: (613) 952-1394	: Télécopieur: (613) 952-1394
<a href="mailto:rob.douglas@nrc-cnrc.gc.ca">rob.douglas@nrc-cnrc.gc.ca</a>	: <a href="mailto:rob.douglas@nrc-cnrc.gc.ca">rob.douglas@nrc-cnrc.gc.ca</a>
Government of Canada	: Gouvernement du Canada

Date: 2/8/2013

Equipment: SBI-232

Temperature: 72 F

Accuracy: 0.01

R.H.: 19%

Reference: Horloge parlante

S.D.	0.00	%	
R.M.U.	0.00	%	
O.M.U	0.00	%	
	Ave A.D.	0.00	%
Standard	Reading	A.D.	
84360.0	84360.0	0.00	



Technician: Claude Paré



Date: 2/8/2013

Equipment: SBI-235

Temperature: 72 F

Accuracy: 0.01

R.H.: 19%

Reference: Horloge parlante

S.D.	0.00	%	
R.M.U.	0.00	%	
<b>O.M.U</b>	<b>0.00</b>	%	
	Ave A.D.	0.00	%
Standard	Reading	A.D.	
84360.0	84360.0	0.00	



Technician: Claude Paré

Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T1 (Flue)

Temperature: 72 F

Accuracy: 0.1

R.H.:

54%

Reference: SBI-096

S.D.		0.01	%	
R.M.U.		0.14	%	
O.M.U.		1.74	%	
	Ave A.D.	0.86	%	
Standard	Reading	A.D.		
70.0	69.40	0.86		
70.0	69.40	0.86		

S.D.		0.00	%	
R.M.U.		0.07	%	
O.M.U.		0.81	%	
	Ave A.D.	0.40	%	
Standard	Reading	A.D.		
150.0	149.40	0.40		
150.0	149.40	0.40		

S.D.		0.00	%	
R.M.U.		0.03	%	
O.M.U.		0.47	%	
	Ave A.D.	0.23	%	
Standard	Reading	A.D.		
300.0	299.30	0.23		
300.0	299.30	0.23		

S.D.		0.00	%	
R.M.U.		0.02	%	
O.M.U.		0.24	%	
	Ave A.D.	0.12	%	
Standard	Reading	A.D.		
500.0	499.40	0.12		
500.0	499.40	0.12		

S.D.		0.00	%	
R.M.U.		0.01	%	
O.M.U.		0.16	%	
	Ave A.D.	0.08	%	
Standard	Reading	A.D.		
750.0	749.40	0.08		
750.0	749.40	0.08		

S.D.		0.00	%	
R.M.U.		0.01	%	
O.M.U.		0.09	%	
	Ave A.D.	0.04	%	
Standard	Reading	A.D.		
1250.0	1249.40	0.05		
1250.0	1249.50	0.04		

Vincent Pelletier

Vincent Pelletier

Date: 6/20/2013

Equipment: SB-199 & SB-200

T2 (ambient)

Accuracy: 0.1

Reference: SB-096

72 F

54%

Temperature:

R.H.:

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.71	%	
Ave A.D.	0.33	%	
Standard Reading	A.D.		
75.0	74.72	0.37	
75.0	74.79	0.28	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.49	%	
Ave A.D.	0.23	%	
Standard Reading	A.D.		
150.0	149.60	0.27	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.24	%	
Ave A.D.	0.12	%	
Standard Reading	A.D.		
300.0	299.70	0.10	
300.0	299.60	0.13	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.06	%	
Ave A.D.	0.02	%	
Standard Reading	A.D.		
500.0	499.90	0.02	
500.0	499.90	0.02	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.14	%	
Ave A.D.	0.07	%	
Standard Reading	A.D.		
750.0	749.50	0.07	
750.0	749.50	0.07	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.07	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
1250.0	1249.40	0.05	
1250.0	1249.70	0.02	

*Vincent Pelletier*

Vincent Pelletier

Date: 6/20/2013

Equipment: SB-199 & SB-200  
T3 (Dilution tunnel)

Accuracy: 0.1

Reference: SB-096

Temperature: 72 F  
R.H.: 54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.72	%	
Ave A.D.	0.33	%	
Standard Reading A.D.			
75.0	74.74	0.35	
75.0	74.76	0.32	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.49	%	
Ave A.D.	0.23	%	
Standard Reading A.D.			
150.0	149.60	0.27	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.21	%	
Ave A.D.	0.10	%	
Standard Reading A.D.			
300.0	299.70	0.10	
300.0	299.70	0.10	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.09	%	
Ave A.D.	0.04	%	
Standard Reading A.D.			
500.0	499.80	0.04	
500.0	499.80	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading A.D.			
750.0	749.70	0.04	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.02	%	
Ave A.D.	0.01	%	
Standard Reading A.D.			
1250.0	1249.90	0.01	
1250.0	1249.90	0.01	

*Vincent Pelletier*  
Vincent Pelletier

Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T4 (Firebox top)

Accuracy: 0.1

Reference: SBI-096

Temperature: 72 F

R.H.: 54%

S.D.	0.01	%	
R.M.U.	0.13	%	
O.M.U.	1.35	%	
Ave A.D.	0.66	%	
Reading	A.D.		
75.0	74.50	0.67	
75.0	74.51	0.65	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.68	%	
Ave A.D.	0.33	%	
Reading	A.D.		
150.0	149.50	0.33	
150.0	149.50	0.33	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.34	%	
Ave A.D.	0.17	%	
Reading	A.D.		
300.0	299.50	0.17	
300.0	299.50	0.17	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.16	%	
Ave A.D.	0.08	%	
Reading	A.D.		
500.0	499.60	0.08	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.14	%	
Ave A.D.	0.07	%	
Reading	A.D.		
750.0	749.50	0.07	
750.0	749.50	0.07	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.07	%	
Ave A.D.	0.04	%	
Reading	A.D.		
1250.0	1249.50	0.04	
1250.0	1249.60	0.03	

*Vincent Pelletier*

Vincent Pelletier

Date: 6/20/2013

Equipment: SB-199 & SB-200

TS (Firebox back)

Accuracy: 0.1

Reference: SB-096

Temperature:

R.H.:

72 F

54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.28	%	
Standard	Ave A.D.	0.04	%
	Reading	A.D.	
75.0	74.97	0.04	
75.0	74.97	0.04	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.30	%	
Standard	Ave A.D.	0.13	%
	Reading	A.D.	
150.0	149.80	0.13	
150.0	149.80	0.13	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.15	%	
Standard	Ave A.D.	0.07	%
	Reading	A.D.	
300.0	299.80	0.07	
300.0	299.80	0.07	

S.D.	0.09	%	
R.M.U.	0.02	%	
O.M.U.	0.09	%	
Standard	Ave A.D.	0.04	%
	Reading	A.D.	
500.0	499.80	0.04	
500.0	499.80	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.10	%	
Standard	Ave A.D.	0.05	%
	Reading	A.D.	
750.0	749.60	0.05	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.06	%	
Standard	Ave A.D.	0.03	%
	Reading	A.D.	
1250.0	1249.70	0.02	
1250.0	1249.60	0.03	

Vincent Pelletier

Vincent Pelletier

Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T6(Firebox right)

Accuracy: 0.1

Reference: SBI-096

Temperature: 72 F

R.H.: 54%

S.D.	0.01	%
R.M.U.	0.13	%
O.M.U.	1.53	%
Ave A.D.	0.75	%
Standard Reading	A.D.	
75.0	74.44	0.75
75.0	74.43	0.76

S.D.	0.80	%
R.M.U.	0.87	%
O.M.U.	0.81	%
Ave A.D.	0.40	%
Standard Reading	A.D.	
150.0	149.40	0.40
150.0	149.40	0.40

S.D.	0.00	%
R.M.U.	0.03	%
O.M.U.	0.41	%
Ave A.D.	0.20	%
Standard Reading	A.D.	
300.0	299.40	0.20
300.0	299.40	0.20

S.D.	0.00	%
R.M.U.	0.02	%
O.M.U.	0.20	%
Ave A.D.	0.10	%
Standard Reading	A.D.	
500.0	499.50	0.10
500.0	499.50	0.10

S.D.	0.00	%
R.M.U.	0.01	%
O.M.U.	0.16	%
Ave A.D.	0.08	%
Standard Reading	A.D.	
750.0	749.40	0.08
750.0	749.40	0.08

S.D.	0.00	%
R.M.U.	0.01	%
O.M.U.	0.08	%
Ave A.D.	0.04	%
Standard Reading	A.D.	
1250.0	1249.50	0.04
1250.0	1249.50	0.04

*Vincent Pelletier*

Vincent Pelletier



Date: 6/20/2013

Equipment: S81-199 & S81-200

T7 (Firebox left)

Accuracy: 0.1

Reference: S81-096

Temperature:  
R.H.: 72 F  
54%

S.D.	0.01	%	
R.M.U.	0.13	%	
O.M.U.	1.45	%	
Ave A.D.	0.72	%	
Standard Reading	A.D.		
75.0	74.46	0.72	
75.0	74.46	0.72	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.31	%	
Ave A.D.	0.40	%	
Standard Reading	A.D.		
150.0	149.40	0.40	
150.0	149.40	0.40	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.37	%	
Ave A.D.	0.18	%	
Standard Reading	A.D.		
300.0	299.50	0.17	
300.0	299.40	0.20	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.20	%	
Ave A.D.	0.10	%	
Standard Reading	A.D.		
500.0	499.50	0.10	
500.0	499.50	0.10	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.16	%	
Ave A.D.	0.08	%	
Standard Reading	A.D.		
750.0	749.40	0.08	
750.0	749.40	0.08	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
1250.0	1249.50	0.04	
1250.0	1249.50	0.04	

Vincent Pelletier  
Vincent Pelletier



Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T3 (Dilution tunnel)

Accuracy: 0.1

Reference: SBI-096

Temperature: 72 F

R.H.: 54%

S.D.	0.01	%
R.M.U.	0.13	%
O.M.U.	1.50	%
Ave A.D.	0.74	%
Standard Reading	A.D.	
75.0	74.45	0.73
75.0	74.44	0.75

S.D.	0.00	%
R.M.U.	0.07	%
O.M.U.	0.81	%
Ave A.D.	0.40	%
Standard Reading	A.D.	
150.0	149.40	0.40
150.0	149.40	0.40

S.D.	0.00	%
R.M.U.	0.03	%
O.M.U.	0.37	%
Ave A.D.	0.18	%
Standard Reading	A.D.	
300.0	299.40	0.20
300.0	299.50	0.17

S.D.	0.00	%
R.M.U.	0.02	%
O.M.U.	0.20	%
Ave A.D.	0.10	%
Standard Reading	A.D.	
500.0	499.50	0.10
500.0	499.50	0.10

S.D.	0.00	%
R.M.U.	0.01	%
O.M.U.	0.16	%
Ave A.D.	0.08	%
Standard Reading	A.D.	
750.0	749.40	0.08
750.0	749.40	0.08

S.D.	0.00	%
R.M.U.	0.01	%
O.M.U.	0.07	%
Ave A.D.	0.04	%
Standard Reading	A.D.	
1250.0	1249.50	0.04
1250.0	1249.60	0.03

*Vincent Pelletier*  
Vincent Pelletier

Date: 6/20/2013

Equipment: S81-199 & S81-200

Accuracy: T<sub>9</sub> (DGM Inlet 1)

Reference: S81-096

Temperature: 72 F  
R.H.: 54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.65	%	
Ave A.D.	0.30	%	
Standard Reading	A.D.		
75.0	74.76	0.32	
75.0	74.79	0.28	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.42	%	
Ave A.D.	0.20	%	
Standard Reading	A.D.		
150.0	149.70	0.20	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.15	%	
Ave A.D.	0.07	%	
Standard Reading	A.D.		
300.0	299.80	0.07	
300.0	299.80	0.07	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.09	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
500.0	499.80	0.04	
500.0	499.80	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
750.0	749.70	0.04	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.04	%	
Ave A.D.	0.02	%	
Standard Reading	A.D.		
1250.0	1249.80	0.02	
1250.0	1249.80	0.02	

*Vincent Pelletier*  
Vincent Pelletier

Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T1D (DGM outlet 1)

Accuracy: 0.1

Reference: SBI-096

Temperature: 72 F

54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.77	%	
Ave A.D.	0.36	%	
Standard Reading	A.D.		
75.0	74.73	0.36	
75.0	74.73	0.36	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.42	%	
Ave A.D.	0.20	%	
Standard Reading	A.D.		
150.0	149.70	0.20	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.24	%	
Ave A.D.	0.12	%	
Standard Reading	A.D.		
300.0	299.70	0.10	
300.0	299.60	0.13	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.15	%	
Ave A.D.	0.07	%	
Standard Reading	A.D.		
500.0	499.60	0.08	
500.0	499.70	0.06	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.12	%	
Ave A.D.	0.06	%	
Standard Reading	A.D.		
750.0	749.50	0.07	
750.0	749.60	0.05	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.07	%	
Ave A.D.	0.03	%	
Standard Reading	A.D.		
1250.0	1249.60	0.03	
1250.0	1249.60	0.03	

Vincent Pelletier  
Vincent Pelletier

Date: 6/20/2013

Equipment: SB-199 & SB-200

Accuracy: 0.1  
Reference: SB-096

T11 (Probe temperature 1) Temperature: 72 F  
R.H.: 54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.53	%	
Ave A.D.	0.23	%	
Standard Reading	A.D.		
75.0	74.89	0.15	
75.0	74.77	0.31	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.24	%	
Ave A.D.	0.10	%	
Standard Reading	A.D.		
150.0	149.90	0.07	
150.0	149.80	0.13	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.12	%	
Ave A.D.	0.05	%	
Standard Reading	A.D.		
300.0	299.90	0.03	
300.0	299.80	0.07	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.06	%	
Ave A.D.	0.02	%	
Standard Reading	A.D.		
500.0	499.90	0.02	
500.0	499.90	0.02	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.07	%	
Ave A.D.	0.03	%	
Standard Reading	A.D.		
750.0	749.80	0.03	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.02	%	
Ave A.D.	0.01	%	
Standard Reading	A.D.		
1250.0	1250.00	0.00	
1250.0	1249.80	0.02	

*Vincent Pelletier*  
Vincent Pelletier

Date: 6/20/2013

Equipment: SBI-199 & SBI-200

T12 (DGM Inlet 2)

Accuracy: 0.1

Reference: SBI-096

Temperature: 72 F

R.H.: 54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.74	%	
Ave A.D.	0.35	%	
Standard Reading	A.D.		
75.0	74.74	0.35	
75.0	74.74	0.35	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.42	%	
Ave A.D.	0.20	%	
Standard Reading	A.D.		
150.0	149.70	0.20	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.21	%	
Ave A.D.	0.10	%	
Standard Reading	A.D.		
300.0	299.70	0.10	
300.0	299.70	0.10	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.09	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
500.0	499.80	0.04	
500.0	499.80	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
750.0	749.70	0.04	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.04	%	
Ave A.D.	0.02	%	
Standard Reading	A.D.		
1250.0	1249.80	0.02	
1250.0	1249.80	0.02	

*Vincent Pelletier*  
Vincent Pelletier

Date: 6/20/2013

Equipment: SB-199 & SB-200

T13 (DGM outlet 2)

Accuracy: 0.1

Reference: SB-096

Temperature: 72 F

R.H.: 54%

S.D.	0.01	%	
R.M.U.	0.13	%	
O.M.U.	1.14	%	
Ave A.D.	0.55	%	
Standard Reading	A.D.		
75.0	74.60	0.53	
75.0	74.57	0.57	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.68	%	
Ave A.D.	0.33	%	
Standard Reading	A.D.		
150.0	149.50	0.33	
150.0	149.50	0.33	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.31	%	
Ave A.D.	0.15	%	
Standard Reading	A.D.		
300.0	299.50	0.17	
300.0	299.60	0.13	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.16	%	
Ave A.D.	0.08	%	
Standard Reading	A.D.		
500.0	499.60	0.08	
500.0	499.60	0.08	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.16	%	
Ave A.D.	0.08	%	
Standard Reading	A.D.		
750.0	749.40	0.08	
750.0	749.40	0.08	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
1250.0	1249.50	0.04	
1250.0	1249.50	0.04	

*Vincent Pelletier*

Vincent Pelletier



Date: 6/20/2013

Equipment: SB-199 & SB-200

Accuracy: 0.1  
Reference: SB-096

T11 (Probe temperature 2) Temperature: 72 F  
R.H.: 54%

S.D.	0.00	%	
R.M.U.	0.13	%	
O.M.U.	0.72	%	
Ave A.D.	0.33	%	
Standard Reading	A.D.		
75.0	74.75	0.33	
75.0	74.75	0.33	

S.D.	0.00	%	
R.M.U.	0.07	%	
O.M.U.	0.36	%	
Ave A.D.	0.17	%	
Standard Reading	A.D.		
150.0	149.80	0.13	
150.0	149.70	0.20	

S.D.	0.00	%	
R.M.U.	0.03	%	
O.M.U.	0.15	%	
Ave A.D.	0.07	%	
Standard Reading	A.D.		
300.0	299.80	0.07	
300.0	299.80	0.07	

S.D.	0.00	%	
R.M.U.	0.02	%	
O.M.U.	0.09	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
500.0	499.80	0.04	
500.0	499.80	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.08	%	
Ave A.D.	0.04	%	
Standard Reading	A.D.		
750.0	749.70	0.04	
750.0	749.70	0.04	

S.D.	0.00	%	
R.M.U.	0.01	%	
O.M.U.	0.05	%	
Ave A.D.	0.02	%	
Standard Reading	A.D.		
1250.0	1249.70	0.02	
1250.0	1249.70	0.02	

*Vincent Pelletier*  
Vincent Pelletier

# Thermal Metering System Calibration

## Y factor for Method 5G sampling

Manufacturer: American Meter Company  
 Model: DTM-200A  
 Serial Number: 90R034300

Average Gas  
Meter y Factor  
**0,983**

Calibration Date: 07-02-13  
 Calibrated by: Vincent Polletier  
 Calibration Frequency: 6-month  
 Next Calibration Due: 12-31-13  
 Instrument Range: 1,000 cfm  
 Standard Temp.: 75 °F  
 Standard Press.: 29,92 "Hg  
 Barometric Press.: 32,24 "Hg  
 Signature/Date: Vincent Polletier 2010-07-21

### Previous Calibration Comparison

Date	25-july-13	Acceptable Deviation (5%)	Deviation
y Factor	0,977	0,04885	0,006
Acceptance	Acceptable		

### Current Calibration

Acceptable y Deviation	0,04885
Maximum y Deviation	0,002
Acceptance	Acceptable

### Reference Standard \*

Standard	Model	Standard Test Meter
Calibrator	S/N	02C056244
	Calib. Date	31-mai-13
	Calib. Value	1,0000 y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Vacuum ("Hg)	0,00	0,00	0,00
dH ("H2O)	0,00	0,00	0,00
Initial Reference Meter	118,834	124,049	129,112
Final Reference Meter	124,049	129,112	134,177
Initial DGM	844,651	849,958	855,107
Final DGM	849,958	855,107	860,274
Temp. Ref. Meter ("F), Tr	76,4	77,6	77,6
Temperature DGM ("F), Td	78,0	77,6	78,2
Time (Minutes)	32,0	32,0	32,0
Net Volume Ref. Meter, Vr	5,215	5,063	5,065
Net Volume DGM, Vd	5,307	5,149	5,167
Gas Meter y Factor =	0,986	0,983	0,981
Gas Meter y Factor Deviation (from avg.)	0,002	0,000	0,002
Orifice dH@	0,00	0,00	0,00
Orifice dH@ Deviation (from avg.)	0,000	0,000	0,000

where: 0,16584375

1. Deviation = |Average value for all runs - current run value|
2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb) \times (Td + 460)] / [Vd \times (Pb + (dH / 13,6)) \times (Tr + 460)]$
3.  $dH@ = 0,0317 \times dH / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr]^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272

# Thermal Metering System Calibration

## Y factor for Method 5G sampling

Manufacturer: American Meter Company  
 Model: DTM-200A  
 Serial Number: 98Z332226

**Average Gas  
Meter y Factor**  
**0,987**

Calibration Date: 07-02-13  
 Calibrated by: Vincent Pelletier  
 Calibration Frequency: 6-month  
 Next Calibration Due: 12-31-13  
 Instrument Range: 1,000 cfm  
 Standard Temp.: 75 oF  
 Standard Press.: 29,92 "Hg  
 Barometric Press.: 32,24 "Hg

Signature/Date: Vincent Pelletier 2010-07-21

### Previous Calibration Comparison

Date	25-juin-13	Acceptable	
		Deviation (5%)	Deviation
y Factor	0,986	0,0493	0,001
Acceptance	Acceptable		

### Current Calibration

Acceptable y Deviation	0,0493
Maximum y Deviation	0,003
Acceptance	Acceptable

### Reference Standard \*

Standard	Model	Standard Test Meter
Calibrator	S/N	02C056244
	Calib. Date	21-mai-13
	Calib. Value	1,0000 y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Vacuum ("Hg)	0,00	0,00	0,00
dH ("H <sub>2</sub> O)	0,00	0,00	0,00
Initial Reference Meter	134,195	139,389	144,994
Final Reference Meter	139,389	144,394	150,064
Initial DGM	672,905	678,164	683,842
Final DGM	678,164	683,342	688,987
Temp. Ref. Meter ("F), Tr	77,4	78,2	78,0
Temperature DGM ("F), Td	78,4	77,4	77,8
Time (Minutes)	32,0	35,0	32,0
Net Volume Ref. Meter, Vr	5,194	5,605	5,070
Net Volume DGM, Vd	5,259	5,678	5,145
Gas Meter y Factor =	0,989	0,986	0,985
Gas Meter y Factor Deviation (from avg.)	0,003	0,001	0,002
Orifice dH@	0,00	0,00	0,00
Orifice dH@ Deviation (from avg.)	0,000	0,000	0,000

where: 0,16434375

1. Deviation = |Average value for all runs - current run value|
2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb) \times (Td + 460)] / [Vd \times (Pb + (dH / 13.6)) \times (Tr + 460)]$
3.  $dH@ = 0.0317 \times dH / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr]^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272

Date:

2013-06-20

### Nitrogen

	Calibration gas	Results
CO	0,00%	0,00%
CO2	0,00%	0,00%
O2	0,00%	0,00%

### Ambiant air

	Results
CO	0,00%
CO2	0,00%
O2	21,10%

### Carbon Dioxide

	Calibration gas	Results
CO	0,00%	0,28%
CO2	19,80%	19,98%
O2	0,00%	0,00%

### Carbon monoxide

	Calibration gas	Results
CO	0,996%	0,98%
CO2	0,00%	0,00%
O2	0,00%	0,00%

  
Vincent Pelletier



# CERTIFICATE OF NIST TRACEABLE CALIBRATION

Calibration Certificate No: 24761

## Customer Information

Customer: SBI St-Augustin

Address : 250, De Copenhague

Doors 11-12

St-Augustin-de-Desmaures

Customer PO #: 24026



**LABORATORY  
ACCREDITATION  
BUREAU**  
**ACCREDITED**

Certificate # L2115-1 Calibration

**ISO 17025-2005 ACCREDITED**

## Calibration Procedure Information

Procedure ID: GTP RH/Temp Cal

Revision #: 3

Revision Date: 9/14/2010

## Calibration Standards Information

<u>Graffel ID</u>	<u>Manufacturer</u>	<u>Model #</u>	<u>Description</u>	<u>CAL Due</u>
10198	Thunder Scientific	1200	Humidity Generator-Pressure	6/22/2011
10199	Thunder Scientific	1200	Humidity Generator-Temperature	6/22/2011
60030	Parascientific	760-100A	Pressure, 100 psia	8/24/2011
10160	HOBO	U12-011	Environment Monitor System	6/22/2011

## Sensor Information

Manufacturer: AMPROBE

Description: RH Meter

Method Used: RH Chamber

Model #: TH-3

Rated Accuracy:  $\pm 3$  Difference

Accuracy Specified By: Amprobe

Instrument ID#: SBI-212

Range: 0 to 100 %RH

Condition: Acceptable

Serial #: 100906351

Comments: Calibration Date: 03-24-2011

*The instrument(s) listed on this certificate have been calibrated against standards traceable to the National Institute of Standards and Technology (NIST) or compared to nationally or internationally recognized consensus standards. The reported calibration uncertainty has a confidence level of 95% (K=2). A calibration uncertainty ratio of 4:1 was maintained unless required uncertainty support by analysis. Graffel, Inc. Quality Assurance System complies with applicable requirements of ISO/IEC-17025-2005, ANSI/NCCL Z540-1-1994 and ISO 9002, 1994(E). All results contained within this certification relate only to item(s) calibrated. This certificate shall not be reproduced except in full and with the written consent of Graffel, Inc.*

Performed By: 

Scott Pickett  
Calibration Technician

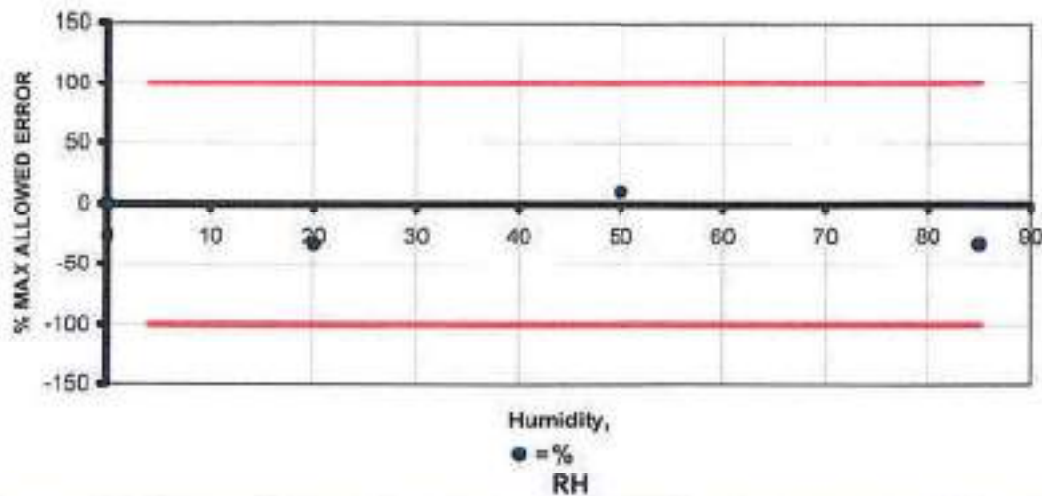
Date: 3-24-11

# ATTACHMENT TO CALIBRATION CERTIFICATE 24761 AS FOUND CALIBRATION DATA

Page 2 of 2

Reading From Standard, % RH	Lower Limit of Meter Reading, % RH	Measured Reading From Meter, % RH	Upper Limit of Meter Reading, % RH	Error, % RH	Uncertainty, % RH	Status
20.00	17.00	19.0	23.00	-1.00	0.50	Pass
50.00	47.00	50.3	53.00	0.30	0.50	Pass
85.00	82.00	84.0	88.00	-1.00	1.00	Pass

ERROR CHART



Instrument Specifications		
Upper Measurement Limit	100	% RH
Lower Measurement Limit	0	% RH
Rated Accuracy	3	% RH
Laboratory Conditions		
Pressure	14.16	psia
Relative Humidity	37.54	% RH
Temperature	71.53	F



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## NIST Traceable Calibration Data Sheet

Graftel, LLC, 870 Cambridge Drive, Elk Grove Village, IL 60007  
P. 847-364-2600 F. 847-364-2899



# CERTIFICATE OF NIST TRACEABLE CALIBRATION

Calibration Certificate No: 24762

## Customer Information

Customer: SBI St-Augustin

Address : 250, De Copenhague

Doors 11-12

St-Augustin-de-Desmaures

Customer PO #: 24026



**LABORATORY  
ACCREDITATION  
BUREAU**  
**ACCREDITED**

Certificate # L2115-1 Calibration

**ISO 17025-2005 ACCREDITED**

## Calibration Procedure Information

Procedure ID: GTP RH/Temp Cal

Revision #: 3

Revision Date: 9/14/2010

## Calibration Standards Information

<u>Graffel ID</u>	<u>Manufacturer</u>	<u>Model #</u>	<u>Description</u>	<u>CAL Due</u>
10198	Thunder Scientific	1200	Humidity Generator-Pressure	6/22/2011
10199	Thunder Scientific	1200	Humidity Generator-Temperature	6/22/2011
60030	Parascientific	760-100A	Pressure, 100 psia	8/24/2011
10160	HOBO	U12-011	Environment Monitor System	6/22/2011

## Sensor Information

Manufacturer: AMPROBE

Description: RH Meter

Method Used: RH Chamber

Model #: TH-3

Rated Accuracy:  $\pm 3$  Difference

Accuracy Specified By: Amprobe

Instrument ID#: SBI-213

Range: 0 to 100 %RH

Condition: Acceptable

Serial #: 101004044

Comments: Calibration Date: 03-24-2011

*The instrument(s) listed on this certificate have been calibrated against standards traceable to the National Institute of Standards and Technology (NIST) or compared to nationally or internationally recognized consensus standards. The reported calibration uncertainty has a confidence level of 95% (K=2). A calibration uncertainty ratio of 4:1 was maintained unless required uncertainty support by analysis. Graffel, Inc. Quality Assurance System complies with applicable requirements of ISO/IEC-17025-2005, ANSI/NCSL Z540-1-1994 and ISO 9002, 1994(E). All results contained within this certification relate only to item(s) calibrated. This certificate shall not be reproduced except in full and with the written consent of Graffel, Inc.*

Performed By:

  
Scott Pickett  
Calibration Technician

Date:

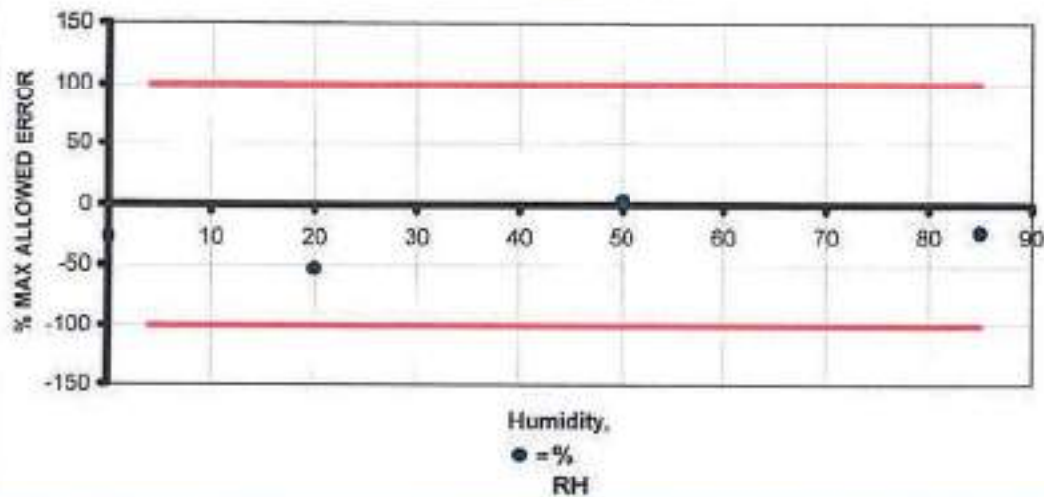
3-24-11

# ATTACHMENT TO CALIBRATION CERTIFICATE 24762 AS FOUND CALIBRATION DATA

Page 2 of 2

Reading From Standard, % RH	Lower Limit of Meter Reading, % RH	Measured Reading From Meter, % RH	Upper Limit of Meter Reading, % RH	Error, % RH	Uncertainty, % RH	Status
20.00	17.00	18.4	23.00	-1.60	0.50	Pass
50.00	47.00	50.1	53.00	0.10	0.50	Pass
85.00	82.00	84.3	88.00	-0.70	1.00	Pass

ERROR CHART



## Instrument Specifications

Upper Measurement Limit	100	% RH
Lower Measurement Limit	0	% RH
Rated Accuracy	3	% RH

## Laboratory Conditions

Pressure	14.16	psia
Relative Humidity	37.54	% RH
Temperature	71.53	F



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Flow - Humidity - Temperature - Pressure - Design - Consulting - Engineering

## NIST Traceable Calibration Data Sheet

Graftel, LLC, 870 Cambridge Drive, Elk Grove Village, IL 60007  
P. 847-364-2600 F. 847-364-2899



# Report of Calibration

As Found / As Left



Procedure (RUN): Low Pressure: CAL VER /Ruska 7250LP: Revision: 1.1.A

Page 1 of 2

## UUT

Made by: Dwyer  
Model: 2000-00  
Serial No.: W80111CF89  
ID No.: SBI-024  
Description: Pressure Gauge

## Calibration

Report No.: AC13011280-W80111CF89  
Adjusted: No  
Condition: In Tolerance  
Calibration Date: 30-Jan-2013  
Calibration Due: 30-Jan-2014

## Customer

STOVE BUILDER INTERNATIONAL  
INC.  
250 RUE DE COPENHAGUE  
ST-AUSTIN-DE-DESMARES, QC  
G3A 2H3

## Environment

Temperature: 23.3°C  
Humidity: 38%RH



**STATEMENT OF UNCERTAINTY:** The reported expanded uncertainty of measurement is stated as the standard measurement uncertainty multiplied by the coverage factor  $K = 2$ , which for a normal distribution corresponds to a coverage probability of approximately 95 percent. Alpha Controls certifies this instrument was calibrated on the date shown using standards traceable to NIST/NRC or accepted intrinsic standards and in compliance with ISO/IEC-17025:2005 and ANSI/NCSL Z540-1.

Any statement of compliance is made without taking measurement uncertainty into account and is based on UUT performance against required tolerance only. The customer must ensure equipment calibrated meets the intended use.

Tolerance is based on manufacturer specification if not stated otherwise. Calibration results relate to items calibrated only.

## STANDARDS

Instrument	Model	ID No./Serial No.	Traceability No.	Recall Date
Low Pressure Calibrator	Ruska 7250LP	PRE-CAL-06	1500138932/1500138934	20-Aug-2013

## REMARKS:

Calibrated in vertical position.

Performed by:

Anthony Morra  
Anthony Morra

Reviewed by:

Slava Peciurov  
Slava Peciurov

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# Report of Calibration

As Found / As Left



Procedure (RUN): Low Pressure: CAL VER /Ruska 7250LP: Revision: 1.1.A

Page 2 of 2

## UUT

Made by: Dwyer  
Model: 2000-00  
Serial No.: W80111CF89  
ID No.: SBI-024  
Description: Pressure Gauge

## Calibration

Report No.: AC13011280-W80111CF89  
Adjusted: No  
Condition: In Tolerance  
Calibration Date: 30-Jan-2013  
Calibration Due: 30-Jan-2014

Test Description	STD	UUT	Error	Tolerance	Units	P/F	Uncertainty
LOW PRESSURE TEST							
0.0000 inH2O	0.0000	0.000	0.00000	±0.0100	inH2O	Pass	5.97e-004
0.0490 inH2O	0.0490	0.050	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.0990 inH2O	0.0990	0.100	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.1490 inH2O	0.1490	0.150	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.1990 inH2O	0.1990	0.200	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.2510 inH2O	0.2510	0.250	-0.00100	±0.0100	inH2O	Pass	5.97e-004
0.1990 inH2O	0.1990	0.200	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.1490 inH2O	0.1490	0.150	0.00100	±0.0100	inH2O	Pass	5.97e-004
0.0970 inH2O	0.0970	0.100	0.00300	±0.0100	inH2O	Pass	5.97e-004
0.0470 inH2O	0.0470	0.050	0.00300	±0.0100	inH2O	Pass	5.97e-004
0.0000 inH2O	0.0000	0.000	0.00000	±0.0100	inH2O	Pass	5.97e-004

END OF REPORT

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Alpha Controls and Instrumentation, Suite 6, 361 Steelcase Rd. West, Markham, Ontario L3R 3V8

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Form: RDC101 Rev 6



# Report of Calibration

As Found / As Left



Procedure (RUN): Low Pressure: CAL VER /Ruska 7250LP: Revision: 1.1.A

Page 1 of 2

## UUT

Made by: Dwyer  
Model: 2000-00C  
Serial No.: W46QJM  
ID No.: SBI-117  
Description: Pressure Gauge

## Calibration

Report No.: AC13011280-W46QJM  
Adjusted: No  
Condition: In Tolerance  
Calibration Date: 30-Jan-2013  
Calibration Due: 30-Jan-2014

## Customer

STOVE BUILDER INTERNATIONAL  
INC.  
250 RUE DE COPENHAGUE  
ST-AUSTIN-DE-DESMARES, QC  
G3A 2H3

## Environment

Temperature: 23.4°C  
Humidity: 38%RH



**STATEMENT OF UNCERTAINTY:** The reported expanded uncertainty of measurement is stated as the standard measurement uncertainty multiplied by the coverage factor  $K = 2$ , which for a normal distribution corresponds to a coverage probability of approximately 95 percent. Alpha Controls certifies this instrument was calibrated on the date shown using standards traceable to NIST/NRC or accepted intrinsic standards and in compliance with ISO/IEC-17025:2005 and ANSI/NCSL Z540-1.

Any statement of compliance is made without taking measurement uncertainty into account and is based on UUT performance against required tolerance only. The customer must ensure equipment calibrated meets the intended use.

Tolerance is based on manufacturer specification if not stated otherwise. Calibration results relate to items calibrated only.

## STANDARDS

Instrument	Model	ID No./Serial No.	Traceability No.	Recall Date
Low Pressure Calibrator	Ruska 7250LP	PRE-CAL-06	1500138932/1500138934	20-Aug-2013

## REMARKS:

Calibrated in vertical position.

Performed by:

Anthony Morra  
Anthony Morra

Reviewed by:

Slava Peciurov  
Slava Peciurov

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## UUT

Made by: Dwyer  
Model: 2000-ODC  
Serial No.: W46QJM  
ID No.: SBI-117  
Description: Pressure Gauge

## Calibration

Report No.: AC13011280-W46QJM  
Adjusted: No  
Condition: In Tolerance  
Calibration Date: 30-Jan-2013  
Calibration Due: 30-Jan-2014

Test Description	STD	UUT	Error	Tolerance	Units	P/F	Uncertainty
<b>LOW PRESSURE TEST</b>							
0.0000 inH2O	0.0000	0.000	0.00000	±0.0150	inH2O	Pass	5.97e-004
0.1020 inH2O	0.1020	0.100	-0.00200	±0.0150	inH2O	Pass	5.97e-004
0.2040 inH2O	0.2040	0.200	-0.00400	±0.0150	inH2O	Pass	5.97e-004
0.3050 inH2O	0.3050	0.300	-0.00500	±0.0150	inH2O	Pass	5.97e-004
0.3980 inH2O	0.3980	0.400	0.00200	±0.0150	inH2O	Pass	5.97e-004
0.5000 inH2O	0.5000	0.500	0.00000	±0.0150	inH2O	Pass	5.97e-004
0.3960 inH2O	0.3960	0.400	0.00400	±0.0150	inH2O	Pass	5.97e-004
0.2950 inH2O	0.2950	0.300	0.00500	±0.0150	inH2O	Pass	5.97e-004
0.1950 inH2O	0.1950	0.200	0.00500	±0.0150	inH2O	Pass	5.97e-004
0.0950 inH2O	0.0950	0.100	0.00500	±0.0150	inH2O	Pass	5.97e-004
0.0000 inH2O	0.0000	0.000	0.00000	±0.0150	inH2O	Pass	5.97e-004

END OF REPORT





## Certificat d'étalonnage

### Client

Société : SBI Fabricant de poêles international inc.

Adresse : 250, rue Copenhague

Ville : St-Augustin État/Province : Québec

Code postal : G3A 2V1 Astec Customer ID: C037589001001

### Instrument

Constructeur : Weightronix Modèle de terminal : IND560

Modèle : DSL-8060 # série du terminal: 00927386KL

No de série : B00927386KL # série de l'imprimant: N/A

Capacité : 500 kg LAB

Résolution : 0,02 kg Nbre de Divisions: 25000

Classe : III Procédure utilisée : Canadien

No./ID d'inventaire: SBI-014

Procédure: Le présent certificat est émis conformément aux conditions de certification accordées par l'A2LA, en vertu de la norme ISO/IEC 17025. A2LA a évalué la capacité de mesure du laboratoire et la traçabilité des normes nationales reconnues.

Date de calibrage : 14-mars-2013 Date, prochaine Cal. 31-mars-2014

Signataire autorisé (A2LA) : Dany Carreau Signature: ELECTRONIC SIGNATURE

### Étalons de travail

Retracabilité: Les poids de test utilisés se réfèrent au National Institute of Standards and Technology.

Jeu de poids no :	Traçabilité NIST No.:	Classe ASTM/OIML	Date d'étalonnage :	Date proch. étalonnage
Kit Q	1367024	M1	23-avr-2012	23-avr-2013
55588	M11-0616	M1	27-mars-2012	27-mars-2013
MTP4	MT00346	F1	30-mars-2011	30-mars-2013

**Résultats de mesure**

La température : 22 °C

Les conditions ambiantes ont été vérifiées afin d'assurer l'exactitude de l'étalonnage.

**Test de variation**

1	2
4	3

Poids Appliqués	Position	Avant Réglage	Après Réglage
		Valeur lue	Valeur lue
1: 100 kg	Position 1	99,98 kg	99,98 kg
2: 100 kg	Position 2	100,02 kg	100,02 kg
3: 100 kg	Position 3	100,02 kg	100,02 kg
4: 100 kg	Position 4	99,96 kg	100,00 kg
Erreur maximum :		0,06 kg	0,04 kg
Max Erreur Admissible :		0,10 kg	0,1 kg

**Linéarité**

	Avant réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zero 1,00	0,00 kg	0,00 kg	0,00 kg	0 d	1 d	OUI
2,00	20,00 kg	20,00 kg	0,00 kg	0 d	2 d	OUI
3,00	40,00 kg	40,00 kg	0,00 kg	0 d	2 d	OUI
4,00	100,00 kg	100,02 kg	0,02 kg	1 d	5 d	OUI
Max 5,00	200,00 kg	200,04 kg	0,04 kg	2 d	5 d	OUI

☐ Méthode de substitution utilisée

	Après réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zero 1,00	0,00 kg	0,00 kg	0,00 kg	0 d	1 d	OUI
2,00	20,00 kg	20,00 kg	0,00 kg	0 d	2 d	OUI
3,00	40,00 kg	40,00 kg	0,00 kg	0 d	2 d	OUI
4,00	100,00 kg	99,98 kg	-0,02 kg	1 d	5 d	OUI
Max 5,00	200,00 kg	200,00 kg	0,00 kg	0 d	5 d	OUI

☐ Méthode de substitution utilisée

Un réglage de la balance a été requis

Si non, les résultats "avant réglage" correspondent aux résultats tel que laissé.

☒ OUI

☐ NON

## Répétabilité

Poids appliqués : 100,00 kg

	Chargé	Vide	Différence
1	99,98 kg	0,00 kg	99,98 kg
2	99,98 kg	0,00 kg	99,98 kg
3	99,98 kg	0,00 kg	99,98 kg
Erreur maximale :		0,02 kg	1,0 d
Tolérance :		0,10 kg	5 d

## Incertitude

Mesure de l'incertitude = 0,012 kg

Les meilleures incertitudes représentent les incertitudes étendues selon un facteur de sécurité K=2 générant un niveau de confiance approximatif de 95 %. Des dispositions doivent être prises en matière d'environnement au lieu d'étalonnage, d'incertitude induite par l'article en étalonnage et d'effets indésirables causés par le transport du matériel d'étalonnage. Ces facteurs pourraient entraîner une incertitude plus grande que le BMC.

## Remarques

Aucune.



## Certificat d'étalonnage

### Client

Société : SBI Fabricant de poêles International inc.

Adresse : 250, rue Copenhague

Ville : St-Augustin État/Province : Québec

Code postal : G3A 2V1 Astec Customer ID: C037589001001

### Instrument

Constructeur : SARTORIUS Modèle de terminal : N/A

Modèle : TE214S # série du terminal : N/A

No de série : 25851066 # série de l'imprimant : N/A

Capacité : 210 g LAB

Résolution : 0,0001 g Nbre de Divisions : 2100000

Classe : I Procédure utilisée : Canadien

No./ID d'inventaire : SBI-206

Procédure : Le présent certificat est émis conformément aux conditions de certification accordées par l'A2LA, en vertu de la norme ISO/IEC 17025. A2LA a évalué la capacité de mesure du laboratoire et la traçabilité des normes nationales reconnues.

Date de calibrage : 14-mars-2013 Date, prochaine Cal. 31-mars-2014

Signataire autorisé (A2LA) : Dany Carreau Signature: ELECTRONIC SIGNATURE

### Étalons de travail

Retracabilité : Les poids de test utilisés se réfèrent au National Institute of Standards and Technology.

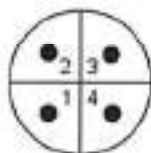
Jeu de poids no. :	Traçabilité NIST No. :	Classe ASTM/OIML	Date d'étalonnage :	Date proch. étalonnage
Kit Q	1367024	M1	23-avr-2012	23-avr-2013
55588	M11-0616	M1	27-mars-2012	27-mars-2013
MTP4	MT00346	F1	30-mars-2011	30-mars-2013



**Résultats de mesure**

La température : 22 °C

Les conditions ambiantes ont été vérifiées afin d'assurer l'exactitude de l'étalonnage.

**Test de variation**

Poids Appliqués	Position	Avant Réglage	Après Réglage
		Valeur lue	Valeur lue
1: 50 g	Position 1	49,9998 g	50,0000 g
2: 50 g	Position 2	49,9998 g	50,0000 g
3: 50 g	Position 3	49,9999 g	50,0001 g
4: 50 g	Position 4	49,9998 g	50,0000 g
Erreur maximum :		0,0002 g	0,0001 g
Max Erreur Admissible :		0,0003 g	0,0003 g

**Linéarité**

	Avant réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zero 1,00	0,0000 g	0,0000 g	0,0000 g	0 d	1 d	OUI
2,00	0,1000 g	0,1000 g	0,0000 g	0 d	1 d	OUI
3,00	1,0000 g	1,0000 g	0,0000 g	0 d	1 d	OUI
4,00	10,0000 g	9,9999 g	-0,0001 g	1 d	2 d	OUI
5,00	50,0000 g	49,9998 g	-0,0002 g	2 d	3 d	OUI
6,00	100,0000 g	99,9991 g	-0,0009 g	9 d	3 d	NON
Max 7,00	200,0000 g	199,9983 g	-0,0017 g	17 d	3 d	NON

☐ Méthode de substitution utilisée

	Après réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zéro 1,00	0,0000 g	0,0000 g	0,0000 g	0 d	1 d	OUI
2,00	0,1000 g	0,1000 g	0,0000 g	0 d	1 d	OUI
3,00	1,0000 g	1,0000 g	0,0000 g	0 d	1 d	OUI
4,00	10,0000 g	10,0000 g	0,0000 g	0 d	2 d	OUI
5,00	50,0000 g	50,0001 g	0,0001 g	1 d	3 d	OUI
6,00	100,0000 g	100,0000 g	0,0000 g	0 d	3 d	OUI
Max 7,00	200,0000 g	200,0000 g	0,0000 g	0 d	3 d	OUI

☐ Méthode de substitution utilisée

Un réglage de la balance a été requis

Si non, les résultats "avant réglage" correspondent aux résultats tel que laissé.

☒ OUI

☐ NON

## Répétabilité

Poids appliqués : 50,0000 g

	Chargé	Vide	Différence
1	50,0000 g	0,0000 g	50 g
2	50,0001 g	0,0000 g	50,0001 g
3	50,0001 g	0,0000 g	50,0001 g
Erreur maximale :		0,0001 g	1,0 d
Tolérance :		0,0003 g	3 d

## Incertitude

Mesure de l'incertitude = 0,00023 g

Les meilleures incertitudes représentent les incertitudes étendues selon un facteur de sécurité K=2 générant un niveau de confiance approximatif de 95 %. Des dispositions doivent être prises en matière d'environnement au lieu d'étalonnage, d'incertitude induite par l'article en étalonnage et effets indésirables causés par le transport du matériel d'étalonnage. Ces facteurs pourraient entraîner une incertitude plus grande que le BMC.

## Remarques

Aucune.





Accrédité par l'American Association for  
Laboratory Accreditation (A2LA)

CERT.CALIBRATION #1902.02

## Certificat d'étalonnage

### Client

Société : SBI Fabricant de poêles International inc.  
Adresse : 250, rue Copenhagen  
Ville : St-Augustin État/Province : Québec  
Code postal : G3A 2V1 Astec Customer ID: C037589001001

### Instrument

Constructeur : Ohaus Modèle de terminal : N/A  
Modèle : FD15H # série du terminal : N/A  
No de série : B144397174 # série de l'imprimant : N/A  
Capacité : 15000 g LAB  
Résolution : 1 g Nbre de Divisions : 15000  
Classe : III Procédure utilisée : Canadien  
No./ID d'inventaire : SBI-222  
Procédure : Le présent certificat est émis conformément aux conditions de certification accordées par l'A2LA, en vertu de la norme ISO/IEC 17025. A2LA a évalué la capacité de mesure du laboratoire et la traçabilité des normes nationales reconnues.

Date de calibrage : 14-mars-2013 Date, prochaine Cal : 31-mars-2014  
Signataire autorisé (A2LA) : Dany Cereau Signature : ELECTRONIC SIGNATURE

### Étalons de travail

Retracabilité : Les poids de test utilisés se réfèrent au National Institute of Standards and Technology.

Jeu de poids no :	Traçabilité NIST No.:	Classe ASTM/OIML	Date d'étalonnage :	Date proch. étalonnage
Kil Q	1367024	M1	23-avr-2012	23-avr-2013
55588	M11-0616	M1	27-mars-2012	27-mars-2013
MTP4	MT00346	F1	30-mars-2011	30-mars-2013

**Résultats de mesure**

La température : 22 °C

Les conditions ambiantes ont été vérifiées afin d'assurer l'exactitude de l'étalonnage.

**Test de variation**

<input type="checkbox"/> 1	<input type="checkbox"/> 2
<input type="checkbox"/> 4	<input type="checkbox"/> 3

Poids Appliqués	Position	Avant Réglage	Après Réglage
		Valeur lue	Valeur lue
1: 5000 g	Position 1	4999 g	5000 g
2: 5000 g	Position 2	4998 g	5000 g
3: 5000 g	Position 3	4999 g	5000 g
4: 5000 g	Position 4	4999 g	5000 g
Erreur maximum :		1 g	0 g
Max Erreur Admissible :		5 g	5 g

**Linéarité**

	Avant réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zero 1,00	0 g	0 g	0 g	0 d	1 d	OUI
2,00	100 g	100 g	0 g	0 d	1 d	OUI
3,00	1000 g	1000 g	0 g	0 d	2 d	OUI
4,00	2000 g	2000 g	0 g	0 d	2 d	OUI
5,00	5000 g	4999 g	-1 g	1 d	5 d	OUI
6,00	10000 g	9998 g	-2 g	2 d	5 d	OUI
Max 7,00	15000 g	14997 g	-3 g	3 d	5 d	OUI

☐ Méthode de substitution utilisée

	Après réglage					Dans la Tolérance
	Poids Appliqués	Valeur lue	Erreur		Erreur admissible	
Zero 1,00	0 g	0 g	0 g	0 d	1 d	OUI
2,00	100 g	100 g	0 g	0 d	1 d	OUI
3,00	1000 g	1000 g	0 g	0 d	2 d	OUI
4,00	2000 g	2000 g	0 g	0 d	2 d	OUI
5,00	5000 g	5000 g	0 g	0 d	5 d	OUI
6,00	10000 g	10000 g	0 g	0 d	5 d	OUI
Max 7,00	15000 g	15000 g	0 g	0 d	5 d	OUI

☐ Méthode de substitution utilisée

Un réglage de la balance a été requis

Si non, les résultats "avant réglage" correspondent aux résultats tel que laissé.

☒ OUI

☐ NON

## Répétabilité

Poids appliqués : 5000 g

	Chargé	Vide	Différence
1	5000 g	0 g	5000 g
2	5000 g	0 g	5000 g
3	5000 g	0 g	5000 g
Erreur maximale :		0 g	0,0 d
Tolérance :		5 g	5 d

## Incertitude

Mesure de l'incertitude = 0,6 g

Les meilleures incertitudes représentent les incertitudes étendues selon un facteur de sécurité K=2 générant un niveau de confiance approximatif de 95 %. Des dispositions doivent être prises en matière d'environnement au lieu d'étalonnage, d'incertitude induite par l'article en étalonnage et d'effets indésirables causés par le transport du matériel d'étalonnage. Ces facteurs pourraient entraîner une incertitude plus grande que le BMC.

## Remarques

Aucune.

Certificate No: MT00346

**METTLER TOLEDO**

1900 Polaris Pkwy  
Columbus, OH 43240  
1-800-METTLER

**METTLER TOLEDO**



## Mass Calibration Certificate

### Customer Information

Customer Name: Mettler-Toledo QC      City: Anjou  
Address: 9280 Du Parcours      State / Province: QC  
Zip / Postal Code: H1J2Z1

### Measurement and Test Equipment Identification

Serial Number: MTP4      Date Received: 03/13/11  
Manufacturer: Troemner      Condition: Good  
Asset number:      Tolerance Class: ASTM, OIML 6, F1

### Environmental Conditions

Temperature: 20.436 °C      Relative Humidity: 49.887 %RH  
Barometric Pressure: 988.8998 hPa      Air Density: 1.1685 kg/m<sup>3</sup>

The standards used to perform this calibration are traceable to NIST through METTLER TOLEDO traceability number: MT5051

This certificate is issued in accordance with the conditions granted by A2LA under Certificate number 1788.01, which is based on ISO/IEC 17025. A2LA has assessed the measurement capability of the laboratory and its traceability to recognized national standards. All uncertainties in this certificate are reported at a 95% (k=2) confidence factor.

This certificate may not be partially reproduced, except with prior written permission of the issuing laboratory and A2LA.

Calibration Date: 03/30/2011      Next Calibration Due: 03/30/2013

Calibration Technician: Kathy Weatherbie

Signature: 

04/07/2011

Metrology Specialist

Date



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Certificate No: MT00346

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**As Found Data**

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Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Density (g/cm <sup>3</sup> )
5 kg *	(MTP4)	5000.0060	4999.9916	2.0	7.85
5 kg	(MTP4)	5000.0232	5000.0089	2.0	7.85
2 kg	(MTP4)	2000.00054	1999.99481	0.34	7.85
1 kg	(MTP4)	999.998639	999.995772	0.065	7.85
500 g	(MTP4)	499.999773	499.998340	0.044	7.85
200 g *	(MTP4)	199.999566	199.998992	0.020	7.85
200 g	(MTP4)	200.000444	199.999871	0.020	7.85
100 g *	(MTP4)	100.000202	99.999915	0.018	7.85
100 g	(MTP4)	100.000381	100.000094	0.018	7.85
50 g	(MTP4)	49.9999113	49.9997680	0.0086	7.85
20 g *	(MTP4)	20.0000049	19.9999475	0.0054	7.85
20 g	(MTP4)	20.0000019	19.9999446	0.0054	7.85
10 g	(MTP4)	10.0000847	10.0000561	0.0045	7.85
5 g	(MTP4)	5.0000688	5.0000545	0.0020	7.85
2 g *	(MTP4)	2.0000762	2.0000725	0.0015	7.85
2 g	(MTP4)	2.0000555	2.0000498	0.0015	7.85
1 g	(MTP4)	1.0000425	1.0000397	0.0015	7.85
500 mg	(MTP4)	0.4999626	0.4999621	0.0011	7.95
200 mg *	(MTP4)	0.19997458	0.19997439	0.00085	7.95
200 mg	(MTP4)	0.19998619	0.19998500	0.00085	7.95
100 mg	(MTP4)	0.09999607	0.09999598	0.00064	7.95
50 mg	(MTP4)	0.04999361	0.04999357	0.00069	7.95
20 mg	(MTP4)	0.01998330	0.01997741	0.00061	2.70
10 mg	(MTP4)	0.00994911	0.00994618	0.00062	2.70

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Certificate No: MT00346

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**As Left Data**

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Nominal Value&Suffix	Serial Number	True Mass (g)	Conv. Mass (g)	Uncertainty (mg, k = 2)	Density (g/cm <sup>3</sup> )
5 kg *	(MTP4)	5000.0060	4999.9916	2.0	7.85
5 kg	(MTP4)	5000.0232	5000.0089	2.0	7.85
2 kg	(MTP4)	2000.00054	1999.99481	0.34	7.85
1 kg	(MTP4)	999.999639	999.995772	0.065	7.85
500 g	(MTP4)	499.999773	499.998340	0.044	7.85
200 g *	(MTP4)	199.999566	199.998992	0.020	7.85
200 g	(MTP4)	200.000444	199.999871	0.020	7.85
100 g *	(MTP4)	100.000202	99.999815	0.018	7.85
100 g	(MTP4)	100.000381	100.000094	0.018	7.85
50 g	(MTP4)	49.9999113	49.9997680	0.0086	7.85
20 g *	(MTP4)	20.0000049	19.9999475	0.0054	7.85
20 g	(MTP4)	20.0000019	19.9999446	0.0054	7.85
10 g	(MTP4)	10.0000847	10.0000561	0.0045	7.85
5 g	(MTP4)	5.0000688	5.0000545	0.0020	7.85
2 g *	(MTP4)	2.0000782	2.0000725	0.0015	7.85
2 g	(MTP4)	2.0000555	2.0000498	0.0015	7.85
1 g	(MTP4)	1.0000425	1.0000397	0.0015	7.85
500 mg	(MTP4)	0.4999626	0.4999621	0.0011	7.95
200 mg *	(MTP4)	0.19997458	0.19997439	0.00085	7.95
200 mg	(MTP4)	0.19998519	0.19998500	0.00085	7.95
100 mg	(MTP4)	0.09999607	0.09999698	0.00084	7.95
50 mg	(MTP4)	0.04999361	0.04999357	0.00069	7.95
20 mg	(MTP4)	0.01998330	0.01997741	0.00061	2.70
10 mg	(MTP4)	0.00994911	0.00994618	0.00062	2.70



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Certificate No: MT00346

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**Comparators Used**

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#	Equipment Used	Serial Number	Equipment Type	Calibration Due
#6 :	a5XL	B010016731	Automated Mass Comparator	06/30/2011
11# :	a200XL	B010016733	Automated Mass Comparator	06/30/2011
15# :	a1000	B010016732	Automated Mass Comparator	06/01/2011
16# :	KP2004S	1129043661	Comparator	06/02/2011
1# :	PR10003	1115413821	Comparator	06/16/2011

**Comments**

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No Remarks

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Certificate No: MT00346

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## Definitions

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**Nominal Value** - The value as labeled on the weight or defined by shape in accordance with OIML R111 for milligram weights. The number within the parentheses after the nominal value is the serial number of the set to which the weight belongs.

**True Mass** - The mass value of the weight if measured in a vacuum.

**Conventional Mass** - For a mass at 20 °C, "Conventional Mass" is the mass of a reference standard of density 8000 kg/m<sup>3</sup> which it balances in air with a density of 1.2 kg/m<sup>3</sup>. This value should be referenced when testing the accuracy of a weighing device using any of the nominal values contained in this certificate. The As Found results will equal the As Left in cases where no adjustment or replacement was required.

**Uncertainty** - All Uncertainty values are reported at 95% confidence level ( $k=2$ ) . The uncertainty value does not include a component for the affects due to magnetism.

**Tolerance** - The acceptable range of deviation (positive and negative) from the nominal value, including the uncertainty, as defined by ASTM and OIML for the respective classes.

**Density** - The assumed density of the material used by the manufacturer.

**Calibration Process** - The METTLER TOLEDO procedure used to obtain the measurement results. All procedures are based on SOPs as defined in NIST Handbook 145. The same process is used to obtain the As Found and As Left results.

**OOT** - The As Found measurement result combined with the uncertainty exceeded the tolerance for the specified weight class.

**A** - Weight was adjusted after As Found testing to within the appropriate tolerance class.

**R** - The received weight was replaced due to an out of tolerance condition and the weight was not adjustable or the weight for this nominal value was missing.



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Canada**

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Industry Canada

**Mesures  
Canada**

Un organisme  
d'Industrie Canada

District de Québec  
1550, avenue d'Estimauville  
Québec, Québec G1J 6C4

N° du jeu de poids	Emise 2012-04-23	Date d'expiration 2013-04-23
Propriétaire Mettler-Toledo L.L.C.		
Adresse 2435 Watt, porte 15 Québec, Qc G1P 3X2		
Personne ressource Sylvain Dayon	No de téléphone 418-654-0001	

## CERTIFICAT DE DÉSIGNATION


### Étalons gravimétriques

Je soussigné(e), étant autorisé(e) par le ministre d'Industrie à exercer les pouvoirs du ministre d'Industrie conformément à l'article 12 (1) de la Loi sur les poids et mesures,

1) certifie par la présente que l'étalon ou jeu d'étalons a été étalonné conformément à la partie III du Règlement sur les poids et mesures et par rapport à un étalon de référence traçable aux étalons nationaux de mesure du Canada par une chaîne ininterrompue de comparaisons (les étalons nationaux de mesures du Canada sont maintenus par l'Institut des étalons nationaux de mesures (IENM) du Conseil national de recherches du Canada), et

2) désigne ledit étalon ou jeu d'étalons décrits ci-dessous à titre d'étalon(s) local(aux):

Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale
Q118	20 kg	Q128	20 kg	Q138	20 kg	Q148	20 kg
Q119	20 kg	Q129	20 kg	Q139	20 kg	Q149	20 kg
Q120	20 kg	Q130	20 kg	Q140	20 kg	Q150	20 kg
Q121	20 kg	Q131	20 kg	Q141	20 kg	Q151	20 kg
Q122	20 kg	Q132	20 kg	Q142	20 kg		
Q123	20 kg	Q133	20 kg	Q143	20 kg		
Q124	20 kg	Q134	20 kg	Q144	20 kg		
Q125	20 kg	Q135	20 kg	Q145	20 kg		
Q126	20 kg	Q136	20 kg	Q146	20 kg		
Q127	20 kg	Q137	20 kg	Q147	20 kg		

District 28	Certifié par Pascal Turgeon  N° du certificat d'étalonnage 1367024	Désigné par: (Lettres soulées) Guy Tessier (Signature) 	Titre du poste Gestionnaire de district
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Le droit d'auteur de ce certificat appartient à Mesures Canada et ne doit pas être reproduit autrement qu'en totalité sans avoir préalablement obtenu l'autorisation écrite de Mesures Canada.



**Measurement  
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**Mesures  
Canada**

Un organisme  
d'Industrie Canada

District de Québec  
1559, avenue d'Estimauville  
Québec, Québec, G1J 0C4

N° du jeu de poids	Émis le	Date d'expiration
	2012-04-23	2013-04-23
Propriétaire	Mettler-Toledo L.L.C.	
Adresse	2435 Watt, porte 15 Québec, Qc G1P 3X2	
Personne ressource	Sylvain Doyon	
	N° de téléphone	418-654-0001

## CERTIFICAT DE DÉSIGNATION

### Étalons gravimétriques

Je soussigné(e), étant autorisé(e) par le ministre d'Industrie à exercer les pouvoirs du ministre d'Industrie conformément à l'article 13 (1) de la Loi sur les poids et mesures,

1) certifie par la présente que l'étalon ou jeu d'étalons a été étalonné conformément à la partie III du Règlement sur les poids et mesures et par rapport à un étalon de référence traçable aux étalons nationaux de mesure du Canada par une chaîne ininterrompue de comparaisons (les étalons nationaux de mesures du Canada sont maintenus par l'Institut des étalons nationaux de mesures (IENM) du Conseil national de recherches du Canada), et

2) désigne ledit étalon ou jeu d'étalons décrit ci-dessous à titre d'étalon(s) local(aux):

Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale	Numéro d'identification	Valeur Nominale
Q101	20 kg	Q111	20 kg				
Q102	20 kg	Q112	20 kg				
Q103	20 kg	Q113	20 kg				
Q104	20 kg	Q114	20 kg				
Q105	20 kg	Q115	20 kg				
Q106	20 kg	Q116	20 kg				
Q107	20 kg						
Q108	20 kg						
Q109	20 kg						
Q110	20 kg						

District 29	Certifié par Pascal Turgeon  N° du certificat d'étalonnage 1367024	Désigné par (Lettres moulées) Guy Tessier (Signature) 	Titre du poste Gestionnaire de district
----------------	--	--	--

Le droit d'auteur de ce certificat appartient à Mesures Canada et ne doit pas être reproduit autrement qu'en totalité sans avoir préalablement obtenu l'autorisation écrite de Mesures Canada.





**Measurement  
Canada**  
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**Mesures  
Canada**  
Un organisme  
d'Industrie Canada

**Approval and Calibration Services  
Laboratory**  
Standards Building  
161 Tunney's Pasture Driveway  
Ottawa, Ontario  
K1A 0C9

**Laboratoire des services  
d'approbation et d'étalonnage**  
Immeuble des normes  
161, allée Tunney's Pasture  
Ottawa, Ontario  
K1A 0C9

### Certificate of Calibration and Designation

I, the undersigned, being authorized by the Minister of Industry to exercise the power of the Minister of Industry pursuant to Section 13, sub-section 1 of the Weights and Measures Act,

1) hereby certify that the standard or set of standards has been calibrated in accordance with Part III of the Weights and Measures Regulations in relation to a reference standard traceable to the National Measurement Standards of Canada through an unbroken chain of comparisons (the National Measurement Standards are maintained by the Institute of National Measurement Standards (INMS) of the National Research Council of Canada), and

2) designate the said standard or set of standards described below as local standard(s):

Project #: CP-ML-11-0194  
Serial No.: 55588  
Standard Group: Accredited Weight Kits  
Manufacturer: Mettler-Toledo Inc.  
Characteristics: Mettler Toledo Inc. 5kg to 100mg (2 X 5g)  
(Version: 2008/12/10)

### PROCEDURE(S) USED

MC-MA-CP-001 ver. 7.0

### SOFTWARE USED

DTCS ver. 2.3.4

### STANDARD(S) USED

Device	Certificate	Standard Group
874017	M10-0001	BM Metric Mass Standards
ML88025	M11-0082	BM Metric Mass Standards
MS58	M11-0108	BM Metric Mass Standards

Document	Calibrated (YMD) - Etalonné (AMJ)
M11-0616	2012/03/27
Project/Applicant - Projet/Requérant	Recalibration - Date - de réétalonnage
CP-ML-11-0194	2013/03/27
Owner - Propriétaire	
Mettler-Toledo Inc. 110-789 rue King Ouest, suite 220 Sherbrooke QC J1H 1R7	

### Certificat d'Étalonnage et de Désignation

Je, soussigné(e), étant autorisé(e) par le ministre d'Industrie à exercer les pouvoirs du ministre d'Industrie conformément à l'article 13, paragraphe 1 de la Loi sur les poids et mesures,

1) certifie par la présente que l'étalon ou jeu d'étalons a été étalonné conformément à la partie III du Règlement sur les poids et mesures et par rapport à un étalon de référence traçable aux étalons nationaux de mesure du Canada par une chaîne ininterrompue de comparaisons (les étalons nationaux de mesures du Canada sont maintenus par l'Institut des étalons nationaux de mesures (IENM) du Conseil national de recherches du Canada), et

2) désigne ledit étalon ou jeu d'étalons décrit ci-dessous à titre d'étalon(s) local(aux):

No. Projet: CP-ML-11-0194  
No. de série: 55588  
Groupe d'étalons: Jeux de poids accrédités  
Fabricant: Mettler-Toledo Inc.  
Caractéristiques: Mettler Toledo Inc. 5kg à 100mg (2 X 5g)  
(Version: 2008/12/10)

### PROCÉDURE(S) UTILISÉ(S)

MC-MA-CP-001 ver. 7.0

### LOGICIEL(S) UTILISÉ(S)

SECI ver. 2.3.4

### ÉTALON(S) UTILISÉ(S)

Instrument	Certificat	Groupe d'étalons
874017	M10-0001	BM Étalons de masse - syst. mé
ML88025	M11-0082	BM Étalons de masse - syst. mé
MS58	M11-0108	BM Étalons de masse - syst. mé

Calibrated by: Denis D'Aoust  
Étalonné par: Legal Metrologist  
Métrologue légal

Designated by: Ronald Peasley  
Désigné par: Senior Engineer - Gravimetry  
Ingénieur principal intérimaire - Gravimétrie

Date

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Industry Canada

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d'Industrie Canada

Document	Calibrated (CMC) - Étalonné (AMh)
M11-0616	2012/03/27
Project/Applicant - Projet/Requérant	Recalibration - Date de réétalonnage
CP-ML-11-0194	2013/03/27
Mettler-Toledo Inc.	

## VERIFICATION VALUES - VALEURS D'ESSAI

Identification Number Numéro d'identification	Nominal Value Valeur nominale
TM1	5 kg
TM2	5 kg
TM1	2 kg
TM2	2 kg
TM	1 kg
TM1	500 g
TM2	500 g
TM3	500 g
TM4	500 g
TM1	200 g
TM2	200 g
TM	100 g
A6	50 g
A5	20 g
A4	10 g
A3*	10 g
A1	5 g
A2*	5 g
TM*	2 g
TM**	2 g
489A	1 g
	500 mg
*	500 mg
	200 mg
*	200 mg
	100 mg

### NOTES:

All weights listed above were verified.

All values are expressed in conventional mass, as defined by the Organisation internationale de métrologie légale (OIML): "The conventional value of the result of weighing a body in air is equal to the mass of a standard, of conventionally chosen density (8000 kg/m<sup>3</sup>), at a conventionally chosen temperature (20°C), which balances this body at this reference in air of conventionally chosen density (1.2 kg/m<sup>3</sup>)."

The applied standard tolerances are those established in Section 54 and set out in Schedule IV, Part III and IV of the Weights and Measures Regulations.

### NOTES:

Tous les poids ci-haut mentionnés ont été étalonnés.

Toutes les valeurs sont exprimées en masse conventionnelle qui est définie par l'Organisation internationale de métrologie légale (OIML) comme suit: "La valeur conventionnelle du résultat de l'action de peser un corps dans l'air est égale à la masse d'un étalon, de densité conventionnellement choisie (8000 kg/m<sup>3</sup>), à une température choisie conventionnellement (20°C), qui permet d'équilibrer ce corps à cette température de référence dans l'air de densité choisie conventionnellement (1.2 kg/m<sup>3</sup>)."

Les marges de tolérance appliquées sont établies à l'article 54 et décrites à l'annex IV, partie III et IV du Règlement sur les poids et mesures.

Fair Measure  
For All



La mesure juste  
pour tous



Ulrich Métrologie inc.  
Ulrich Metrology Inc.  
9012, Côte-de-Liesse  
Montréal (Québec) H8T 1A1

Tel. (514) 831-8853  
Fax (514) 631-6122  
info@ulrich.ca  
www.ulrich.ca



ACCREDITATION  
ISO 17025  
SCC Scope Number 220

## CALIBRATION CERTIFICATE

Certificate no.: 349496  
Identification: SBI-096  
Description: CALIBRATOR, OMEGA CL23A  
Size: TC K/J/T  
Manufacturer: OMEGA  
Model no.: CL23A  
Serial no.: T-256137

Calibration date: January 21, 2013  
Certificate issued: January 31, 2013  
Interval: 12 months  
Due date: January 21, 2014  
Procedure no.: MET/CAL  
Environment: CLAS Type 2 Laboratory  
Temperature:  $23 \pm 2^{\circ}\text{C}$   
Humidity: 35 - 55% RH  
Metrologist: BEN

Property of: SBI  
250 RUE DE COPENHAGUE  
ST-AUGUSTIN-DE-DESMAURES, QC G3A 2H3

Approved by:

David Llorens, Quality Manager

*This calibration certificate is issued in accordance with the applicable requirements of ISO/IEC 17025 and Ulrich Metrology's quality manual (QM-08). Measurement results provided are traceable to either the National Research Council Canada (NRC), the National Institute of Standards and Technology (NIST), a national laboratory of another country signatory to the CIPM Mutual Recognition Arrangement (MRA), or a calibration laboratory accredited by an accrediting body with which Canada has an equivalence agreement.*

### CALIBRATION STANDARDS

See notes below.

### MEASUREMENT UNCERTAINTY

The above listed instrument meets or exceeds all specifications as stated in the reference procedure, unless noted otherwise. For measurement results associated with the conformance to a tolerance, the uncertainty in the measurement system did not exceed 25% (4:1 test uncertainty ratio) of the acceptable tolerance for each characteristic calibrated, unless otherwise noted in the report.

### CALIBRATION DATA

See next page for measurement results.

### Notes:

*This certificate replaces certificate 347729. The DATA from 347729 is still valid and unchanged.*

### EQUIPMENT RECEIVED OUT OF SPECIFICATIONS.

*Failed multiple calibrator outputs.*

*ADJUSTED.*

The Calibration Laboratory Accreditation Service (CLAS) of the National Research Council of Canada (NRC) has assessed and certified specific calibration capabilities of this laboratory and traceability to the International System of Units (SI) or to standards acceptable to the CLAS program. This certificate of calibration is issued in accordance with the conditions of calibration granted by CLAS and the conditions of accreditation granted by the Standards Council of Canada (SCC). Neither CLAS nor SCC guarantees the accuracy of individual calibrations by a certified laboratory.





Ulrich Metrology Inc.  
Ulrich Metrology Inc.  
6012, Côte-de-Liesse  
Montréal (Québec) H8T 1A6

Tél. (514) 631-0053  
Fax (514) 631-8122  
info@ulrich.ca  
www.ulrich.ca

## CALIBRATION DATA

Certificate no.: 347729  
Identification: SBI-096  
Description: CALIBRATOR THERMOMETER  
Serial no.: T-256137  
Procedure: Omega CL23A: 5520A-M

Result: FAIL  
Condition: AS-FOUND

### CALIBRATION STANDARDS

Identification	Description	Manufacturer	Model no.	Cal. Date	Due Date
7870009	CALIBRATOR	FLUKE	5520A	2012/03/02	2013/03/02

### MEASUREMENT RESULTS (Per MET/CAL)

PARAMETER	TRUE VALUE	TEST RESULT	ACCEPTANCE LIMITS LOW	HIGH	PASS/ FAIL	TOR
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Temperature measurements are performed by  
electrical simulation.

#### DISPLAY CALIBRATION

Did all segments of the display illuminate?

Result of Operator Evaluation

PASS

#### THERMOMETER CALIBRATION

K Type Thermocouple

-200.0degF	-200.7	-201.0	-199.0	PASS	1.7
-60.0degF	-60.4	-61.0	-59.0	PASS	3.1
-40.0degF	-40.4	-40.5	-39.5	PASS	1.5
32.0degF	31.5	31.5	32.5	PASS	1.7
1240.0degF	1239.5	1239.5	1240.5	PASS	1.1
1260.0degF	1259.5	1259.5	1260.5	PASS	1.1
2500.0degF	2499.3	2499.0	2501.0	PASS	1.4

J Type Thermocouple

-200.0degF	-200.5	-201.0	-199.0	PASS	2.1
-60.0degF	-60.2	-61.0	-59.0	PASS	3.5
-40.0degF	-40.3	-40.5	-39.5	PASS	1.7
32.0degF	31.6	31.5	32.5	PASS	2.0
1240.0degF	1239.5	1239.5	1240.5	PASS	1.6
1260.0degF	1259.5	1259.5	1260.5	PASS	1.6
1400.0degF	1399.5	1399.4	1400.6	PASS	1.8

T Type Thermocouple

-200.0degF	-199.9	-201.0	-199.0	PASS	2.3
-60.0degF	-59.8	-61.0	-59.0	PASS	2.3
-40.0degF	-40.0	-40.5	-39.5	PASS	1.2
32.0degF	32.0	31.5	32.5	PASS	1.7
750.0degF	749.9	749.5	750.5	PASS	2.0

#### CALIBRATOR CALIBRATION

K Type Thermocouple

-200.0degF	-199.2	-201.0	-199.0	PASS	1.7
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Ulrich Metrologie Inc.  
Ulrich Metrology Inc.  
9012, Côte-de-l'Église  
Montréal (Québec) H8T 1A1

Tél. (514) 631-8003  
Fax (514) 631-8122  
info@ulrich.ca  
www.ulrich.ca

PARAMETER	TRUE	TEST	ACCEPTANCE LIMITS		PASS/	TUR
	VALUE	RESULT	LOW	HIGH	FAIL	
-60.0degF		-59.6	-61.0	-59.0	PASS	3.1
-40.0degF		-39.5	-40.5	-39.5	PASS	1.5
32.0degF		32.3	31.5	32.5	PASS	1.7
1240.0degF		1239.6	1239.5	1240.5	PASS	1.1
1260.0degF		1259.6	1259.5	1260.5	PASS	1.1
2500.0degF		2498.7	2499.0	2501.0	FAIL	1.4
J Type Thermocouple						
-200.0degF		-199.6	-201.0	-199.0	PASS	2.1
-60.0degF		-59.9	-61.0	-59.0	PASS	3.5
-40.0degF		-39.8	-40.5	-39.5	PASS	1.7
32.0degF		32.0	31.5	32.5	PASS	2.0
1240.0degF		1239.6	1239.5	1240.5	PASS	1.6
1260.0degF		1259.6	1259.5	1260.5	PASS	1.6
1400.0degF		1399.3	1399.4	1400.6	FAIL	1.8
F Type Thermocouple						
-200.0degF		-197.5	-201.0	-199.0	FAIL	2.3
-60.0degF		-59.9	-61.0	-59.0	PASS	2.3
-40.0degF		-39.8	-40.5	-39.5	PASS	1.2
32.0degF		31.9	31.5	32.5	PASS	1.7
750.0degF		749.6	749.5	750.5	PASS	2.0

End of Test Data





Ulrich Micrologie Inc.  
Ulrich Metrology Inc.  
9812, Côte-de-Leslie  
Montréal (Québec) H9T 1A1

Tél. (514) 631-8853  
Fax (514) 631-8122  
info@ulrich.ca  
www.ulrich.ca

## CALIBRATION DATA

Certificate no.: 347729  
Identification: SBI-096  
Description: CALIBRATOR THERMOMETER  
Serial no.: T-256137  
Procedure: Omega CL23A: 5520A-M

Result: PASS  
Condition: AS-LEFT

### CALIBRATION STANDARDS

Identification	Description	Manufacturer	Model no.	Cal. Date	Due Date
7870009	CALIBRATOR	FLUKE	5520A	2012/03/02	2013/03/02

### MEASUREMENT RESULTS (Per MET/CAL)

PARAMETER	TRUE VALUE	TEST RESULT	ACCEPTANCE LIMITS LOW	HIGH	PASS/ FAIL	TOR
-----------	---------------	----------------	-----------------------------	------	---------------	-----

Temperature measurements are performed by  
electrical simulation.

#### DISPLAY CALIBRATION

Did all segments of the display illuminate?

Result of Operator Evaluation

PASS

#### THERMOMETER CALIBRATION

##### K Type Thermocouple

-200.0degF	-200.3	-201.0	-199.0	PASS	1.7
-60.0degF	-60.1	-61.0	-59.0	PASS	3.1
-40.0degF	-40.1	-40.5	-39.5	PASS	1.5
32.0degF	31.8	31.5	32.5	PASS	1.7
1240.0degF	1239.9	1239.5	1240.5	PASS	1.1
1260.0degF	1259.9	1259.5	1260.5	PASS	1.1
2500.0degF	2500.0	2499.0	2501.0	PASS	1.4

##### J Type Thermocouple

-200.0degF	-200.3	-201.0	-199.0	PASS	2.1
-60.0degF	-60.1	-61.0	-59.0	PASS	3.5
-40.0degF	-40.1	-40.5	-39.5	PASS	1.7
32.0degF	31.9	31.5	32.5	PASS	2.0
1240.0degF	1239.9	1239.5	1240.5	PASS	1.6
1260.0degF	1259.9	1259.5	1260.5	PASS	1.6
1400.0degF	1399.9	1399.4	1400.6	PASS	1.8

##### T Type Thermocouple

-200.0degF	-199.7	-201.0	-199.0	PASS	2.3
-60.0degF	-59.6	-61.0	-59.0	PASS	2.3
-40.0degF	-39.7	-40.5	-39.5	PASS	1.2
32.0degF	32.2	31.5	32.5	PASS	1.7
750.0degF	750.0	749.5	750.5	PASS	2.0

#### CALIBRATOR CALIBRATION

##### K Type Thermocouple

-200.0degF	-199.6	-201.0	-199.0	PASS	1.7
------------	--------	--------	--------	------	-----





Ulrich Micrologix Inc.  
Ulrich Metrology Inc.  
6012, Côte-de-Liesse  
Montréal (Québec) H8T 1A1

Tél. (514) 631-0003  
Fax (514) 631-0122  
info@ulrich.ca  
www.ulrich.ca

PARAMETER	TRUE	TEST	ACCEPTANCE LIMITS		PASS/	TUR
	VALUE	RESULT	LOW	HIGH	FAIL	
-60.0degF		-59.8	-61.0	-59.0	PASS	3.1
-40.0degF		-39.8	-40.5	-39.5	PASS	1.5
32.0degF		32.0	31.5	32.5	PASS	1.7
1240.0degF		1240.2	1239.5	1240.5	PASS	1.1
1260.0degF		1260.3	1259.5	1260.5	PASS	1.1
2500.0degF		2500.6	2499.0	2501.0	PASS	1.4
J Type Thermocouple						
-200.0degF		-200.0	-201.0	-199.0	PASS	2.1
-60.0degF		-60.1	-61.0	-59.0	PASS	3.5
-40.0degF		-40.0	-40.5	-39.5	PASS	1.7
32.0degF		31.9	31.5	32.5	PASS	2.0
1240.0degF		1240.3	1239.5	1240.5	PASS	1.6
1260.0degF		1260.2	1259.5	1260.5	PASS	1.6
1400.0degF		1400.1	1399.4	1400.6	PASS	1.8
T Type Thermocouple						
-200.0degF		-200.5	-201.0	-199.0	PASS	2.3
-60.0degF		-60.3	-61.0	-59.0	PASS	2.3
-40.0degF		-40.0	-40.5	-39.5	PASS	1.2
32.0degF		31.9	31.5	32.5	PASS	1.7
750.0degF		750.0	749.5	750.5	PASS	2.0

End of Test Data

## **Appendix E: Pictures**













**Appendix F:** Test data  
Run 1

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 25, 2013
Test Run Number:	1

## EPA Method 28 Pre Burn Data

Coal Bed Range	1.8	to	2.2
----------------	-----	----	-----

Average Firebox Temp, °F	321.46
--------------------------	--------

Final Coal Bed Wt, lb	1.93
-----------------------	------

Interval		Temperature Data											
Time													
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet	Flue Draft	Fuel Weight	Weight Loss
0	0	88.49	198.7	812.9	575	507.7	577.3	471.1	577.1			2.82	0.89
1	10	85.8	121.8	365.4	517.5	512.3	582.7	489.9	548.5			2.53	0.19
2	20	84	109.8	309.8	456.2	493.5	512.7	437.8	526.8			2.61	0.02
3	30	82.62	104	282.7	409.7	470.8	466.5	402.9	482			2.53	0.08
4	40	82.21	97.87	265.3	376.4	447	430.2	372.9	445.9			2.46	0.07
5	50	76.19	88.37	251.0	349.1	424.1	399.9	348.2	418.3			2.35	0.11
6	60	73.59	84.98	235.1	326.9	404.8	374.7	326.7	396.2			2.23	0.12
7	70	73.1	83.73	225.7	309.4	388.8	354.7	308.8	377.2			2.07	0.16
8	80	76.8	92.41	216.9	294.3	375	338.8	293.6	360			1.97	0.10
9	90	72.32	101.8	230.7	295.3	364.3	328.2	285.8	343.7			1.93	0.04
10													
11													
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30													

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_





TEST DATA  
EPA METHOD 5G-3

Gas Particulate Sampling Data

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 25, 2013
Test Run Number:	1

Barometer, In. Hg	RH, %	Sample Box Correction (Y) Factors
Start	29.70	Meter Box (A) 0.977
End	29.70	Meter Box (B) 0.986
Duration of Test, Min	190	

Leak Check, cfm @ in Hg
Train A 0.002506
Train B 0.003205

Maximum Vacuum
Train A 0.00
Train B 0.00

Time	Particulate Sampling Data											
	Tunnel Delta-P	Train A Delta-H	Train B Delta-H	Flue Draft	Fuel Weight	Weight Loss	Train A Volume	Train B Volume	Train A Proportional Rate	Train B Proportional Rate	Train A Vacuum, In. Hg	Train B Vacuum, In. Hg
0	0.013	0.00	0.00	0.035	8.86	8.86	679.862	510.362	100.07	100.15	0.00	0.00
10	0.013	0.00	0.00	0.030	8.51	0.35	681.481	511.877	101.92	99.40	0.00	0.00
20	0.013	0.00	0.00	0.035	8.20	0.31	683.090	513.380	100.99	98.33	0.00	0.00
30	0.013	0.00	0.00	0.040	7.69	0.51	684.656	514.845	98.58	96.18	0.00	0.00
40	0.013	0.00	0.00	0.040	7.28	0.41	686.292	516.435	102.95	104.24	0.00	0.00
50	0.013	0.00	0.00	0.050	6.22	1.06	687.942	518.040	104.78	106.25	0.00	0.00
60	0.013	0.00	0.00	0.070	4.80	1.42	689.586	519.645	105.42	107.29	0.00	0.00
70	0.013	0.00	0.00	0.070	3.46	1.34	691.230	521.244	105.63	107.11	0.00	0.00
80	0.013	0.00	0.00	0.065	2.52	0.94	692.842	522.845	103.07	106.73	0.00	0.00
90	0.013	0.00	0.00	0.055	1.97	0.55	694.441	524.431	101.61	105.07	0.00	0.00
100	0.013	0.00	0.00	0.055	1.58	0.39	696.075	525.952	103.45	100.39	0.00	0.00
110	0.015	0.00	0.00	0.050	1.31	0.27	697.662	527.206	91.39	75.29	0.00	0.00
120	0.015	0.00	0.00	0.045	1.13	0.18	699.277	528.579	92.77	82.23	0.00	0.00
130	0.015	0.00	0.00	0.045	0.93	0.20	700.885	530.187	92.24	96.16	0.00	0.00
140	0.013	0.00	0.00	0.040	0.74	0.19	702.505	531.949	101.74	115.34	0.00	0.00
150	0.015	0.00	0.00	0.040	0.55	0.19	704.110	533.604	91.94	98.81	0.00	0.00
160	0.013	0.00	0.00	0.040	0.36	0.19	705.716	535.131	100.70	99.80	0.00	0.00
170	0.013	0.00	0.00	0.040	0.20	0.16	707.336	536.785	101.52	108.04	0.00	0.00

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 25, 2013
Test Run Number:	1

Barometer, In. Hg		RH, %	Sample Box Correction (y) Factors	
Start	29.74		Meter Box (A)	0.977
End	29.70		Meter Box (B)	0.986
Duration of Test, Min			190	

Leak Check, cfm @ in Hg	
Train A	Train B
0.0026	0.0030

Maximum Vacuum	Train A	Train B
	0.00	0.00

[illegible]

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



[illegible]

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 25, 2013
Test Run Number:	1

Calibration Reference ID	180-463	
Set meter to Species 1	12%	12.0
Set Temperature to 70F	22%	22.0
Set pin setting to 444		

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI214	Time:	9:50	Temp., °F:	75
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	1.03	20.4	20.1	20.9
2	9.00	1.02	20.7	20.2	20.9
3	9.00	1.00	20.6	20.1	20.5
4	9.00	0.99	20.3	20.2	20.3
5	17.00	1.54	20.4	19.8	20.2
6	17.00	1.62	19.8	19.9	19.4
7	17.00	1.77	20.9	20.1	20.9
8	17.00	1.78	21.1	19.8	20.9
9	17.00	1.77	21.0	20.3	20.9
10					
11					
12					
Total Weight		12.5	Average, %db		20.4

Allowable Fuel Load Range: 8.4 to 10.1

TEST FUEL LOAD PROPERTIES					
Eq. ID No.:	SBI214	Time:	11:00	Temp., °F:	75
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis	
		2x4	4x4		
1	17.00	2.46		20.6	19.9
2	17.00	2.34		20.6	20.3
3	17.00	1.96		20.2	18.9
4	17.00	2.10		21.3	20.8
5					
6					
7					
8					
Totals		8.9	0.0		
% of Weight		100	0		
Total weight, wet, lb.		8.86		Average Moisture, dry	20.44
Total weight, dry, kg		3.34		Average Moisture, wet	16.97

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

[Print Report](#)

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 25, 2013  
 Test Run Number: 1

Dry Burn-Rate, kg/hr:		1.05
Emission-Rate, g/hr:		3.09
Adjusted Emission-Rate, g/hr :		4.64
Duration of Test, Minutes		190
Dry Gas Meter Standardization		Train A Train B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>		679.862 510.362
Dry Gas Meter Ending Reading, ft <sup>3</sup>		710.54 539.792
Barometric Pressure Correction Factor		0.993 0.993
Dry Gas Meter Calibration Factors (γ factors)		0.977 0.986
Dry Gas Meter Temperature Factors		0.969 0.969
Dry Gas Meter Delta-H Correction Factors		1.000 1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>		28.825 27.923
Dilution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm		141.188
Total Tunnel Volume, scf		26825.625
Emission Calculations		Train A Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)		930.650 960.710
Sample Particulate Mass, mg		10.7 10.0
Total Emissions, grams		9.958 9.607
Emission-Rate, g/hr		3.14 3.03
Adjusted Emission Rates, g/hr		4.71 4.57
Deviation, %		1.49%
Operating Parameters		Train A Train B
Max Filter Temperature, °F		88.34 89.85
Post-Test Leak Check, cfm @ in. Hg vac.		0.0025@5 0.003@5
Average Firebox Surface Temperature delta-T, °F		29
Maximum Ambient Temperature, °F		84
Minimum Ambient Temperature, °F		67
Fuel Properties		
Wet Fuel Load Weight, lb.		8.86
Dry-Basis Fuel Load Moisture Content, %		20.44
Wet-Basis Fuel Load Moisture Content, %		16.97
Coal Bed Range, lb.		1.80 2.20
Actual Coal Bed, Lb.		1.93



Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 25, 2013  
 Test Run Number: 1

Intertek Equipment No.'s SBI-206

Sample Train - 1					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	1		117.7	
B - Rear Filter Catch	Filter	2		117.5	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			245	235.2	9.8
Probe & Filter Holder	Probe	26	139809.1	139808.2	0.9
Total Particulate, mg					10.7

Sample Train - 2					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	3		116.3	
B - Rear Filter Catch	Filter	4		118.4	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			244.6	234.7	9.9
Probe & Filter Holder	Probe	27	139892.0	139891.9	0.1
Total Particulate, mg					10

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

# Dilution Tunnel Velocity Traverse EPA Method 5G-3

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 25, 2013  
 Test Run Number: 1

	Dilution Tunnel		Square Root
	Delta P In. H <sub>2</sub> O	Temp, °F	
A1	0.0100	101	0.1000
A2	0.0125	101	0.1118
A3	0.0125	101	0.1118
A4	0.0125	99	0.1118
A Center	0.0125	102	0.1118
B1	0.0100	99	0.1000
B2	0.0125	99	0.1118
B3	0.0125	99	0.1118
B4	0.0100	99	0.1000
B Center	0.0125	99	0.1118
Averages	0.01175	99.899	0.1074

Tunnel Diameter  inches  
 Tunnel Static  in. H<sub>2</sub>O  
 Tunnel Area 0.34907 Ft<sup>2</sup>  
 Pitot Correction 0.9604 factor  
 Baro. Pressure 29.70  
 Pitot Factor  ( 0.99 for standard, 0.84 or Cal. For S-Type )  
 Initial Velocity 7.384 Ft/ Sec  
 Initial Flow 138.92 Ft<sup>3</sup>/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



SBI CW2500 25-Jun-13 Run #1

Date	Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
25.06.2013	14:52:51	C1: CO	0.98 %	C2: CO2	1.63 %	C4: O2	19.89 %
25.06.2013	14:53:51	C1: CO	1.10 %	C2: CO2	1.51 %	C4: O2	17.85 %
25.06.2013	14:54:51	C1: CO	1.07 %	C2: CO2	1.49 %	C4: O2	16.60 %
25.06.2013	14:55:51	C1: CO	1.04 %	C2: CO2	1.57 %	C4: O2	17.90 %
25.06.2013	14:56:51	C1: CO	0.98 %	C2: CO2	1.69 %	C4: O2	17.85 %
25.06.2013	14:57:51	C1: CO	0.99 %	C2: CO2	1.70 %	C4: O2	17.76 %
25.06.2013	14:58:51	C1: CO	0.53 %	C2: CO2	0.52 %	C4: O2	19.11 %
25.06.2013	14:59:51	C1: CO	0.87 %	C2: CO2	1.16 %	C4: O2	19.24 %
25.06.2013	15:00:51	C1: CO	0.29 %	C2: CO2	0.10 %	C4: O2	19.15 %
25.06.2013	15:01:51	C1: CO	0.33 %	C2: CO2	0.30 %	C4: O2	20.19 %
25.06.2013	15:02:51	C1: CO	0.48 %	C2: CO2	2.56 %	C4: O2	19.66 %
25.06.2013	15:03:51	C1: CO	0.45 %	C2: CO2	3.28 %	C4: O2	17.61 %
25.06.2013	15:04:51	C1: CO	0.47 %	C2: CO2	4.49 %	C4: O2	15.30 %
25.06.2013	15:05:51	C1: CO	0.51 %	C2: CO2	2.29 %	C4: O2	16.18 %
25.06.2013	15:06:51	C1: CO	0.49 %	C2: CO2	1.36 %	C4: O2	18.45 %
25.06.2013	15:07:51	C1: CO	0.49 %	C2: CO2	1.32 %	C4: O2	18.78 %
25.06.2013	15:08:51	C1: CO	0.51 %	C2: CO2	1.38 %	C4: O2	18.75 %
25.06.2013	15:09:51	C1: CO	0.50 %	C2: CO2	1.36 %	C4: O2	18.73 %
25.06.2013	15:10:51	C1: CO	0.47 %	C2: CO2	1.48 %	C4: O2	18.48 %
25.06.2013	15:11:51	C1: CO	0.47 %	C2: CO2	1.59 %	C4: O2	18.21 %
25.06.2013	15:12:51	C1: CO	0.46 %	C2: CO2	1.52 %	C4: O2	17.71 %
25.06.2013	15:13:51	C1: CO	0.49 %	C2: CO2	1.75 %	C4: O2	18.42 %
25.06.2013	15:14:51	C1: CO	0.51 %	C2: CO2	1.79 %	C4: O2	17.52 %
25.06.2013	15:15:51	C1: CO	0.50 %	C2: CO2	1.74 %	C4: O2	18.24 %
25.06.2013	15:16:51	C1: CO	0.51 %	C2: CO2	1.84 %	C4: O2	18.32 %
25.06.2013	15:17:51	C1: CO	0.52 %	C2: CO2	1.93 %	C4: O2	18.19 %
25.06.2013	15:18:51	C1: CO	0.52 %	C2: CO2	2.00 %	C4: O2	18.15 %
25.06.2013	15:19:51	C1: CO	0.53 %	C2: CO2	1.92 %	C4: O2	18.17 %
25.06.2013	15:20:51	C1: CO	0.56 %	C2: CO2	1.85 %	C4: O2	18.28 %
25.06.2013	15:21:51	C1: CO	0.57 %	C2: CO2	1.81 %	C4: O2	18.32 %
25.06.2013	15:22:51	C1: CO	0.58 %	C2: CO2	1.74 %	C4: O2	18.35 %
25.06.2013	15:23:51	C1: CO	0.59 %	C2: CO2	1.70 %	C4: O2	18.36 %
25.06.2013	15:24:51	C1: CO	0.64 %	C2: CO2	1.78 %	C4: O2	18.40 %
25.06.2013	15:25:51	C1: CO	0.66 %	C2: CO2	2.55 %	C4: O2	18.10 %
25.06.2013	15:26:51	C1: CO	0.58 %	C2: CO2	4.09 %	C4: O2	16.58 %
25.06.2013	15:27:51	C1: CO	0.64 %	C2: CO2	4.62 %	C4: O2	15.47 %
25.06.2013	15:28:51	C1: CO	0.69 %	C2: CO2	3.93 %	C4: O2	15.54 %
25.06.2013	15:29:51	C1: CO	0.66 %	C2: CO2	3.58 %	C4: O2	16.35 %
25.06.2013	15:30:51	C1: CO	0.65 %	C2: CO2	2.05 %	C4: O2	16.27 %
25.06.2013	15:31:51	C1: CO	0.65 %	C2: CO2	1.35 %	C4: O2	18.31 %
25.06.2013	15:32:51	C1: CO	0.66 %	C2: CO2	1.27 %	C4: O2	18.65 %
25.06.2013	15:33:51	C1: CO	0.68 %	C2: CO2	1.27 %	C4: O2	18.66 %
25.06.2013	15:34:51	C1: CO	0.72 %	C2: CO2	1.34 %	C4: O2	18.61 %
25.06.2013	15:35:51	C1: CO	0.71 %	C2: CO2	1.38 %	C4: O2	18.47 %
25.06.2013	15:36:51	C1: CO	0.69 %	C2: CO2	1.48 %	C4: O2	17.83 %

SBI CW2500 25-Jun-13 Run #1

Date	Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
25.06.2013	15:37:51	C1: CO	0.66 %	C2: CO2	2.00 %	C4: O2	18.22 %
25.06.2013	15:38:51	C1: CO	0.65 %	C2: CO2	2.71 %	C4: O2	17.44 %
25.06.2013	15:39:51	C1: CO	0.63 %	C2: CO2	4.12 %	C4: O2	17.06 %
25.06.2013	15:40:51	C1: CO	0.64 %	C2: CO2	5.37 %	C4: O2	15.53 %
25.06.2013	15:41:51	C1: CO	0.67 %	C2: CO2	5.97 %	C4: O2	14.38 %
25.06.2013	15:42:51	C1: CO	0.68 %	C2: CO2	6.68 %	C4: O2	13.35 %
25.06.2013	15:43:51	C1: CO	0.79 %	C2: CO2	7.75 %	C4: O2	13.02 %
25.06.2013	15:44:51	C1: CO	0.86 %	C2: CO2	7.79 %	C4: O2	12.60 %
25.06.2013	15:45:51	C1: CO	0.86 %	C2: CO2	8.09 %	C4: O2	12.41 %
25.06.2013	15:46:51	C1: CO	0.98 %	C2: CO2	8.12 %	C4: O2	12.19 %
25.06.2013	15:47:51	C1: CO	1.07 %	C2: CO2	8.56 %	C4: O2	11.99 %
25.06.2013	15:48:51	C1: CO	1.04 %	C2: CO2	8.44 %	C4: O2	11.62 %
25.06.2013	15:49:51	C1: CO	1.10 %	C2: CO2	8.74 %	C4: O2	11.62 %
25.06.2013	15:50:51	C1: CO	1.04 %	C2: CO2	9.69 %	C4: O2	11.02 %
25.06.2013	15:51:51	C1: CO	1.01 %	C2: CO2	10.07 %	C4: O2	10.25 %
25.06.2013	15:52:51	C1: CO	0.94 %	C2: CO2	10.14 %	C4: O2	9.95 %
25.06.2013	15:53:51	C1: CO	0.85 %	C2: CO2	10.10 %	C4: O2	9.58 %
25.06.2013	15:54:51	C1: CO	0.80 %	C2: CO2	10.44 %	C4: O2	9.80 %
25.06.2013	15:55:51	C1: CO	0.80 %	C2: CO2	10.69 %	C4: O2	9.78 %
25.06.2013	15:56:51	C1: CO	0.81 %	C2: CO2	10.84 %	C4: O2	9.63 %
25.06.2013	15:57:51	C1: CO	0.85 %	C2: CO2	10.91 %	C4: O2	9.38 %
25.06.2013	15:58:51	C1: CO	0.81 %	C2: CO2	10.90 %	C4: O2	9.30 %
25.06.2013	15:59:51	C1: CO	0.77 %	C2: CO2	10.97 %	C4: O2	9.41 %
25.06.2013	16:00:51	C1: CO	0.71 %	C2: CO2	10.92 %	C4: O2	9.45 %
25.06.2013	16:01:51	C1: CO	0.71 %	C2: CO2	10.96 %	C4: O2	9.50 %
25.06.2013	16:02:51	C1: CO	0.73 %	C2: CO2	10.99 %	C4: O2	9.43 %
25.06.2013	16:03:51	C1: CO	0.78 %	C2: CO2	11.05 %	C4: O2	9.46 %
25.06.2013	16:04:51	C1: CO	0.76 %	C2: CO2	11.08 %	C4: O2	9.48 %
25.06.2013	16:05:51	C1: CO	0.74 %	C2: CO2	10.51 %	C4: O2	8.59 %
25.06.2013	16:06:51	C1: CO	0.77 %	C2: CO2	10.70 %	C4: O2	9.04 %
25.06.2013	16:07:51	C1: CO	0.71 %	C2: CO2	10.76 %	C4: O2	9.25 %
25.06.2013	16:08:51	C1: CO	0.63 %	C2: CO2	10.45 %	C4: O2	9.12 %
25.06.2013	16:09:51	C1: CO	0.62 %	C2: CO2	10.58 %	C4: O2	9.87 %
25.06.2013	16:10:51	C1: CO	0.61 %	C2: CO2	10.53 %	C4: O2	10.03 %
25.06.2013	16:11:51	C1: CO	0.59 %	C2: CO2	10.55 %	C4: O2	9.93 %
25.06.2013	16:12:51	C1: CO	0.58 %	C2: CO2	10.39 %	C4: O2	9.99 %
25.06.2013	16:13:51	C1: CO	0.56 %	C2: CO2	10.19 %	C4: O2	10.24 %
25.06.2013	16:14:51	C1: CO	0.53 %	C2: CO2	9.75 %	C4: O2	10.18 %
25.06.2013	16:15:51	C1: CO	0.51 %	C2: CO2	9.58 %	C4: O2	10.62 %
25.06.2013	16:16:51	C1: CO	0.49 %	C2: CO2	9.31 %	C4: O2	10.60 %
25.06.2013	16:17:51	C1: CO	0.47 %	C2: CO2	9.04 %	C4: O2	11.32 %
25.06.2013	16:18:51	C1: CO	0.43 %	C2: CO2	8.64 %	C4: O2	11.88 %
25.06.2013	16:19:51	C1: CO	0.45 %	C2: CO2	8.29 %	C4: O2	11.71 %
25.06.2013	16:20:51	C1: CO	0.47 %	C2: CO2	8.07 %	C4: O2	12.25 %
25.06.2013	16:21:51	C1: CO	0.45 %	C2: CO2	7.67 %	C4: O2	12.47 %

SBI CW2500 25-Jun-13 Run #1

Date	Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
25.06.2013	16:22:51	C1: CO	0.43 %	C2: CO2	7.52 %	C4: O2	12.95 %
25.06.2013	16:23:51	C1: CO	0.45 %	C2: CO2	7.44 %	C4: O2	13.13 %
25.06.2013	16:24:51	C1: CO	0.44 %	C2: CO2	7.04 %	C4: O2	13.06 %
25.06.2013	16:25:51	C1: CO	0.41 %	C2: CO2	6.76 %	C4: O2	13.42 %
25.06.2013	16:26:51	C1: CO	0.42 %	C2: CO2	6.56 %	C4: O2	13.83 %
25.06.2013	16:27:51	C1: CO	0.41 %	C2: CO2	6.46 %	C4: O2	13.95 %
25.06.2013	16:28:51	C1: CO	0.40 %	C2: CO2	6.45 %	C4: O2	14.04 %
25.06.2013	16:29:51	C1: CO	0.42 %	C2: CO2	6.38 %	C4: O2	13.23 %
25.06.2013	16:30:51	C1: CO	0.44 %	C2: CO2	6.36 %	C4: O2	14.13 %
25.06.2013	16:31:51	C1: CO	0.44 %	C2: CO2	6.38 %	C4: O2	14.19 %
25.06.2013	16:32:51	C1: CO	0.44 %	C2: CO2	6.27 %	C4: O2	13.87 %
25.06.2013	16:33:51	C1: CO	0.45 %	C2: CO2	6.30 %	C4: O2	14.15 %
25.06.2013	16:34:51	C1: CO	0.44 %	C2: CO2	6.23 %	C4: O2	13.84 %
25.06.2013	16:35:51	C1: CO	0.42 %	C2: CO2	6.20 %	C4: O2	14.01 %
25.06.2013	16:36:51	C1: CO	0.42 %	C2: CO2	6.22 %	C4: O2	14.24 %
25.06.2013	16:37:51	C1: CO	0.40 %	C2: CO2	6.18 %	C4: O2	14.31 %
25.06.2013	16:38:51	C1: CO	0.40 %	C2: CO2	6.15 %	C4: O2	14.31 %
25.06.2013	16:39:51	C1: CO	0.40 %	C2: CO2	6.09 %	C4: O2	14.45 %
25.06.2013	16:40:51	C1: CO	0.42 %	C2: CO2	6.00 %	C4: O2	14.36 %
25.06.2013	16:41:51	C1: CO	0.40 %	C2: CO2	5.72 %	C4: O2	13.47 %
25.06.2013	16:42:51	C1: CO	0.46 %	C2: CO2	5.87 %	C4: O2	14.50 %
25.06.2013	16:43:51	C1: CO	0.50 %	C2: CO2	5.56 %	C4: O2	14.37 %
25.06.2013	16:44:51	C1: CO	0.52 %	C2: CO2	5.27 %	C4: O2	14.78 %
25.06.2013	16:45:51	C1: CO	0.49 %	C2: CO2	5.09 %	C4: O2	15.01 %
25.06.2013	16:46:51	C1: CO	0.49 %	C2: CO2	5.01 %	C4: O2	15.12 %
25.06.2013	16:47:51	C1: CO	0.50 %	C2: CO2	4.99 %	C4: O2	15.20 %
25.06.2013	16:48:51	C1: CO	0.50 %	C2: CO2	4.90 %	C4: O2	15.19 %
25.06.2013	16:49:51	C1: CO	0.55 %	C2: CO2	4.93 %	C4: O2	15.24 %
25.06.2013	16:50:51	C1: CO	0.54 %	C2: CO2	4.81 %	C4: O2	15.20 %
25.06.2013	16:51:51	C1: CO	0.54 %	C2: CO2	4.75 %	C4: O2	15.29 %
25.06.2013	16:52:51	C1: CO	0.56 %	C2: CO2	4.75 %	C4: O2	15.34 %
25.06.2013	16:53:51	C1: CO	0.56 %	C2: CO2	4.69 %	C4: O2	15.37 %
25.06.2013	16:54:51	C1: CO	0.57 %	C2: CO2	4.55 %	C4: O2	14.91 %
25.06.2013	16:55:51	C1: CO	0.61 %	C2: CO2	4.51 %	C4: O2	14.75 %
25.06.2013	16:56:51	C1: CO	0.63 %	C2: CO2	4.62 %	C4: O2	15.39 %
25.06.2013	16:57:51	C1: CO	0.64 %	C2: CO2	4.62 %	C4: O2	15.40 %
25.06.2013	16:58:51	C1: CO	0.61 %	C2: CO2	4.57 %	C4: O2	15.41 %
25.06.2013	16:59:51	C1: CO	0.59 %	C2: CO2	4.53 %	C4: O2	15.46 %
25.06.2013	17:00:51	C1: CO	0.63 %	C2: CO2	4.50 %	C4: O2	15.40 %
25.06.2013	17:01:51	C1: CO	0.65 %	C2: CO2	4.50 %	C4: O2	15.39 %
25.06.2013	17:02:51	C1: CO	0.66 %	C2: CO2	4.45 %	C4: O2	15.19 %
25.06.2013	17:03:51	C1: CO	0.64 %	C2: CO2	4.32 %	C4: O2	13.68 %
25.06.2013	17:04:51	C1: CO	0.65 %	C2: CO2	4.46 %	C4: O2	15.49 %
25.06.2013	17:05:51	C1: CO	0.64 %	C2: CO2	4.47 %	C4: O2	15.46 %
25.06.2013	17:06:51	C1: CO	0.65 %	C2: CO2	4.28 %	C4: O2	14.82 %

SBI CW2500 25-Jun-13 Run #1

Date	Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
25.06.2013	17:07:51	C1: CO	0.67 %	C2: CO2	4.45 %	C4: O2	15.38 %
25.06.2013	17:08:51	C1: CO	0.69 %	C2: CO2	4.43 %	C4: O2	15.48 %
25.06.2013	17:09:51	C1: CO	0.70 %	C2: CO2	4.49 %	C4: O2	15.53 %
25.06.2013	17:10:51	C1: CO	0.69 %	C2: CO2	4.42 %	C4: O2	15.47 %
25.06.2013	17:11:51	C1: CO	0.70 %	C2: CO2	4.46 %	C4: O2	15.33 %
25.06.2013	17:12:51	C1: CO	0.70 %	C2: CO2	4.46 %	C4: O2	15.47 %
25.06.2013	17:13:51	C1: CO	0.73 %	C2: CO2	4.52 %	C4: O2	15.45 %
25.06.2013	17:14:51	C1: CO	0.72 %	C2: CO2	4.41 %	C4: O2	15.19 %
25.06.2013	17:15:51	C1: CO	0.73 %	C2: CO2	4.53 %	C4: O2	15.47 %
25.06.2013	17:16:51	C1: CO	0.70 %	C2: CO2	4.45 %	C4: O2	15.42 %
25.06.2013	17:17:51	C1: CO	0.73 %	C2: CO2	4.45 %	C4: O2	15.45 %
25.06.2013	17:18:51	C1: CO	0.76 %	C2: CO2	4.48 %	C4: O2	15.51 %
25.06.2013	17:19:51	C1: CO	0.70 %	C2: CO2	4.25 %	C4: O2	14.35 %
25.06.2013	17:20:51	C1: CO	0.69 %	C2: CO2	4.40 %	C4: O2	15.27 %
25.06.2013	17:21:51	C1: CO	0.78 %	C2: CO2	4.02 %	C4: O2	15.72 %
25.06.2013	17:22:51	C1: CO	0.81 %	C2: CO2	3.86 %	C4: O2	15.90 %
25.06.2013	17:23:51	C1: CO	0.83 %	C2: CO2	3.78 %	C4: O2	15.56 %
25.06.2013	17:24:51	C1: CO	0.85 %	C2: CO2	3.83 %	C4: O2	15.88 %
25.06.2013	17:25:51	C1: CO	0.88 %	C2: CO2	3.81 %	C4: O2	15.77 %
25.06.2013	17:26:51	C1: CO	0.90 %	C2: CO2	3.81 %	C4: O2	15.85 %
25.06.2013	17:27:51	C1: CO	0.90 %	C2: CO2	3.72 %	C4: O2	15.91 %
25.06.2013	17:28:51	C1: CO	0.93 %	C2: CO2	3.76 %	C4: O2	15.88 %
25.06.2013	17:29:51	C1: CO	0.92 %	C2: CO2	3.67 %	C4: O2	15.92 %
25.06.2013	17:30:51	C1: CO	0.93 %	C2: CO2	3.62 %	C4: O2	16.01 %
25.06.2013	17:31:51	C1: CO	0.92 %	C2: CO2	3.36 %	C4: O2	15.19 %
25.06.2013	17:32:51	C1: CO	0.98 %	C2: CO2	3.52 %	C4: O2	16.03 %
25.06.2013	17:33:51	C1: CO	0.98 %	C2: CO2	3.54 %	C4: O2	16.10 %
25.06.2013	17:34:51	C1: CO	0.97 %	C2: CO2	3.48 %	C4: O2	16.03 %
25.06.2013	17:35:51	C1: CO	0.98 %	C2: CO2	3.44 %	C4: O2	16.04 %
25.06.2013	17:36:51	C1: CO	1.00 %	C2: CO2	3.44 %	C4: O2	16.03 %
25.06.2013	17:37:51	C1: CO	1.00 %	C2: CO2	3.44 %	C4: O2	16.09 %
25.06.2013	17:38:51	C1: CO	1.00 %	C2: CO2	3.43 %	C4: O2	16.11 %
25.06.2013	17:39:51	C1: CO	1.00 %	C2: CO2	3.43 %	C4: O2	16.14 %
25.06.2013	17:40:51	C1: CO	1.01 %	C2: CO2	3.39 %	C4: O2	15.96 %
25.06.2013	17:41:51	C1: CO	1.03 %	C2: CO2	3.36 %	C4: O2	16.05 %
25.06.2013	17:42:51	C1: CO	1.05 %	C2: CO2	3.37 %	C4: O2	16.15 %
25.06.2013	17:43:51	C1: CO	1.09 %	C2: CO2	3.21 %	C4: O2	16.07 %
25.06.2013	17:44:51	C1: CO	1.11 %	C2: CO2	3.17 %	C4: O2	16.30 %
25.06.2013	17:45:51	C1: CO	1.10 %	C2: CO2	3.11 %	C4: O2	16.38 %
25.06.2013	17:46:51	C1: CO	1.08 %	C2: CO2	3.05 %	C4: O2	16.03 %
25.06.2013	17:47:51	C1: CO	1.04 %	C2: CO2	2.99 %	C4: O2	15.92 %
25.06.2013	17:48:51	C1: CO	1.11 %	C2: CO2	3.09 %	C4: O2	16.32 %
25.06.2013	17:49:51	C1: CO	1.12 %	C2: CO2	3.07 %	C4: O2	15.25 %
25.06.2013	17:50:51	C1: CO	1.11 %	C2: CO2	2.97 %	C4: O2	16.33 %
25.06.2013	17:51:51	C1: CO	1.12 %	C2: CO2	3.00 %	C4: O2	16.43 %

SBI CW2500 25-Jun-13 Run #1

Date	Time	CO	CO <sub>2</sub>	O <sub>2</sub>
25.06.2013	17:52:51	C1: CO 1.13 %	C2: CO2 3.00 %	C4: O2 16.42 %
25.06.2013	17:53:51	C1: CO 1.14 %	C2: CO2 2.92 %	C4: O2 16.44 %
25.06.2013	17:54:51	C1: CO 1.11 %	C2: CO2 2.72 %	C4: O2 15.66 %
25.06.2013	17:55:51	C1: CO 1.13 %	C2: CO2 2.95 %	C4: O2 16.38 %
25.06.2013	17:56:51	C1: CO 1.21 %	C2: CO2 2.96 %	C4: O2 16.44 %
25.06.2013	17:57:51	C1: CO 1.20 %	C2: CO2 2.98 %	C4: O2 16.41 %
25.06.2013	17:58:51	C1: CO 1.25 %	C2: CO2 2.89 %	C4: O2 16.40 %
25.06.2013	17:59:51	C1: CO 1.27 %	C2: CO2 2.85 %	C4: O2 16.49 %
25.06.2013	18:00:51	C1: CO 1.22 %	C2: CO2 2.86 %	C4: O2 16.48 %
25.06.2013	18:01:51	C1: CO 1.24 %	C2: CO2 2.87 %	C4: O2 16.47 %
25.06.2013	18:02:51	C1: CO 1.29 %	C2: CO2 2.79 %	C4: O2 16.43 %
25.06.2013	18:03:51	C1: CO 1.26 %	C2: CO2 2.54 %	C4: O2 15.89 %
25.06.2013	18:04:51	C1: CO 1.36 %	C2: CO2 2.36 %	C4: O2 16.67 %
25.06.2013	18:05:51	C1: CO 1.41 %	C2: CO2 2.03 %	C4: O2 15.36 %
25.06.2013	18:06:51	C1: CO 1.34 %	C2: CO2 2.06 %	C4: O2 16.94 %
25.06.2013	18:07:51	C1: CO 1.35 %	C2: CO2 2.06 %	C4: O2 17.00 %
25.06.2013	18:08:51	C1: CO 1.32 %	C2: CO2 2.03 %	C4: O2 16.98 %
25.06.2013	18:09:51	C1: CO 1.29 %	C2: CO2 1.91 %	C4: O2 16.26 %
25.06.2013	18:10:51	C1: CO 1.37 %	C2: CO2 2.02 %	C4: O2 17.08 %
25.06.2013	18:11:51	C1: CO 1.37 %	C2: CO2 1.93 %	C4: O2 17.16 %
25.06.2013	18:12:51	C1: CO 1.36 %	C2: CO2 1.92 %	C4: O2 17.15 %
25.06.2013	18:13:51	C1: CO 1.32 %	C2: CO2 1.94 %	C4: O2 17.21 %
25.06.2013	18:14:51	C1: CO 1.20 %	C2: CO2 2.21 %	C4: O2 17.17 %
25.06.2013	18:15:51	C1: CO 1.17 %	C2: CO2 2.28 %	C4: O2 17.04 %



**Appendix F:** Test data  
Run 2

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 26, 2013
Test Run Number:	2

## EPA Method 28 Pre Burn Data

Coal Bed Range	1.8	to	2.1
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Average Firebox Temp, °F	278.52
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Final Coal Bed Wt, lb	2.14
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Interval	10												
Time		Temperature Data									Flue Draft	Fuel Weight	Weight Loss
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet			
0	0	84.71	173.8	552.7	361	515	585.5	457.3	532.4			2.75	0.64
1	10	81.06	115.5	349.3	475	379.1	477.1	457	570.4			2.77	0.01
2	20	79.22	105.2	303.8	400.9	328.1	431.1	417.3	511.7			2.73	0.04
3	30	76.42	99.35	274.4	362.8	292.5	349.3	378.1	451.3			2.65	0.08
4	40	75.68	95.64	253.9	329.1	270.8	314.3	348.7	418.5			2.51	0.14
5	50	78.35	94.15	241	303.5	254.7	237.5	315.7	382.8			2.41	0.10
6	60	84.08	92.1	232.7	306.7	247.8	268	309.2	354.5			2.33	0.08
7	70	84.6	93.17	220.2	277.4	245	258.6	297.7	314.3			2.21	0.12
8	80	83.51	103.6	271.1	272.8	262.7	253.6	290.5	323			2.14	0.07
9													
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Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



TEST DATA  
EPA METHOD 5G-3

Gas Particulate Sampling Data

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 26, 2013  
Test Run Number: 2

Barometer, in. Hg	RH, %	Sample Box Correction (V) Factors
Start 29.91	78	Meter Box (A) 0.9777
End 29.87	81	Meter Box (B) 0.9966
Duration of Test, Min 200		

Leak Check, cfm @ in Hg	
Train A	0.0035@5
Train B	0.003@5

Maximum Vacuum	
Train A	0.00
Train B	0.00

Particulate Sampling Data												
Time	Tunnel Delta-P	Train A Delta-H	Train B Delta-H	Flue Draft	Fuel Weight	Weight Loss	Particulate Sampling Data					
							Train A Volume	Train B Volume	Train A Proportional Rate	Train B Proportional Rate	Train A Vacuum, In. Hg	Train B Vacuum, In. Hg
0	0.013	0.00	0.00	0.035	8.67	8.67	710.565	539.819	99.99	99.99	0.00	0.00
10	0.013	0.00	0.00	0.035	8.38	0.29	712.195	541.456	101.59	101.67	0.00	0.00
20	0.013	0.00	0.00	0.050	7.91	0.47	713.800	543.049	100.05	98.96	0.00	0.00
30	0.013	0.00	0.00	0.045	7.15	0.76	715.394	544.641	99.58	99.12	0.00	0.00
40	0.013	0.00	0.00	0.060	6.20	0.95	716.992	546.228	100.31	99.29	0.00	0.00
50	0.013	0.00	0.00	0.070	4.84	1.36	718.600	547.830	101.60	100.90	0.00	0.00
60	0.013	0.00	0.00	0.065	3.54	1.30	720.198	549.442	101.10	101.66	0.00	0.00
70	0.013	0.00	0.00	0.060	2.58	0.96	721.795	551.062	100.62	101.75	0.00	0.00
80	0.013	0.00	0.00	0.050	2.03	0.55	723.399	552.680	100.47	101.02	0.00	0.00
90	0.013	0.00	0.00	0.050	1.65	0.38	725.000	554.295	99.92	100.47	0.00	0.00
100	0.013	0.00	0.00	0.045	1.37	0.28	726.607	555.913	100.02	100.38	0.00	0.00
110	0.013	0.00	0.00	0.040	1.14	0.23	728.213	557.546	99.73	101.09	0.00	0.00
120	0.013	0.00	0.00	0.040	0.97	0.17	729.823	559.140	99.80	98.49	0.00	0.00
130	0.013	0.00	0.00	0.040	0.77	0.20	731.429	560.747	99.40	99.14	0.00	0.00
140	0.013	0.00	0.00	0.040	0.59	0.18	733.035	562.349	99.35	98.73	0.00	0.00
150	0.013	0.00	0.00	0.035	0.47	0.12	734.646	563.936	99.59	97.85	0.00	0.00
160	0.013	0.00	0.00	0.035	0.33	0.14	736.249	565.546	99.37	99.49	0.00	0.00
170	0.013	0.00	0.00	0.035	0.28	0.05	737.860	567.165	99.90	100.08	0.00	0.00
180	0.013	0.00	0.00	0.035	0.14	0.14	739.458	568.792	99.11	100.60	0.00	0.00
190	0.013	0.00	0.00	0.035	0.07	0.07	741.055	570.399	98.99	99.30	0.00	0.00
200	0.013	0.00	0.00	0.035	0.00	0.07	742.657	572.014	99.23	99.73	0.00	0.00

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

200	VS (1) VS (2)	0.02610212 0.02576422	558.532857	STD Tunnel Flow		141.45	99.99	99.99	
				30.671	31.073				
Time	Average Firebox Temp	Tunnel Delta- P	Tunnel Temp, R	STD Sample Ft³ (1)	STD Sample Ft³ (2)	Tunnel Velocity	Proportional Rate (1)	Proportional Rate (2)	
									0.013
	0	281.6	0.013	557.59	1.535	1.538	7.446	100.05	98.96
	10	283.8	0.013	557.91	1.524	1.537	7.448	99.58	99.12
	20	271.6	0.013	560.6	1.528	1.532	7.466	100.31	99.29
	30	274.7	0.013	566.3	1.537	1.546	7.504	101.60	100.90
	40	253.5	0.013	574	1.527	1.556	7.555	101.10	101.66
	50	276.7	0.013	575.5	1.526	1.564	7.565	100.62	101.75
	60	305.0	0.013	570.9	1.533	1.562	7.535	100.47	101.02
	70	322.5	0.013	584.2	1.530	1.559	7.490	99.92	100.47
	80	327.1	0.013	560.2	1.536	1.562	7.464	100.02	100.38
	90	324.2	0.013	557.05	1.535	1.576	7.443	99.73	101.09
	100	319.6	0.013	554.52	1.539	1.538	7.426	99.80	98.49
	110	312.0	0.013	552.63	1.535	1.551	7.413	99.40	99.14
	120	303.7	0.013	551.05	1.535	1.546	7.403	99.35	98.73
	130	296.2	0.013	549.96	1.535	1.531	7.395	99.59	97.85
	140	290.0	0.013	550.54	1.538	1.531	7.399	99.37	99.49
	150	286.3	0.013	552.98	1.532	1.564	7.415	99.90	100.08
	160	283.4	0.013	553.55	1.539	1.562	7.419	99.11	100.60
	170	280.6	0.013	553.55	1.527	1.570	7.419	99.30	99.30
180	273.4	0.013	553.1	1.526	1.550	7.416	98.99	99.30	
190	267.3	0.013	553.1	1.526	1.550	7.416	98.99	99.30	
200	259.1	0.013	552.46	1.530	1.558	7.412	99.23	99.73	



Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 26, 2013
Test Run Number:	2

Calibration Reference ID	180-463
Set meter to Species 1	
Set Temperature to 70F	12% 12.0
Set pin setting to 444	22% 22.0

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI-214	Time:	9:50	Temp., °F:	75
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	1.12	20.9	20.2	20.8
2	9.00	1.02	20.6	20.0	20.9
3	9.00	1.06	20.7	19.7	20.9
4	9.00	0.91	20.0	19.6	20.2
5	17.00	1.81	20.7	19.9	20.8
6	17.00	1.77	20.4	20.0	20.7
7	17.00	1.78	20.6	20.2	20.6
8	17.00	1.63	19.8	20.1	19.7
9	17.00	1.57	19.5	19.3	20.2
10					
11					
12					
Total Weight	12.6	Average, %db	20.3		

Allowable Fuel Load Range: 8.4 to 10.1

TEST FUEL LOAD PROPERTIES						
Eq. ID No.:	SBI214	Time:	11:00	Temp., °F:	75	
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis		
		2x4	4x4			
1	17.00	2.49		21.2	20.9	22.0
2	17.00	2.02		21.1	19.3	20.6
3	17.00	2.11		22.0	20.2	21.4
4	17.00	2.06		20.1	19.7	20.8
5						
6						
7						
8						
Totals		8.7	0.0			
% of Weight		100	0			
Total weight, wet, lb.		8.67		Average Moisture, dry	20.78	
Total weight, dry, kg		3.26		Average Moisture, wet	17.20	

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



[Print Report](#)

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 26, 2013  
 Test Run Number: 2

Dry Burn-Rate, kg/hr:		0.98
Emission-Rate, g/hr:		1.50
Adjusted Emission-Rate, g/hr :		2.54
Duration of Test, Minutes	200	
Dry Gas Meter Standardization	Train A	Train B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>	710.565	539.819
Dry Gas Meter Ending Reading, ft <sup>3</sup>	742.657	572.014
Barometric Pressure Correction Factor	0.999	0.999
Dry Gas Meter Calibration Factors (y factors)	0.977	0.986
Dry Gas Meter Temperature Factors	0.980	0.980
Dry Gas Meter Delta-H Correction Factors	1.000	1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>	30.685	31.087
Dilution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm	141.451	
Total Tunnel Volume, scf	28290.116	
Emission Calculations	Train A	Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)	921.957	910.040
Sample Particulate Mass, mg	5.5	5.4
Total Emissions, grams	5.071	4.914
Emission-Rate, g/hr	1.52	1.47
Adjusted Emission Rates, g/hr	2.58	2.51
Deviation, %	1.30%	
Operating Parameters	Train A	Train B
Max Filter Temperature, °F	88.15	84.32
Post-Test Leak Check, cfm @ in. Hg vac.	0.0035@5	0.003@5
Average Firebox Surface Temperature delta-T, °F	22.44	
Maximum Ambient Temperature, °F	84	
Minimum Ambient Temperature, °F	69	
Fuel Properties		
Wet Fuel Load Weight, lb.	8.67	
Dry-Basis Fuel Load Moisture Content, %	20.78	
Wet-Basis Fuel Load Moisture Content, %	17.20	
Coal Bed Range, lb.	1.80	2.10
Actual Coal Bed, Lb.	2.14	

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 26, 2013  
 Test Run Number: 2

Intertek Equipment No.'s SBI-206

Sample Train - 1					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	5		117.6	
B - Rear Filter Catch	Filter	6		118	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			241.1	235.6	5.5
Probe & Filter Holder	Probe	17	139749.1	139749.2	0.0
			Total Particulate, mg		5.5

Sample Train - 2					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	7		115.2	
B - Rear Filter Catch	Filter	8		118.2	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			238.6	233.4	5.2
Probe & Filter Holder	Probe	18	147882.0	147881.8	0.2
			Total Particulate, mg		5.4

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



# Dilution Tunnel Velocity Traverse EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 26, 2013  
Test Run Number: 2

	Dilution Tunnel		Square Root
	Delta P In. H2O	Temp, °F	
A1	0.0100	96	0.1000
A2	0.0125	96	0.1118
A3	0.0125	96	0.1118
A4	0.0125	95	0.1118
A Center	0.0125	96	0.1118
B1	0.0100	96	0.1000
B2	0.0125	97	0.1118
B3	0.0125	97	0.1118
B4	0.0125	97	0.1118
B Center	0.0125	96	0.1118
Averages	0.012	96.037	0.1089

Tunnel Diameter  Inches

Tunnel Static  in. H2O

Tunnel Area 0.34907 Ft<sup>2</sup>

Pitot Correction 0.9736 factor

Baro. Pressure 29.91

Pitot Factor  (0.96 for standard, 0.84 for Cal. For S-Type )

Initial Velocity 7.433 Ft/ Sec

Initial Flow 141.82 Ft<sup>3</sup>/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

SBI

CW2500

26-Jun-13

Run #2

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
10:48:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	0.80 %	C4: O <sub>2</sub>	19.22 %
10:49:11	C1: CO	0.51 %	C2: CO <sub>2</sub>	0.56 %	C4: O <sub>2</sub>	19.40 %
10:50:11	C1: CO	0.62 %	C2: CO <sub>2</sub>	0.69 %	C4: O <sub>2</sub>	18.43 %
10:51:11	C1: CO	0.25 %	C2: CO <sub>2</sub>	0.19 %	C4: O <sub>2</sub>	19.05 %
10:52:11	C1: CO	0.31 %	C2: CO <sub>2</sub>	0.54 %	C4: O <sub>2</sub>	20.21 %
10:53:11	C1: CO	0.43 %	C2: CO <sub>2</sub>	2.41 %	C4: O <sub>2</sub>	19.02 %
10:54:11	C1: CO	0.45 %	C2: CO <sub>2</sub>	3.65 %	C4: O <sub>2</sub>	17.37 %
10:55:11	C1: CO	0.46 %	C2: CO <sub>2</sub>	4.57 %	C4: O <sub>2</sub>	16.04 %
10:56:11	C1: CO	0.47 %	C2: CO <sub>2</sub>	2.04 %	C4: O <sub>2</sub>	16.49 %
10:57:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	1.51 %	C4: O <sub>2</sub>	18.54 %
10:58:11	C1: CO	0.43 %	C2: CO <sub>2</sub>	1.48 %	C4: O <sub>2</sub>	18.53 %
10:59:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	1.53 %	C4: O <sub>2</sub>	18.74 %
11:00:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	1.50 %	C4: O <sub>2</sub>	18.26 %
11:01:11	C1: CO	0.46 %	C2: CO <sub>2</sub>	1.52 %	C4: O <sub>2</sub>	18.05 %
11:02:11	C1: CO	0.51 %	C2: CO <sub>2</sub>	1.69 %	C4: O <sub>2</sub>	18.60 %
11:03:11	C1: CO	0.50 %	C2: CO <sub>2</sub>	1.72 %	C4: O <sub>2</sub>	18.49 %
11:04:11	C1: CO	0.51 %	C2: CO <sub>2</sub>	1.87 %	C4: O <sub>2</sub>	18.37 %
11:05:11	C1: CO	0.48 %	C2: CO <sub>2</sub>	2.87 %	C4: O <sub>2</sub>	18.14 %
11:06:11	C1: CO	0.51 %	C2: CO <sub>2</sub>	3.63 %	C4: O <sub>2</sub>	17.21 %
11:07:11	C1: CO	0.48 %	C2: CO <sub>2</sub>	4.41 %	C4: O <sub>2</sub>	16.41 %
11:08:11	C1: CO	0.50 %	C2: CO <sub>2</sub>	5.06 %	C4: O <sub>2</sub>	15.80 %
11:09:11	C1: CO	0.52 %	C2: CO <sub>2</sub>	5.47 %	C4: O <sub>2</sub>	15.27 %
11:10:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	5.53 %	C4: O <sub>2</sub>	14.95 %
11:11:11	C1: CO	0.61 %	C2: CO <sub>2</sub>	4.26 %	C4: O <sub>2</sub>	14.49 %
11:12:11	C1: CO	0.53 %	C2: CO <sub>2</sub>	2.95 %	C4: O <sub>2</sub>	16.26 %
11:13:11	C1: CO	0.57 %	C2: CO <sub>2</sub>	3.52 %	C4: O <sub>2</sub>	17.38 %
11:14:11	C1: CO	0.65 %	C2: CO <sub>2</sub>	4.71 %	C4: O <sub>2</sub>	16.19 %
11:15:11	C1: CO	0.65 %	C2: CO <sub>2</sub>	4.72 %	C4: O <sub>2</sub>	15.35 %
11:16:11	C1: CO	0.56 %	C2: CO <sub>2</sub>	4.35 %	C4: O <sub>2</sub>	14.94 %
11:17:11	C1: CO	0.57 %	C2: CO <sub>2</sub>	4.36 %	C4: O <sub>2</sub>	15.74 %
11:18:11	C1: CO	0.59 %	C2: CO <sub>2</sub>	4.30 %	C4: O <sub>2</sub>	16.00 %
11:19:11	C1: CO	0.62 %	C2: CO <sub>2</sub>	4.21 %	C4: O <sub>2</sub>	15.93 %
11:20:11	C1: CO	0.60 %	C2: CO <sub>2</sub>	3.97 %	C4: O <sub>2</sub>	14.95 %
11:21:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	3.86 %	C4: O <sub>2</sub>	16.28 %
11:22:11	C1: CO	0.67 %	C2: CO <sub>2</sub>	4.14 %	C4: O <sub>2</sub>	16.08 %
11:23:11	C1: CO	0.65 %	C2: CO <sub>2</sub>	4.79 %	C4: O <sub>2</sub>	15.82 %
11:24:11	C1: CO	0.58 %	C2: CO <sub>2</sub>	5.38 %	C4: O <sub>2</sub>	15.27 %
11:25:11	C1: CO	0.57 %	C2: CO <sub>2</sub>	6.18 %	C4: O <sub>2</sub>	14.79 %
11:26:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	6.77 %	C4: O <sub>2</sub>	14.04 %
11:27:11	C1: CO	0.69 %	C2: CO <sub>2</sub>	7.00 %	C4: O <sub>2</sub>	13.58 %
11:28:11	C1: CO	0.70 %	C2: CO <sub>2</sub>	7.26 %	C4: O <sub>2</sub>	13.19 %
11:29:11	C1: CO	0.76 %	C2: CO <sub>2</sub>	7.87 %	C4: O <sub>2</sub>	12.99 %
11:30:11	C1: CO	0.87 %	C2: CO <sub>2</sub>	8.55 %	C4: O <sub>2</sub>	12.17 %

SBI

CW2500

26-Jun-13

Run #2

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
11:31:11	C1: CO	0.89 %	C2: CO <sub>2</sub>	8.87 %	C4: O <sub>2</sub>	11.67 %
11:32:11	C1: CO	0.88 %	C2: CO <sub>2</sub>	9.45 %	C4: O <sub>2</sub>	11.34 %
11:33:11	C1: CO	0.81 %	C2: CO <sub>2</sub>	9.61 %	C4: O <sub>2</sub>	10.79 %
11:34:11	C1: CO	0.73 %	C2: CO <sub>2</sub>	9.39 %	C4: O <sub>2</sub>	9.82 %
11:35:11	C1: CO	0.70 %	C2: CO <sub>2</sub>	9.66 %	C4: O <sub>2</sub>	10.52 %
11:36:11	C1: CO	0.67 %	C2: CO <sub>2</sub>	9.82 %	C4: O <sub>2</sub>	9.60 %
11:37:11	C1: CO	0.67 %	C2: CO <sub>2</sub>	9.96 %	C4: O <sub>2</sub>	10.34 %
11:38:11	C1: CO	0.66 %	C2: CO <sub>2</sub>	10.07 %	C4: O <sub>2</sub>	10.43 %
11:39:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	10.16 %	C4: O <sub>2</sub>	10.33 %
11:40:11	C1: CO	0.66 %	C2: CO <sub>2</sub>	10.31 %	C4: O <sub>2</sub>	10.27 %
11:41:11	C1: CO	0.68 %	C2: CO <sub>2</sub>	10.38 %	C4: O <sub>2</sub>	9.99 %
11:42:11	C1: CO	0.70 %	C2: CO <sub>2</sub>	10.44 %	C4: O <sub>2</sub>	9.86 %
11:43:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	10.44 %	C4: O <sub>2</sub>	9.89 %
11:44:11	C1: CO	0.63 %	C2: CO <sub>2</sub>	9.94 %	C4: O <sub>2</sub>	9.67 %
11:45:11	C1: CO	0.67 %	C2: CO <sub>2</sub>	10.17 %	C4: O <sub>2</sub>	10.24 %
11:46:11	C1: CO	0.70 %	C2: CO <sub>2</sub>	10.22 %	C4: O <sub>2</sub>	10.26 %
11:47:11	C1: CO	0.70 %	C2: CO <sub>2</sub>	10.14 %	C4: O <sub>2</sub>	10.26 %
11:48:11	C1: CO	0.64 %	C2: CO <sub>2</sub>	9.88 %	C4: O <sub>2</sub>	10.20 %
11:49:11	C1: CO	0.61 %	C2: CO <sub>2</sub>	9.88 %	C4: O <sub>2</sub>	9.35 %
11:50:11	C1: CO	0.58 %	C2: CO <sub>2</sub>	9.79 %	C4: O <sub>2</sub>	10.66 %
11:51:11	C1: CO	0.54 %	C2: CO <sub>2</sub>	9.70 %	C4: O <sub>2</sub>	10.74 %
11:52:11	C1: CO	0.51 %	C2: CO <sub>2</sub>	9.30 %	C4: O <sub>2</sub>	10.14 %
11:53:11	C1: CO	0.49 %	C2: CO <sub>2</sub>	9.59 %	C4: O <sub>2</sub>	11.10 %
11:54:11	C1: CO	0.47 %	C2: CO <sub>2</sub>	9.11 %	C4: O <sub>2</sub>	11.05 %
11:55:11	C1: CO	0.49 %	C2: CO <sub>2</sub>	9.09 %	C4: O <sub>2</sub>	11.51 %
11:56:11	C1: CO	0.46 %	C2: CO <sub>2</sub>	8.76 %	C4: O <sub>2</sub>	11.35 %
11:57:11	C1: CO	0.45 %	C2: CO <sub>2</sub>	8.69 %	C4: O <sub>2</sub>	11.89 %
11:58:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	8.21 %	C4: O <sub>2</sub>	11.59 %
11:59:11	C1: CO	0.43 %	C2: CO <sub>2</sub>	8.30 %	C4: O <sub>2</sub>	11.99 %
12:00:11	C1: CO	0.43 %	C2: CO <sub>2</sub>	7.93 %	C4: O <sub>2</sub>	11.76 %
12:01:11	C1: CO	0.42 %	C2: CO <sub>2</sub>	7.79 %	C4: O <sub>2</sub>	11.79 %
12:02:11	C1: CO	0.42 %	C2: CO <sub>2</sub>	7.52 %	C4: O <sub>2</sub>	12.42 %
12:03:11	C1: CO	0.42 %	C2: CO <sub>2</sub>	7.31 %	C4: O <sub>2</sub>	12.75 %
12:04:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	7.17 %	C4: O <sub>2</sub>	13.07 %
12:05:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	6.94 %	C4: O <sub>2</sub>	13.26 %
12:06:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	6.68 %	C4: O <sub>2</sub>	13.58 %
12:07:11	C1: CO	0.36 %	C2: CO <sub>2</sub>	6.31 %	C4: O <sub>2</sub>	13.98 %
12:08:11	C1: CO	0.37 %	C2: CO <sub>2</sub>	6.07 %	C4: O <sub>2</sub>	14.23 %
12:09:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	5.86 %	C4: O <sub>2</sub>	14.28 %
12:10:11	C1: CO	0.36 %	C2: CO <sub>2</sub>	5.81 %	C4: O <sub>2</sub>	14.55 %
12:11:11	C1: CO	0.37 %	C2: CO <sub>2</sub>	5.80 %	C4: O <sub>2</sub>	14.61 %
12:12:11	C1: CO	0.37 %	C2: CO <sub>2</sub>	5.86 %	C4: O <sub>2</sub>	14.65 %
12:13:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	5.85 %	C4: O <sub>2</sub>	14.58 %



SBI

CW2500

26-Jun-13

Run #2

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
12:14:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	5.80 %	C4: O <sub>2</sub>	14.63 %
12:15:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	5.75 %	C4: O <sub>2</sub>	14.69 %
12:16:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	5.70 %	C4: O <sub>2</sub>	14.74 %
12:17:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	5.62 %	C4: O <sub>2</sub>	14.77 %
12:18:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	5.54 %	C4: O <sub>2</sub>	14.87 %
12:19:11	C1: CO	0.38 %	C2: CO <sub>2</sub>	5.48 %	C4: O <sub>2</sub>	14.76 %
12:20:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	5.49 %	C4: O <sub>2</sub>	14.88 %
12:21:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	5.44 %	C4: O <sub>2</sub>	14.88 %
12:22:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	5.42 %	C4: O <sub>2</sub>	14.99 %
12:23:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	5.17 %	C4: O <sub>2</sub>	14.42 %
12:24:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	5.16 %	C4: O <sub>2</sub>	14.89 %
12:25:11	C1: CO	0.42 %	C2: CO <sub>2</sub>	5.12 %	C4: O <sub>2</sub>	15.16 %
12:26:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	5.01 %	C4: O <sub>2</sub>	14.15 %
12:27:11	C1: CO	0.41 %	C2: CO <sub>2</sub>	5.00 %	C4: O <sub>2</sub>	15.32 %
12:28:11	C1: CO	0.39 %	C2: CO <sub>2</sub>	4.65 %	C4: O <sub>2</sub>	14.23 %
12:29:11	C1: CO	0.44 %	C2: CO <sub>2</sub>	4.87 %	C4: O <sub>2</sub>	15.37 %
12:30:11	C1: CO	0.48 %	C2: CO <sub>2</sub>	4.83 %	C4: O <sub>2</sub>	15.42 %
12:31:11	C1: CO	0.52 %	C2: CO <sub>2</sub>	4.67 %	C4: O <sub>2</sub>	15.22 %
12:32:11	C1: CO	0.57 %	C2: CO <sub>2</sub>	4.55 %	C4: O <sub>2</sub>	15.54 %
12:33:11	C1: CO	0.62 %	C2: CO <sub>2</sub>	4.36 %	C4: O <sub>2</sub>	15.59 %
12:34:11	C1: CO	0.67 %	C2: CO <sub>2</sub>	4.15 %	C4: O <sub>2</sub>	15.47 %
12:35:11	C1: CO	0.73 %	C2: CO <sub>2</sub>	3.93 %	C4: O <sub>2</sub>	14.65 %
12:36:11	C1: CO	0.68 %	C2: CO <sub>2</sub>	3.87 %	C4: O <sub>2</sub>	15.14 %
12:37:11	C1: CO	0.72 %	C2: CO <sub>2</sub>	3.95 %	C4: O <sub>2</sub>	15.38 %
12:38:11	C1: CO	0.75 %	C2: CO <sub>2</sub>	3.80 %	C4: O <sub>2</sub>	15.17 %
12:39:11	C1: CO	0.77 %	C2: CO <sub>2</sub>	3.75 %	C4: O <sub>2</sub>	15.21 %
12:40:11	C1: CO	0.78 %	C2: CO <sub>2</sub>	3.84 %	C4: O <sub>2</sub>	15.85 %
12:41:11	C1: CO	0.79 %	C2: CO <sub>2</sub>	3.81 %	C4: O <sub>2</sub>	15.79 %
12:42:11	C1: CO	0.82 %	C2: CO <sub>2</sub>	3.77 %	C4: O <sub>2</sub>	15.86 %
12:43:11	C1: CO	0.84 %	C2: CO <sub>2</sub>	3.78 %	C4: O <sub>2</sub>	15.88 %
12:44:11	C1: CO	0.84 %	C2: CO <sub>2</sub>	3.65 %	C4: O <sub>2</sub>	15.49 %
12:45:11	C1: CO	0.90 %	C2: CO <sub>2</sub>	3.73 %	C4: O <sub>2</sub>	15.86 %
12:46:11	C1: CO	0.93 %	C2: CO <sub>2</sub>	3.70 %	C4: O <sub>2</sub>	15.88 %
12:47:11	C1: CO	0.92 %	C2: CO <sub>2</sub>	3.69 %	C4: O <sub>2</sub>	15.92 %
12:48:11	C1: CO	0.92 %	C2: CO <sub>2</sub>	3.63 %	C4: O <sub>2</sub>	15.69 %
12:49:11	C1: CO	0.91 %	C2: CO <sub>2</sub>	3.58 %	C4: O <sub>2</sub>	15.82 %
12:50:11	C1: CO	0.90 %	C2: CO <sub>2</sub>	3.57 %	C4: O <sub>2</sub>	15.98 %
12:51:11	C1: CO	0.91 %	C2: CO <sub>2</sub>	3.58 %	C4: O <sub>2</sub>	15.95 %
12:52:11	C1: CO	0.95 %	C2: CO <sub>2</sub>	3.59 %	C4: O <sub>2</sub>	15.97 %
12:53:11	C1: CO	0.93 %	C2: CO <sub>2</sub>	3.42 %	C4: O <sub>2</sub>	15.56 %
12:54:11	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.60 %	C4: O <sub>2</sub>	15.97 %
12:55:11	C1: CO	1.00 %	C2: CO <sub>2</sub>	3.57 %	C4: O <sub>2</sub>	15.97 %
12:56:11	C1: CO	1.00 %	C2: CO <sub>2</sub>	3.54 %	C4: O <sub>2</sub>	16.02 %

SBI

CW2500

26-Jun-13

Run #2

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
12:57:11	C1: CO	0.96 %	C2: CO <sub>2</sub>	3.52 %	C4: O <sub>2</sub>	14.90 %
12:58:11	C1: CO	0.99 %	C2: CO <sub>2</sub>	3.52 %	C4: O <sub>2</sub>	16.00 %
12:59:11	C1: CO	1.00 %	C2: CO <sub>2</sub>	3.49 %	C4: O <sub>2</sub>	15.99 %
13:00:11	C1: CO	1.00 %	C2: CO <sub>2</sub>	3.45 %	C4: O <sub>2</sub>	15.94 %
13:01:11	C1: CO	1.01 %	C2: CO <sub>2</sub>	3.43 %	C4: O <sub>2</sub>	16.00 %
13:02:11	C1: CO	1.04 %	C2: CO <sub>2</sub>	3.41 %	C4: O <sub>2</sub>	16.08 %
13:03:11	C1: CO	1.03 %	C2: CO <sub>2</sub>	3.35 %	C4: O <sub>2</sub>	15.87 %
13:04:11	C1: CO	1.03 %	C2: CO <sub>2</sub>	3.34 %	C4: O <sub>2</sub>	16.14 %
13:05:11	C1: CO	1.04 %	C2: CO <sub>2</sub>	3.32 %	C4: O <sub>2</sub>	16.13 %
13:06:11	C1: CO	1.04 %	C2: CO <sub>2</sub>	3.34 %	C4: O <sub>2</sub>	16.18 %
13:07:11	C1: CO	1.05 %	C2: CO <sub>2</sub>	3.32 %	C4: O <sub>2</sub>	16.12 %
13:08:11	C1: CO	1.01 %	C2: CO <sub>2</sub>	3.11 %	C4: O <sub>2</sub>	15.59 %
13:09:11	C1: CO	0.96 %	C2: CO <sub>2</sub>	3.38 %	C4: O <sub>2</sub>	15.98 %
13:10:11	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.31 %	C4: O <sub>2</sub>	15.97 %
13:11:11	C1: CO	1.01 %	C2: CO <sub>2</sub>	3.30 %	C4: O <sub>2</sub>	16.24 %
13:12:11	C1: CO	1.01 %	C2: CO <sub>2</sub>	3.28 %	C4: O <sub>2</sub>	16.24 %
13:13:11	C1: CO	1.04 %	C2: CO <sub>2</sub>	3.31 %	C4: O <sub>2</sub>	16.15 %
13:14:11	C1: CO	1.04 %	C2: CO <sub>2</sub>	3.19 %	C4: O <sub>2</sub>	15.80 %
13:15:11	C1: CO	1.09 %	C2: CO <sub>2</sub>	3.24 %	C4: O <sub>2</sub>	16.19 %
13:16:11	C1: CO	1.10 %	C2: CO <sub>2</sub>	3.21 %	C4: O <sub>2</sub>	16.18 %
13:17:11	C1: CO	1.11 %	C2: CO <sub>2</sub>	3.20 %	C4: O <sub>2</sub>	16.24 %
13:18:11	C1: CO	1.11 %	C2: CO <sub>2</sub>	3.19 %	C4: O <sub>2</sub>	16.25 %
13:19:11	C1: CO	1.12 %	C2: CO <sub>2</sub>	3.10 %	C4: O <sub>2</sub>	15.58 %
13:20:11	C1: CO	1.15 %	C2: CO <sub>2</sub>	3.20 %	C4: O <sub>2</sub>	16.20 %
13:21:11	C1: CO	1.18 %	C2: CO <sub>2</sub>	3.21 %	C4: O <sub>2</sub>	16.22 %
13:22:11	C1: CO	1.18 %	C2: CO <sub>2</sub>	3.17 %	C4: O <sub>2</sub>	16.19 %
13:23:11	C1: CO	1.15 %	C2: CO <sub>2</sub>	3.04 %	C4: O <sub>2</sub>	15.81 %
13:24:11	C1: CO	1.18 %	C2: CO <sub>2</sub>	3.02 %	C4: O <sub>2</sub>	15.81 %
13:25:11	C1: CO	1.21 %	C2: CO <sub>2</sub>	3.14 %	C4: O <sub>2</sub>	16.28 %
13:26:11	C1: CO	1.19 %	C2: CO <sub>2</sub>	3.07 %	C4: O <sub>2</sub>	16.23 %
13:27:11	C1: CO	1.18 %	C2: CO <sub>2</sub>	3.02 %	C4: O <sub>2</sub>	16.06 %
13:28:11	C1: CO	1.20 %	C2: CO <sub>2</sub>	3.03 %	C4: O <sub>2</sub>	15.22 %
13:29:11	C1: CO	1.20 %	C2: CO <sub>2</sub>	2.99 %	C4: O <sub>2</sub>	16.17 %
13:30:11	C1: CO	1.17 %	C2: CO <sub>2</sub>	2.87 %	C4: O <sub>2</sub>	14.54 %
13:31:11	C1: CO	1.22 %	C2: CO <sub>2</sub>	2.94 %	C4: O <sub>2</sub>	16.36 %
13:32:11	C1: CO	1.23 %	C2: CO <sub>2</sub>	2.88 %	C4: O <sub>2</sub>	16.27 %
13:33:11	C1: CO	1.19 %	C2: CO <sub>2</sub>	2.87 %	C4: O <sub>2</sub>	15.49 %
13:34:11	C1: CO	1.20 %	C2: CO <sub>2</sub>	2.72 %	C4: O <sub>2</sub>	15.37 %
13:35:11	C1: CO	1.20 %	C2: CO <sub>2</sub>	2.84 %	C4: O <sub>2</sub>	16.06 %
13:36:11	C1: CO	1.21 %	C2: CO <sub>2</sub>	2.87 %	C4: O <sub>2</sub>	16.46 %
13:37:11	C1: CO	1.22 %	C2: CO <sub>2</sub>	2.88 %	C4: O <sub>2</sub>	16.46 %
13:38:11	C1: CO	1.20 %	C2: CO <sub>2</sub>	2.84 %	C4: O <sub>2</sub>	15.34 %
13:39:11	C1: CO	1.21 %	C2: CO <sub>2</sub>	2.84 %	C4: O <sub>2</sub>	16.47 %

SBI

CW2500

26-Jun-13

Run #2

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
13:40:11	C1: CO	1.20 %	C2: CO2	2.84 %	C4: O2	16.45 %
13:41:11	C1: CO	1.22 %	C2: CO2	2.87 %	C4: O2	16.44 %
13:42:11	C1: CO	1.16 %	C2: CO2	2.79 %	C4: O2	16.23 %
13:43:11	C1: CO	1.20 %	C2: CO2	2.68 %	C4: O2	16.65 %
13:44:11	C1: CO	1.13 %	C2: CO2	2.65 %	C4: O2	16.75 %
13:45:11	C1: CO	1.11 %	C2: CO2	2.59 %	C4: O2	16.63 %
13:46:11	C1: CO	1.14 %	C2: CO2	2.59 %	C4: O2	16.81 %
13:47:11	C1: CO	1.09 %	C2: CO2	2.45 %	C4: O2	15.52 %
13:48:11	C1: CO	1.17 %	C2: CO2	2.58 %	C4: O2	16.80 %
13:49:11	C1: CO	1.20 %	C2: CO2	2.54 %	C4: O2	16.79 %
13:50:11	C1: CO	1.23 %	C2: CO2	2.43 %	C4: O2	16.85 %
13:51:11	C1: CO	1.22 %	C2: CO2	2.36 %	C4: O2	16.89 %
13:52:11	C1: CO	1.28 %	C2: CO2	2.29 %	C4: O2	16.93 %
13:53:11	C1: CO	1.32 %	C2: CO2	2.16 %	C4: O2	16.97 %
13:54:11	C1: CO	1.33 %	C2: CO2	2.10 %	C4: O2	17.00 %
13:55:11	C1: CO	1.31 %	C2: CO2	2.09 %	C4: O2	15.98 %
13:56:11	C1: CO	1.35 %	C2: CO2	2.06 %	C4: O2	17.09 %
13:57:11	C1: CO	1.38 %	C2: CO2	2.00 %	C4: O2	16.91 %
13:58:11	C1: CO	1.36 %	C2: CO2	2.03 %	C4: O2	17.18 %
13:59:11	C1: CO	1.38 %	C2: CO2	1.92 %	C4: O2	17.12 %
14:00:11	C1: CO	1.40 %	C2: CO2	1.85 %	C4: O2	17.15 %
14:01:11	C1: CO	1.40 %	C2: CO2	1.87 %	C4: O2	17.26 %
14:02:11	C1: CO	1.30 %	C2: CO2	1.84 %	C4: O2	17.25 %
14:03:11	C1: CO	1.23 %	C2: CO2	1.65 %	C4: O2	16.76 %
14:04:11	C1: CO	1.36 %	C2: CO2	1.52 %	C4: O2	16.16 %
14:05:11	C1: CO	1.40 %	C2: CO2	1.51 %	C4: O2	17.51 %
14:06:11	C1: CO	1.40 %	C2: CO2	1.49 %	C4: O2	17.33 %
14:07:11	C1: CO	1.43 %	C2: CO2	1.52 %	C4: O2	17.50 %
14:08:11	C1: CO	1.39 %	C2: CO2	1.48 %	C4: O2	17.54 %
14:09:11	C1: CO	1.40 %	C2: CO2	1.46 %	C4: O2	17.54 %
14:10:11	C1: CO	1.37 %	C2: CO2	1.41 %	C4: O2	17.24 %
14:11:11	C1: CO	0.76 %	C2: CO2	0.40 %	C4: O2	17.35 %
14:12:11	C1: CO	0.17 %	C2: CO2	0.06 %	C4: O2	19.71 %
14:13:11	C1: CO	0.09 %	C2: CO2	0.11 %	C4: O2	20.05 %
14:14:11	C1: CO	0.09 %	C2: CO2	0.09 %	C4: O2	20.17 %
14:15:11	C1: CO	0.06 %	C2: CO2	0.07 %	C4: O2	19.37 %
14:16:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.64 %
14:17:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.62 %
14:18:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.62 %
14:19:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.62 %
14:20:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.64 %
14:21:11	C1: CO	0.08 %	C2: CO2	0.08 %	C4: O2	20.64 %
14:22:11	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.18 %

SBI

CW2500

26-Jun-13

Run #2

Time	CO	CO <sub>2</sub>	O <sub>2</sub>
14:23:11	C1: CO 0.05 %	C2: CO2 0.05 %	C4: O2 20.01 %
14:24:11	C1: CO 0.07 %	C2: CO2 0.07 %	C4: O2 20.64 %
14:25:11	C1: CO 0.04 %	C2: CO2 0.04 %	C4: O2 20.61 %
14:26:11	C1: CO 0.07 %	C2: CO2 0.06 %	C4: O2 20.61 %
14:27:11	C1: CO 0.07 %	C2: CO2 0.06 %	C4: O2 20.64 %
14:28:11	C1: CO 0.07 %	C2: CO2 0.06 %	C4: O2 20.61 %
14:29:11	C1: CO 0.07 %	C2: CO2 0.06 %	C4: O2 20.63 %
14:30:11	C1: CO 0.05 %	C2: CO2 0.04 %	C4: O2 20.61 %
14:31:11	C1: CO 0.05 %	C2: CO2 0.04 %	C4: O2 20.63 %
14:32:11	C1: CO 0.04 %	C2: CO2 0.04 %	C4: O2 20.64 %
14:33:11	C1: CO 0.04 %	C2: CO2 0.04 %	C4: O2 20.60 %
14:34:11	C1: CO 0.03 %	C2: CO2 0.03 %	C4: O2 20.60 %
14:35:11	C1: CO 0.05 %	C2: CO2 0.04 %	C4: O2 20.59 %
14:36:11	C1: CO 0.07 %	C2: CO2 0.06 %	C4: O2 20.63 %
14:37:11	C1: CO 0.06 %	C2: CO2 0.05 %	C4: O2 20.60 %
14:38:11	C1: CO 0.05 %	C2: CO2 0.05 %	C4: O2 20.63 %
14:39:11	C1: CO 0.06 %	C2: CO2 0.05 %	C4: O2 20.63 %
14:40:11	C1: CO 0.06 %	C2: CO2 0.05 %	C4: O2 20.26 %
14:41:11	C1: CO 0.06 %	C2: CO2 0.05 %	C4: O2 20.63 %

26.06.2013

**Appendix F:** Test data  
Run 3



Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 26, 2013  
 Test Run Number: 3

## EPA Method 28 Pre Burn Data

Coal Bed Range 2.0 to 2.4

Average Firebox Temp, °F 441.2

Final Coal Bed Wt, lb 2.09

Interval		Temperature Data											
Time													
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet	Flue Draft	Fuel Weight	Weight Loss
0	0	73.13	240.6	410.7	151	85.87	114.4	115.1	127			14.17	12.08
1	10	73.14	178.2	688.4	335	125	185.7	179.3	194.9			11.83	2.64
2	20	74.85	179.2	716.7	440.2	172.2	250.1	246.5	238.1			9.45	2.08
3	30	77.14	182.5	714.9	490.6	217.3	313.3	307.5	296.9			7.32	2.13
4	40	79.15	184.8	725.5	518.5	253.1	352.3	337.6	378.2			5.41	1.91
5	50	80.61	171	879.3	531.8	293.5	390.3	392.2	447.4			3.91	1.50
6	60	82.59	165.4	637.6	515.1	310.2	420	412.3	502.1			3.72	1.19
7	70	82.63	153	571.8	488.8	327.5	435.5	419.8	520.3			3.13	0.59
8	80	81.6	189.3	525.1	480.9	331.7	438.6	421.3	512.7			2.89	0.04
9													
10													
11													
12													
13													
14													
15													
16													
17													
18													
19													
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22													
23													
24													
25													
26													
27													
28													
29													
30													

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 26, 2013
Test Run Number:	3

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 26, 2011
Test Run Number:	3

Barometer, In. Hg		RH, %	Sample Box Correction (y) Factors	
Start	29.85	81	Meter Box (A)	0.977
End	29.85	91	Meter Box (B)	0.986
Duration of Test, Min			100	

Leak Check, cfm @ in Hg	Train A	Train B
	0.003(a5	0.003(a5

Maximum Vacuum	
Train A	Train B
0.00	0.00

[illegible]

Date:

Time	Average Firebox Temp	Ending Average Firebox Temp	Tunnel Delta-P	Tunnel Temp, R	STD		Tunnel Velocity	Proportional Rate	
					Sample Ft <sup>3</sup> (1)	Sample Ft <sup>3</sup> (2)		Rate (1)	Rate (2)
100			VS (1) VS (2)	0.05009113 0.05071716	STD Tunnel Flow:	133.54			
				825.309091	15,109	14,923	7.89	99.87	99.87
0	448.7		0.013	629.5			7.917		
10	480.3		0.013	679.6	1.528	1.465	8.226	105.35	102.32
20	513.7		0.013	681	1.467	1.514	8.235	101.28	105.84
30	537.8		0.013	673	1.482	1.431	8.186	101.69	99.42
40	506.9		0.013	635	1.558	1.565	7.952	103.90	105.66
50	475.4		0.013	615.6	1.523	1.463	7.829	99.97	97.24
60	448.2		0.013	604.7	1.515	1.508	7.760	98.58	99.36
70	425.5		0.013	596.7	1.514	1.526	7.708	97.82	99.84
80	402.7		0.013	590.4	1.503	1.476	7.667	96.63	96.05
90	381.4		0.013	587.9	1.515	1.493	7.651	97.16	96.98
100	362.7	362.72	0.013	585	1.505	1.482	7.632	96.31	95.99

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 26, 2013
Test Run Number:	3

Calibration Reference ID	180-463	
Set meter to Species 1	12%	12.0
Set Temperature to 70F	22%	22.0
Set pin setting to 444		

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI-214	Time:	15:20	Temp., °F:	80
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	0.83	19.2	19.3	20.0
2	9.00	0.90	20.5	19.8	20.5
3	9.00	0.89	20.4	18.9	21.4
4	9.00	1.11	21.7	19.2	21.7
5	17.00	2.01	21.4	19.5	21.5
6	17.00	1.95	21.5	18.3	21.0
7	17.00	1.75	22.3	20.6	22.3
8	17.00	1.90	22.3	21.7	22.3
9	17.00	1.86	21.4	20.6	21.3
10					
11					
12					
Total Weight	13.2	Average, %db		20.8	

Allowable Fuel Load Range: 8.4 to 10.1

TEST FUEL LOAD PROPERTIES						
Eq. ID No.:	SBI214	Time:	15:30	Temp., °F:	80	
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis		
		2x4	4x4			
1	17.00	2.53		21.4	19.4	21.5
2	17.00	2.55		22.3	20.4	22.3
3	17.00	2.34		19.9	20.1	20.4
4	17.00	2.34		20.3	19.4	20.6
5						
6						
7						
8						
Totals		9.8	0.0			
% of Weight		100	0			
Total weight, wet, lb.		9.76		Average Moisture, dry		20.67
Total weight, dry, kg		3.67		Average Moisture, wet		17.13

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



[Print Report](#)

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 26, 2013  
 Test Run Number: 3

Dry Burn-Rate, kg/hr:	2.20	
Emission-Rate, g/hr:	1.79	
Adjusted Emission-Rate, g/hr :	2.95	
Duration of Test, Minutes	100	
Dry Gas Meter Standardization	Train A	Train B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>	742.675	572.039
Dry Gas Meter Ending Reading, ft <sup>3</sup>	758.514	587.529
Barometric Pressure Correction Factor	0.998	0.998
Dry Gas Meter Calibration Factors (γ factors)	0.977	0.986
Dry Gas Meter Temperature Factors	0.979	0.980
Dry Gas Meter Delta-H Correction Factors	1.000	1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>	15.117	14.930
Dilution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm	133.545	
Total Tunnel Volume, scf	13354.490	
Emission Caclulations	Train A	Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)	883.409	894.488
Sample Particulate Mass, mg	3.2	3.5
Total Emissions, grams	2.827	3.131
Emission-Rate, g/hr	1.70	1.88
Adjusted Emission Rates, g/hr	2.82	3.07
Deviation, %	4.23%	
Operating Parameters	Train A	Train B
Max Filter Temperature, °F	86.98	88.21
Post-Test Leak Check, cfm @ in. Hg vac.	0.003@5	0.003@5
Average Firebox Surface Temperture delta-T, °F	85.96	
Maximum Ambient Temperture, °F	90	
Mimimum Ambient Temperature, °F	81	
Fuel Properties		
Wet Fuel Load Weight, lb.	9.76	
Dry-Basis Fuel Load Moisture Content, %	20.67	
Wet-Basis Fuel Load Moisture Content, %	17.13	
Coal Bed Range, lb.	2.00	2.40
Actual Coal Bed, Lb.	2.09	



<b>Sample Train - 1</b>					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	9		115.2	
B - Rear Filter Catch	Filter	10		117.6	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			235.9	232.8	3.1
Probe & Filter Holder	Probe	19	140113.6	140113.5	0.1
			Total Particulate, mg		3.2

<b>Sample Train - 2</b>					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	11		118.1	
B - Rear Filter Catch	Filter	12		115.7	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			237.3	233.8	3.5
Probe & Filter Holder	Probe	20	139063.0	139063.2	0.0
			Total Particulate, mg		3.5

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



# Dilution Tunnel Velocity Traverse EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 26, 2013  
Test Run Number: 3

	Dilution Tunnel		Square Root
	Delta P In. H2O	Temp, °F	
A1	0.0100	169	0.1000
A2	0.0125	170	0.1118
A3	0.0125	172	0.1118
A4	0.0125	172	0.1118
A Center	0.0125	169	0.1118
B1	0.0100	169	0.1000
B2	0.0125	170	0.1118
B3	0.0125	172	0.1118
B4	0.0125	172	0.1118
B Center	0.0125	172	0.1118
Averages	0.012	170.56	0.1089

Tunnel Diameter  Inches

Tunnel Static  In. H2O

Tunnel Area 0.34907 Ft<sup>2</sup>

Pitot Correction 0.9736 factor

Baro. Pressure 29.85

Pitot Factor  (0.98 for standard, 0.84 or Cal. For S-Type )

Initial Velocity 7.924 Ft/ Sec

Initial Flow 133.04 Ft<sup>3</sup>/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

SBI

CW2500

26-Jun-13

Run #3

Time	CO		CO <sup>2</sup>		O <sup>2</sup>	
16:46:25	C1: CO	0.31 %	C2: CO2	9.65 %	C4: O2	11.1 %
16:47:25	C1: CO	0.32 %	C2: CO2	9.57 %	C4: O2	11.2 %
16:48:25	C1: CO	0.33 %	C2: CO2	9.28 %	C4: O2	10.2 %
16:49:25	C1: CO	0.33 %	C2: CO2	9.12 %	C4: O2	11.6 %
16:50:25	C1: CO	0.31 %	C2: CO2	8.79 %	C4: O2	11.8 %
16:51:25	C1: CO	0.29 %	C2: CO2	8.21 %	C4: O2	12 %
16:52:25	C1: CO	0.28 %	C2: CO2	7.83 %	C4: O2	12.6 %
16:53:25	C1: CO	0.30 %	C2: CO2	7.69 %	C4: O2	12.8 %
16:54:25	C1: CO	0.29 %	C2: CO2	7.41 %	C4: O2	13 %
16:55:25	C1: CO	0.27 %	C2: CO2	7.17 %	C4: O2	13.2 %
16:56:25	C1: CO	0.30 %	C2: CO2	7.16 %	C4: O2	13.4 %
16:57:25	C1: CO	0.28 %	C2: CO2	7.07 %	C4: O2	13.4 %
16:58:25	C1: CO	0.31 %	C2: CO2	6.98 %	C4: O2	13.5 %
16:59:25	C1: CO	0.31 %	C2: CO2	6.84 %	C4: O2	13.6 %
17:00:25	C1: CO	0.32 %	C2: CO2	6.7 %	C4: O2	13.7 %
17:01:25	C1: CO	0.33 %	C2: CO2	2.71 %	C4: O2	14.3 %
17:02:25	C1: CO	0.34 %	C2: CO2	5.02 %	C4: O2	17.6 %
17:03:25	C1: CO	0.39 %	C2: CO2	1.49 %	C4: O2	15.7 %
17:04:25	C1: CO	0.81 %	C2: CO2	7.04 %	C4: O2	18 %
17:05:25	C1: CO	0.65 %	C2: CO2	12.2 %	C4: O2	12.1 %
17:06:25	C1: CO	0.68 %	C2: CO2	14.2 %	C4: O2	7.25 %
17:07:25	C1: CO	0.55 %	C2: CO2	15.3 %	C4: O2	5.76 %
17:08:25	C1: CO	0.45 %	C2: CO2	15.9 %	C4: O2	5.17 %
17:09:25	C1: CO	0.44 %	C2: CO2	16.4 %	C4: O2	4.3 %
17:10:25	C1: CO	0.42 %	C2: CO2	16.8 %	C4: O2	4.29 %
17:11:25	C1: CO	0.40 %	C2: CO2	16.9 %	C4: O2	4 %
17:12:25	C1: CO	0.41 %	C2: CO2	16.9 %	C4: O2	4.22 %
17:13:25	C1: CO	0.39 %	C2: CO2	16 %	C4: O2	4.11 %
17:14:25	C1: CO	0.40 %	C2: CO2	16.1 %	C4: O2	4.32 %
17:15:25	C1: CO	0.41 %	C2: CO2	16.1 %	C4: O2	4.77 %
17:16:25	C1: CO	0.38 %	C2: CO2	16 %	C4: O2	4.1 %
17:17:25	C1: CO	0.40 %	C2: CO2	16 %	C4: O2	5.21 %
17:18:25	C1: CO	0.39 %	C2: CO2	15.8 %	C4: O2	5.3 %
17:19:25	C1: CO	0.42 %	C2: CO2	15.5 %	C4: O2	5.52 %
17:20:25	C1: CO	0.41 %	C2: CO2	15.5 %	C4: O2	5.77 %
17:21:25	C1: CO	0.40 %	C2: CO2	15.3 %	C4: O2	5.8 %
17:22:25	C1: CO	0.43 %	C2: CO2	15.3 %	C4: O2	5.82 %
17:23:25	C1: CO	0.41 %	C2: CO2	15.1 %	C4: O2	4.72 %

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CW2500

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Run #3

Time	CO		CO <sup>2</sup>		O <sup>2</sup>	
17:24:25	C1: CO	0.39 %	C2: CO2	14.4 %	C4: O2	5.39 %
17:25:25	C1: CO	0.39 %	C2: CO2	15 %	C4: O2	6.22 %
17:26:25	C1: CO	0.40 %	C2: CO2	14.2 %	C4: O2	5.26 %
17:27:25	C1: CO	0.41 %	C2: CO2	15 %	C4: O2	6 %
17:28:25	C1: CO	0.41 %	C2: CO2	15.3 %	C4: O2	6.02 %
17:29:25	C1: CO	0.42 %	C2: CO2	15.5 %	C4: O2	5.54 %
17:30:25	C1: CO	0.43 %	C2: CO2	15.4 %	C4: O2	4.44 %
17:31:25	C1: CO	0.44 %	C2: CO2	14.9 %	C4: O2	5.44 %
17:32:25	C1: CO	0.44 %	C2: CO2	13.9 %	C4: O2	5.57 %
17:33:25	C1: CO	0.44 %	C2: CO2	12.9 %	C4: O2	6.58 %
17:34:25	C1: CO	0.43 %	C2: CO2	11.8 %	C4: O2	7.81 %
17:35:25	C1: CO	0.40 %	C2: CO2	10.8 %	C4: O2	8.9 %
17:36:25	C1: CO	0.37 %	C2: CO2	9.96 %	C4: O2	9.74 %
17:37:25	C1: CO	0.37 %	C2: CO2	9.15 %	C4: O2	10.5 %
17:38:25	C1: CO	0.36 %	C2: CO2	8.68 %	C4: O2	11.4 %
17:39:25	C1: CO	0.38 %	C2: CO2	8.09 %	C4: O2	11.9 %
17:40:25	C1: CO	0.38 %	C2: CO2	7.77 %	C4: O2	12.4 %
17:41:25	C1: CO	0.39 %	C2: CO2	7.51 %	C4: O2	12.6 %
17:42:25	C1: CO	0.39 %	C2: CO2	7.36 %	C4: O2	12.7 %
17:43:25	C1: CO	0.41 %	C2: CO2	7.32 %	C4: O2	13 %
17:44:25	C1: CO	0.40 %	C2: CO2	7.1 %	C4: O2	13.2 %
17:45:25	C1: CO	0.41 %	C2: CO2	6.93 %	C4: O2	13.4 %
17:46:25	C1: CO	0.44 %	C2: CO2	6.85 %	C4: O2	13.6 %
17:47:25	C1: CO	0.45 %	C2: CO2	6.63 %	C4: O2	13.6 %
17:48:25	C1: CO	0.42 %	C2: CO2	6.89 %	C4: O2	13.5 %
17:49:25	C1: CO	0.43 %	C2: CO2	6.7 %	C4: O2	13.5 %
17:50:25	C1: CO	0.45 %	C2: CO2	6.61 %	C4: O2	13.8 %
17:51:25	C1: CO	0.47 %	C2: CO2	6.6 %	C4: O2	13.8 %
17:52:25	C1: CO	0.48 %	C2: CO2	6.44 %	C4: O2	13.8 %
17:53:25	C1: CO	0.48 %	C2: CO2	6.35 %	C4: O2	14 %
17:54:25	C1: CO	0.48 %	C2: CO2	6.41 %	C4: O2	14.1 %
17:55:25	C1: CO	0.49 %	C2: CO2	6.28 %	C4: O2	13.8 %
17:56:25	C1: CO	0.48 %	C2: CO2	6.19 %	C4: O2	14.1 %
17:57:25	C1: CO	0.49 %	C2: CO2	6.18 %	C4: O2	14.2 %
17:58:25	C1: CO	0.49 %	C2: CO2	5.98 %	C4: O2	13.6 %
17:59:25	C1: CO	0.53 %	C2: CO2	6.15 %	C4: O2	14.2 %
18:00:25	C1: CO	0.54 %	C2: CO2	6.02 %	C4: O2	14.2 %
18:01:25	C1: CO	0.53 %	C2: CO2	6.03 %	C4: O2	14.4 %

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CW2500

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Run #3

Time	CO		CO <sup>2</sup>		O <sup>2</sup>	
18:02:25	C1: CO	0.55 %	C2: CO2	5.91 %	C4: O2	14.4 %
18:03:25	C1: CO	0.59 %	C2: CO2	5.81 %	C4: O2	14.4 %
18:04:25	C1: CO	0.61 %	C2: CO2	5.69 %	C4: O2	14.5 %
18:05:25	C1: CO	0.64 %	C2: CO2	5.62 %	C4: O2	14.6 %
18:06:25	C1: CO	0.63 %	C2: CO2	5.31 %	C4: O2	14.3 %
18:07:25	C1: CO	0.67 %	C2: CO2	5.51 %	C4: O2	14.8 %
18:08:25	C1: CO	0.70 %	C2: CO2	5.22 %	C4: O2	14.8 %
18:09:25	C1: CO	0.72 %	C2: CO2	4.67 %	C4: O2	14.3 %
18:10:25	C1: CO	0.77 %	C2: CO2	4.75 %	C4: O2	15 %
18:11:25	C1: CO	0.79 %	C2: CO2	4.6 %	C4: O2	14.8 %
18:12:25	C1: CO	0.82 %	C2: CO2	4.71 %	C4: O2	15.3 %
18:13:25	C1: CO	0.83 %	C2: CO2	4.61 %	C4: O2	15.3 %
18:14:25	C1: CO	0.88 %	C2: CO2	4.7 %	C4: O2	15.3 %
18:15:25	C1: CO	0.86 %	C2: CO2	4.49 %	C4: O2	15.3 %
18:16:25	C1: CO	0.91 %	C2: CO2	4.33 %	C4: O2	15.5 %
18:17:25	C1: CO	0.94 %	C2: CO2	4.3 %	C4: O2	15.6 %
18:18:25	C1: CO	0.96 %	C2: CO2	4.16 %	C4: O2	15.6 %
18:19:25	C1: CO	1.00 %	C2: CO2	4.04 %	C4: O2	15.7 %
18:20:25	C1: CO	1.02 %	C2: CO2	3.96 %	C4: O2	15.8 %
18:21:25	C1: CO	0.99 %	C2: CO2	3.89 %	C4: O2	15.8 %
18:22:25	C1: CO	1.01 %	C2: CO2	3.85 %	C4: O2	15.9 %
18:23:25	C1: CO	1.06 %	C2: CO2	3.93 %	C4: O2	15.8 %
18:24:25	C1: CO	1.06 %	C2: CO2	3.92 %	C4: O2	14.9 %
18:25:25	C1: CO	1.07 %	C2: CO2	3.85 %	C4: O2	15.8 %
18:26:25	C1: CO	1.06 %	C2: CO2	3.69 %	C4: O2	15.1 %
18:27:25	C1: CO	1.14 %	C2: CO2	3.61 %	C4: O2	16 %
18:28:25	C1: CO	1.16 %	C2: CO2	3.58 %	C4: O2	16 %
18:29:25	C1: CO	1.16 %	C2: CO2	3.55 %	C4: O2	16.1 %
18:30:25	C1: CO	1.17 %	C2: CO2	3.47 %	C4: O2	16 %
18:31:25	C1: CO	1.19 %	C2: CO2	3.46 %	C4: O2	16.1 %
18:32:25	C1: CO	1.17 %	C2: CO2	3.4 %	C4: O2	16.1 %
18:33:25	C1: CO	1.16 %	C2: CO2	3.35 %	C4: O2	16.2 %
18:34:25	C1: CO	1.17 %	C2: CO2	3.25 %	C4: O2	16.2 %
18:35:25	C1: CO	1.14 %	C2: CO2	3.18 %	C4: O2	15.9 %
18:36:25	C1: CO	1.18 %	C2: CO2	3.18 %	C4: O2	16.3 %
18:37:25	C1: CO	1.14 %	C2: CO2	3.07 %	C4: O2	16.3 %
18:38:25	C1: CO	1.18 %	C2: CO2	3.06 %	C4: O2	16.4 %
18:39:25	C1: CO	1.15 %	C2: CO2	3 %	C4: O2	16.5 %



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CW2500

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Run #3

Time	CO		CO <sup>2</sup>		O <sup>2</sup>	
18:40:25	C1: CO	1.14 %	C2: CO2	2.91 %	C4: O2	16.4 %
18:41:25	C1: CO	1.18 %	C2: CO2	2.89 %	C4: O2	16.6 %
18:42:25	C1: CO	1.15 %	C2: CO2	2.77 %	C4: O2	15.5 %
18:43:25	C1: CO	1.13 %	C2: CO2	2.71 %	C4: O2	15.6 %
18:44:25	C1: CO	1.14 %	C2: CO2	2.67 %	C4: O2	16.7 %
18:45:25	C1: CO	1.15 %	C2: CO2	2.58 %	C4: O2	16.5 %
18:46:25	C1: CO	1.15 %	C2: CO2	2.48 %	C4: O2	16.7 %
18:47:25	C1: CO	1.15 %	C2: CO2	2.33 %	C4: O2	17 %
18:48:25	C1: CO	1.11 %	C2: CO2	2.15 %	C4: O2	17.2 %
18:49:25	C1: CO	1.11 %	C2: CO2	2.09 %	C4: O2	17.3 %
18:50:25	C1: CO	1.09 %	C2: CO2	2.02 %	C4: O2	17.3 %
18:51:25	C1: CO	1.10 %	C2: CO2	2.02 %	C4: O2	17.4 %
18:52:25	C1: CO	1.04 %	C2: CO2	1.86 %	C4: O2	16.5 %
18:53:25	C1: CO	1.11 %	C2: CO2	2.01 %	C4: O2	17.4 %
18:54:25	C1: CO	1.07 %	C2: CO2	1.89 %	C4: O2	17.1 %
18:55:25	C1: CO	1.11 %	C2: CO2	1.84 %	C4: O2	17.5 %
18:56:25	C1: CO	1.11 %	C2: CO2	1.65 %	C4: O2	16.5 %
18:57:25	C1: CO	1.08 %	C2: CO2	1.68 %	C4: O2	16.5 %
18:58:25	C1: CO	1.12 %	C2: CO2	1.67 %	C4: O2	17.7 %
18:59:25	C1: CO	1.05 %	C2: CO2	1.47 %	C4: O2	16.8 %
19:00:25	C1: CO	1.11 %	C2: CO2	1.52 %	C4: O2	17.7 %
19:01:25	C1: CO	1.11 %	C2: CO2	1.5 %	C4: O2	17.7 %
19:02:25	C1: CO	1.10 %	C2: CO2	1.49 %	C4: O2	17.9 %
19:03:25	C1: CO	1.06 %	C2: CO2	1.39 %	C4: O2	17.9 %
19:04:25	C1: CO	1.04 %	C2: CO2	1.34 %	C4: O2	18 %
19:05:25	C1: CO	1.08 %	C2: CO2	1.36 %	C4: O2	18.1 %

**Appendix F:** Test data  
Run 4

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 27, 2013  
 Test Run Number: 4

## EPA Method 28 Pre Burn Data

Coal Bed Range 1.8 to 2.2

Average Firebox Temp, °F 305.54

Final Coal Bed Wt, lb 1.87

Interval	10												
Time		Temperature Data									Flue Draft	Fuel Weight	Weight Loss
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet			
0	0	86.67	178.1	813.5	388.5	324.3	388.3	473.8	360.8			2.81	0.94
1	10	86.4	117.2	375.5	498.7	391.1	485.4	487.8	363			2.97	0.24
2	20	86.89	107.3	315.8	431.3	341.3	416.9	432.8	324.8			2.49	0.08
3	30	82.67	101.6	287.1	380.4	310.1	389.8	393.5	482.9			2.43	0.06
4	40	77.36	93.94	267.2	344.5	288	336.2	359.8	445.2			2.25	0.18
5	50	72.88	83.29	252.8	317.6	267.3	311	331.3	416.8			2.08	0.17
6	60	71.47	81.26	244	289.8	256.2	296.6	310.8	393			1.93	0.15
7	70	78.34	106.1	287.5	292.4	294.8	290.9	299.9	379.7			1.87	0.09
8													
9													
10													
11													
12													
13													
14													
15													
16													
17													
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28													
29													
30													

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



TEST DATA  
EPA METHOD 5G-3

Project Number:	SBI
Manufacturer:	CW2500
Sample ID No:	June 27, 2013
Test Date:	June 27, 2013
Test Run No:	4

Temperature Data

Firebox Temp Start	311.32
Firebox Temp End	247.78
Firebox Delta-T	63.5

Max Filter Temps	
Train A	84.96
Train B	84.96

Gas Particulate Sampling Data

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 27, 2013
Test Run Number:	4

Barometer, In. Hg	29.25
RH, %	93
Sample Box Correction (V) Factors	
Start	29.25
End	29.25
Meter Box (A)	0.977
Meter Box (B)	1.005
Duration of Test, Min	200

Leak Check, cfm @ in Hg	
Train A	0.00350/5
Train B	0.00350/5

Maximum Vacuum	
Train A	0.00
Train B	0.00

Interval		Time		Duration of Test, Min		200		32.5		94.35		42		200		0.0035/0.5		0.0035/0.5		0.00		0.00					
Interval		Duration		Room	Dilution	Flue Gas	Top	Firebox Bottom	Firebox Left	Firebox Right	Catalyst Outlet	Train A Filter	Train B Filter	Train A DGM	Train B DGM	Time	Tunnel Delta-P	Train B Delta-H	Flue Draft	Fuel Weight	Weight Loss	Train A Volume	Train B Volume	Train A Proportional Rate	Train B Proportional Rate	Train A Vacuum, In. Hg	Train B Vacuum, In. Hg
1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	10	09.59	101.9	252.2	295.9	265.7	300.2	298	377.2	298	377.2	77.13	77.81	76.93	76.4	0	0.013	0.009	0.040	8.09	8.60	758.535	587.963	98.99	98.99	9.99	9.99
2	20	20.63	101.9	331.4	305.5	341.1	317.9	264.2	318.2	317.9	317.9	83.49	81.16	77.46	76.93	10	0.013	0.009	0.040	8.09	8.67	760.145	589.123	100.59	100.79	9.80	9.80
3	30	32.23	110.2	419.8	359.2	351.2	316.1	262.1	318.2	316.1	316.1	84.92	82.98	77.26	76.965	20	0.013	0.009	0.040	8.09	8.75	761.175	590.650	98.47	98.47	9.80	9.80
4	40	06.13	122.9	500.0	440	232.4	273	282.2	345.3	345.3	345.3	87.05	83.98	77.385	77.035	30	0.013	0.009	0.040	8.09	9.18	763.897	592.197	99.33	100.66	9.80	9.80
5	50	31.58	123.1	515.2	505.9	241.5	274.8	307.4	376.3	376.3	376.3	87.05	84.96	77.44	77.035	40	0.013	0.009	0.040	8.09	1.49	764.886	593.727	100.64	100.64	9.80	9.80
6	60	78.92	115.8	449.5	512.2	204.8	295.4	312.1	407.3	407.3	407.3	88.56	84.74	77.44	77.115	50	0.013	0.009	0.040	8.09	1.37	765.482	595.299	101.92	103.41	9.80	9.80
7	70	77.48	107.5	374.3	406.8	202.6	293.9	346.3	420.7	420.7	420.7	88.56	84.74	77.44	77.115	60	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
8	80	74.69	101.8	323.4	413.2	202.7	293.9	346.3	420.7	420.7	420.7	88.56	84.74	77.44	77.115	70	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
9	90	72.67	95	285.9	343.6	205.3	293.4	343.6	404.4	404.4	404.4	88.56	84.74	77.44	77.115	80	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
10	100	72.29	92.31	276.4	327.3	209	296.1	391.8	404.4	404.4	404.4	88.56	84.74	77.44	77.115	90	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
11	110	71.07	91.75	265.1	316.3	209	285	318.2	386.1	386.1	386.1	88.56	84.74	77.44	77.115	100	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
12	120	70.97	90.31	251.3	305.4	208	274.6	308.7	376.9	376.9	376.9	88.56	84.74	77.44	77.115	110	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
13	130	70.97	90.31	251.3	305.4	208	274.6	308.7	376.9	376.9	376.9	88.56	84.74	77.44	77.115	120	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
14	140	70.97	90.31	251.3	305.4	208	274.6	308.7	376.9	376.9	376.9	88.56	84.74	77.44	77.115	130	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
15	150	72.32	90.66	345.2	287.8	208.7	288.1	291.2	353.7	353.7	353.7	88.56	84.74	77.44	77.115	140	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
16	160	72.32	91.52	235.5	281.3	205.1	283.5	285.6	344.3	344.3	344.3	88.56	84.74	77.44	77.115	150	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
17	170	78.62	91.65	231.8	273.3	201.8	283.7	279.9	321.8	321.8	321.8	88.56	84.74	77.44	77.115	160	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
18	180	80.27	91.36	225.5	264	197.6	238.1	271.9	331.6	331.6	331.6	88.56	84.74	77.44	77.115	170	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
19	190	79.41	91.08	219	255.5	193.2	228.6	254.7	325.2	325.2	325.2	88.56	84.74	77.44	77.115	180	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
20	200	79.37	90.67	212.9	247.5	186.4	220.4	255	324.6	324.6	324.6	88.56	84.74	77.44	77.115	200	0.013	0.009	0.040	8.09	0.98	765.482	595.299	101.92	103.41	9.80	9.80
21																											
22																											
23																											

Test Engineer:

Date:

200	VS (1)	0.02573132	STD Tunnel Flow:		139.10			
	VS (2)	0.02624895						
	Ending Average Firebox Temp	559.455714	30.621	30.017	7.35	99.99	99.99	
Time		Tunnel Delta-P	Tunnel Temp, R	STD Sample Ft³ (1)	STD Sample Ft³ (2)	Tunnel Velocity	Proportional Rate (1)	Proportional Rate (2)
	0	0.013	559.51			7.347		
	10	0.013	561.9	1.543	1.510	7.363	100.99	100.79
	20	0.013	561.9	1.504	1.477	7.363	98.47	98.65
	30	0.013	570.2	1.516	1.497	7.417	99.93	100.66
	40	0.013	582.9	1.503	1.490	7.499	100.16	100.64
	50	0.013	583.1	1.528	1.520	7.501	101.92	103.41
	60	0.013	575.8	1.534	1.515	7.454	101.64	102.43
	70	0.013	567.5	1.524	1.524	7.400	100.27	102.27
	80	0.013	561.8	1.538	1.521	7.362	100.69	101.55
	90	0.013	557.6	1.529	1.522	7.335	99.69	101.23
	100	0.013	555	1.539	1.519	7.318	100.14	100.81
	110	0.013	553.31	1.542	1.510	7.307	100.19	100.02
	120	0.013	551.75	1.535	1.500	7.296	99.55	99.25
	130	0.013	550.31	1.542	1.497	7.287	98.91	98.91
	140	0.013	549.15	1.535	1.481	7.279	98.31	97.79
	150	0.013	550.56	1.544	1.495	7.288	100.06	98.81
	160	0.013	551.52	1.526	1.481	7.295	98.95	97.99
	170	0.013	551.65	1.537	1.487	7.296	99.70	98.38
	180	0.013	551.36	1.537	1.488	7.294	99.65	98.40
	190	0.013	551.08	1.530	1.500	7.292	99.18	99.18
200	247.78	550.67	1.533	1.493	7.289	99.32	98.69	



Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 27, 2013
Test Run Number:	4

Calibration Reference ID	180-463	
Set meter to Species 1	12%	12.0
Set Temperature to 70F	22%	22.0
Set pin setting to 444		

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI-214	Time:	7:20	Temp., °F:	80
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	0.88	20.9	20.3	21.0
2	9.00	0.87	21.1	20.4	20.5
3	9.00	0.87	21.2	20.3	21.1
4	9.00	0.81	21.0	21.3	20.9
5	17.00	1.94	20.8	19.2	20.6
6	17.00	1.53	20.8	20.2	19.7
7	17.00	1.57	19.3	19.7	19.2
8	17.00	1.56	18.3	19.2	19.2
9	17.00	1.97	20.4	20.6	19.8
10					
11					
12					
Total Weight	12.0	Average, %db	20.3		

Allowable Fuel Load Range:			8.4	to	10.1
TEST FUEL LOAD PROPERTIES					
Eq. ID No.:	SBI-214	Time:	9:20	Temp., °F:	80
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis	
		2x4	4x4		
1	17.00	2.05		19.1	19.0
2	17.00	2.55		20.9	20.4
3	17.00	1.97		20.1	19.5
4	17.00	2.24		21.6	20.4
5					
6					
7					
8					
Totals		8.8	0.0		
% of Weight		100	0		
Total weight, wet, lb.		8.80		Average Moisture, dry	20.19
Total weight, dry, kg		3.32		Average Moisture, wet	16.80

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

[Print Report](#)

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 27, 2013  
 Test Run Number: 4

Dry Burn-Rate, kg/hr:		1.00
Emission-Rate, g/hr:		1.51
Adjusted Emission-Rate, g/hr :		2.57
Duration of Test, Minutes		200
Dry Gas Meter Standardization		Train A      Train B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>	758.535	567.503
Dry Gas Meter Ending Reading, ft <sup>3</sup>	790.518	618.604
Barometric Pressure Correction Factor	0.998	0.998
Dry Gas Meter Calibration Factors (y factors)	0.977	0.986
Dry Gas Meter Temperature Factors	0.982	0.983
Dry Gas Meter Delta-H Correction Factors	1.000	1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>	30.635	30.031
Dilution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm	139.098	
Total Tunnel Volume, scf	27819.669	
Emission Calculations		Train A      Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)	908.095	926.379
Sample Particulate Mass, mg	5.7	5.3
Total Emissions, grams	5.176	4.910
Emission-Rate, g/hr	1.55	1.47
Adjusted Emission Rates, g/hr	2.62	2.51
Deviation, %	2.19%	
Operating Parameters		Train A      Train B
Max Filter Temperature, °F	88.56	84.96
Post-Test Leak Check, cfm @ in. Hg vac.	0.0035@5	0.0035@5
Average Firebox Surface Temperature delta-T, °F	63.54	
Maximum Ambient Temperature, °F	86	
Minimum Ambient Temperature, °F	70	
Fuel Properties		
Wet Fuel Load Weight, lb.	8.80	
Dry-Basis Fuel Load Moisture Content, %	20.19	
Wet-Basis Fuel Load Moisture Content, %	16.80	
Coal Bed Range, lb.	1.60	2.20
Actual Coal Bed, Lb.	1.87	



DILLUTION TUNNEL PARTICULATE CALCULATIONS  
EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 27, 2013  
Test Run Number: 4

Intertek Equipment No.'s SBI-206

Sample Train - 1					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	13		117.3	
B - Rear Filter Catch	Filter	14		117.7	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			240.7	235	5.7
Probe & Filter Holder	Probe	22	139574.3	139574.3	0.0
Total Particulate, mg					5.7

Sample Train - 2					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	15		115.5	
B - Rear Filter Catch	Filter	16		117.5	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			238	233	5
Probe & Filter Holder	Probe	25	136816.2	136815.9	0.3
Total Particulate, mg					5.3

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



# Dilution Tunnel Velocity Traverse EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 27, 2013  
Test Run Number: 4

	Dilution Tunnel		Square Root
	Delta P In. H2O	Temp, °F	
A1	0.0100	98	0.1000
A2	0.0125	98	0.1118
A3	0.0125	98	0.1118
A4	0.0125	98	0.1118
A Center	0.0125	98	0.1118
B1	0.0075	97	0.0866
B2	0.0125	96	0.1118
B3	0.0125	96	0.1118
B4	0.0125	96	0.1118
B Center	0.0125	96	0.1118
Averages	0.01175	96.907	0.1072

Tunnel Diameter  inches

Tunnel Static  in. H2O

Tunnel Area 0.34907 Ft2

Pitot Correction 0.9586 factor

Baro. Pressure 29.85

Pitot Factor  ( 0.99 for standard, 0.84 or Cal. For S-Type )

Initial Velocity 7.332 Ft/ Sec

Initial Flow 139.39 Ft3/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



SBI

CW2500

27-Jun-13

Run #4

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
10:47:26	C1: CO	0.98 %	C2: CO2	2.85 %	C4: O2	16.7 %
10:48:26	C1: CO	0.98 %	C2: CO2	2.62 %	C4: O2	16.7 %
10:49:26	C1: CO	0.53 %	C2: CO2	1 %	C4: O2	17.6 %
10:50:26	C1: CO	0.78 %	C2: CO2	1.72 %	C4: O2	18.1 %
10:51:26	C1: CO	0.40 %	C2: CO2	0.37 %	C4: O2	17.9 %
10:52:26	C1: CO	0.36 %	C2: CO2	0.4 %	C4: O2	19.9 %
10:53:26	C1: CO	0.48 %	C2: CO2	3.27 %	C4: O2	19.1 %
10:54:26	C1: CO	0.45 %	C2: CO2	5.17 %	C4: O2	16 %
10:55:26	C1: CO	0.48 %	C2: CO2	7.34 %	C4: O2	14.5 %
10:56:26	C1: CO	0.64 %	C2: CO2	5.25 %	C4: O2	12 %
10:57:26	C1: CO	0.56 %	C2: CO2	1.95 %	C4: O2	15.9 %
10:58:26	C1: CO	0.54 %	C2: CO2	1.69 %	C4: O2	18.3 %
10:59:26	C1: CO	0.54 %	C2: CO2	1.66 %	C4: O2	18.5 %
11:00:26	C1: CO	0.52 %	C2: CO2	1.81 %	C4: O2	18.4 %
11:01:26	C1: CO	0.49 %	C2: CO2	1.97 %	C4: O2	18.3 %
11:02:26	C1: CO	0.50 %	C2: CO2	2.21 %	C4: O2	18.1 %
11:03:26	C1: CO	0.51 %	C2: CO2	2.6 %	C4: O2	17.9 %
11:04:26	C1: CO	0.62 %	C2: CO2	3.33 %	C4: O2	17.4 %
11:05:26	C1: CO	0.76 %	C2: CO2	3.88 %	C4: O2	16.5 %
11:06:26	C1: CO	0.78 %	C2: CO2	4.36 %	C4: O2	16 %
11:07:26	C1: CO	0.78 %	C2: CO2	4.38 %	C4: O2	15.7 %
11:08:26	C1: CO	0.79 %	C2: CO2	4.7 %	C4: O2	15.6 %
11:09:26	C1: CO	0.75 %	C2: CO2	5.8 %	C4: O2	15.2 %
11:10:26	C1: CO	0.74 %	C2: CO2	5.93 %	C4: O2	14.3 %
11:11:26	C1: CO	0.71 %	C2: CO2	5.61 %	C4: O2	14.3 %
11:12:26	C1: CO	0.65 %	C2: CO2	5.05 %	C4: O2	14.8 %
11:13:26	C1: CO	0.67 %	C2: CO2	4.57 %	C4: O2	15.2 %
11:14:26	C1: CO	0.67 %	C2: CO2	4.38 %	C4: O2	15.6 %
11:15:26	C1: CO	0.68 %	C2: CO2	4.68 %	C4: O2	15.4 %
11:16:26	C1: CO	0.81 %	C2: CO2	6.66 %	C4: O2	15 %
11:17:26	C1: CO	0.89 %	C2: CO2	7.65 %	C4: O2	13.1 %
11:18:26	C1: CO	0.91 %	C2: CO2	8.09 %	C4: O2	12.5 %
11:19:26	C1: CO	1.06 %	C2: CO2	8.85 %	C4: O2	11.8 %
11:20:26	C1: CO	1.17 %	C2: CO2	9.1 %	C4: O2	10.8 %
11:21:26	C1: CO	1.24 %	C2: CO2	9.65 %	C4: O2	10.9 %
11:22:26	C1: CO	1.20 %	C2: CO2	9.84 %	C4: O2	10.4 %
11:23:26	C1: CO	1.20 %	C2: CO2	10 %	C4: O2	9.16 %
11:24:26	C1: CO	1.14 %	C2: CO2	10.2 %	C4: O2	9.88 %
11:25:26	C1: CO	1.13 %	C2: CO2	10.4 %	C4: O2	9.79 %
11:26:26	C1: CO	1.15 %	C2: CO2	10.4 %	C4: O2	9.67 %
11:27:26	C1: CO	1.14 %	C2: CO2	10.2 %	C4: O2	9.28 %
11:28:26	C1: CO	1.17 %	C2: CO2	10.3 %	C4: O2	9.63 %
11:29:26	C1: CO	1.05 %	C2: CO2	9.95 %	C4: O2	7.97 %



Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
11:30:26	C1: CO	0.97 %	C2: CO2	10.4 %	C4: O2	9.47 %
11:31:26	C1: CO	1.05 %	C2: CO2	10.5 %	C4: O2	9.53 %
11:32:26	C1: CO	1.19 %	C2: CO2	10.7 %	C4: O2	8.39 %
11:33:26	C1: CO	1.26 %	C2: CO2	10.4 %	C4: O2	8.89 %
11:34:26	C1: CO	1.38 %	C2: CO2	10.7 %	C4: O2	9.29 %
11:35:26	C1: CO	1.48 %	C2: CO2	10.7 %	C4: O2	9.26 %
11:36:26	C1: CO	1.53 %	C2: CO2	10.6 %	C4: O2	9.12 %
11:37:26	C1: CO	1.48 %	C2: CO2	10.5 %	C4: O2	9.25 %
11:38:26	C1: CO	1.28 %	C2: CO2	10.3 %	C4: O2	8.93 %
11:39:26	C1: CO	1.13 %	C2: CO2	10.6 %	C4: O2	9.47 %
11:40:26	C1: CO	1.09 %	C2: CO2	10.5 %	C4: O2	9.49 %
11:41:26	C1: CO	0.99 %	C2: CO2	10.3 %	C4: O2	9.63 %
11:42:26	C1: CO	0.80 %	C2: CO2	9.84 %	C4: O2	9.26 %
11:43:26	C1: CO	0.73 %	C2: CO2	10.1 %	C4: O2	10.2 %
11:44:26	C1: CO	0.65 %	C2: CO2	9.89 %	C4: O2	10.4 %
11:45:26	C1: CO	0.66 %	C2: CO2	9.58 %	C4: O2	10.6 %
11:46:26	C1: CO	0.63 %	C2: CO2	9.32 %	C4: O2	10.6 %
11:47:26	C1: CO	0.59 %	C2: CO2	9.57 %	C4: O2	10.9 %
11:48:26	C1: CO	0.53 %	C2: CO2	9.12 %	C4: O2	11.2 %
11:49:26	C1: CO	0.50 %	C2: CO2	8.84 %	C4: O2	11.6 %
11:50:26	C1: CO	0.48 %	C2: CO2	8.44 %	C4: O2	12.1 %
11:51:26	C1: CO	0.48 %	C2: CO2	8.25 %	C4: O2	12.4 %
11:52:26	C1: CO	0.49 %	C2: CO2	7.96 %	C4: O2	12.5 %
11:53:26	C1: CO	0.49 %	C2: CO2	7.69 %	C4: O2	12.8 %
11:54:26	C1: CO	0.49 %	C2: CO2	7.44 %	C4: O2	13 %
11:55:26	C1: CO	0.48 %	C2: CO2	7.11 %	C4: O2	13.3 %
11:56:26	C1: CO	0.46 %	C2: CO2	6.76 %	C4: O2	13.6 %
11:57:26	C1: CO	0.41 %	C2: CO2	6.31 %	C4: O2	13.4 %
11:58:26	C1: CO	0.40 %	C2: CO2	6.37 %	C4: O2	14.1 %
11:59:26	C1: CO	0.39 %	C2: CO2	6.22 %	C4: O2	14.2 %
12:00:26	C1: CO	0.39 %	C2: CO2	6.01 %	C4: O2	14.3 %
12:01:26	C1: CO	0.41 %	C2: CO2	5.92 %	C4: O2	14.5 %
12:02:26	C1: CO	0.42 %	C2: CO2	5.75 %	C4: O2	14.2 %
12:03:26	C1: CO	0.46 %	C2: CO2	5.59 %	C4: O2	14.3 %
12:04:26	C1: CO	0.49 %	C2: CO2	5.67 %	C4: O2	14.7 %
12:05:26	C1: CO	0.51 %	C2: CO2	5.57 %	C4: O2	14.8 %
12:06:26	C1: CO	0.50 %	C2: CO2	5.61 %	C4: O2	14.8 %
12:07:26	C1: CO	0.50 %	C2: CO2	5.58 %	C4: O2	14.8 %
12:08:26	C1: CO	0.49 %	C2: CO2	5.46 %	C4: O2	14.9 %
12:09:26	C1: CO	0.54 %	C2: CO2	5.31 %	C4: O2	14.9 %
12:10:26	C1: CO	0.56 %	C2: CO2	5.11 %	C4: O2	14.8 %
12:11:26	C1: CO	0.62 %	C2: CO2	4.85 %	C4: O2	15.1 %
12:12:26	C1: CO	0.65 %	C2: CO2	4.55 %	C4: O2	15.3 %

SBI

CW2500

27-Jun-13

Run #4

Time	CO	CO <sub>2</sub>	O <sub>2</sub>
12:13:26	C1: CO 0.69 %	C2: CO2 4.54 %	C4: O2 15.5 %
12:14:26	C1: CO 0.69 %	C2: CO2 4.13 %	C4: O2 14.8 %
12:15:26	C1: CO 0.74 %	C2: CO2 4.33 %	C4: O2 15.6 %
12:16:26	C1: CO 0.75 %	C2: CO2 4.27 %	C4: O2 15.6 %
12:17:26	C1: CO 0.76 %	C2: CO2 4.24 %	C4: O2 15.6 %
12:18:26	C1: CO 0.73 %	C2: CO2 3.87 %	C4: O2 13.9 %
12:19:26	C1: CO 0.81 %	C2: CO2 4.2 %	C4: O2 15.6 %
12:20:26	C1: CO 0.80 %	C2: CO2 4.16 %	C4: O2 15.6 %
12:21:26	C1: CO 0.79 %	C2: CO2 4.13 %	C4: O2 15.6 %
12:22:26	C1: CO 0.80 %	C2: CO2 4.02 %	C4: O2 15.2 %
12:23:26	C1: CO 0.79 %	C2: CO2 3.81 %	C4: O2 14.3 %
12:24:26	C1: CO 0.83 %	C2: CO2 4.16 %	C4: O2 15.6 %
12:25:26	C1: CO 0.84 %	C2: CO2 4.14 %	C4: O2 14.4 %
12:26:26	C1: CO 0.83 %	C2: CO2 4.11 %	C4: O2 15.6 %
12:27:26	C1: CO 0.85 %	C2: CO2 4.08 %	C4: O2 15.6 %
12:28:26	C1: CO 0.88 %	C2: CO2 4.1 %	C4: O2 15.7 %
12:29:26	C1: CO 0.87 %	C2: CO2 4.07 %	C4: O2 15.6 %
12:30:26	C1: CO 0.89 %	C2: CO2 4.05 %	C4: O2 15.5 %
12:31:26	C1: CO 0.85 %	C2: CO2 3.94 %	C4: O2 14.9 %
12:32:26	C1: CO 0.90 %	C2: CO2 4.07 %	C4: O2 15.6 %
12:33:26	C1: CO 0.89 %	C2: CO2 4.05 %	C4: O2 14.5 %
12:34:26	C1: CO 0.84 %	C2: CO2 4.04 %	C4: O2 15.6 %
12:35:26	C1: CO 0.84 %	C2: CO2 4.09 %	C4: O2 15.6 %
12:36:26	C1: CO 0.83 %	C2: CO2 4.04 %	C4: O2 15.2 %
12:37:26	C1: CO 0.85 %	C2: CO2 4.11 %	C4: O2 15.6 %
12:38:26	C1: CO 0.83 %	C2: CO2 3.95 %	C4: O2 15 %
12:39:26	C1: CO 0.88 %	C2: CO2 4.06 %	C4: O2 15.6 %
12:40:26	C1: CO 0.90 %	C2: CO2 4.03 %	C4: O2 15.7 %
12:41:26	C1: CO 0.87 %	C2: CO2 3.93 %	C4: O2 15.3 %
12:42:26	C1: CO 0.87 %	C2: CO2 3.99 %	C4: O2 15.7 %
12:43:26	C1: CO 0.87 %	C2: CO2 4.01 %	C4: O2 15.7 %
12:44:26	C1: CO 0.81 %	C2: CO2 3.95 %	C4: O2 15.8 %
12:45:26	C1: CO 0.83 %	C2: CO2 3.8 %	C4: O2 15.8 %
12:46:26	C1: CO 0.89 %	C2: CO2 3.76 %	C4: O2 15.9 %
12:47:26	C1: CO 0.89 %	C2: CO2 3.64 %	C4: O2 15.4 %
12:48:26	C1: CO 0.96 %	C2: CO2 3.72 %	C4: O2 15.9 %
12:49:26	C1: CO 0.94 %	C2: CO2 3.35 %	C4: O2 15.7 %
12:50:26	C1: CO 0.97 %	C2: CO2 3.23 %	C4: O2 16.3 %
12:51:26	C1: CO 1.00 %	C2: CO2 3.17 %	C4: O2 16.2 %
12:52:26	C1: CO 1.03 %	C2: CO2 3.14 %	C4: O2 16.2 %
12:53:26	C1: CO 1.01 %	C2: CO2 2.92 %	C4: O2 15.4 %
12:54:26	C1: CO 1.09 %	C2: CO2 3.06 %	C4: O2 16.3 %
12:55:26	C1: CO 1.16 %	C2: CO2 2.99 %	C4: O2 16.3 %

SBI

CW2500

27-Jun-13

Run #4

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
12:56:26	C1: CO	1.18 %	C2: CO <sub>2</sub>	3.05 %	C4: O <sub>2</sub>	16.3 %
12:57:26	C1: CO	1.15 %	C2: CO <sub>2</sub>	2.95 %	C4: O <sub>2</sub>	15.8 %
12:58:26	C1: CO	1.17 %	C2: CO <sub>2</sub>	3.1 %	C4: O <sub>2</sub>	16.2 %
12:59:26	C1: CO	1.20 %	C2: CO <sub>2</sub>	3 %	C4: O <sub>2</sub>	16 %
13:00:26	C1: CO	1.18 %	C2: CO <sub>2</sub>	2.97 %	C4: O <sub>2</sub>	16.3 %
13:01:26	C1: CO	1.17 %	C2: CO <sub>2</sub>	2.77 %	C4: O <sub>2</sub>	15.9 %
13:02:26	C1: CO	1.23 %	C2: CO <sub>2</sub>	2.85 %	C4: O <sub>2</sub>	16.4 %
13:03:26	C1: CO	1.24 %	C2: CO <sub>2</sub>	2.9 %	C4: O <sub>2</sub>	16.4 %
13:04:26	C1: CO	1.19 %	C2: CO <sub>2</sub>	2.83 %	C4: O <sub>2</sub>	16.3 %
13:05:26	C1: CO	1.20 %	C2: CO <sub>2</sub>	2.78 %	C4: O <sub>2</sub>	16.5 %
13:06:26	C1: CO	1.21 %	C2: CO <sub>2</sub>	2.76 %	C4: O <sub>2</sub>	16.5 %
13:07:26	C1: CO	1.23 %	C2: CO <sub>2</sub>	2.75 %	C4: O <sub>2</sub>	16.6 %
13:08:26	C1: CO	1.22 %	C2: CO <sub>2</sub>	2.75 %	C4: O <sub>2</sub>	16.5 %
13:09:26	C1: CO	1.25 %	C2: CO <sub>2</sub>	2.72 %	C4: O <sub>2</sub>	16.5 %
13:10:26	C1: CO	1.27 %	C2: CO <sub>2</sub>	2.75 %	C4: O <sub>2</sub>	15.4 %
13:11:26	C1: CO	1.28 %	C2: CO <sub>2</sub>	2.73 %	C4: O <sub>2</sub>	16.5 %
13:12:26	C1: CO	1.30 %	C2: CO <sub>2</sub>	2.75 %	C4: O <sub>2</sub>	16.5 %
13:13:26	C1: CO	1.30 %	C2: CO <sub>2</sub>	2.83 %	C4: O <sub>2</sub>	16.5 %
13:14:26	C1: CO	1.32 %	C2: CO <sub>2</sub>	2.77 %	C4: O <sub>2</sub>	16.3 %
13:15:26	C1: CO	1.36 %	C2: CO <sub>2</sub>	2.71 %	C4: O <sub>2</sub>	16.4 %
13:16:26	C1: CO	1.37 %	C2: CO <sub>2</sub>	2.69 %	C4: O <sub>2</sub>	16.4 %
13:17:26	C1: CO	1.35 %	C2: CO <sub>2</sub>	2.64 %	C4: O <sub>2</sub>	16.4 %
13:18:26	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.58 %	C4: O <sub>2</sub>	16.3 %
13:19:26	C1: CO	1.42 %	C2: CO <sub>2</sub>	2.68 %	C4: O <sub>2</sub>	16.5 %
13:20:26	C1: CO	1.29 %	C2: CO <sub>2</sub>	2.48 %	C4: O <sub>2</sub>	15.7 %
13:21:26	C1: CO	1.33 %	C2: CO <sub>2</sub>	2.49 %	C4: O <sub>2</sub>	16.1 %
13:22:26	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.6 %	C4: O <sub>2</sub>	16.4 %
13:23:26	C1: CO	1.41 %	C2: CO <sub>2</sub>	2.52 %	C4: O <sub>2</sub>	16.5 %
13:24:26	C1: CO	1.43 %	C2: CO <sub>2</sub>	2.5 %	C4: O <sub>2</sub>	16.6 %
13:25:26	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.42 %	C4: O <sub>2</sub>	16.2 %
13:26:26	C1: CO	1.41 %	C2: CO <sub>2</sub>	2.46 %	C4: O <sub>2</sub>	16.6 %
13:27:26	C1: CO	1.40 %	C2: CO <sub>2</sub>	2.45 %	C4: O <sub>2</sub>	16.7 %
13:28:26	C1: CO	1.42 %	C2: CO <sub>2</sub>	2.47 %	C4: O <sub>2</sub>	16.7 %
13:29:26	C1: CO	1.51 %	C2: CO <sub>2</sub>	2.29 %	C4: O <sub>2</sub>	16.7 %
13:30:26	C1: CO	1.45 %	C2: CO <sub>2</sub>	2.37 %	C4: O <sub>2</sub>	16.8 %
13:31:26	C1: CO	1.43 %	C2: CO <sub>2</sub>	2.35 %	C4: O <sub>2</sub>	16.7 %
13:32:26	C1: CO	1.43 %	C2: CO <sub>2</sub>	2.34 %	C4: O <sub>2</sub>	16.7 %
13:33:26	C1: CO	1.30 %	C2: CO <sub>2</sub>	2.33 %	C4: O <sub>2</sub>	16.7 %
13:34:26	C1: CO	1.34 %	C2: CO <sub>2</sub>	2.39 %	C4: O <sub>2</sub>	16.8 %
13:35:26	C1: CO	1.28 %	C2: CO <sub>2</sub>	2.31 %	C4: O <sub>2</sub>	16.4 %
13:36:26	C1: CO	1.28 %	C2: CO <sub>2</sub>	2.41 %	C4: O <sub>2</sub>	16.9 %
13:37:26	C1: CO	1.25 %	C2: CO <sub>2</sub>	2.38 %	C4: O <sub>2</sub>	16.9 %
13:38:26	C1: CO	1.18 %	C2: CO <sub>2</sub>	2.29 %	C4: O <sub>2</sub>	16.2 %

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
13:39:26	C1: CO	1.27 %	C2: CO2	2.31 %	C4: O2	17 %
13:40:26	C1: CO	1.25 %	C2: CO2	2.18 %	C4: O2	16.3 %
13:41:26	C1: CO	1.28 %	C2: CO2	2.16 %	C4: O2	17 %
13:42:26	C1: CO	1.30 %	C2: CO2	2.17 %	C4: O2	17.1 %
13:43:26	C1: CO	1.30 %	C2: CO2	2.06 %	C4: O2	17 %
13:44:26	C1: CO	1.30 %	C2: CO2	2.04 %	C4: O2	17.1 %
13:45:26	C1: CO	1.29 %	C2: CO2	2.07 %	C4: O2	17.1 %
13:46:26	C1: CO	1.31 %	C2: CO2	2.07 %	C4: O2	17.1 %
13:47:26	C1: CO	1.34 %	C2: CO2	2.08 %	C4: O2	17.1 %
13:48:26	C1: CO	1.30 %	C2: CO2	1.98 %	C4: O2	16.8 %
13:49:26	C1: CO	1.26 %	C2: CO2	2.06 %	C4: O2	17.2 %
13:50:26	C1: CO	1.21 %	C2: CO2	1.9 %	C4: O2	17 %
13:51:26	C1: CO	1.28 %	C2: CO2	1.92 %	C4: O2	17.3 %
13:52:26	C1: CO	1.25 %	C2: CO2	1.89 %	C4: O2	17.3 %
13:53:26	C1: CO	1.22 %	C2: CO2	1.86 %	C4: O2	15.9 %
13:54:26	C1: CO	1.26 %	C2: CO2	1.85 %	C4: O2	17.2 %
13:55:26	C1: CO	1.25 %	C2: CO2	1.87 %	C4: O2	17.3 %
13:56:26	C1: CO	1.28 %	C2: CO2	1.9 %	C4: O2	17.3 %
13:57:26	C1: CO	1.30 %	C2: CO2	1.86 %	C4: O2	17.3 %
13:58:26	C1: CO	1.25 %	C2: CO2	1.71 %	C4: O2	16.7 %
13:59:26	C1: CO	1.28 %	C2: CO2	1.81 %	C4: O2	17.3 %
14:00:26	C1: CO	1.23 %	C2: CO2	1.65 %	C4: O2	16.5 %
14:01:26	C1: CO	1.28 %	C2: CO2	1.79 %	C4: O2	17.4 %
14:02:26	C1: CO	1.27 %	C2: CO2	1.78 %	C4: O2	17.4 %
14:03:26	C1: CO	1.27 %	C2: CO2	1.79 %	C4: O2	17.4 %
14:04:26	C1: CO	1.23 %	C2: CO2	1.73 %	C4: O2	16.9 %
14:05:26	C1: CO	1.27 %	C2: CO2	1.77 %	C4: O2	17.3 %
14:06:26	C1: CO	1.31 %	C2: CO2	1.78 %	C4: O2	17.4 %
14:07:26	C1: CO	1.30 %	C2: CO2	1.76 %	C4: O2	17.4 %
14:08:26	C1: CO	1.30 %	C2: CO2	1.73 %	C4: O2	17.4 %
14:09:26	C1: CO	1.30 %	C2: CO2	1.72 %	C4: O2	17.4 %
14:10:26	C1: CO	1.28 %	C2: CO2	1.72 %	C4: O2	17.5 %
14:11:26	C1: CO	1.28 %	C2: CO2	1.62 %	C4: O2	17.5 %
14:12:26	C1: CO	1.30 %	C2: CO2	1.6 %	C4: O2	17.6 %
14:13:26	C1: CO	1.29 %	C2: CO2	1.6 %	C4: O2	17.5 %
14:14:26	C1: CO	1.28 %	C2: CO2	1.59 %	C4: O2	17.6 %
14:15:26	C1: CO	1.27 %	C2: CO2	1.58 %	C4: O2	17.6 %
14:16:26	C1: CO	0.54 %	C2: CO2	0.2 %	C4: O2	17.6 %
14:17:26	C1: CO	0.07 %	C2: CO2	0.07 %	C4: O2	20.2 %
14:18:26	C1: CO	0.05 %	C2: CO2	0.09 %	C4: O2	20.6 %
14:19:26	C1: CO	0.04 %	C2: CO2	0.07 %	C4: O2	20.6 %
14:20:26	C1: CO	0.04 %	C2: CO2	0.07 %	C4: O2	20.3 %
14:21:26	C1: CO	0.06 %	C2: CO2	0.08 %	C4: O2	20.6 %

SBI

CW2500

27-Jun-13

Run #4

Time	CO	CO <sub>2</sub>	O <sub>2</sub>
14:22:26	C1: CO 0.04 %	C2: CO2 0.06 %	C4: O2 20.6 %
14:23:26	C1: CO 0.03 %	C2: CO2 0.05 %	C4: O2 20.6 %
14:24:26	C1: CO 0.05 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:25:26	C1: CO 0.04 %	C2: CO2 0.06 %	C4: O2 20.6 %
14:26:26	C1: CO 0.05 %	C2: CO2 0.06 %	C4: O2 20.6 %
14:27:26	C1: CO 0.06 %	C2: CO2 0.07 %	C4: O2 19.5 %
14:28:26	C1: CO 0.08 %	C2: CO2 0.08 %	C4: O2 20.3 %
14:29:26	C1: CO 0.09 %	C2: CO2 0.09 %	C4: O2 20.6 %
14:30:26	C1: CO 0.08 %	C2: CO2 0.09 %	C4: O2 19.5 %
14:31:26	C1: CO 0.05 %	C2: CO2 0.06 %	C4: O2 20.6 %
14:32:26	C1: CO 0.06 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:33:26	C1: CO 0.05 %	C2: CO2 0.06 %	C4: O2 20.5 %
14:34:26	C1: CO 0.06 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:35:26	C1: CO 0.05 %	C2: CO2 0.06 %	C4: O2 20.5 %
14:36:26	C1: CO 0.06 %	C2: CO2 0.07 %	C4: O2 19.8 %
14:37:26	C1: CO 0.06 %	C2: CO2 0.06 %	C4: O2 20.6 %
14:38:26	C1: CO 0.06 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:39:26	C1: CO 0.07 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:40:26	C1: CO 0.07 %	C2: CO2 0.08 %	C4: O2 20.6 %
14:41:26	C1: CO 0.07 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:42:26	C1: CO 0.09 %	C2: CO2 0.09 %	C4: O2 20.5 %
14:43:26	C1: CO 0.07 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:44:26	C1: CO 0.07 %	C2: CO2 0.07 %	C4: O2 20.6 %
14:45:26	C1: CO 0.04 %	C2: CO2 0.05 %	C4: O2 20.6 %

27.06.2013



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**Appendix F:** Test data  
Run 5

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 27, 2013
Test Run Number:	6

## EPA Method 28 Pre Burn Data

Coal Bed Range	1.8	to	2.2
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Average Firebox Temp, °F	378.24
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Final Coal Bed Wt, lb	2.19
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Interval		10											
Time		Temperature Data									Flue Draft	Fuel Weight	Weight Loss
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet			
0	0	76.7	195.9	747.4	486.1	276.3	349.9	264.8	303			7.90	5.80
1	10	78.38	140.8	532.1	477.2	258.6	349.3	316.3	376.1			8.45	1.34
2	20	78.92	135.1	533.9	474.4	265.9	353.5	340.8	410.8			5.33	1.32
3	30	78.81	131.2	517.1	477.8	272.5	359.9	363.8	446.1			4.18	1.15
4	40	80.73	120.9	473.6	478.6	279.3	366.6	376.3	475.4			3.29	0.89
5	50	79.54	113.8	425.6	446.2	283.7	389.5	384	437.7			2.75	0.54
6	60	79.43	109.6	390.8	416.6	286.6	370.7	383.4	480			2.44	0.31
7	70	78.73	107.4	358.9	387.9	293.8	374.1	377.6	468.9			2.24	0.20
8	80	79.21	126.6	372.1	379.7	295.3	375.3	375.3	465.6			2.19	0.05
9													
10													
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30													

Project Number:	SBI
Manufacturer:	CW2500
Model:	CW2500
Sample ID No:	June 27, 2013
Test Date:	June 27, 2013
Test Run No:	5

Temperature Data

Firebox Temp Start	384.3
Firebox Temp End	286.24
Firebox Delta-T	98.1

Max Filter Temps	
Train A	84.61
Train B	84.61

Gas Particulate Sampling Data

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 27, 2013
Test Run Number:	5

Barometer, in. Hg	29.83
RH, %	84
Sample Box Correction (V) Factors	
Meter Box (A)	0.977
Meter Box (B)	0.956
Duration of Test, Min	150

Leak Check, cfm @ in Hg	
Train A	0.0025/0.5
Train B	0.0043/0.5

Maximum Vacuum	
Train A	0.00
Train B	0.00

Interval	Time	Duration of Test, Min			Temperature Data										Particulate Sampling Data										Train A Vacuum, In. Hg	Train B Vacuum, In. Hg	
Interval	Duration	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet	Train A Filter	Train B Filter	Train A DGM	Train B DGM	Time	Tunnel Delta-P	Train A Delta-H	Train B Delta-H	Flue Draft	Fuel Weight	Weight Loss	Train A Volume	Train B Volume	Train A Proportional Rate	Train B Proportional Rate	Train A Vacuum, In. Hg	Train B Vacuum, In. Hg
0	0	78.66	116.9	342.1	376.1	319.8	303.8	315.7	304.1		78.22	77.37	77.19	77.03	0	0.013	0.00	0.00	0.000	2.95	8.95	790.516	618.604	99.97	99.99	0.00	0.00
1	10	78.33	117.2	302.8	325.3	305.7	419.1	359.8	340.5		84.1	83.65	77.41	77.17	10	0.013	0.00	0.00	0.000	7.14	1.81	792.099	620.279	101.68	105.84	0.00	0.00
2	20	80.16	115.7	648.4	546	416	424.9	363.7	346.3		84.51	84.61	77.53	77.26	20	0.013	0.00	0.00	0.000	5.15	1.99	793.628	621.924	98.89	104.67	0.00	0.00
3	30	82.20	116.4	713.3	602.6	409.4	439.7	383.5	374.5		84.03	83.93	77.59	77.3	30	0.013	0.00	0.00	0.005	3.37	1.78	795.182	623.505	100.55	100.65	0.00	0.00
4	40	85.01	116.6	575.5	597.8	296.9	389.8	407.8	509.2		83.59	83.6	77.67	77.35	40	0.013	0.00	0.00	0.075	2.13	1.24	796.724	625.063	98.95	98.37	0.00	0.00
5	50	82.68	121.5	454.3	516.3	273.9	379.2	419	527.1		82.45	82.13	77.64	77.29	50	0.013	0.00	0.00	0.065	1.70	0.43	798.386	626.679	100.23	100.74	0.00	0.00
6	60	82.19	113.9	403.3	445.1	265	366.6	414.9	517.9		84.75	81.96	77.55	77.2	60	0.013	0.00	0.00	0.060	1.45	0.25	798.889	628.279	100.28	99.11	0.00	0.00
7	70	81.76	110.8	376.2	377.2	260.8	344.1	382.6	478.9		86.22	81.98	77.59	77.21	70	0.013	0.00	0.00	0.055	1.36	0.19	801.487	629.871	100.32	98.34	0.00	0.00
8	80	84.3	111.5	355.7	377.2	260.8	344.1	382.6	478.9		86.71	81.89	77.41	77.03	80	0.013	0.00	0.00	0.055	1.11	0.15	803.092	631.472	100.21	98.97	0.00	0.00
9	90	85.62	118.7	328.3	358.1	259.9	335.6	364.7	461.1		86.71	81.89	77.41	77.03	90	0.013	0.00	0.00	0.050	0.92	0.19	804.685	633.102	99.85	100.54	0.00	0.00
10	100	86.01	112.8	323.9	338.1	251.5	322.4	345.9	441.1		85.77	81.17	77.4	77.01	100	0.013	0.00	0.00	0.050	0.76	0.16	806.284	634.734	99.80	100.23	0.00	0.00
11	110	86.08	116.1	315.7	325	246.8	313.8	332.3	421.5		85.64	81.06	77.36	77.02	110	0.013	0.00	0.00	0.050	0.56	0.20	807.877	636.345	99.64	99.14	0.00	0.00
12	120	87.07	116.9	308.5	315.2	242.7	307	321.5	405		85.7	81	77.29	76.94	120	0.013	0.00	0.00	0.050	0.40	0.16	809.472	637.937	99.84	98.05	0.00	0.00
13	130	87	116.8	296.9	305.3	238.1	298.9	311.7	389.1		85.51	80.9	77.25	76.91	130	0.013	0.00	0.00	0.045	0.26	0.14	811.075	639.537	100.34	98.54	0.00	0.00
14	140	88.31	114.6	281.5	292.8	232.5	288.3	301.4	371.5		85.32	80.79	77.22	76.83	140	0.013	0.00	0.00	0.045	0.12	0.14	812.681	641.129	99.09	97.87	0.00	0.00
15	150	89.3	111.3	272.8	280.2	227.7	279.8	280.9	352.6		85	80.48	77.21	76.75	150	0.013	0.00	0.00	0.045	0.00	0.12	814.284	642.740	99.86	98.76	0.00	0.00
16																											
17																											
18																											

Intertek

Time	Average Firebox Temp	Ending Average Firebox Temp	Tunnel Delta- P	Tunnel Temp, R	STD		Tunnel Velocity	Proportional Rate (1)	Proportional Rate (2)
					Sample F <sup>3</sup> (1)	Sample F <sup>3</sup> (2)			
0	384.3		0.013	576.9			7.575		
10	410.1		0.013	597.2	1.518	1.621	7.707	101.68	105.84
20	439.4		0.013	605.7	1.466	1.592	7.762	98.89	104.57
30	461.9		0.013	608.4	1.489	1.530	7.766	100.55	100.55
40	440.3		0.013	596.6	1.478	1.508	7.703	98.95	98.37
50	423.1		0.013	581.5	1.516	1.564	7.605	100.23	100.74
60	401.9		0.013	573.9	1.527	1.549	7.555	100.28	99.11
70	383.1		0.013	570.8	1.531	1.541	7.535	100.32	98.34
80	368.7		0.013	571.5	1.529	1.550	7.539	100.21	98.97
90	355.9		0.013	568.7	1.527	1.578	7.521	99.85	100.54
100	339.8		0.013	563.8	1.533	1.580	7.488	99.80	100.23
110	327.9		0.013	566.1	1.527	1.560	7.504	99.64	99.14
120	318.3		0.013	566.9	1.529	1.542	7.509	99.84	98.05
130	308.7		0.013	566.8	1.537	1.549	7.508	100.34	98.54
140	297.3		0.013	564.6	1.521	1.542	7.494	99.09	97.87
150	286.2	265.24	0.013	561.3	1.537	1.561	7.472	99.86	98.76

VS (1) 0.03458648  
VS (2) 0.03369828  
STD Tunnel Flow: 139.15

150 577.41875 22.768 23.366 7.58 99.97 99.99



Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 27, 2013
Test Run Number:	5

Calibration Reference ID	180-463	
Set meter to Species 1	12%	12.0
Set Temperature to 70F	22%	22.0
Set pin setting to 444		

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI-214	Time:	15:00	Temp., °F:	80
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	0.96	20.0	19.6	20.6
2	9.00	0.89	19.6	19.0	20.0
3	9.00	0.87	19.7	19.1	20.0
4	9.00	0.86	19.7	19.1	19.7
5	17.00	1.85	19.6	18.8	20.0
6	17.00	1.94	19.0	19.0	19.1
7	17.00	1.96	19.4	19.8	18.8
8	17.00	1.64	19.1	19.0	19.5
9	17.00	1.84	21.0	20.9	21.6
10					
11					
12					
Total Weight	12.5	Average, %db	19.7		

Allowable Fuel Load Range:		8.4		to		10.1					
TEST FUEL LOAD PROPERTIES											
Eq. ID No.:		SBI214		Time:		15:20		Temp., °F:		80	
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis							
		2x4	4x4								
1	17.00	2.39		19.6	19.0	20.2					
2	17.00	2.14		20.1	19.5	20.4					
3	17.00	2.23		21.8	19.9	21.3					
4	17.00	2.18		21.3	21.3	21.6					
5											
6											
7											
8											
Totals		9.0	0.0								
% of Weight		100	0								
Total weight, wet, lb.		8.95		Average Moisture, dry				20.48			
Total weight, dry, kg		3.37		Average Moisture, wet				17.00			



# TEST RESULTS

## EPA METHOD 5G-3

[Print Report](#)

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 27, 2013  
 Test Run Number: 5

Dry Burn-Rate, kg/hr:	1.35	
Emission-Rate, g/hr:	1.34	
Adjusted Emission-Rate, g/hr :	2.32	
Duration of Test, Minutes	150	
Dry Gas Meter Standardization	Train A	Train B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>	790.516	618.604
Dry Gas Meter Ending Reading, ft <sup>3</sup>	814.264	642.74
Barometric Pressure Correction Factor	0.999	0.999
Dry Gas Meter Calibration Factors (γ factors)	0.977	0.986
Dry Gas Meter Temperature Factors	0.982	0.983
Dry Gas Meter Delta-H Correction Factors	1.000	1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>	22.776	23.376
Dilution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm	139.145	
Total Tunnel Volume, scf	20871.811	
Emission Calculations	Train A	Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)	916.406	892.890
Sample Particulate Mass, mg	3.9	3.5
Total Emissions, grams	3.574	3.125
Emission-Rate, g/hr	1.43	1.25
Adjusted Emission Rates, g/hr	2.45	2.19
Deviation, %	5.56%	
Operating Parameters	Train A	Train B
Max Filter Temperature, °F	86.8	84.61
Post-Test Leak Check, cfm @ in. Hg vac.	0.0035@5	0.004@5
Average Firebox Surface Temperature delta-T, °F	98.06	
Maximum Ambient Temperature, °F	89	
Minimum Ambient Temperature, °F	78	
Fuel Properties		
Wet Fuel Load Weight, lb.	8.95	
Dry-Basis Fuel Load Moisture Content, %	20.48	
Wet-Basis Fuel Load Moisture Content, %	17.00	
Coal Bed Range, lb.	1.80	2.20
Actual Coal Bed, Lb.	2.19	

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 27, 2013  
 Test Run Number: 5

Intertek Equipment No.'s SBI-206

Sample Train - 1					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	17		118.4	
B - Rear Filter Catch	Filter	18		115.6	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			237.7	234	3.7
Probe & Filter Holder	Probe	28	136218.2	136218.0	0.2
			Total Particulate, mg		3.9

Sample Train - 2					
Sample Component	Component	ID Number	Weights		
			Final, mg	Tare, mg	Particulate, mg
A - Front Filter Catch	Filter	19		117.5	
B - Rear Filter Catch	Filter	20		117.9	
C - Seal Set	O-Ring				
Total, A+B+C-Tares			238.9	235.4	3.5
Probe & Filter Holder	Probe	31	137101.8	137101.9	0.0
			Total Particulate, mg		3.5

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



# Dilution Tunnel Velocity Traverse EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 27, 2013  
Test Run Number: 5

	Dilution Tunnel		Square Root
	Delta P In. H2O	Temp. °F	
A1	0.0100	122	0.1000
A2	0.0125	122	0.1118
A3	0.0125	122	0.1118
A4	0.0125	122	0.1118
A Center	0.0125	122	0.1118
B1	0.0100	129	0.1000
B2	0.0125	128	0.1119
B3	0.0125	128	0.1118
B4	0.0125	128	0.1118
B Center	0.0125	130	0.1118
Averages	0.012003	125.27	0.1089

Tunnel Diameter  inches

Tunnel Static  in. H2O

Tunnel Area 0.34907 Ft<sup>2</sup>

Pitot Correction 0.9738 factor

Baro. Pressure 29.88

Pitot Factor  ( 0.99 for standard, 0.84 or Cal. For S-Type )

Initial Velocity 7.632 FV/ Sec

Initial Flow 138.19 Ft<sup>3</sup>/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

SBI

CW2500

27-Jun-13

Run #5

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
17:10:06	C1: CO	0.52 %	C2: CO2	4.75	C4: O2	16.08 %
17:11:06	C1: CO	0.54 %	C2: CO2	4.76	C4: O2	15.01 %
17:12:06	C1: CO	0.59 %	C2: CO2	4.55	C4: O2	15.05 %
17:13:06	C1: CO	0.62 %	C2: CO2	4.44	C4: O2	15.26 %
17:14:06	C1: CO	0.60 %	C2: CO2	4.40	C4: O2	15.33 %
17:15:06	C1: CO	0.62 %	C2: CO2	4.35	C4: O2	15.14 %
17:16:06	C1: CO	0.66 %	C2: CO2	4.45	C4: O2	15.46 %
17:17:06	C1: CO	0.64 %	C2: CO2	4.37	C4: O2	15.44 %
17:18:06	C1: CO	0.65 %	C2: CO2	4.39	C4: O2	15.43 %
17:19:06	C1: CO	0.68 %	C2: CO2	4.44	C4: O2	15.37 %
17:20:06	C1: CO	0.68 %	C2: CO2	3.48	C4: O2	15.33 %
17:21:06	C1: CO	0.51 %	C2: CO2	2.64	C4: O2	17.54 %
17:22:06	C1: CO	0.63 %	C2: CO2	3.22	C4: O2	16.93 %
17:23:06	C1: CO	0.41 %	C2: CO2	0.78	C4: O2	17.19 %
17:24:06	C1: CO	0.62 %	C2: CO2	4.37	C4: O2	19.42 %
17:25:06	C1: CO	0.70 %	C2: CO2	6.76	C4: O2	13.78 %
17:26:06	C1: CO	0.72 %	C2: CO2	10.82	C4: O2	11.80 %
17:27:06	C1: CO	0.92 %	C2: CO2	9.50	C4: O2	8.53 %
17:28:06	C1: CO	1.02 %	C2: CO2	9.93	C4: O2	10.12 %
17:29:06	C1: CO	0.86 %	C2: CO2	11.29	C4: O2	9.47 %
17:30:06	C1: CO	0.80 %	C2: CO2	11.68	C4: O2	8.69 %
17:31:06	C1: CO	0.82 %	C2: CO2	11.99	C4: O2	8.34 %
17:32:06	C1: CO	0.76 %	C2: CO2	11.92	C4: O2	7.99 %
17:33:06	C1: CO	0.76 %	C2: CO2	12.27	C4: O2	8.06 %
17:34:06	C1: CO	0.72 %	C2: CO2	12.47	C4: O2	8.12 %
17:35:06	C1: CO	0.75 %	C2: CO2	12.45	C4: O2	8.23 %
17:36:06	C1: CO	0.69 %	C2: CO2	12.52	C4: O2	8.16 %
17:37:06	C1: CO	0.68 %	C2: CO2	11.92	C4: O2	7.50 %
17:38:06	C1: CO	0.72 %	C2: CO2	12.60	C4: O2	8.13 %
17:39:06	C1: CO	0.68 %	C2: CO2	11.95	C4: O2	7.04 %
17:40:06	C1: CO	0.69 %	C2: CO2	12.49	C4: O2	7.88 %
17:41:06	C1: CO	0.68 %	C2: CO2	12.61	C4: O2	8.08 %
17:42:06	C1: CO	0.71 %	C2: CO2	12.71	C4: O2	7.99 %
17:43:06	C1: CO	0.69 %	C2: CO2	12.54	C4: O2	6.78 %
17:44:06	C1: CO	0.66 %	C2: CO2	12.72	C4: O2	7.88 %
17:45:06	C1: CO	0.68 %	C2: CO2	12.84	C4: O2	7.80 %
17:46:06	C1: CO	0.63 %	C2: CO2	12.82	C4: O2	7.78 %
17:47:06	C1: CO	0.68 %	C2: CO2	13.03	C4: O2	7.75 %
17:48:06	C1: CO	0.73 %	C2: CO2	13.33	C4: O2	7.36 %
17:49:06	C1: CO	0.73 %	C2: CO2	13.48	C4: O2	7.21 %
17:50:06	C1: CO	0.72 %	C2: CO2	13.84	C4: O2	6.88 %
17:51:06	C1: CO	0.63 %	C2: CO2	14.43	C4: O2	6.68 %
17:52:06	C1: CO	0.50 %	C2: CO2	15.01	C4: O2	6.07 %

SBI

CW2500

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Run #5

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
17:53:06	C1: CO	0.47 %	C2: CO2	15.07	C4: O2	5.83 %
17:54:06	C1: CO	0.45 %	C2: CO2	14.96	C4: O2	5.69 %
17:55:06	C1: CO	0.52 %	C2: CO2	14.72	C4: O2	6.08 %
17:56:06	C1: CO	0.69 %	C2: CO2	13.55	C4: O2	6.40 %
17:57:06	C1: CO	0.58 %	C2: CO2	12.47	C4: O2	7.14 %
17:58:06	C1: CO	0.46 %	C2: CO2	11.94	C4: O2	7.82 %
17:59:06	C1: CO	0.45 %	C2: CO2	11.58	C4: O2	8.39 %
18:00:06	C1: CO	0.43 %	C2: CO2	10.80	C4: O2	9.00 %
18:01:06	C1: CO	0.44 %	C2: CO2	9.62	C4: O2	9.81 %
18:02:06	C1: CO	0.42 %	C2: CO2	9.10	C4: O2	10.69 %
18:03:06	C1: CO	0.41 %	C2: CO2	8.49	C4: O2	11.33 %
18:04:06	C1: CO	0.40 %	C2: CO2	8.02	C4: O2	11.89 %
18:05:06	C1: CO	0.41 %	C2: CO2	7.59	C4: O2	12.38 %
18:06:06	C1: CO	0.41 %	C2: CO2	7.34	C4: O2	12.83 %
18:07:06	C1: CO	0.39 %	C2: CO2	6.86	C4: O2	12.80 %
18:08:06	C1: CO	0.41 %	C2: CO2	6.78	C4: O2	13.51 %
18:09:06	C1: CO	0.40 %	C2: CO2	6.58	C4: O2	13.67 %
18:10:06	C1: CO	0.43 %	C2: CO2	6.54	C4: O2	13.94 %
18:11:06	C1: CO	0.44 %	C2: CO2	6.44	C4: O2	14.02 %
18:12:06	C1: CO	0.46 %	C2: CO2	6.30	C4: O2	13.95 %
18:13:06	C1: CO	0.47 %	C2: CO2	6.31	C4: O2	14.02 %
18:14:06	C1: CO	0.43 %	C2: CO2	6.15	C4: O2	14.18 %
18:15:06	C1: CO	0.44 %	C2: CO2	6.03	C4: O2	14.31 %
18:16:06	C1: CO	0.46 %	C2: CO2	5.91	C4: O2	14.38 %
18:17:06	C1: CO	0.47 %	C2: CO2	5.82	C4: O2	14.55 %
18:18:06	C1: CO	0.49 %	C2: CO2	5.76	C4: O2	14.58 %
18:19:06	C1: CO	0.48 %	C2: CO2	5.70	C4: O2	14.64 %
18:20:06	C1: CO	0.47 %	C2: CO2	5.49	C4: O2	14.71 %
18:21:06	C1: CO	0.46 %	C2: CO2	5.17	C4: O2	14.43 %
18:22:06	C1: CO	0.49 %	C2: CO2	5.37	C4: O2	14.91 %
18:23:06	C1: CO	0.51 %	C2: CO2	5.20	C4: O2	14.34 %
18:24:06	C1: CO	0.53 %	C2: CO2	5.37	C4: O2	14.83 %
18:25:06	C1: CO	0.55 %	C2: CO2	5.34	C4: O2	14.84 %
18:26:06	C1: CO	0.58 %	C2: CO2	5.32	C4: O2	14.85 %
18:27:06	C1: CO	0.61 %	C2: CO2	5.27	C4: O2	14.90 %
18:28:06	C1: CO	0.64 %	C2: CO2	5.13	C4: O2	14.83 %
18:29:06	C1: CO	0.67 %	C2: CO2	5.13	C4: O2	13.86 %
18:30:06	C1: CO	0.69 %	C2: CO2	5.02	C4: O2	15.03 %
18:31:06	C1: CO	0.71 %	C2: CO2	4.98	C4: O2	15.08 %
18:32:06	C1: CO	0.70 %	C2: CO2	4.87	C4: O2	14.99 %
18:33:06	C1: CO	0.74 %	C2: CO2	4.89	C4: O2	15.06 %
18:34:06	C1: CO	0.76 %	C2: CO2	4.83	C4: O2	15.03 %
18:35:06	C1: CO	0.77 %	C2: CO2	4.78	C4: O2	15.17 %



SBI

CW2500

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Run #5

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
18:36:06	C1: CO	0.80 %	C2: CO2	4.77	C4: O2	15.20 %
18:37:06	C1: CO	0.87 %	C2: CO2	4.36	C4: O2	15.30 %
18:38:06	C1: CO	0.90 %	C2: CO2	4.28	C4: O2	15.52 %
18:39:06	C1: CO	0.91 %	C2: CO2	4.21	C4: O2	15.43 %
18:40:06	C1: CO	0.94 %	C2: CO2	4.16	C4: O2	15.56 %
18:41:06	C1: CO	0.96 %	C2: CO2	4.15	C4: O2	15.58 %
18:42:06	C1: CO	0.94 %	C2: CO2	4.00	C4: O2	13.87 %
18:43:06	C1: CO	1.00 %	C2: CO2	3.84	C4: O2	15.27 %
18:44:06	C1: CO	1.02 %	C2: CO2	3.89	C4: O2	15.75 %
18:45:06	C1: CO	1.00 %	C2: CO2	3.70	C4: O2	14.94 %
18:46:06	C1: CO	1.03 %	C2: CO2	3.83	C4: O2	15.75 %
18:47:06	C1: CO	1.01 %	C2: CO2	3.60	C4: O2	14.98 %
18:48:06	C1: CO	1.09 %	C2: CO2	3.65	C4: O2	15.77 %
18:49:06	C1: CO	1.15 %	C2: CO2	3.65	C4: O2	14.81 %
18:50:06	C1: CO	1.09 %	C2: CO2	3.40	C4: O2	15.30 %
18:51:06	C1: CO	1.14 %	C2: CO2	3.47	C4: O2	15.83 %
18:52:06	C1: CO	1.18 %	C2: CO2	3.42	C4: O2	16.03 %
18:53:06	C1: CO	1.16 %	C2: CO2	3.38	C4: O2	16.11 %
18:54:06	C1: CO	1.17 %	C2: CO2	3.39	C4: O2	16.09 %
18:55:06	C1: CO	1.18 %	C2: CO2	3.30	C4: O2	15.63 %
18:56:06	C1: CO	1.17 %	C2: CO2	3.33	C4: O2	16.01 %
18:57:06	C1: CO	1.19 %	C2: CO2	3.31	C4: O2	16.06 %
18:58:06	C1: CO	1.15 %	C2: CO2	3.25	C4: O2	15.75 %
18:59:06	C1: CO	1.22 %	C2: CO2	3.33	C4: O2	16.13 %
19:00:06	C1: CO	1.19 %	C2: CO2	3.23	C4: O2	15.81 %
19:01:06	C1: CO	1.22 %	C2: CO2	3.25	C4: O2	16.07 %
19:02:06	C1: CO	1.22 %	C2: CO2	3.17	C4: O2	16.18 %
19:03:06	C1: CO	1.22 %	C2: CO2	3.18	C4: O2	16.23 %
19:04:06	C1: CO	1.24 %	C2: CO2	3.21	C4: O2	16.21 %
19:05:06	C1: CO	1.23 %	C2: CO2	3.22	C4: O2	16.19 %
19:06:06	C1: CO	1.19 %	C2: CO2	3.21	C4: O2	15.94 %
19:07:06	C1: CO	1.19 %	C2: CO2	3.24	C4: O2	16.18 %
19:08:06	C1: CO	1.20 %	C2: CO2	3.22	C4: O2	16.15 %
19:09:06	C1: CO	1.21 %	C2: CO2	3.25	C4: O2	16.16 %
19:10:06	C1: CO	1.25 %	C2: CO2	3.27	C4: O2	16.14 %
19:11:06	C1: CO	1.22 %	C2: CO2	3.18	C4: O2	16.07 %
19:12:06	C1: CO	1.24 %	C2: CO2	3.18	C4: O2	16.25 %
19:13:06	C1: CO	1.20 %	C2: CO2	3.24	C4: O2	16.18 %
19:14:06	C1: CO	1.22 %	C2: CO2	3.15	C4: O2	16.23 %
19:15:06	C1: CO	1.25 %	C2: CO2	3.15	C4: O2	16.28 %
19:16:06	C1: CO	1.23 %	C2: CO2	3.12	C4: O2	16.02 %
19:17:06	C1: CO	1.25 %	C2: CO2	3.15	C4: O2	16.25 %
19:18:06	C1: CO	1.21 %	C2: CO2	2.95	C4: O2	15.45 %

SBI

CW2500

27-Jun-13

Run #5

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
19:19:06	C1: CO	1.22 %	C2: CO2	2.87	C4: O2	15.32 %
19:20:06	C1: CO	1.17 %	C2: CO2	2.71	C4: O2	15.13 %
19:21:06	C1: CO	1.26 %	C2: CO2	2.86	C4: O2	16.06 %
19:22:06	C1: CO	1.26 %	C2: CO2	2.94	C4: O2	15.63 %
19:23:06	C1: CO	1.27 %	C2: CO2	2.90	C4: O2	16.37 %
19:24:06	C1: CO	1.27 %	C2: CO2	2.81	C4: O2	16.02 %
19:25:06	C1: CO	1.27 %	C2: CO2	2.81	C4: O2	16.51 %
19:26:06	C1: CO	1.24 %	C2: CO2	2.69	C4: O2	16.64 %
19:27:06	C1: CO	1.26 %	C2: CO2	2.61	C4: O2	16.69 %
19:28:06	C1: CO	1.28 %	C2: CO2	2.61	C4: O2	16.75 %
19:29:06	C1: CO	1.32 %	C2: CO2	2.53	C4: O2	16.78 %
19:30:06	C1: CO	1.35 %	C2: CO2	2.55	C4: O2	16.76 %
19:31:06	C1: CO	1.46 %	C2: CO2	2.32	C4: O2	16.79 %
19:32:06	C1: CO	1.36 %	C2: CO2	2.35	C4: O2	16.87 %
19:33:06	C1: CO	1.50 %	C2: CO2	2.14	C4: O2	16.88 %
19:34:06	C1: CO	1.66 %	C2: CO2	1.93	C4: O2	16.83 %
19:35:06	C1: CO	1.68 %	C2: CO2	1.86	C4: O2	17.07 %
19:36:06	C1: CO	1.61 %	C2: CO2	1.96	C4: O2	17.09 %
19:37:06	C1: CO	1.68 %	C2: CO2	1.83	C4: O2	17.07 %
19:38:06	C1: CO	1.63 %	C2: CO2	1.80	C4: O2	16.78 %
19:39:06	C1: CO	1.51 %	C2: CO2	2.01	C4: O2	17.14 %
19:40:06	C1: CO	1.60 %	C2: CO2	1.84	C4: O2	17.07 %
19:41:06	C1: CO	1.61 %	C2: CO2	1.82	C4: O2	17.20 %
19:42:06	C1: CO	1.59 %	C2: CO2	1.76	C4: O2	17.19 %
19:43:06	C1: CO	1.59 %	C2: CO2	1.77	C4: O2	17.22 %
19:44:06	C1: CO	1.55 %	C2: CO2	1.70	C4: O2	17.00 %
19:45:06	C1: CO	1.60 %	C2: CO2	1.77	C4: O2	17.25 %
19:46:06	C1: CO	1.59 %	C2: CO2	1.75	C4: O2	17.24 %
19:47:06	C1: CO	1.61 %	C2: CO2	1.75	C4: O2	17.27 %
19:48:06	C1: CO	1.61 %	C2: CO2	1.71	C4: O2	16.17 %
19:49:06	C1: CO	1.60 %	C2: CO2	1.70	C4: O2	17.30 %
19:50:06	C1: CO	1.59 %	C2: CO2	1.71	C4: O2	17.32 %
19:51:06	C1: CO	1.57 %	C2: CO2	1.73	C4: O2	17.33 %
19:52:06	C1: CO	1.61 %	C2: CO2	1.61	C4: O2	17.34 %
19:53:06	C1: CO	1.59 %	C2: CO2	1.59	C4: O2	17.39 %
19:54:06	C1: CO	1.58 %	C2: CO2	1.58	C4: O2	17.41 %
19:55:06	C1: CO	1.61 %	C2: CO2	1.55	C4: O2	17.30 %
19:56:06	C1: CO	1.62 %	C2: CO2	1.51	C4: O2	17.17 %
19:57:06	C1: CO	1.61 %	C2: CO2	1.51	C4: O2	17.18 %
19:58:06	C1: CO	1.65 %	C2: CO2	1.56	C4: O2	17.41 %
19:59:06	C1: CO	1.60 %	C2: CO2	1.61	C4: O2	17.42 %
20:00:06	C1: CO	1.59 %	C2: CO2	1.65	C4: O2	17.42 %
20:01:06	C1: CO	1.58 %	C2: CO2	1.57	C4: O2	16.93 %

SBI

CW2500

27-Jun-13

Run #5

Time	CO	CO <sub>2</sub>	O <sub>2</sub>
20:02:06	C1: CO 1.60 %	C2: CO2 1.53	C4: O2 17.30 %
20:03:06	C1: CO 1.58 %	C2: CO2 1.48	C4: O2 17.48 %
20:04:06	C1: CO 1.59 %	C2: CO2 1.47	C4: O2 17.57 %
20:05:06	C1: CO 1.56 %	C2: CO2 1.42	C4: O2 17.59 %
20:06:06	C1: CO 1.52 %	C2: CO2 1.38	C4: O2 17.62 %
20:07:06	C1: CO 1.50 %	C2: CO2 1.36	C4: O2 17.62 %
20:08:06	C1: CO 1.54 %	C2: CO2 1.38	C4: O2 17.64 %
20:09:06	C1: CO 1.53 %	C2: CO2 1.37	C4: O2 17.63 %
20:10:06	C1: CO 1.51 %	C2: CO2 1.40	C4: O2 16.59 %

**Appendix F:** Test data  
Run 6

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 28, 2013  
 Test Run Number: 6

## EPA Method 28 Pre Burn Data

Coal Bed Range 1.8 to 2.1

Average Firebox Temp, °F 345.84

Final Coal Bed Wt, lb 1.85

Interval 10		Temperature Data									Flue Draft	Fuel Weight	Weight Loss
Interval	Time	Room	Dilution Tunnel	Flue Gas	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet			
0	0	80.3	181.3	603.7	580.3	533.2	588.5	454.8	512.4		2.71	0.55	
1	10	81.74	114.8	389	511.3	521.3	565	483.3	575.7		2.67	0.14	
2	20	76.34	104.1	315.3	452.3	504.8	515.6	447	526.6		2.68	0.09	
3	30	70.25	98.74	234.3	404.3	476.4	489.2	410.7	475.6		2.47	0.11	
4	40	77.62	94.48	255.3	370.1	454.8	451.7	380.8	435		2.37	0.10	
5	50	74.59	92.89	255.4	345.3	438.8	453.6	358.4	406.6		2.30	0.07	
6	60	69.39	86.17	246	328.3	427.4	381.6	338.7	383.8		2.18	0.14	
7	70	69.34	89.8	238.1	314.8	418.9	383.7	323.1	387.7		2.04	0.12	
8	80	68.89	85.94	229.4	303.3	405.3	365	311	353.8		1.90	0.14	
9	90	72.38	86.17	258.7	296.3	385.7	349.5	302.8	344.7		1.88	0.05	
10													
11													
12													
13													
14													
15													
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29													
30													

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_





### Gas Particulate Sampling Data

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 28, 2013
Test Run Number:	6

### Temperature Data

Max Filter Temps	
Train A	Train B
85.48	82.58

Leak Check, cfm @ in Hg	Train A	Train B
	0.0025/4	0.0037/6

Maximum Vacuum	
Train A	Train B
0.00	0.00

Time		Temperature Data										Particle Sampling Data														
Interval	Duration	Room	Dilution Tunnel	Flue Gas Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Outlet	Train A Filter	Train B DGM	Train B DGM	Time	Tunnel Delta-P	Train A Delta-P	Train B Delta-P	Flue Dnat	Fuel Weight Loss	Train A Volume	Train B Volume	Train A Proportional Rate	Train B Proportional Rate	Train A Vacuum, In. Hg	Train B Vacuum, In. Hg		
1	0	13.50	93.19	234.88	229.5	294.32	243.9	300.93	333.1	73.95	73.95	74.03	74.14	0	0.013	0.00	0.00	0.0035	3.84	83.4	814.290	642.775	100.00	100.01	9.00	0.00
1	10	76.80	96.15	251	293.1	303.7	335.9	313.5	327.5	73.92	73.92	74.37	74.75	10	0.013	0.00	0.00	0.040	3.12	0.52	815.971	644.365	98.38	100.29	9.00	0.00
2	20	27.96	96.03	269.3	290.5	345.8	316.3	352.2	300.7	74.51	74.51	74.61	74.61	20	0.013	0.00	0.00	0.050	7.51	0.81	817.413	645.937	96.54	99.18	9.00	0.00
3	30	76.31	99.17	321.3	319.9	343.1	310.7	351.6	299.3	81.2	79.21	74.94	74.6	30	0.013	0.00	0.00	0.055	6.67	0.84	819.027	647.518	101.37	100.08	9.00	0.00
4	40	91.86	11.1	348.3	299.5	332	310.1	362.9	319.5	83.01	80.65	75.1	74.7	40	0.013	0.00	0.00	0.070	5.39	1.28	820.632	649.125	101.79	102.72	9.00	0.00
5	50	74.33	111.9	350.3	305.3	315.3	327.3	369	363.2	84.38	82.33	75.15	74.75	50	0.013	0.00	0.00	0.075	3.74	1.45	822.234	650.727	102.22	103.15	9.00	0.00
6	60	74.63	111.6	350.3	305.3	316.4	331.5	319.2	387.7	84.38	82.33	75.27	74.84	60	0.013	0.00	0.00	0.078	2.72	1.22	825.422	652.285	102.15	100.14	9.00	0.00
7	70	75.2	106.6	415.5	351.5	321.4	317	346.7	415.5	84.59	82	75.26	74.81	70	0.013	0.00	0.00	0.060	2.00	0.74	828.610	655.470	100.47	100.70	9.00	0.00
8	80	73.61	101.7	359.3	356.3	331.9	407.2	357.5	428	83.29	80.63	75.19	74.78	80	0.013	0.00	0.00	0.055	1.66	0.34	832.011	657.050	99.93	101.80	9.00	0.00
9	90	73.5	97.42	321.3	442.4	315.7	429.1	350.5	431.2	82.17	79.6	75.19	74.75	90	0.013	0.00	0.00	0.050	1.42	0.24	836.210	658.630	100.18	99.78	9.00	0.00
10	100	73.7	94.71	301.3	406.9	359.7	433.1	352.1	431.2	81.51	78.9	75.24	74.74	100	0.013	0.00	0.00	0.045	1.25	0.17	831.405	660.202	98.83	98.87	9.00	0.00
11	110	72.27	92.86	291.3	385	376.9	429.6	341.9	426.8	80.33	78.54	75.20	74.74	110	0.013	0.00	0.00	0.045	1.05	0.20	831.405	661.794	98.83	98.87	9.00	0.00
12	120	70.88	91.61	282.9	369.3	376.9	422.5	341.9	426.8	80.33	78.13	75.15	74.69	120	0.013	0.00	0.00	0.045	0.88	0.17	835.015	663.382	99.46	99.57	9.00	0.00
13	130	70.69	89.27	274.8	358.4	378.3	414.4	335.8	413.9	79.62	77.43	75.01	74.61	130	0.013	0.00	0.00	0.045	0.59	0.19	836.624	664.967	99.26	99.26	9.00	0.00
14	140	99.38	87.64	261.4	346.3	378.3	406.6	329.8	410.9	79.62	77.43	75.01	74.61	140	0.013	0.00	0.00	0.040	0.99	0.14	836.624	664.967	99.26	99.26	9.00	0.00
15	150	70.78	86.53	242.9	326.5	377.3	392.6	312.4	395.5	79.11	77.45	74.95	74.51	150	0.013	0.00	0.00	0.040	0.41	0.14	838.222	666.541	99.16	99.16	9.00	0.00
16	160	69.78	85.06	242.9	324.9	375.9	392.6	312.4	382.1	78.65	76.86	74.95	74.51	160	0.013	0.00	0.00	0.040	0.26	0.13	839.330	668.115	99.74	98.41	9.00	0.00
17	170	68.44	85.16	241.2	315.5	376.8	367.1	303.7	362.4	77.47	74.91	74.48	74.48	170	0.013	0.00	0.00	0.040	0.11	0.17	841.430	669.710	99.69	99.09	9.00	0.00
18	180	66.79	86.42	239.8	312.8	369.1	361.3	301.5	352.1	78.56	76.78	74.91	74.46	180	0.013	0.00	0.00	0.040	0.06	0.05	843.035	671.309	99.61	99.61	9.00	0.00
19	190	61.17	87.53	238.3	309.8	367.1	256.5	300.2	360	78.44	77	74.87	74.44	190	0.013	0.00	0.00	0.040	0.00	0.06	844.636	672.882	99.47	98.51	9.00	0.00
20																										
21																										
22																										

Date:

Time	Average Firebox Temp	Ending Average Firebox Temp	VS (1) VS (2)	Tunnel Delta- P	Tunnel Temp, R	STD		Tunnel Velocity	Proportional	
						Sample Ft <sup>3</sup> (1)	Sample Ft <sup>3</sup> (2)		Rate (1)	Rate (2)
190					556.4135	29.054	29.113	7.34	100.00	100.01
					0.02720207			139.15		
					0.0272575					
					553.39	1.514	1.537	7.324	98.98	100.29
					556.15	1.477	1.520	7.343	96.54	99.18
					556.03	1.546	1.529	7.342	101.37	100.08
					559.7	1.537	1.554	7.366	101.79	102.72
					571	1.532	1.549	7.440	102.22	103.15
					579.5	1.533	1.506	7.495	102.15	100.14
					577.6	1.520	1.526	7.483	100.47	100.70
					568.6	1.521	1.553	7.424	99.93	101.80
					561.7	1.531	1.528	7.379	100.18	99.78
					557.42	1.542	1.528	7.351	100.68	99.54
					554.71	1.516	1.520	7.333	98.83	98.87
					552.86	1.542	1.539	7.321	100.36	99.97
					551.01	1.531	1.536	7.309	99.46	99.57
					549.27	1.541	1.533	7.297	99.97	99.26
					547.84	1.530	1.522	7.288	99.16	98.46
					546.53	1.540	1.522	7.279	99.74	98.41
					545.86	1.532	1.551	7.274	99.18	100.16
					545.15	1.537	1.539	7.270	99.61	99.53
					546.42	1.533	1.522	7.278	99.47	98.51
					547.53			7.286		
		338.72								

Project Number:	0
Manufacturer:	SBI
Model:	CW2500
Sample ID Number:	0
Test Date:	June 28, 2013
Test Run Number:	6

Calibration Reference ID	180-463	
Set meter to Species 1	12%	12.0
Set Temperature to 70F	22%	22.0
Set pin setting to 444		

PRE-BURN FUEL PROPERTIES					
Eq. ID No.:	SBI-214	Time:	8:30	Temp., °F:	80
Piece No.	Length, In.	Weight, Lb.	Moisture, %, Dry Basis		
1	9.00	0.87	21.2	19.5	21.7
2	9.00	0.89	20.4	20.3	20.5
3	9.00	0.89	20.4	19.8	20.4
4	9.00	0.89	20.4	19.7	20.4
5	17.00	1.70	20.8	20.5	20.8
6	17.00	1.76	20.4	20.2	20.6
7	17.00	2.07	20.1	18.9	20.5
8	17.00	1.83	21.2	20.3	21.0
9	17.00	1.83	20.6	18.9	20.6
10					
11					
12					
Total Weight	12.3	Average, %db	20.4		

Allowable Fuel Load Range: 8.4 to 10.1

TEST FUEL LOAD PROPERTIES						
Eq. ID No.:	SBI214	Time:	9:50	Temp., °F:	80	
Piece No.	Length, In.	Weight, Lb.		Moisture, %, Dry Basis		
		2x4	4x4			
1	17.00	2.00		20.0	19.2	20.9
2	17.00	2.46		19.0	20.1	20.3
3	17.00	2.09		21.3	20.6	21.2
4	17.00	2.09		20.4	20.4	20.9
5						
6						
7						
8						
Totals		8.6	0.0			
% of Weight		100	0			
Total weight, wet, lb.		8.64		Average Moisture, dry	20.36	
Total weight, dry, kg		3.26		Average Moisture, wet	16.91	

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_



Print Report

Project Number: 0  
 Manufacturer: SBI  
 Model: CW2500  
 Sample ID Number: 0  
 Test Date: June 28, 2013  
 Test Run Number: 6

Dry Burn-Rate, kg/hr:		1.03
Emission-Rate, g/hr:		1.87
Adjusted Emission-Rate, g/hr :		3.05
Duration of Test, Minutes		190
Dry Gas Meter Standardization		Train ATrain B
Dry Gas Meter Beginning Reading, ft <sup>3</sup>	814.29	642.775
Dry Gas Meter Ending Reading, ft <sup>3</sup>	844.636	672.882
Barometric Pressure Correction Factor	0.993	0.993
Dry Gas Meter Calibration Factors (γ factors)	0.977	0.986
Dry Gas Meter Temperature Factors	0.987	0.988
Dry Gas Meter Delta-H Correction Factors	1.000	1.000
Dry Gas Meter STD Volume Sampled, ft <sup>3</sup>	29.066	29.125
Dillution Tunnel Flow / Volume		
Standardized Tunnel Flow, dscfm	139.152	
Total Tunnel Volume, scf	26438.870	
Emission Caclulations	Train A	Train B
Sample Ratios (Total Tunnel Volume / Total Sample Volume)	909.614	907.788
Sample Particulate Mass, mg	6.4	6.6
Total Emissions, grams	5.822	5.991
Emission-Rate, g/hr	1.84	1.89
Adjusted Emission Rates, g/hr	3.02	3.09
Deviation, %	1.19%	
Operating Parameters	Train A	Train B
Max Filter Temperature, °F	85.48	82.58
Post-Test Leak Check, cfm @ in. Hg vac.	0.004@5	0.0035@5
Average Firebox Surface Temperture delta-T, °F	2.32	
Maximum Ambient Temperature, °F	82	
Mimimum Ambient Temperature, °F	69	
Fuel Properties		
Wet Fuel Load Weight, lb.	8.64	
Dry-Basis Fuel Load Moisture Content, %	20.36	
Wet-Basis Fuel Load Moisture Content, %	16.91	
Coal Bed Range, lb.	1.80	2.10
Actual Coal Bed, Lb.	1.85	



DILLUTION TUNNEL PARTICULATE CALCULATIONS  
EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 26, 2013  
Test Run Number: 6

Intertek Equipment No.'s SBI-206

Sample Train - 1				
Sample Component	Component	ID Number	Weights	
A - Front Filter Catch	Filter	21	Final, mg	Tare, mg
B - Rear Filter Catch	Filter	22		Particulate, mg
C - Seal Set	O-Ring			
Total, A+B+C-Tares			239.1	233
Probe & Filter Holder	Probe	34	108413.4	108413.1
			Total Particulate, mg	6.4

Sample Train - 2				
Sample Component	Component	ID Number	Weights	
A - Front Filter Catch	Filter	23	Final, mg	Tare, mg
B - Rear Filter Catch	Filter	24		Particulate, mg
C - Seal Set	O-Ring			
Total, A+B+C-Tares			239.7	233.4
Probe & Filter Holder	Probe	35	107840.6	107840.3
			Total Particulate, mg	6.6

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_





Dilution Tunnel Velocity Traverse  
EPA Method 5G-3

Project Number: 0  
Manufacturer: SBI  
Model: CW2500  
Sample ID Number: 0  
Test Date: June 28, 2013  
Test Run Number: 6

	Dilution Tunnel		Square Root
	Delta P In. H2O	Temp. °F	
A1	0.0100	97	0.1000
A2	0.0125	97	0.1118
A3	0.0125	97	0.1118
A4	0.0125	97	0.1118
A Center	0.0125	97	0.1118
B1	0.0075	95	0.0866
B2	0.0125	95	0.1118
B3	0.0125	95	0.1118
B4	0.0125	94	0.1118
B Center	0.0125	95	0.1118
Averages	0.01175	95.872	0.1072

Tunnel Diameter 8.000 inches  
Tunnel Static -0.075 in. H2O  
Tunnel Area 0.34907 Ft2  
Pitot Correction 0.9586 factor  
Baro. Pressure 29.77  
Pitot Factor 0.99 ( 0.99 for standard, 0.84 or Cal. For S-Type )  
Initial Velocity 7.335 Ft/ Sec  
Initial Flow 139.33 Ft3/min

Test Engineer: \_\_\_\_\_

Date: \_\_\_\_\_

SBI

CW2500

28-Jun-13

Run #6

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
11:54:14	C1: CO	1.15 %	C2: CO <sub>2</sub>	1.58 %	C4: O <sub>2</sub>	20.07 %
11:55:14	C1: CO	0.71 %	C2: CO <sub>2</sub>	0.78 %	C4: O <sub>2</sub>	18.60 %
11:56:14	C1: CO	0.92 %	C2: CO <sub>2</sub>	1.34 %	C4: O <sub>2</sub>	18.88 %
11:57:14	C1: CO	0.46 %	C2: CO <sub>2</sub>	0.12 %	C4: O <sub>2</sub>	18.23 %
11:58:14	C1: CO	0.47 %	C2: CO <sub>2</sub>	0.26 %	C4: O <sub>2</sub>	19.87 %
11:59:14	C1: CO	0.62 %	C2: CO <sub>2</sub>	2.93 %	C4: O <sub>2</sub>	19.70 %
12:00:14	C1: CO	0.68 %	C2: CO <sub>2</sub>	5.15 %	C4: O <sub>2</sub>	16.32 %
12:01:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	7.75 %	C4: O <sub>2</sub>	14.09 %
12:02:14	C1: CO	0.74 %	C2: CO <sub>2</sub>	2.44 %	C4: O <sub>2</sub>	12.20 %
12:03:14	C1: CO	0.64 %	C2: CO <sub>2</sub>	1.30 %	C4: O <sub>2</sub>	17.80 %
12:04:14	C1: CO	0.65 %	C2: CO <sub>2</sub>	1.26 %	C4: O <sub>2</sub>	18.52 %
12:05:14	C1: CO	0.65 %	C2: CO <sub>2</sub>	1.24 %	C4: O <sub>2</sub>	18.53 %
12:06:14	C1: CO	0.65 %	C2: CO <sub>2</sub>	1.38 %	C4: O <sub>2</sub>	18.47 %
12:07:14	C1: CO	0.65 %	C2: CO <sub>2</sub>	1.47 %	C4: O <sub>2</sub>	18.35 %
12:08:14	C1: CO	0.60 %	C2: CO <sub>2</sub>	2.02 %	C4: O <sub>2</sub>	18.27 %
12:09:14	C1: CO	0.59 %	C2: CO <sub>2</sub>	2.92 %	C4: O <sub>2</sub>	17.56 %
12:10:14	C1: CO	0.61 %	C2: CO <sub>2</sub>	3.39 %	C4: O <sub>2</sub>	16.88 %
12:11:14	C1: CO	0.67 %	C2: CO <sub>2</sub>	3.65 %	C4: O <sub>2</sub>	16.48 %
12:12:14	C1: CO	0.70 %	C2: CO <sub>2</sub>	3.52 %	C4: O <sub>2</sub>	16.32 %
12:13:14	C1: CO	0.75 %	C2: CO <sub>2</sub>	3.53 %	C4: O <sub>2</sub>	16.35 %
12:14:14	C1: CO	0.77 %	C2: CO <sub>2</sub>	3.97 %	C4: O <sub>2</sub>	16.28 %
12:15:14	C1: CO	0.74 %	C2: CO <sub>2</sub>	4.51 %	C4: O <sub>2</sub>	15.61 %
12:16:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	4.09 %	C4: O <sub>2</sub>	15.43 %
12:17:14	C1: CO	0.79 %	C2: CO <sub>2</sub>	3.76 %	C4: O <sub>2</sub>	15.83 %
12:18:14	C1: CO	0.78 %	C2: CO <sub>2</sub>	3.85 %	C4: O <sub>2</sub>	16.12 %
12:19:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	4.50 %	C4: O <sub>2</sub>	15.83 %
12:20:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	5.03 %	C4: O <sub>2</sub>	15.29 %
12:21:14	C1: CO	0.78 %	C2: CO <sub>2</sub>	5.63 %	C4: O <sub>2</sub>	14.77 %
12:22:14	C1: CO	0.84 %	C2: CO <sub>2</sub>	5.28 %	C4: O <sub>2</sub>	14.38 %
12:23:14	C1: CO	0.78 %	C2: CO <sub>2</sub>	5.01 %	C4: O <sub>2</sub>	14.68 %
12:24:14	C1: CO	0.79 %	C2: CO <sub>2</sub>	4.39 %	C4: O <sub>2</sub>	15.01 %
12:25:14	C1: CO	0.79 %	C2: CO <sub>2</sub>	4.12 %	C4: O <sub>2</sub>	15.56 %
12:26:14	C1: CO	0.83 %	C2: CO <sub>2</sub>	4.70 %	C4: O <sub>2</sub>	15.76 %
12:27:14	C1: CO	0.87 %	C2: CO <sub>2</sub>	7.03 %	C4: O <sub>2</sub>	14.64 %
12:28:14	C1: CO	0.80 %	C2: CO <sub>2</sub>	7.86 %	C4: O <sub>2</sub>	12.57 %
12:29:14	C1: CO	0.85 %	C2: CO <sub>2</sub>	8.28 %	C4: O <sub>2</sub>	12.15 %
12:30:14	C1: CO	0.92 %	C2: CO <sub>2</sub>	8.72 %	C4: O <sub>2</sub>	11.77 %
12:31:14	C1: CO	0.88 %	C2: CO <sub>2</sub>	9.08 %	C4: O <sub>2</sub>	11.23 %
12:32:14	C1: CO	0.86 %	C2: CO <sub>2</sub>	9.02 %	C4: O <sub>2</sub>	11.13 %
12:33:14	C1: CO	0.82 %	C2: CO <sub>2</sub>	9.29 %	C4: O <sub>2</sub>	11.15 %
12:34:14	C1: CO	0.79 %	C2: CO <sub>2</sub>	9.38 %	C4: O <sub>2</sub>	11.03 %
12:35:14	C1: CO	0.77 %	C2: CO <sub>2</sub>	9.56 %	C4: O <sub>2</sub>	10.93 %
12:36:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	9.79 %	C4: O <sub>2</sub>	10.87 %

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CW2500

28-Jun-13

Run #6

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
12:37:14	C1: CO	0.76 %	C2: CO <sub>2</sub>	9.85 %	C4: O <sub>2</sub>	10.75 %
12:38:14	C1: CO	0.75 %	C2: CO <sub>2</sub>	9.79 %	C4: O <sub>2</sub>	10.57 %
12:39:14	C1: CO	0.81 %	C2: CO <sub>2</sub>	10.03 %	C4: O <sub>2</sub>	10.39 %
12:40:14	C1: CO	0.82 %	C2: CO <sub>2</sub>	10.16 %	C4: O <sub>2</sub>	10.12 %
12:41:14	C1: CO	0.89 %	C2: CO <sub>2</sub>	10.32 %	C4: O <sub>2</sub>	9.97 %
12:42:14	C1: CO	0.96 %	C2: CO <sub>2</sub>	10.54 %	C4: O <sub>2</sub>	9.74 %
12:43:14	C1: CO	1.05 %	C2: CO <sub>2</sub>	10.72 %	C4: O <sub>2</sub>	9.48 %
12:44:14	C1: CO	1.10 %	C2: CO <sub>2</sub>	10.75 %	C4: O <sub>2</sub>	9.37 %
12:45:14	C1: CO	1.09 %	C2: CO <sub>2</sub>	10.91 %	C4: O <sub>2</sub>	9.22 %
12:46:14	C1: CO	1.05 %	C2: CO <sub>2</sub>	10.93 %	C4: O <sub>2</sub>	9.15 %
12:47:14	C1: CO	1.05 %	C2: CO <sub>2</sub>	10.89 %	C4: O <sub>2</sub>	9.06 %
12:48:14	C1: CO	0.97 %	C2: CO <sub>2</sub>	10.78 %	C4: O <sub>2</sub>	8.99 %
12:49:14	C1: CO	0.91 %	C2: CO <sub>2</sub>	10.77 %	C4: O <sub>2</sub>	8.97 %
12:50:14	C1: CO	0.87 %	C2: CO <sub>2</sub>	10.56 %	C4: O <sub>2</sub>	9.02 %
12:51:14	C1: CO	0.82 %	C2: CO <sub>2</sub>	10.28 %	C4: O <sub>2</sub>	9.10 %
12:52:14	C1: CO	0.78 %	C2: CO <sub>2</sub>	10.17 %	C4: O <sub>2</sub>	9.20 %
12:53:14	C1: CO	0.72 %	C2: CO <sub>2</sub>	10.01 %	C4: O <sub>2</sub>	9.38 %
12:54:14	C1: CO	0.69 %	C2: CO <sub>2</sub>	9.87 %	C4: O <sub>2</sub>	9.59 %
12:55:14	C1: CO	0.66 %	C2: CO <sub>2</sub>	9.73 %	C4: O <sub>2</sub>	9.79 %
12:56:14	C1: CO	0.64 %	C2: CO <sub>2</sub>	9.67 %	C4: O <sub>2</sub>	9.98 %
12:57:14	C1: CO	0.63 %	C2: CO <sub>2</sub>	9.52 %	C4: O <sub>2</sub>	10.17 %
12:58:14	C1: CO	0.61 %	C2: CO <sub>2</sub>	9.25 %	C4: O <sub>2</sub>	10.31 %
12:59:14	C1: CO	0.60 %	C2: CO <sub>2</sub>	9.10 %	C4: O <sub>2</sub>	10.42 %
13:00:14	C1: CO	0.59 %	C2: CO <sub>2</sub>	9.19 %	C4: O <sub>2</sub>	10.56 %
13:01:14	C1: CO	0.58 %	C2: CO <sub>2</sub>	8.96 %	C4: O <sub>2</sub>	10.73 %
13:02:14	C1: CO	0.57 %	C2: CO <sub>2</sub>	8.69 %	C4: O <sub>2</sub>	10.90 %
13:03:14	C1: CO	0.57 %	C2: CO <sub>2</sub>	8.40 %	C4: O <sub>2</sub>	11.07 %
13:04:14	C1: CO	0.56 %	C2: CO <sub>2</sub>	7.85 %	C4: O <sub>2</sub>	11.27 %
13:05:14	C1: CO	0.55 %	C2: CO <sub>2</sub>	7.11 %	C4: O <sub>2</sub>	11.49 %
13:06:14	C1: CO	0.54 %	C2: CO <sub>2</sub>	6.72 %	C4: O <sub>2</sub>	11.76 %
13:07:14	C1: CO	0.55 %	C2: CO <sub>2</sub>	6.43 %	C4: O <sub>2</sub>	12.18 %
13:08:14	C1: CO	0.56 %	C2: CO <sub>2</sub>	6.26 %	C4: O <sub>2</sub>	12.65 %
13:09:14	C1: CO	0.55 %	C2: CO <sub>2</sub>	6.06 %	C4: O <sub>2</sub>	13.07 %
13:10:14	C1: CO	0.53 %	C2: CO <sub>2</sub>	5.88 %	C4: O <sub>2</sub>	13.41 %
13:11:14	C1: CO	0.52 %	C2: CO <sub>2</sub>	5.86 %	C4: O <sub>2</sub>	13.65 %
13:12:14	C1: CO	0.52 %	C2: CO <sub>2</sub>	5.82 %	C4: O <sub>2</sub>	13.85 %
13:13:14	C1: CO	0.51 %	C2: CO <sub>2</sub>	5.78 %	C4: O <sub>2</sub>	14.01 %
13:14:14	C1: CO	0.51 %	C2: CO <sub>2</sub>	5.72 %	C4: O <sub>2</sub>	14.12 %
13:15:14	C1: CO	0.51 %	C2: CO <sub>2</sub>	5.60 %	C4: O <sub>2</sub>	14.20 %
13:16:14	C1: CO	0.51 %	C2: CO <sub>2</sub>	5.42 %	C4: O <sub>2</sub>	14.27 %
13:17:14	C1: CO	0.51 %	C2: CO <sub>2</sub>	5.21 %	C4: O <sub>2</sub>	14.36 %
13:18:14	C1: CO	0.52 %	C2: CO <sub>2</sub>	5.05 %	C4: O <sub>2</sub>	14.51 %
13:19:14	C1: CO	0.54 %	C2: CO <sub>2</sub>	5.02 %	C4: O <sub>2</sub>	14.70 %

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CW2500

28-Jun-13

Run #6

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
13:20:14	C1: CO	0.55 %	C2: CO <sub>2</sub>	4.97 %	C4: O <sub>2</sub>	14.89 %
13:21:14	C1: CO	0.56 %	C2: CO <sub>2</sub>	4.93 %	C4: O <sub>2</sub>	14.99 %
13:22:14	C1: CO	0.56 %	C2: CO <sub>2</sub>	4.90 %	C4: O <sub>2</sub>	15.04 %
13:23:14	C1: CO	0.58 %	C2: CO <sub>2</sub>	4.84 %	C4: O <sub>2</sub>	15.07 %
13:24:14	C1: CO	0.59 %	C2: CO <sub>2</sub>	4.83 %	C4: O <sub>2</sub>	15.10 %
13:25:14	C1: CO	0.60 %	C2: CO <sub>2</sub>	4.79 %	C4: O <sub>2</sub>	15.13 %
13:26:14	C1: CO	0.62 %	C2: CO <sub>2</sub>	4.78 %	C4: O <sub>2</sub>	15.14 %
13:27:14	C1: CO	0.63 %	C2: CO <sub>2</sub>	4.72 %	C4: O <sub>2</sub>	15.16 %
13:28:14	C1: CO	0.65 %	C2: CO <sub>2</sub>	4.64 %	C4: O <sub>2</sub>	15.17 %
13:29:14	C1: CO	0.66 %	C2: CO <sub>2</sub>	4.61 %	C4: O <sub>2</sub>	15.21 %
13:30:14	C1: CO	0.68 %	C2: CO <sub>2</sub>	4.56 %	C4: O <sub>2</sub>	15.26 %
13:31:14	C1: CO	0.70 %	C2: CO <sub>2</sub>	4.50 %	C4: O <sub>2</sub>	15.28 %
13:32:14	C1: CO	0.71 %	C2: CO <sub>2</sub>	4.48 %	C4: O <sub>2</sub>	15.30 %
13:33:14	C1: CO	0.73 %	C2: CO <sub>2</sub>	4.38 %	C4: O <sub>2</sub>	15.32 %
13:34:14	C1: CO	0.75 %	C2: CO <sub>2</sub>	4.32 %	C4: O <sub>2</sub>	15.34 %
13:35:14	C1: CO	0.78 %	C2: CO <sub>2</sub>	4.27 %	C4: O <sub>2</sub>	15.38 %
13:36:14	C1: CO	0.79 %	C2: CO <sub>2</sub>	4.19 %	C4: O <sub>2</sub>	15.43 %
13:37:14	C1: CO	0.81 %	C2: CO <sub>2</sub>	4.14 %	C4: O <sub>2</sub>	15.46 %
13:38:14	C1: CO	0.83 %	C2: CO <sub>2</sub>	4.11 %	C4: O <sub>2</sub>	15.50 %
13:39:14	C1: CO	0.84 %	C2: CO <sub>2</sub>	4.05 %	C4: O <sub>2</sub>	15.52 %
13:40:14	C1: CO	0.86 %	C2: CO <sub>2</sub>	4.08 %	C4: O <sub>2</sub>	15.54 %
13:41:14	C1: CO	0.86 %	C2: CO <sub>2</sub>	4.01 %	C4: O <sub>2</sub>	15.55 %
13:42:14	C1: CO	0.87 %	C2: CO <sub>2</sub>	4.03 %	C4: O <sub>2</sub>	15.55 %
13:43:14	C1: CO	0.88 %	C2: CO <sub>2</sub>	4.03 %	C4: O <sub>2</sub>	15.56 %
13:44:14	C1: CO	0.90 %	C2: CO <sub>2</sub>	4.01 %	C4: O <sub>2</sub>	15.55 %
13:45:14	C1: CO	0.91 %	C2: CO <sub>2</sub>	3.96 %	C4: O <sub>2</sub>	15.54 %
13:46:14	C1: CO	0.93 %	C2: CO <sub>2</sub>	3.93 %	C4: O <sub>2</sub>	15.56 %
13:47:14	C1: CO	0.94 %	C2: CO <sub>2</sub>	3.86 %	C4: O <sub>2</sub>	15.57 %
13:48:14	C1: CO	0.94 %	C2: CO <sub>2</sub>	3.86 %	C4: O <sub>2</sub>	15.59 %
13:49:14	C1: CO	0.95 %	C2: CO <sub>2</sub>	3.84 %	C4: O <sub>2</sub>	15.62 %
13:50:14	C1: CO	0.95 %	C2: CO <sub>2</sub>	3.83 %	C4: O <sub>2</sub>	15.63 %
13:51:14	C1: CO	0.97 %	C2: CO <sub>2</sub>	3.83 %	C4: O <sub>2</sub>	15.63 %
13:52:14	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.79 %	C4: O <sub>2</sub>	15.64 %
13:53:14	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.78 %	C4: O <sub>2</sub>	15.64 %
13:54:14	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.74 %	C4: O <sub>2</sub>	15.65 %
13:55:14	C1: CO	0.99 %	C2: CO <sub>2</sub>	3.73 %	C4: O <sub>2</sub>	15.67 %
13:56:14	C1: CO	0.99 %	C2: CO <sub>2</sub>	3.71 %	C4: O <sub>2</sub>	15.70 %
13:57:14	C1: CO	0.98 %	C2: CO <sub>2</sub>	3.66 %	C4: O <sub>2</sub>	15.71 %
13:58:14	C1: CO	0.99 %	C2: CO <sub>2</sub>	3.63 %	C4: O <sub>2</sub>	15.73 %
13:59:14	C1: CO	0.99 %	C2: CO <sub>2</sub>	3.64 %	C4: O <sub>2</sub>	15.77 %
14:00:14	C1: CO	1.00 %	C2: CO <sub>2</sub>	3.63 %	C4: O <sub>2</sub>	15.79 %
14:01:14	C1: CO	1.03 %	C2: CO <sub>2</sub>	3.63 %	C4: O <sub>2</sub>	15.78 %
14:02:14	C1: CO	1.03 %	C2: CO <sub>2</sub>	3.59 %	C4: O <sub>2</sub>	15.79 %

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CW2500

28-Jun-13

Run #6

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
14:03:14	C1: CO	1.03 %	C2: CO2	3.58 %	C4: O2	15.79 %
14:04:14	C1: CO	1.03 %	C2: CO2	3.59 %	C4: O2	15.80 %
14:05:14	C1: CO	1.05 %	C2: CO2	3.54 %	C4: O2	15.81 %
14:06:14	C1: CO	1.07 %	C2: CO2	3.55 %	C4: O2	15.80 %
14:07:14	C1: CO	1.06 %	C2: CO2	3.52 %	C4: O2	15.82 %
14:08:14	C1: CO	1.07 %	C2: CO2	3.47 %	C4: O2	15.82 %
14:09:14	C1: CO	1.08 %	C2: CO2	3.43 %	C4: O2	15.84 %
14:10:14	C1: CO	1.10 %	C2: CO2	3.39 %	C4: O2	15.88 %
14:11:14	C1: CO	1.12 %	C2: CO2	3.33 %	C4: O2	15.94 %
14:12:14	C1: CO	1.12 %	C2: CO2	3.23 %	C4: O2	15.98 %
14:13:14	C1: CO	1.14 %	C2: CO2	2.96 %	C4: O2	16.00 %
14:14:14	C1: CO	1.17 %	C2: CO2	2.87 %	C4: O2	16.08 %
14:15:14	C1: CO	1.19 %	C2: CO2	2.85 %	C4: O2	16.24 %
14:16:14	C1: CO	1.19 %	C2: CO2	2.81 %	C4: O2	16.32 %
14:17:14	C1: CO	1.18 %	C2: CO2	2.79 %	C4: O2	16.33 %
14:18:14	C1: CO	1.20 %	C2: CO2	2.76 %	C4: O2	16.35 %
14:19:14	C1: CO	1.23 %	C2: CO2	2.70 %	C4: O2	16.38 %
14:20:14	C1: CO	1.14 %	C2: CO2	2.74 %	C4: O2	16.39 %
14:21:14	C1: CO	1.15 %	C2: CO2	2.71 %	C4: O2	16.42 %
14:22:14	C1: CO	1.20 %	C2: CO2	2.57 %	C4: O2	16.45 %
14:23:14	C1: CO	1.25 %	C2: CO2	2.49 %	C4: O2	16.49 %
14:24:14	C1: CO	1.30 %	C2: CO2	2.42 %	C4: O2	16.54 %
14:25:14	C1: CO	1.34 %	C2: CO2	2.37 %	C4: O2	16.59 %
14:26:14	C1: CO	1.36 %	C2: CO2	2.32 %	C4: O2	16.61 %
14:27:14	C1: CO	1.36 %	C2: CO2	2.28 %	C4: O2	16.62 %
14:28:14	C1: CO	1.36 %	C2: CO2	2.27 %	C4: O2	16.65 %
14:29:14	C1: CO	1.37 %	C2: CO2	2.28 %	C4: O2	16.67 %
14:30:14	C1: CO	1.37 %	C2: CO2	2.25 %	C4: O2	16.69 %
14:31:14	C1: CO	1.40 %	C2: CO2	2.24 %	C4: O2	16.69 %
14:32:14	C1: CO	1.41 %	C2: CO2	2.23 %	C4: O2	16.69 %
14:33:14	C1: CO	1.40 %	C2: CO2	2.22 %	C4: O2	16.70 %
14:34:14	C1: CO	1.40 %	C2: CO2	2.25 %	C4: O2	16.70 %
14:35:14	C1: CO	1.41 %	C2: CO2	2.23 %	C4: O2	16.71 %
14:36:14	C1: CO	1.43 %	C2: CO2	2.20 %	C4: O2	16.70 %
14:37:14	C1: CO	1.46 %	C2: CO2	2.22 %	C4: O2	16.70 %
14:38:14	C1: CO	1.47 %	C2: CO2	2.22 %	C4: O2	16.72 %
14:39:14	C1: CO	1.48 %	C2: CO2	2.16 %	C4: O2	16.71 %
14:40:14	C1: CO	1.41 %	C2: CO2	2.26 %	C4: O2	16.70 %
14:41:14	C1: CO	1.35 %	C2: CO2	2.41 %	C4: O2	16.71 %
14:42:14	C1: CO	1.32 %	C2: CO2	2.44 %	C4: O2	16.68 %
14:43:14	C1: CO	1.30 %	C2: CO2	2.49 %	C4: O2	16.63 %
14:44:14	C1: CO	1.30 %	C2: CO2	2.53 %	C4: O2	16.60 %
14:45:14	C1: CO	1.30 %	C2: CO2	2.55 %	C4: O2	16.59 %



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CW2500

28-Jun-13

Run #6

Time	CO		CO <sub>2</sub>		O <sub>2</sub>	
14:46:14	C1: CO	1.31 %	C2: CO <sub>2</sub>	2.47 %	C4: O <sub>2</sub>	16.57 %
14:47:14	C1: CO	1.33 %	C2: CO <sub>2</sub>	2.45 %	C4: O <sub>2</sub>	16.57 %
14:48:14	C1: CO	1.35 %	C2: CO <sub>2</sub>	2.46 %	C4: O <sub>2</sub>	16.60 %
14:49:14	C1: CO	1.37 %	C2: CO <sub>2</sub>	2.49 %	C4: O <sub>2</sub>	16.61 %
14:50:14	C1: CO	1.38 %	C2: CO <sub>2</sub>	2.51 %	C4: O <sub>2</sub>	16.59 %
14:51:14	C1: CO	1.38 %	C2: CO <sub>2</sub>	2.48 %	C4: O <sub>2</sub>	16.55 %
14:52:14	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.45 %	C4: O <sub>2</sub>	16.52 %
14:53:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	2.42 %	C4: O <sub>2</sub>	16.51 %
14:54:14	C1: CO	1.44 %	C2: CO <sub>2</sub>	2.36 %	C4: O <sub>2</sub>	16.52 %
14:55:14	C1: CO	1.43 %	C2: CO <sub>2</sub>	2.34 %	C4: O <sub>2</sub>	16.54 %
14:56:14	C1: CO	1.44 %	C2: CO <sub>2</sub>	2.33 %	C4: O <sub>2</sub>	16.58 %
14:57:14	C1: CO	1.43 %	C2: CO <sub>2</sub>	2.34 %	C4: O <sub>2</sub>	16.60 %
14:58:14	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.40 %	C4: O <sub>2</sub>	16.62 %
14:59:14	C1: CO	1.39 %	C2: CO <sub>2</sub>	2.40 %	C4: O <sub>2</sub>	16.62 %
15:00:14	C1: CO	1.44 %	C2: CO <sub>2</sub>	2.29 %	C4: O <sub>2</sub>	16.61 %
15:01:14	C1: CO	1.54 %	C2: CO <sub>2</sub>	2.15 %	C4: O <sub>2</sub>	16.61 %
15:02:14	C1: CO	1.55 %	C2: CO <sub>2</sub>	2.11 %	C4: O <sub>2</sub>	16.66 %
15:03:14	C1: CO	1.56 %	C2: CO <sub>2</sub>	2.11 %	C4: O <sub>2</sub>	16.73 %
15:04:14	C1: CO	1.53 %	C2: CO <sub>2</sub>	2.06 %	C4: O <sub>2</sub>	16.75 %
15:05:14	C1: CO	1.51 %	C2: CO <sub>2</sub>	2.07 %	C4: O <sub>2</sub>	16.77 %
15:06:14	C1: CO	1.51 %	C2: CO <sub>2</sub>	2.06 %	C4: O <sub>2</sub>	16.81 %
15:07:14	C1: CO	1.51 %	C2: CO <sub>2</sub>	2.03 %	C4: O <sub>2</sub>	16.83 %
15:08:14	C1: CO	1.52 %	C2: CO <sub>2</sub>	2.00 %	C4: O <sub>2</sub>	16.85 %
15:09:14	C1: CO	1.49 %	C2: CO <sub>2</sub>	1.90 %	C4: O <sub>2</sub>	16.88 %
15:10:14	C1: CO	1.45 %	C2: CO <sub>2</sub>	1.81 %	C4: O <sub>2</sub>	16.91 %
15:11:14	C1: CO	1.44 %	C2: CO <sub>2</sub>	1.75 %	C4: O <sub>2</sub>	16.99 %
15:12:14	C1: CO	1.41 %	C2: CO <sub>2</sub>	1.73 %	C4: O <sub>2</sub>	17.10 %
15:13:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.74 %	C4: O <sub>2</sub>	17.17 %
15:14:14	C1: CO	1.37 %	C2: CO <sub>2</sub>	1.77 %	C4: O <sub>2</sub>	17.20 %
15:15:14	C1: CO	1.39 %	C2: CO <sub>2</sub>	1.74 %	C4: O <sub>2</sub>	17.21 %
15:16:14	C1: CO	1.39 %	C2: CO <sub>2</sub>	1.72 %	C4: O <sub>2</sub>	17.22 %
15:17:14	C1: CO	1.40 %	C2: CO <sub>2</sub>	1.72 %	C4: O <sub>2</sub>	17.24 %
15:18:14	C1: CO	1.40 %	C2: CO <sub>2</sub>	1.70 %	C4: O <sub>2</sub>	17.26 %
15:19:14	C1: CO	1.41 %	C2: CO <sub>2</sub>	1.70 %	C4: O <sub>2</sub>	17.27 %
15:20:14	C1: CO	1.41 %	C2: CO <sub>2</sub>	1.71 %	C4: O <sub>2</sub>	17.28 %
15:21:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.70 %	C4: O <sub>2</sub>	17.28 %
15:22:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.70 %	C4: O <sub>2</sub>	17.27 %
15:23:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.68 %	C4: O <sub>2</sub>	17.27 %
15:24:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.66 %	C4: O <sub>2</sub>	17.27 %
15:25:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.67 %	C4: O <sub>2</sub>	17.29 %
15:26:14	C1: CO	1.42 %	C2: CO <sub>2</sub>	1.67 %	C4: O <sub>2</sub>	17.31 %
15:27:14	C1: CO	1.43 %	C2: CO <sub>2</sub>	1.63 %	C4: O <sub>2</sub>	17.30 %
15:28:14	C1: CO	1.43 %	C2: CO <sub>2</sub>	1.63 %	C4: O <sub>2</sub>	17.30 %

SBI

CW2500

28-Jun-13

Run #6

Time	CO	CO <sub>2</sub>	O <sub>2</sub>
15:29:14	C1: CO 1.41 %	C2: CO2 1.63 %	C4: O2 17.32 %
15:30:14	C1: CO 1.42 %	C2: CO2 1.65 %	C4: O2 17.32 %
15:31:14	C1: CO 1.42 %	C2: CO2 1.63 %	C4: O2 17.32 %
15:32:14	C1: CO 1.44 %	C2: CO2 1.61 %	C4: O2 17.32 %
15:33:14	C1: CO 1.44 %	C2: CO2 1.56 %	C4: O2 17.33 %
15:34:14	C1: CO 1.44 %	C2: CO2 1.58 %	C4: O2 17.35 %
15:35:14	C1: CO 1.43 %	C2: CO2 1.57 %	C4: O2 17.37 %
15:36:14	C1: CO 1.44 %	C2: CO2 1.58 %	C4: O2 17.37 %
15:37:14	C1: CO 1.44 %	C2: CO2 1.58 %	C4: O2 17.37 %
15:38:14	C1: CO 1.41 %	C2: CO2 1.57 %	C4: O2 17.37 %
15:39:14	C1: CO 1.42 %	C2: CO2 1.60 %	C4: O2 17.37 %
15:40:14	C1: CO 1.42 %	C2: CO2 1.59 %	C4: O2 17.40 %
15:41:14	C1: CO 1.41 %	C2: CO2 1.59 %	C4: O2 17.39 %
15:42:14	C1: CO 1.42 %	C2: CO2 1.59 %	C4: O2 17.39 %

**Appendix F:** Test data  
Barometric pressure

## Barometric pressure

	Pressure (in. Hg)	
	Start	End
Run # 1	29.7	29.7
Run # 2	29.91	29.87
Run # 3	29.85	29.85
Run # 4	29.85	29.88
Run # 5	29.88	29.91
Run # 6	29.77	29.68

## Leak test

		Leak Check, cfm @ in Hg	
		Train A	Train B
Run #1	Start	0.000 @5	0.001 @5
	End	0.0025 @5	0.003 @5
Run #2	Start	0.0025 @5	0.0005 @5
	End	0.0035 @5	0.003 @5
Run #3	Start	0.000 @5	0.000 @5
	End	0.003 @5	0.003 @5
Run #4	Start	0.000 @5	0.000 @5
	End	0.0035 @5	0.0035 @5
Run #5	Start	0.0035 @5	0.004 @5
	End	0.0035 @5	0.0035 @5
Run #6	Start	0.000 @5	0.000 @5
	End	0.004 @5	0.0035 @5



**Appendix F:** Test data  
Probes and filters  
Weight at stabilization

CW2500

Date:

V. Pelletier

**Standard:**

[illegible]

Calibration weight

$$100.m_0 = 0,1000g$$
$$10^7 = 10,000,000$$
$$200g = 199,9993g$$

RH : 1.2%. Temp: 70.2°F

← Calibration weight

 $100 \text{ mg} = 0.0999 \text{ g}$ 
$$10\% = 10,000\%$$
$$2009 = 199,99949$$

RH: 1.1%. Temp: 75.2°F

Project: CW2500  
 Date:  
 Tech: V. Pelletier  
 Standard:

Id. Filtres	July 2 <sup>nd</sup>		July 3 <sup>rd</sup>		Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date
	Date		Date												
1	0.1274	0.1274	0.1274	0.1274											
2	0.1176	0.1176	0.1175												
3	0.1262	0.1263													
4	0.1184	0.1185													
5	0.1225	0.1225													
6	0.1186	0.1186													
7	0.1202	0.1202													
8	0.1184	0.1184													
9	0.1183	0.1183													
10	0.1176	0.1195													
11	0.1216	0.1216													
12	0.1154	0.1154													
13	0.1223	0.1223													
14	0.1183	0.1184													
15	0.1206	0.1205													
16	0.1174	0.1173													
17	0.1217	0.1217													
18	0.1159	0.1160													
19	0.1210	0.1210													
20	0.1180	0.1179													
21	0.1210	0.1209													
22	0.1183	0.1182													
23	0.1239	0.1238													
24	0.1159	0.1159													

Calibration weight ↑      Calibration weight ↓  
 100 mg = 0.1000g      100 mg = 0.0999g  
 10 g = 10.0000g      10 g = 10.0000g  
 200g = 199.9993g      200g = 199.9994g  
 RH: 1.2% Temp: 70.2°F      RH: 1.1% Temp: 75.2°F